

MANUFACTURING
SPECIFICATION

#84 Sheet Packing
Acid Resistant

157

SPEC NO.

PK-68

PAGE NO.

1

I. FORMULA

Spec No.	Ingredients	Weight	Percent
PF 8300	GRS 1012 Crumb Buna	57 0	22.2
PF 7952	Sulphur - Rubbermakers	3 0	1.2
PF 6201	TMED Rubber Accelerator	2 0	1.0
PF 6202	CTX Rubber Accelerator	1 0	0.4
PF 1475-1	Zinc Oxide	3 0	1.2
63227	Agerite Powder	1 0	0.4
PF 6194	Standard Grade Carbon Black	25 0	9.8
61288	Type C Silica Sand	43 0	16.8
PF 1900	Blended Blue Asbestos Fibre AX 2545M	120 0	47.0
		255 0	100.0

PF 0655 Petroleum Rubber Solvent Naphtha

- Notes: 1. All ingredients are weighed within 3% except fibre which is used to the bag.
2. A numbered batch ticket must be placed in and kept with each batch from the time it is weighed until it is dumped into the stock cart.
3. All fibre is fluffed into the mixer.
4. The following materials may be substituted at the discretion of the Production Superintendent:

Purchase Spec

63227

Ingredients

Neozone D

PLAINTIFF'S
EXHIBIT
CSR-488

II. MIXING PROCEDURE IN POSS MIXER - CRUMB BUNA

1. Dump 57½ of crumb buna along with dry compounds into mixer. Add 32 gallons of naphtha. Start mixer. Run mixer for 10 minutes.
2. Start mixer. Add 14 gallons of naphtha. Start fluffer and feeder and add approximately 75 lbs. fibre. Run mixer 35 minutes.
3. Start mixer. Add 8 gallons of naphtha. Start fluffer and feeder and add the remaining fibre. Run mixer 25 minutes.
4. Start mixer and add 8 gallons of naphtha. Run mixer for 30 minutes.

PLEASE RETURN

X- INDICATES
CHANGE - REASON:

Delete use of processed buna - baled.

J-M RESEARCH

AUTHORITY
FOR CHANGE

Genl 1 revision and retyping

LIBRARY (MM)

SUPERSEDES:

162 TP Same spec page 1 and part of 1A issued 1/19/61

MR.
C.C.C.

MR.
C.C.

MR.
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DATE
ISSUED

6/7/65

U.S. IN THE DISTRICT COURT OF THE SOUTHERN DISTRICT OF NEW YORK

PLAINTIFF'S
EXHIBIT
10839.0