

ACME, TEXAS PLANT FORMULA

ALL PURPOSE BEDDING AND CENTRAL MIX COMPOUND (YELLOW)

TEX-956

DESCRIPTION OF PRODUCT - All Purpose compound for taping and finishing joints, spotting nailheads and texturing.

FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>R.M. Spec.</u>	<u>Percent</u>	<u>Lbs/Batch</u>
Yellow Oxide 2087	Pigment	139	.10	2.0
Vanicide 512	Fungicide	126	.05	1.0
Natrosol 250 HXR	Water Retention Agent	170	.20	4.0
Gelvatol RS-6219	Adhesive	162	3.00	60.0
Asbestos	Bulking Agent	9	3.00	60.0
Mica	Anti-Cracking Agent	11	5.00	100.0
Defoamer M111	Anti-Foaming Agent	196	.10	2.0
Glacial Talc 325	Filler	-	1.00	20.0
Land Plaster TEX-25	Filler	-	87.55	1751.0
			100.00	2000.0

WORKING CONSISTENCY
Specifications:

- Refer to Plant Testing Procedure No. 32.

<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
58	52	55

WORKING PROPERTIES
Specifications:

- Refer to Plant Testing Procedure No. 33.
Wet mix shall be plastic and buttery working and free of grit or coarse particles.

BONDING PROPERTIES
Specifications:

- Refer to Plant Testing Procedure No. 35.
After compound has dried, tape shall delaminate when peeled back.

CRACK RESISTANCE
Specifications:

- There shall be at most only a couple of very small cracks in the wedge.

COLOR
Specifications:

- Dried compound should match the color of ivory wallboard paper closely and be free of color streaks.

ACME, TEXAS PLANT FORMULA

TOPPING COMPOUND TEX-956

DESCRIPTION OF PRODUCT

- White Topping Compound for topping joints and spotting nailheads.

FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>R.M. Spec.</u>	<u>Percent</u>	<u>Lbs/Batch</u>
Vanicide 51Z	Fungicide	126	.05	1.0
Natrosal 250 HXR	Thickner	170	.50	10.0
Gelvitol RS-6219	Adhesive	162	3.00	60.0
Asbestos 7RF-9	Bulking Agent	9	3.00	60.0
Mica P80H	Anti-Cracking Agent	11	6.00	120.0
Defoamer MIII	Anti-Foaming Agent	196	.05	1.0
Glacial Talc 325	Filler	-	1.00	20.0
Petro AD	Wetting Agent	143	.05	1.0
Land Plaster TEX-25	Filler	-	86.35	1727.0
			100.00	2000.0

WORKING CONSISTENCY
Specifications:

- Refer to Plant Testing Procedure No. 32.

<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
60	53	57

WORKING PROPERTIES
Specifications:

- Refer to Plant Testing Procedure No. 32.
Wet mix shall be plastic and buttery working and free of grit or coarse particles.

BONDING PROPERTIES
Specifications:

- Refer to Plant Testing Procedure No. 35.
After compound has dried, tape shall delaminate when peeled back.

CRACK RESISTANCE
Specifications:

- There shall be at most only a couple of very small cracks in the wedge.

COLOR
Specifications:

- Dried compound should match the color of ivory wallboard paper closely and be free of color streaks.

EDO:dek

**ACME FORMULA #956
ASBESTOS CONTAINING PRODUCTS**