

an
ACCO
product

R-P&C
No. 531-P
Bronze Globe Valve
Full Plug

1. Cross-bar, malleable iron handle and identification plate



2. High tensile, high torque rolled bronze stem

3. Heavy, deep packing nut

4. Even-pressure gland

5. Large, deep stuffing box can be repacked under pressure

6. High-test bronze bonnet with smoothly machined bevel for perfect seal with bevel of body



7. Heavy, rugged bronze union ring won't distort body or weaken threads

8. Stainless steel, heat-treated disc and seat ring. Full plug type. Machined as matched pairs for perfect fit and positive shut-off. Easy to replace

9. Heavy section, high-test bronze body with rugged reinforcing ribs

WHY
Your Money
Buys More in
R-P&C Bronze Valves

• Every part of every bronze valve is made right in the R-P&C plant. From the designing of the pattern, the pouring of the molten bronze, the machining, polishing, fitting, inspecting, and testing... every operation is under the watchful eye of R-P&C Valve craftsmen.

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R-P&C
valves

MARMADUKE

sent over their "experts," but suggested a way to save tearing press.

"Just as the maintenance chainfalls strung up and tools around to rip that press down should visit the plant but Jack had been in the packing for more years than anyone. Understand he's up in Boston still does a lot of trouble shooting.

"With the sick press worn plant engineer, Jack was the come as low water in a boiler. ing salesman had come up with like a solution, so the plant engineer Jack short. But finally he let the press over.

"After examining the ram, Jack for a chance to try an idea he it would take only a few hours didn't work, they could go that tear down the press.

"There was nothing to lose and to gain, so the Boss told Jack ahead.

"Just give me two mechanics Hartley. Two men were assigned everyone wondered what in would do with them. Jack put work tearing out the old leather packing. Then he got in and drove to a mill-supply house he came back with balls of pig twine, the kind that's coated with

"He had the mechanics call them into the packing box, while he set graphite over the 'packing' from time. The gland was finally tight, then removed, and more twine and graphite calked in.

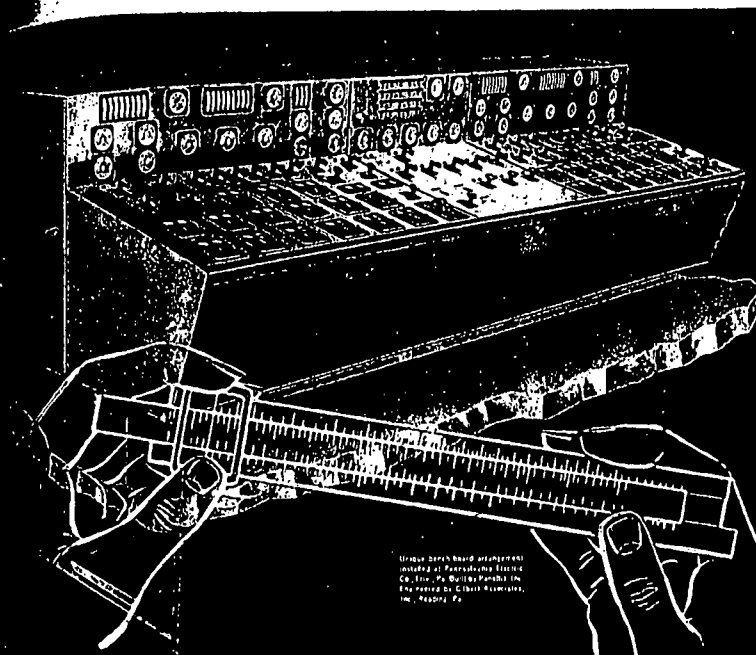
"After a few hours the gland tight and the press ready to start ram groaned and moaned, and some of the packing. But the but rounded off a little after that first. Evidently that lead reinforced twine was a lot tougher than lead.

"The gland was tightened again the ram run up and down a second. This time there was less leakage. the gland was tightened down. half dozen times of running this, and tightening the gland, the burr gone. And the rough grooves had with lead and graphite.

"Jack hung around until noon that press worked tires with that plumber's twine. By then that worked as good as new and there further leakage.

"It just goes to show," phoned Marmy, "that you can kill a bug out breaking his legs and letting bleed to death.

"But here's the stinger," roared marmade. "Jack Hartley was all



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