PLAINTIFF'S EXHIBIT
tabbies
USG-390

SPECIAL BULLETIN

Operating Division PRODUCT PROCEDURE Approved: JS	CONFIDENTIAL DO NOT REPRODUCE OR COPY PERF-A-TAPE VINYL JOINT COMPOUND (AP-203F) - SOUTH GATE	No. 61-2-22-WW Date 12-3-65 Page 2 Cancels Dated NEW

FORMULA:

	AP-203F
EN-13	5.5%
GM-65	0.5
#2 Gum Arabic	0.5
Vancide 51-Z	0.15
JM7RF02 Asbestos	about 3.5) as required for normal consistency
PC7RF9 "	" 3.5)
Mica JC (P-80F)	Formula V
Astrocal M	15.0
Vicron 45-3	to make 100%

RAW MATERIALS:

1. EN-13 (-60 mesh)	National Starch & Chemical Co.
2. GM-65 (-60 mesh)	Dow Chemical Co.
3. #2 Gum Arabic (white powdered)	Per PMS 6-62-2
4. Vancide 51-Z	Per PMS 6-100-1

All other Raw materials Per 61-2-22

MANUFACTURING PROCEDURE

Per Bulletin 61-2-22, except a thorough brushing down, followed by a clean-out charge of carbonate filler must be run before this product is made. (No clean-out is necessary after, as this product will not contaminate regular casein compounds.)

End

OP007 1240

SPECIAL BULLETIN

Operating Division PRODUCT PROCEDURE Approved: JMB	VINYL PERF-A-TAPE DUAL PURPOSE COMPOUND HAGERSVILLE	No. 61-2-26-1-C Date 1-30-62 Page 1 of 1 Cancels Dated NEW

Hagersville to manufacture DE-299C Vinyl Type Dual Purpose Compound per the following specifications:

FORMULA	DE-299C
Shawinigan GP-702 Resin	4.8%
Santicizer 9 - Grade "E" (-60 Mesh)	0.7
SG-61"	0.4
Asheville P-80F Mica	(Use 0.5 Formula V Value)
Ser-X	15.0
JM 7RF-1 Asbestos	(6.0)(As Required)
Vancide 51-Z	0.1
FF Limestone	15.0
AA Dolomite	to make 100%
Ferrite Yellow	0.15

RAW MATERIALS:	
Shawinigan GP-702	Shawinigan Ltd.-Montreal, Canada
Santicizer 9 (E Grade) (-60 Mesh)	Monsanto Canada Ltd.-Toronto, Canada Office
SG-61"	Harrisons & Crosfield Ltd.-Toronto, Ontario, Canada
Vancide 51-Z	per Bulletin 6-100-1
Other Raw Materials	per Bulletin 61-2-23

PROCESSING
Same as present Perf-a-Tape compounds

FINISHED PRODUCT TESTS:
Color - To Match Sheetrock Manila Paper
Consistency - Range 52-57 cc, Normal 54½ cc for 420 BB.
Application - To match standard sample from Research.
pH - 8.2 - 8.8 Normal = 8.5
Bond to Tape - 6 minimum (when dried at relative humidities below 50%)

PACKAGING:
Material to be packaged in standard 25 lb Dual Purpose Compound bags.
Change mixing directions to read: 11 pints of water.
(10-1/3-11-1/3)

SPECIAL CODING:
Add a "DE" to the end of the regular code, and stamp word "Vinyl" on front of the bag.

SHIPPING:
As directed by Department #144.

This Bulletin expires 2-1-63.

GP009 0229