

S.V. ALM #1, 3 V-201, 100, 181, 280, 282 C.V. D.V. *gmk*

CG 16 CODE RT-887-D PKG --- PROCESSES APPROVED BY
 () RT-887-D (E) BBK 11/5/81
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JUN 2 1982 F2J39
 (DATE) (LOT NUMBER) JUN 8 1982
 EST. WT. ~~2448~~ ¹⁸⁰⁰* LBS. TYPED BY: JMH
 STANDARD HRS. 5.8 TIME --- M

PREPARATION NOTES: *N. 7656-A Lot T393, 1785#, 4 lots*
Pump from lots thru vibrating screen to
SV & heat.

EQUIP MENT	NAME: MONASTRAL VIOLET R	1 PAGE	USE LBS	N-CODE	ACCT LBS
ALM 1	1 PLUG OUTLET INTO ALM # <u>---</u> & RUN IN 100# WATER				
	2 OBTAIN FOR S3 LOT <u>---</u> DRUMS <u>---</u>		9809	7656-A	1785
	3 DUMP IN 1/4 OF N-7656-A FROM S2 TO NEAREST FULL DRUM				
	DRUM <u>---</u> <u>18.2</u>			7656-A	
				7656-A	
	4 STIR 5-10 MIN TO A SMOOTH SLURRY ADDING WATER IF NECESSARY				
SV 2	5 PUMP ALM WITHOUT AGITATION THRU 20 MESH VIBRATING SCREEN INTO V- <u>282</u>				
MISC 3	6 REPEAT S 1 THRU 5 FOR 3 ADDITIONAL SET-UPS				
	SET-UP DRUM %				
	#2			7656-A	
				7656-A	
	#3			7656-A	
				7656-A	
	#4			7656-A	
				7656-A	
SV 4	7 STIR SV 15 MIN				
	8 RECORD: PH <u>7.6</u> (6.0-9.0) & IF NECESSARY				
	ADJ TO PH 7.2-7.6 ASSUME 50%	24	7-D	12	
	RECORD: PH <u>7.6</u> ASSUME 77%	3	27-D	2	
	9 SIFT IN		947-B		
	10 HEAT TO 140-150 F IN 30-40 MIN & SHUT OFF	114		114	
	STEAM				
	11 STIR 30 MIN				
	12 FLOOD TO <u>50</u> (5000G) & STOP AGITATOR				
	VAT 100 181 201 280 282				
	S12 50" (5000G) 50" (5000G) 83" (9900G) 50" (5000G) 50" (5000G)				

START	FIN	OPTR
<u>11:00 AM</u>	<u>6:00 PM</u>	<u>320</u>
<u>11:00 AM</u>	<u>10:10 AM</u>	<u>320</u>

N38062