

Sun Manufacturing, Inc.

P.O. Box 12158

El Paso, Texas 79913-0158

(505) 589-9448

Proposal #050984-BB

PROPOSAL

TO: ASARCO, Inc. El Paso Plant P. O. Box 1111 El Paso, TX 79999 PROJECT: Antimony Plant Rectifiers	DATE: May 9, 1984 DELIVERY TERMS: FOB: FACTORY ☐ JOB SITE ☒ (Freight allowed to first destination) TERMS OF PAYMENT: NET 30 DAYS To approved credit
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Gentlemen:

We are pleased to quote to you the following for the Antimony Plant Rectifiers:

One Sun Manufacturing Class 10 Air Washer with fan section,
Size 5-5 size FC Fan (24" DWDI)

Size Range - 12,000 to 14,500 CFM Each with Motor and Drive

Also including Inlet Louver and Farr 30-30 Filters 5,500.00

Additional for Stainless Steel Side, Roof and Internal Parts
with Exception to the Tank 1,100.00

Installation of Air Washer with Steel Stands and Duct Connections
through Wall, including two 8' 0" high Stands.

No Electrical

No Piping 1,747.50

Sincerely,

George H. Doyle
George H. Doyle

PLAINTIFF'S EXHIBIT

ASA-1253

ASARCO ELP 0009737



Sun Manufacturing, Inc.

P.O. Box 12158

El Paso, Texas 79912

(505) 589-9448

Sold To

ASARCO, Inc.
El Paso Plant
P. O. Box 1111
El Paso, TX 79999

INVOICE

No. 1780

Shipped To

ASARCO, Inc.
El Paso Plant
2301 W. Paisano
El Paso, TX

JUL 5 REC'D

ASARCO
INCORPORATED

Job Name: ASARCO/Antimony Room AM
SMI #1557

Terms: Net 30 Days
FOB Factory
Full Freight Allowed

P.O. NUMBER		SHIPPED VIA		INVOICE DATE	
2845-4		Our Truck		June 29, 1984	
ORDERED	SHIPPED	DESCRIPTION		UNIT PRICE	AMOUNT
1	1	Class 10 Air Washer w/SS Side, Roof & Internal Parts, Furnish & Install		\$ 8,347.50	
		Tax		<u>417.38</u>	
		TOTAL			\$ 8,764.88
		75-4934			
		1000 / 399			
		Carl,			
		Please sign.			
		Thanks,			
		Quade			

TERMS AND CONDITIONS ON REVERSE SIDE.

ASARCO ELP 0009738



Sun Manufacturing, Inc.

P.O. Box 12158

El Paso, Texas 79912

(505) 589-9448

Sold To

ASARCO, Inc.
El Paso Plant
P.O. Box 1111
El Paso, TX 79999

INVOICE

No. 1826

Shipped To

ASARCO, Inc.
El Paso Plant
2301 W. Paisano
El Paso, TX

Job Name: ASARCO/Antimony Room
SMI #1557

Terms: **Net 30 Days**
FOB Factory
Full Freight Allowed

P.O. NUMBER		SHIPPED VIA		INVOICE DATE	
2846-4		Our Truck		September 12, 1984	
ORDERED	SHIPPED	DESCRIPTION		UNIT PRICE	AMOUNT
1	1	Furnish and Install 12,000 CFM Fan w/duct		\$3,250.00	
		Sales Tax		162.50	
		45-4933 1000/399			
		TOTAL THIS INVOICE			\$ 3,412.50
		OKG 10-4-84 ANTIMONY			
		Total Please see Thanks. Amos			

TERMS AND CONDITIONS ON REVERSE SIDE.

ASARCO ELP 0009739



Sun Manufacturing, Inc.

P.O. Box 12158

El Paso, Texas 79913-0158

(505) 589-9448

P.O. 2846-7

PROPOSAL

Proposal #050984-AA

TO: ASARCO, Inc.
El Paso Plant
P. O. Box 1111
El Paso, TX 79999

PROJECT: Antimony Plant Rectifiers

DATE: May 9, 1984

DELIVERY TERMS: FOB: FACTORY ☐
JOB SITE ☒
(Freight allowed to
first destination)

TERMS OF PAYMENT: NET 30 DAYS
To approved credit

Gentlemen:

We are pleased to quote to you the following for the Antimony Plant Rectifiers:

Exhaust Fan - 270 SWSI, 12,000 CFM - at 2 1/2 SP (2500 O.V.)
Mounted on Angle Iron Stand
Fasten to Side of Building Wall w/Duct Conn. to Existing Duct at Wal.
Fan to be Outdoor with Shutter
Above Furnished and Installed
Includes no Electrical

3,250.00

Sincerely,

George H. Doyle

George H. Doyle



Sun Manufacturing, Inc.

P.O. Box 12158

El Paso, Texas 79913-0158

(505) 589-9448

PROPOSAL

TO: ASARCO, Inc. El Paso Plant P. O. Box 1111 El Paso, TX 79999	DATE: April 25, 1984
PROJECT: Antimony Plant Rectifiers	DELIVERY TERMS: FOB: FACTORY ☐ JOB SITE ☒ (Freight allowed to first destination)
	TERMS OF PAYMENT: NET 30 DAYS To approved credit

Gentlemen:

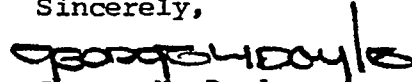
We are pleased to quote to you the following for the Antimony Plant Rectifiers:

- 27" FAU
- Exhaust Fan - 222SISW, 6350 CFM - at 2 1/2 SP
Mounted on Angle Iron Stand
Fasten to Side of Building Wall w/Duct Conn. to Existing Duct at Wall
Fan to be Outdoor with Shutter
Above Furnished and Installed
Includes no Electrical
3250
2,850.00
 - Two Sun Mfg. Class 10 Air Washers, Size 5-5 w/FC Fan 24" DIDW
Size Range - 12,000 to 14,500 CFM Each w/Motor and Drive
Also including Inlet Louver and Farr 30-30 Filters
Two Units - \$11,000.00
11,000.00
Addition for Stainless Steel Side, Roof and Internal Parts with
Exception to the Tank - \$2,200.00
2,200.00
13,200.00
ALTERNATE UNIT
3,495.00
16,695.00
 - Using a Class II Air Washer Size 6-5-24 - 10,500 CFM to 13,400 CFM
each
Two Required - Standard Construction
This Unit is of lesser quality than the Class 10 Air Washer.
Two Units - \$6,900.00
6,900.00
Addition for Air Washer Parts to be Stainless Steel w/Exception
of Tank - \$1,520.00
1,520.00
 - Installation of two Air Washers with Steel Stands and Duct
Connections through Wall, including two 8'-0" high Stands.
\$3,495.00
3,495.00
No Electrical
No Piping

5-3-84

3 WKS FOR FAU

Sincerely,


George H. Doyle

SHEET METAL
INC.
1100 KASTRIM
EL PASO, TEXAS 79907

PROPOSAL SUBMITTED TO:	DATE: May 31, 1984
NAME: ASARCO INCORPORATED	JOB NAME: SAME
STREET: P.O. BOX 1111	STREET:
CITY: El Paso	CITY:
STATE: Tex	STATE:
ATTN: Chuy Salinas	

We hereby submit the following proposal for providing fabrication and installation labor in accordance with, sheet metal work, BROOKS SHEET METAL, INC. will furnish all labor, and supervision as required to perform all operations in conjunction with:

JOB INCLUDES:

Fabrication and installation of:

1. 22 gauge duct work from exiting air washer to office on 2nd floor and lunch room on 1st floor.
2. All duct work to be insulated with 1" insulation on the exterior.
3. All insulation to be sealed with liquid sealant.
4. All angle iron supports to hold duct work in place.
5. Aluminum registers on each supply opening.

We hereby propose to furnish merchandise and installation labor for the lump sum of :
-----One Thousand Six Hundred and 00/100-----Dollars.

(\$1600.00)

PAYMENTS TO BE MADE UPON PRESENTATION OF INVOICE NET 30 DAYS. A LATE CHARGE ON PAST DUE BALANCES OF 1 1/2% PER MONTH WILL BE CHARGED THEREAFTER.

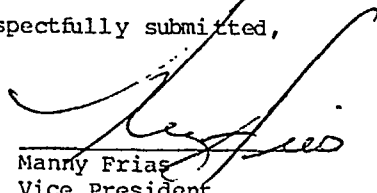
All work to be completed in a workmanlike manner according to standard practices. Any alteration or deviation from above specifications involving extra cost, will become an extra charge over and above the estimate. All agreements are contingent upon strikes, accidents or delays beyond our control.

THIS PROPOSAL IS VOID IF NOT ACCEPTED WITHIN 30 DAYS.

Date of Acceptance: _____

Respectfully submitted,

Accepted By: _____

By: 
Manny Frias
Vice President

ASARCO ELP 0009743

PROPOSAL

Gentlemen:

50' DUCT - 24" x 26"
1" INSULATION

We propose the following cost for the ~~installation~~ of duct.

\$ 1,460.74

IF 24 GA ON HAND.

George H. Doyle

GHD/jk

Σελίδα 2025

24477

BROOKS SHEET METAL
INC.

1100 EAST 11TH
EL PASO, TEXAS 79907

PROPOSAL SUBMITTED TO:	DATE: May 31, 1984
NAME: ASARCO INCORPORATED	JOB NAME: SAME
STREET: P.O. BOX 1111	STREET:
CITY: El Paso	CITY:
STATE: Texas	STATE:
ATTN: Chuy Salinas	

We hereby submit the following proposal for providing fabrication and installation labor in accordance with, sheet metal work, BROOKS SHEET METAL, INC. will furnish all labor, and supervision as required to perform all operations in conjunction with:

JOB INCLUDES:

Fabrication and installation of:

1. 22 gauge duct work from exiting air washer to office on 2nd floor and lunch room on 1st floor.
2. All duct work to be insulated with 1" insulation on the exterior.
3. All insulation to be sealed with liquid sealant.
4. All angle iron supports to hold duct work in place.
5. Aluminum registers on each supply opening.

We hereby propose to furnish merchandise and installation labor for the lump sum of:
-----One Thousand Six Hundred and 00/100-----Dollars.

(\$1600.00)

PAYMENTS TO BE MADE UPON PRESENTATION OF INVOICE NET 30 DAYS. A LATE CHARGE ON PAST DUE BALANCES OF 1½% PER MONTH WILL BE CHARGED THEREAFTER.

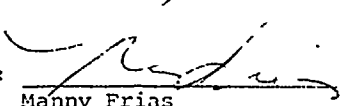
All work to be completed in a workmanlike manner according to standard practices. Any alteration or deviation from above specifications involving extra cost, will become an extra charge over and above the estimate. All agreements are contingent upon strikes, accidents or delays beyond our control.

THIS PROPOSAL IS VOID IF NOT ACCEPTED WITHIN 30 DAYS.

Date of Acceptance: _____

Respectfully submitted,

Accepted By: _____

By: 
Manny Frias
Vice President

ASARCO ELP 0009745

PROPOSAL

TO: ASARCO, Inc. P. O. Box 1111 El Paso, TX 7999	DATE: May 22, 1984
PROJECT: Antimony Plant	DELIVERY TERMS: FOB: FACTORY ☐ JOB SITE ☒ (Freight allowed to first destination)
	TERMS OF PAYMENT: NET 30 DAYS To approved credit

Gentlemen:

We are pleased to propose the following cost for the manufacture of duct.

50' DUCT - 24" X 26"
1" INSULATION

\$ 1,621.44

We propose the following cost for the installation of duct.

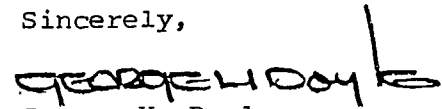
USE OUR CRANE

\$ 1,460.74

INSTALL NEXT WEEK

IF 24 GA ON HAND.

Sincerely,


George H. Doyle

GHD/jk

PROPOSAL
SUBMITTED TO:
NAME:
STREET:
CITY:
STATE:
MTN:

PROPOSAL SUBMITTED TO: _____ DATE: May 31, 1984
NAME: ASARCO INCORPORATED _____ JOB NAME: SAME
STREET: P.O. BOX 1111 _____ STREET: _____
CITY: El Paso _____ CITY: _____
STATE: Tex _____ STATE: _____
MTN: Chuy Salinas _____

We hereby submit the following proposal for providing fabrication and installation labor in accordance with, sheet metal work, BROOKS SHEET METAL, INC. will furnish all labor, and supervision as required to perform all operations in conjunction with:

JOB INCLUDES:

Fabrication and installation of:

1. 22 gauge duct work from exiting air washer to office on 2nd floor and lunch room on 1st floor.
2. All duct work to be insulated with 1" insulation on the exterior.
3. All insulation to be sealed with liquid sealant.
4. All angle iron supports to hold duct work in place.
5. Aluminum registers on each supply opening.

We hereby propose to furnish merchandise and installation labor for the lump sum of:

-----One Thousand Six Hundred and 00/100-----Dollars.

(\$1600.00)

PAYMENTS TO BE MADE UPON PRESENTATION OF INVOICE NET 30 DAYS. A LATE CHARGE ON PAST DUE BALANCES OF 1 1/2 PER MONTH WILL BE CHARGED THEREAFTER.

All work to be completed in a workmanlike manner according to standard practices. Any alteration or deviation from above specifications involving extra cost, will become an extra charge over and above the estimate. All agreements are contingent upon strikes, accidents or delays beyond our control.

THIS PROPOSAL IS VOID IF NOT ACCEPTED WITHIN 30 DAYS.

Date of Acceptance: _____

Respectfully submitted,

Accepted By: _____

By: _____
Manny Prias
Vice President

ASARCO ELP 0009748

Sun Manufacturing

PROPOSAL

TO: ASARCO, Inc. P. O. Box 1111 El Paso, TX 7999 PROJECT: Antimony Plant	DATE: May 22, 1984 DELIVERY TERMS: FOB: FACTORY ☐ JOB SITE ☒ (Freight allowed to first destination) TERMS OF PAYMENT: NET 30 DAYS To approved credit
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Gentlemen:

We are pleased to propose the following cost for the manufacture of duct.

50' DUCT - 24" X 26"
1" INSULATION

\$ 1,621.44

We propose the following cost for the installation of duct.

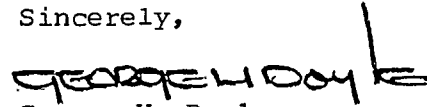
USE OUR CRANE

\$ 1,460.74

INSTALL NEXT WEEK

IF 24 GA ON HAND.

Sincerely,


George H. Doyle

GHD/jk

Antimony Airwasher Sheet -
Metal Ductwork