PLAINTIFF'S EXHIBIT

GP-1280

October 13, 1959
NEW FORMULA

J. R. Watt - bg

18
12
30

BLUE RAPIDS, KANSAS PLANT FORMULA

PATCHING PLASTER NO. BR - 962

KIND OF PLASTER	- Patching Plaster Special		
SETTING TIME -	- Maximum	Minimum	Average
	8 hours	6 hours	7 hours
TESTING CONSISTENCY	- 57	55	56
PLASTICITY NUMBER	- 3½	2½	3

FORMULA	Batch	Percent	Ton
Stucco No. BR-38	550.00	53.842	~~1076.84 lbs.~~ 1077
Stucco No. BR-50	450.00	44.053	~~881.06 lbs.~~ 881
Asbestos 7M)	20.00	1.958	~~39.16 lbs.~~ 39 #39
Retarder	1.50	0.147	~~2.94 lbs.~~
	1021.50	100.000	2000.00 lbs.

mix - 51 ps

REMARKS - This formula developed as a dual purpose plaster to be used for both patching and finishing. It is now being sold to Zinger Handy Patching Plaster Co. of Philadelphia but may be sold with any desired set to other customers, as required.

PATENT DATA - None

JRW/bg

See Custom Card for stabilized set & work orders for Zinger



SGP 0017251

HM

April 26, 1965
Supersedes Formula No. BR-962
Dated Oct. 13, 1959

BLUE RAPIDS, KANSAS PLANT FORMULA

PATCHING PLASTER NO. BR-962

KIND OF PLASTER	- Patching Plaster Special		
SETTING TIME	- Maximum	Minimum	Average
	8 hours	6 hours	7 hours
TESTING CONSISTENCY	- 57	55	56
PLASTICITY NUMBER	- 3-1/2	2-1/2	3

FORMULA	BATCH	PERCENT	TON
-/ Stucco No. BR-39	550.00 lbs.	53.842	1076.84 lbs.
Stucco No. BR-50	450.00 "	44.053	881.06 "
Asbestos 7M	20.00 "	1.958	39.16 "
Retarder	1.50 "	0.147	2.94 "
	1021.50 lbs.	100.000	2000.00 lbs.

REMARKS - This formula developed as a dual purpose plaster to be used for both patching and finishing. It is now being sold to Zinger Handy Patching Plaster Co. of Philadelphia but may be sold with any desired set to other customers, as required.

PATENT DATA - None.

-/ Denotes change in this reissue.

JDR:se

June 22, 1972
Supersedes BR-962
Dated 4/26/65

BLUE RAPIDS, KANSAS PLANT FORMULA

PATCHING PLASTER NO. BR-962

		Maximum	Minimum	Average
-/	SETTING TIME: -	90 mins.	70 mins.	80 mins.
-/	TESTING CONSISTENCY:	55	51	53
-/	PLASTICITY NUMBER:	6.0	4.0	5.0

-/ FORMULA:	Batch	Percent	Ton
Stucco No. BR-39	550.00 lbs.	53.895	1077.90 lbs.
Stucco No. BR-53	450.00	44.096	881.92
[redacted]	20.00	1.960	39.20
Retarder	.50	.049	.98
	1020.50 lbs.	100.000	2000.00 lbs.

-/ REMARKS: - Adjust Retarder usage to amount required to give desired setting time.

PATENT DATA: - None

JRW:dek

STD COST 14.064

FOR I.P. transfer increase by 19.5% ? .5%

Transfer price 20.391

SGP 0017253

October 13, 1959
NEW FORMULA

J. R. Watt - bg

18
17
31

BLUE RAPIDS, KANSAS PLANT FORMULA

PATCHING PLASTER NO. BR - 962

KIND OF PLASTER	- Patching Plaster Special		
SETTING TIME -	- Maximum	Minimum	Average
	8 hours	6 hours	7 hours
TESTING CONSISTENCY	- 57	55	56
PLASTICITY NUMBER	3½	2½	3

FORMULA	Batch	Percent	Ton
Stucco No. BR-38	550.00	53.842	~~1076.84 lbs.~~ 1077
Stucco No. BR-50	450.00	44.053	~~881.06 lbs.~~ 881
Asbestos 7M	20.00	1.958	~~39.16 lbs.~~ 39 #3g
Retarder	1.50	0.147	~~2.94 lbs.~~ 3#
	1021.50	100.000	2000.00 lbs.

mixer slips

REMARKS - This formula developed as a dual purpose plaster to be used for both patching and finishing. It is now being sold to Zinger Handy Patching Plaster Co. of Philadelphia but may be sold with any desired set to other customers, as required.

PATENT DATA - None

See Customer Card for stabilized set to mark orders for Zinger



JRW/bg

Ant

April 26, 1965
Supersedes Formula No. BR-962
Dated Oct. 13, 1959

BLUE RAPIDS, KANSAS PLANT FORMULA

PATCHING PLASTER NO. BR-962

KIND OF PLASTER	- Patching Plaster Special		
SETTING TIME	- Maximum	Minimum	Average
	8 hours	6 hours	7 hours
TESTING CONSISTENCY	- 57	55	56
PLASTICITY NUMBER	- 3-1/2	2-1/2	3

FORMULA	BATCH	PERCENT	TON
-/ Stucco No. BR-39	550.00 lbs.	53.842	1076.84 lbs.
Stucco No. BR-50	450.00 "	44.053	881.06 "
Asbestos 7M	20.00 "	1.958	39.16 "
Retarder	1.50 "	0.147	2.94 "
	1021.50 lbs.	100.000	2000.00 lbs.

REMARKS - This formula developed as a dual purpose plaster to be used for both patching and finishing. It is now being sold to Zinger Handy Patching Plaster Co. of Philadelphia but may be sold with any desired set to other customers, as required.

PATENT DATA - None.

-/ Denotes change in this reissue.

JDR:se

June 22, 1972
Supersedes BR-962
Dated 4/26/6[illegible]

BLUE RAPIDS, KANSAS PLANT FORMULA

PATCHING PLASTER NO. BR-962

		Maximum	Minimum	Average
-/	SETTING TIME: -	90 mins.	70 mins.	80 mins.
-/	TESTING CONSISTENCY:	55	51	53
-/	PLASTICITY NUMBER:	6.0	4.0	5.0

-/ FORMULA:	Batch	Percent	Ton
Stucco No. BR-39	550.00 lbs.	53.895	1077.90 lbs.
Stucco No. BR-53	450.00	44.096	881.92
[illegible]	20.00	1.960	39.20
Retarder	.50	.049	.98
	1020.50 lbs.	100.000	2000.00 lbs.

-/ REMARKS: - Adjust Retarder usage to amount required to give desired setting time.

PATENT DATA: - None

JRW:dek

STD COST 14.064

FOR I.P. transfer increase by 19.5% ? .5%

Transfer price 20.391

SGP 0017256

BLUE RAPIDS FORMULA #962
ASBESTOS CONTAINING PRODUCTS

SGP 0017249