Sun Manufacturing, Inc.

P.O. Box 12158 El Paso, Texas 79913-0158 (505) 589-9448

Proposal #050984-BB

PROPOSAL

TO: ASARCO, Inc. El Paso Plant P. O. Box 1111 El Paso, TX 79999 PROJECT: Antimony Plant Rectifiers	DATE: May 9, 1984 DELIVERY TERMS: FOB: FACTORY ☐ JOB SITE ☒ (Freight allowed to first destination) TERMS OF PAYMENT: NET 30 DAYS To approved credit

Gentlemen:

We are pleased to quote to you the following for the Antimony Plant Rectifiers:

One Sun Manufacturing Class 10 Air Washer with fan section, Size 5-5 size FC Fan (24" DWDI)

Size Range - 12,000 to 14,500 CFM Each with Motor and Drive

Also including Inlet Louver and Farr 30-30 Filters 5,500.00

Additional for Stainless Steel Side, Roof and Internal Parts with Exception to the Tank 1,100.00

Installation of Air Washer with Steel Stands and Duct Connections through Wall, including two 8' 0" high Stands.

No Electrical

No Piping 1,747.50

Sincerely,

George H. Doyle

George H. Doyle

PLAINTIFF'S EXHIBIT

ASA-1253

Sun Manufacturing, Inc.

P.O. Box 12158 El Paso, Texas 79912 (505) 589-9448

Sold To

ASARCO, Inc.
El Paso Plant
P. O. Box 1111
El Paso, TX 79999

INVOICE
No. 1780

JUL 5 REC'D
ASARCO
INCORPORATED

Shipped To

ASARCO, Inc.
El Paso Plant
2301 W. Paisano
El Paso, TX

Job Name: ASARCO/Antimony Room AW
SMI #1557

Terms: Net 30 Days
FOB Factory
Full Freight Allowed

P.O. NUMBER	SHIPPED VIA	INVOICE DATE
2845-4	Our Truck	June 29, 1984

ORDERED	SHIPPED	DESCRIPTION	UNIT PRICE	AMOUNT
1	1	Class 10 Air Washer w/SS Side, Roof & Internal Parts, Furnish & Install	$ 8,347.50	
		Tax	417.38	
		TOTAL		$ 8,764.88
		75-4934		
		1000/399		

Carl,
Please sign.
Thanks.
Annie

TERMS AND CONDITIONS ON REVERSE SIDE.

Sun Manufacturing, Inc.

P.O. Box 12158 El Paso, Texas 79912 (505) 589-9448

Sold To

ASARCO, Inc.
El Paso Plant
P.O. Box 1111
El Paso, TX 79999

INVOICE
No. 1826

Shipped To

ASARCO, Inc.
El Paso Plant
2301 W. Paisano
El Paso, TX

Job Name: ASARCO/Antimony Roo
SMI #1557

Terms: Net 30 Days
FOB Factory
Full Freight Allowed

P.O. NUMBER	SHIPPED VIA	INVOICE DATE
2846-4	Our Truck	September 12, 1984

ORDERED	SHIPPED	DESCRIPTION	UNIT PRICE	AMOUNT
1	1	Furnish and Install 12,000 CFM Fan w/duct	$3,250.00	
		Sales Tax	162.50	
		TOTAL THIS INVO		$ 3,412.50

45-4933
1000/399

call. Please size
Thanks.
Anna

OKG
10-4-84
ANTIMONY

TERMS AND CONDITIONS ON REVERSE SIDE.

ASARCO ELP 0009739

P.O. 2846-4

Sun Manufacturing, Inc.

P.O. Box 12158 El Paso, Texas 79913-0158 (505) 589-9448

PROPOSAL

Proposal #050984-AA

TO: ASARCO, Inc. El Paso Plant P. O. Box 1111 El Paso, TX 79999 PROJECT: Antimony Plant Rectifiers	DATE: May 9, 1984 DELIVERY TERMS: FOB: FACTORY ☐ JOB SITE ☒ (Freight allowed to first destination) TERMS OF PAYMENT: NET 30 DAYS To approved credit

Gentlemen:

We are pleased to quote to you the following for the Antimony Plant Rectifiers:

Exhaust Fan - 270 SWSI, 12,000 CFM - at 2 1/2 SP (2500 O.V.)
Mounted on Angle Iron Stand
Fasten to Side of Building Wall w/Duct Conn. to Existing Duct at Wal.
Fan to be Outdoor with Shutter
Above Furnished and Installed
Includes no Electrical 3,250.00

Sincerely,

George H. Doyle

George H. Doyle

ASARCO

PURCHASE ORDER

ASARCO INCORPORATED
EL PASO PLANT
P.O. BOX 1111 - EL PASO, TEXAS 79999

An Equal Opportunity Employer

RECEIVING

ATE: MAY 15, 1984 | TYPE 2 | ORDER NO. 2846 - 4

To: SUN MFG. INC.
1169 P.O. BOX 12158
EL PASO TX 79912

RELEASE NO.

SHIP TO: Asarco Incorporated
El Paso Plant
2301 W. Paisano
El Paso, Texas

TE REQUIRED AT DESTINATION: 6/ 6/84

IPPING INTERVAL PROMISED: FROM STOCK | SELLER WILL SHIP BEFORE:

INT OF SHIPMENT | TERMS: NET 30

Render Bills as per Shipping Instructions Against:
Asarco Incorporated
El Paso Plant
P.O. Box 1111
El Paso, Texas 79999

B POINT: OUR PLANT | SHIP VIA: DELIVERED

QUANTITY	UNIT	SPECIFICATIONS	OUR CODE NO.		ITEM NO.	UNIT PRICE
1	LOT	FURNISH LABOR/MATERIAL TO INSTALL FAN. 12000CFM, 2-1/2" S.P., W/ DUCT FROM WALL TO FAN AT ANTIMONY ELECTRICAL ROOM (GLASER) PER PROPOSAL 50984-AA CONFIRMATION	45	4933 1000	1	3250.00

DATE	QUANTITIES RECEIVED ITEM 1	ITEM 2	ITEM 3	ITEM 4	ITEM 5	ITEM 6	ITEM 7	ITEM 8	ITEM 9	ITEM 10	CAR NO.	FRT. BILL NUMBER	GROSS WEIGHT	REC CLK INIT.
Totals											PURCHASING DEPT.			

ASARCO ELP 0009741

Sun Manufacturing, Inc.

P.O. Box 12158 El Paso, Texas 79913-0158 (505) 589-9448

PROPOSAL

TO: ASARCO, Inc. El Paso Plant P. O. Box 1111 El Paso, TX 79999 PROJECT: Antimony Plant Rectifiers	DATE: April 25, 1984 DELIVERY TERMS: FOB: FACTORY ☐ JOB SITE ☒ (Freight allowed to first destination) TERMS OF PAYMENT: NET 30 DAYS To approved credit

Gentlemen:

We are pleased to quote to you the following for the Antimony Plant Rectifiers:

1. Exhaust Fan - ~~222SISW~~ 27" FAU, 6350 CFM - at 2 1/2 SP
   Mounted on Angle Iron Stand
   Fasten to Side of Building Wall w/Duct Conn. to Existing Duct at Wal
   Fan to be Outdoor with Shutter
   Above Furnished and Installed — 3250
   Includes no Electrical — ~~2,850.00~~

2. Two Sun Mfg. Class 10 Air Washers, Size 5-5 w/FC Fan 24" DIDW
   Size Range - 12,000 to 14,500 CFM Each w/Motor and Drive
   Also including Inlet Louver and Farr 30-30 Filters
   Two Units - $11,000.00 — 11,000.00
   Addition for Stainless Steel Side, Roof and Internal Parts with
   Exception to the Tank - $2,200.00 — 2,200.00
   13,200.00
   ALTERNATE UNIT — 3,495.00
   16,695.00

3. Using a Class II Air Washer Size 6-5-24 - 10,500 CFM to 13,400 CFM each
   Two Required - Standard Construction
   This Unit is of lesser quality than the Class 10 Air Washer.
   Two Units - $6,900.00 — 6,900.00

   Addition for Air Washer Parts to be Stainless Steel w/Exception
   of Tank - $1,520.00 — 1,520.00

4. Installation of two Air Washers with Steel Stands and Duct
   Connections through Wall, including two 8'-0" high Stands.
   $3,495.00 — 3,495.00
   No Electrical
   No Piping

5-3-84
3 WKS FOR FAU

Sincerely,

George H. Doyle

George H. Doyle

ASARCO ELP 0009742

SHEET METAL
INC.
1100 KASTRIN
EL PASO, TEXAS 79907

PROPOSAL SUBMITTED TO:	DATE: May 31, 1984
NAME: ASARCO INCORPORATED	JOB NAME: SAME
STREET: P.O. BOX 1111	STREET:
CITY: El Paso	CITY:
STATE: Tex	STATE:

ATTN: Chuy Salinas

We hereby submit the following proposal for providing fabrication and installation labor in accordance with, sheet metal work, BROOKS SHEET METAL, INC. will furnish all labor, and supervision as required to perform all operations in conjunction with:

JOB INCLUDES:

Fabrication and installation of:

1. 22 gauge duct work from exiting air washer to office on 2nd floor and lunch room on 1st floor.
2. All duct work to be insulated with 1" insulation on the exterior.
3. All insulation to be sealed with liquid sealant.
4. All angle iron supports to hold duct work in place.
5. Aluminum registers on each supply opening.

We hereby propose to furnish merchandise and installation labor for the lump sum of:
----------One Thousand Six Hundred and 00/100----------Dollars.

($1600.00)

PAYMENTS TO BE MADE UPON PRESENTATION OF INVOICE NET 30 DAYS. A LATE CHARGE ON PAST DUE BALANCES OF 1½% PER MONTH WILL BE CHARGED THEREAFTER.

All work to be completed in a workmanlike manner according to standard practices. Any alteration or deviation from above specifications involving extra cost, will become an extra charge over and above the estimate. All agreements are contingent upon strikes, accidents or delays beyond our control.

THIS PROPOSAL IS VOID IF NOT ACCEPTED WITHIN 30 DAYS.

Date of Acceptance: _____

Respectfully submitted,

Accepted By: _____

By: _____
Manny Frias
Vice President

Sun Manufacturing

PROPOSAL

TO: ASARCO, Inc. P. O. Box 1111 El Paso, TX 7999 PROJECT: Antimony Plant	DATE: May 22, 1984 DELIVERY TERMS: FOB: FACTORY ☐ JOB SITE ☒ (Freight allowed to first destination) TERMS OF PAYMENT: NET 30 DAYS To approved credit

Gentlemen:

We are pleased to propose the following cost for the manufacture of duct.

50' DUCT - 24"X26"
1" INSULATION $ 1,621.44

We propose the following cost for the installation of duct.

USE OUR CRANE $ 1,460.74

INSTALL NEXT WEEK
IF 24 GA ON HAND.

Sincerely,

George H. Doyle

GHD/jk

ASARCO ELP 0009744

BROOKS SHEET METAL
INC.
[illegible] EASTON
EL PASO, TEXAS 79907

PROPOSAL SUBMITTED TO:	DATE: May 31, 1984
NAME: ASARCO INCORPORATED	JOB NAME: SAME
STREET: P.O. BOX 1111	STREET:
CITY: El Paso	CITY:
STATE: Texas	STATE:

ATTN: Chuy Salinas

We hereby submit the following proposal for providing fabrication and installation labor in accordance with, sheet metal work, BROOKS SHEET METAL, INC. will furnish all labor, and supervision as required to perform all operations in conjunction with:

JOB INCLUDES:

Fabrication and installation of:

1. 22 gauge duct work from exiting air washer to office on 2nd floor and lunch room on 1st floor.
2. All duct work to be insulated with 1" insulation on the exterior.
3. All insulation to be sealed with liquid sealant.
4. All angle iron supports to hold duct work in place.
5. Aluminum registers on each supply opening.

We hereby propose to furnish merchandise and installation labor for the lump sum of:
----------One Thousand Six Hundred and 00/100----------Dollars.

($1600.00)

PAYMENTS TO BE MADE UPON PRESENTATION OF INVOICE NET 30 DAYS. A LATE CHARGE ON PAST DUE BALANCES OF 1½% PER MONTH WILL BE CHARGED THEREAFTER.

All work to be completed in a workmanlike manner according to standard practices. Any alteration or deviation from above specifications involving extra cost, will become an extra charge over and above the estimate. All agreements are contingent upon strikes, accidents or delays beyond our control.

THIS PROPOSAL IS VOID IF NOT ACCEPTED WITHIN 30 DAYS.

Date of Acceptance: _____

Respectfully submitted,

Accepted By: _____

By: _____
Manny Frias
Vice President

INSURANCE CERTIFICATE

THIS IS TO CERTIFY THAT the policy or policies, if any, described in items 1 through 6 have been issued by the Texas Employers Insurance Association, and/or Texas Employers Indemnity Company, and/or the Employers Casualty Company, and or the Employers National Insurance Company, and/or the Employers Casualty Corporation, and or the Employers National Insurance Corporation as Insurer or Insurers to the Insured designated in this certificate, and that each such policy or policies, subject to the limits of liability, exclusions, provisions, conditions and other terms thereof, are in full force and effect as of the date of this certificate. If any such policy is cancelled or is not renewed at the request of either the Insured or the Insurer, or if any such policy or any renewal thereof is changed in any manner or for any reason so c Certificate, ten days' prior written notice will be mailed by the insurer to the certificate holder, herein named THE CERTIFICATE OF INSURANCE AS SHOWN TIFICATE REMAINS IN EFFECT UNTIL TEN DAYS' PRIOR WRITTEN NOTICE IS MAILED TO THE CERTIFICATE HOLDER (at the address shown below AS ABO or if a date is shown in the column headed "expiration date," such insurance shall expire either upon such date, or upon the date specified in written no days prior thereto, whichever date shall first occur. This certification is not a joint but is a separate undertaking of each of the insurance carriers shown b.

This certificate of insurance is not an insurance policy and does not amend, extend or alter the coverage afforded by the policies listed herein. Notwithstandir ment, term or condition of any contract or other document with respect to which this certificate of insurance may be issued or may pertain, the insurance a policies described herein is subject to all the terms, exclusions and conditions of such policies.

Fold here for mailing to Certificate holder

NAME AND ADDRESS OF CERTIFICATE HOLDER

ASARCO, Inc.
P. O. Box 1111
El Paso, TX 79999

EFFECTIVE DATE OF THIS CERTIFICATE
5-30-84

ISSUED AT
El Paso, TX

TEXAS EMPLOYERS' INSURANCE ASSOCIATION

TEXAS EMPLOYERS INDEMNITY COMPANY

EMPLOYERS CASUALTY COMPANY

EMPLOYERS NATIONAL INSURANCE COMPANY

EMPLOYERS CASUALTY CORPORATION

EMPLOYERS NATIONAL INSURANCE CORPORATION

NAME AND ADDRESS OF INSURED

Brooks Sheet Metal, Inc.
1100 Kastrin
El Paso, TX 79907

BY (Authorized Representative)
(Signed) F. J. Schoppe
(Typed) F. J. Schoppe
District Manager

Fold here for mailing to Insured

INSURANCE IN FORCE			Expiration Date	Each Person	Each Accident (or Occurence) Per Policy Provisions	Per Policy Or Aggregate	STATE AND LOCATION OF OPERATIONS
Kind		Policy Number					
Item 1 Work Comp. and Emp. Liab.	Coverage A	77902		Fully Complies With Requirements of Texas Workers' Compensation Law			STATE OF TEXAS
	Coverage B	And Renewal Therefor	If Blank-See Heading	XXX	$100,000	Disease Only $100,000	
Item 2 Work Comp. and Emp Liab	Coverage A	873789		Fully Complies With Requirements of State Law			State of New Mexico
	Coverage B	And Renewal Thereof	If Blank-See Heading	XXX	$100,000	Disease Only $100,000	
Item 3 General or Comprehensive Gen Liab	Bodily Injury			$	$	$ Products Only	U.S.A. ITS TERRITORIES OR POSSESSIONS AND CANADA
	Property Damage	And Renewal Thereof	If Blank-See Heading	XXX	$	$	
Item 4 Auto Public Liability	Bodily Injury	595904		$ 100,000	$ 300,000	Not Applicable	U.S.A., ITS TERRITORIES OR POSSESSIONS AND CANADA
	Property Damage	And Renewal Thereof	If Blank-See Heading	XXX	$ 100,000	Not Applicable	
Item 5 Texas Multi Peril		260080	BI	$ XXX	$ 300,000	$ 300,000	
		And Renewal Thereof	If Blank-See Heading PD	XXX	100,000	100,000	
Item 6				$	$	$	
		And Renewal Thereof	If Blank-See Heading	$	$	$	

REMARKS

TECO 4590 E (7-82)

ASARCO ELP 0009746

PROPOSAL

TO: ASARCO, Inc. P. O. Box 1111 El Paso, TX 7999	DATE: May 22, 1984
	DELIVERY TERMS: FOB: FACTORY ☐ JOB SITE ☒ (Freight allowed to first destination)
PROJECT: Antimony Plant	TERMS OF PAYMENT: NET 30 DAYS To approved credit

Gentlemen:

We are pleased to propose the following cost for the manufacture of duct.

50' DUCT - 24"X26"
1" INSULATION $ 1,621.44

We propose the following cost for the installation of duct.

USE OUR CRANE $ 1,460.74

INSTALL NEXT WEEK
IF 24 GA ON HAND.

Sincerely,

George H. Doyle

GHD/jk

PROPOSAL SUBMITTED TO:	DATE: May 31, 1984
NAME: ASARCO INCORPORATED	JOB NAME: SAME
STREET: P.O. BOX 1111	STREET:
CITY: El Paso	CITY:
STATE: Tex	STATE:

ATTN: Chuy Salinas

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JOB INCLUDES:

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3. All insulation to be sealed with liquid sealant.
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----------One Thousand Six Hundred and 00/100----------Dollars.

($1600.00)

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Date of Acceptance: _____

Respectfully submitted,

Accepted By: _____

By: _____
Manny Frias
Vice President

Sun Manufacturing

PROPOSAL

TO: ASARCO, Inc. P. O. Box 1111 El Paso, TX 7999 PROJECT: Antimony Plant	DATE: May 22, 1984 DELIVERY TERMS: FOB: FACTORY ☐ JOB SITE ☒ (Freight allowed to first destination) TERMS OF PAYMENT: NET 30 DAYS To approved credit

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We propose the following cost for the installation of duct.

USE OUR CRANE $ 1,460.74

INSTALL NEXT WEEK
IF 24 GA ON HAND.

Sincerely,

George H. Doyle

GHD/jk

Antimony Air Washer Sheet -
Metal Ductwork

ASARCO ELP 0009736