

CG 32 CODE RT-698-D PKG.

→ OCT 28 80 37527
EST. WGT. 2375 LBS.

STD. HRS. TIME

PUNCHED 9 22 AM
OCT 28

PROCESSES		APPROVED BY	
()	RT-698-D	(K)	JJG 06-01-77
()		()	DCG 06-02-77
()		()	MTW 06-06-77
()		()	
TYPED BY			
emw061677			

use any lot of N740C
LEAVE ONE STUMP ONLY

JIPMENT		NAME	WATCHUNG® RED B	USE LBS.	N CODE	ACCT. LBS.
Prep 1	1	If necessary, clean, dress Sparkler & pre-coat with 15#				777-A
	2	Obtain for S 11				740-C
	3	Obtain for S 41				82-C
	4	Install DV & CV Recorder & Controller Charts				
932 2	5	Run 20" (415 G) water into V-932 & heat to 80-100°F				
	6	Add in 8-9 min				450 530-A 450
	7	Stir 5 min & Record: pH 10.1 (9.5-10.5)				
	8	Stir 20 min or longer to dissolve for S 49				
922 3	9	Run 32" (661 G) water into V-922				
	10	Weigh in V-926 & run in				M FLAKE % 196 721-D 196
	11	Turn on agitator & steam & dump in from S 2				740-C 1006
		Lot #100%				
		105 100% 98.73 1019				
	12	Dump in				25 113-A 25
	13	Dump in				10 777-A 10
	14	Heat to 212-214°F WATCH FOAM!!				
	15	Record: BY (+) If necessary adj to +BY Assume 50%				7-D
	16	Stir 15 min at 212-214°F, then shut off steam WATCH FOAM				
	17	Circulate 15 min or longer thru Sparkler until sol'n is clear, maintain at 190-195°F for S 19				16A Record Sparkler Pressure S.P.T. all not good, notify Supervisor
		Record: Start 6:10 AM Total Min 55 Clarity HT 192°F & Rec 115°F				
904 4	18	Run 2" (58 G) water into V-904 Extra Filter Cell				30 777 30
	19	When S 17 complete, pump in V-922 thru Sparkler, maintain V-922 at 190-195°F Record: Start 7:15 A Total Min 70				
902 5	20	Run 56" (1566 G) water into V-902				
	21	Dump in & stir to smooth slurry for S 43				236 542-A 236
Misc 6	22	Measure 77 Units in V-928 for S 35				M 9 .32.60% 1120 28-D 365
	23	Weigh in PT for S 38				M 12 .33.16% 1083 725-A 359
	24	Weigh in drum for S 44				M 12 .33.16% 90 725-A 30
922 7	25	When S 19 complete, stop pump & insert V-922 foot plug				
	26	Run in 12" (247 G) water & heat to 180-190°F				

See attached page for S 20 & 29

(JH)

DUP050043840

FORM A

CODE _____ LOT _____ VATS _____ EQUIP. _____

DATE _____ OPER. _____ SUPERVISOR _____

1. Used all stumps, leave 1 stump identified.
2. Clean shovel.
3. Chute washed & top replaced.
4. Water hose coiled.
5. Steam ejector turned off after finished in vat.
6. Scale left clean.
7. Added ice to vat only when volume reaches agitator.
8. Floor cleaned around vats used.
9. Hoses coiled or on rack on diazo press.
10. Hoses not crossing walkway after finished.
11. Pump shut off after removing hose from intake.
12. Ice blower shut off after using.
13. All spills in area worked clean.
14. Door on instruments closed.
15. All empty drums removed from area & discarded.
16. Corrosive containers properly covered.
17. Top of vats cleaned of color, paper cups, strings, etc.
18. Vat door closed after finished - hatches on abbe's.
19. All tools cleaned & placed in rack or proper places.
20. Ice house clean - tools on racks.
21. Revolver cleaned - platform & pit.

ATTACH TO MAKE CARD

EQUIPMENT	PAGE	CG	CODE	EST. WGT.	LBS.	USE LBS.	N CODE	ACCT. LBS.
V922	26			RUN IN 10" (206 G) WATER INTO V922 & HEAT TO 190-195°F. CIRCULATE 15 MIN OR LONGER THRU SPARKLER UNTIL SOLUTION IS CLEAR. MAINTAIN 190-195°F DURING S-26				
V904	26			PUMP V922 THRU SPARKLER INTO V-904				
V922	27			RUN 8" (165 GAL) WATER INTO V922 & HEAT TO 190-195°F CIRCULATE 15 MIN OR LONGER THRU SPARKLER UNTIL SOLUTION IS CLEAR. MAINTAIN 190-195°F DURING S-27				
V904	27			PUMP V-922 THRU SPARKLER INTO V-904				
CONTINUE WITH S-30								





