

MD-3-A

PACKAGE TICKET

(DRY AND PASTE ONLY)

CODE R+428 LOT 38114

NET WT/PKG NO. PKG PACK. WGT LOCATION PG

34 2979 4-22TOTAL NET WT. 2979 PKG. N-CODE 3005

PROD. SPVR DATE WHSE. OPER.

RP 12/10/80 23

N35105

	0.1
	3.4
	3.4
	4.4
	3.4
1	8.4
	5.4
	0.4
	2.4
	7.4
	1.4
	9.4
	5.4
	5.4
	8.4
	8.4
	8.4
1	7.4
	5.4
	3.4
	3.4
	8.4
	1.4
	9.4
	4.4
	4.4
	8.4
	3.4
1	8.4
	1.4
	6.4
	9.4
29	9.1

CG 32 CODE RT-428-D PKG.

→ DEC -3 80 38114

EST. WGT. 3066 LBS.

34

PROCESSING INSTRUCTIONS: BATCH UNIT

PROCESSES RT-428-D (V) APPROVED BY JJG 12-10-76 DCG 08-10-78

TYPED BY emw081878

MAKING NOTES

REMARKS

NAME: WATCHUNG® RED B

NON-BLEEDING

INSTRUCTIONS

-PRESSING-

RECORD

VAT	903				PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE	12-3-80				STARTED	9 AM				
TIME	6:40 AM				CAKES USED	88				
RELEASED BY	6:40 AM				WATER ON	2:45 PM				
PRESS	95	96			HRS. WASHED					
NO. OF CAKES	76	88			OHMS	310				
PRESS	With	AGITATION			HRS. WASHED					
WASH TO	3000	OHMS With 35-75°F water			OHMS					
TEST AFTER	3	HOURS			HRS. WASHED					
LOAD	on 10 cars				OHMS					
1.	Press Immediately Code				CAKE CONDITION					
2.	Instruct Making Area to add 10% N-588-A halfway thru pressing				NO. CARS LOADED	11				
3.	Clean magnetic separator after pressing				EXPLAIN LOSSES					
	Cleaned by	Time cleaned								

SAMPLES

DELIVER TO

SAMPLED BY

RELEASED BY

-DRYING-

DRY 20 HOURS AT 220 °F LUMP: - OK - WET - SALTS - CONTAMINATE

Hold on track 30 min before dumping

ADDITIONAL DRYING HOURS REQUIRED

SAMPLES

DELIVER TO

NO. CARS PULLED

SAMPLED BY

NO. DRUMS 21

LUMP WGT. 3005

RELEASED BY

-GRINDING-

MILL 2 HSP 1/8" RP SCREEN 3350 RPM
MAX. TEMP. 150°F

SCREEN RPM
MAX. TEMP. °F

EXPLAIN LOSSES

SAMPLE WITHOUT MIXING

DATE MIXED 12-11-80

SAMPLES 2 Env

SAMPLED BY 389

RELEASED BY

DELIVER TO C T L

0
38114

51

52

0

157

14

163

14

157

14

165

14

154

14

156

14

166

14

157

14

164

14

161

14

172

14

162

14

154

14

163

14

94

14

2135

2135

51

52

0

2135

155

14

159

14

153

14

162

14

171

14

154

14

3005

3005