

FORMULA:

X

Spec. No.	Material	Wet Basis		Dry Basis	
None	Blue Asbestos Fibre *	770#	17.5%	770#	59.5%
None	Dispersed Butyl **	56#	1.8	332	25.6
None	C-370 Dispersion ***	185	11.5	93	7.1
P.S. 63208	Alum (Paper Maker's)	100	6.2	100	7.8
		1620#	100.0%	1295#	100.0%

Notes: * The approved Vendor of Blended Blue Fibre is Asbestos Corp of America.

** Flintkote Co. is the approved Vendor Butyl Content must be approx. 62.5%.

*** C-370 Dispersion is purchased from R. T. Vanderbilt Co..

MANUFACTURING INSTRUCTIONS:

1. Add the Blue Fibre to the Beater partially filled with white or service water.
2. Lower Beater Roll to medium tight and circulate the resultant stock for ten minutes.
3. Raise Roll and further circulate the stock.
4. Add C-370 Dispersion.
5. Circulate stock an additional five minutes.
6. Add the Dispersed Butyl through a screen to remove lumps of undispersed material.
7. Mix the entire batch for a minimum of ten minutes.
8. Drop batch to Stock Chest. Dilute to the proper consistency with water.
9. Dissolve Alum in water and add either at Stock Chest or Beater.

PLAINTIFF'S
EXHIBIT
CSR-491

X- INDICATES - REASON:
CHANGE

Show Alum in the Formula

AUTHORITY -
FOR CHANGE

Production request.

FILE-HOLDERS

Ind. Eng.

Mfg.

SUPR.
QUAL.
CONTROL

PROD.
SUPT.

PLANT
FINANCE
OFFICE

RESEARCH
LAB.

MGR.
QUAL.
CONTROL

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SUPERSEDES:

DATE

MAY 2

PLAINTIFF'S
EXHIBIT
10842.0

RETURN TO
J-M RESEARCH