FLAT VESSEL HEAD INSUL. (cont'd.)

4A1.5 The application shall start at the end of the center line where the insul-pin marking began. The blocks must be kept square to the center line to maintain adequate pin support of the blocks. All contact surfaces of the blocks (insul. to head and insul. to insul.) shall be buttered with 41-99 P.V.A. mastic.

4A1.6 If the insulation has not been precut in the shop to fit the head, each course of blocks shall be started in the middle of the head and completed before starting the next course. The first two pins on the center line shall pierce the first block 3" from the end of the block (see figure 8). The pins, in the second row from the bottom, shall pierce it 3" from the top edge (see figure 8).

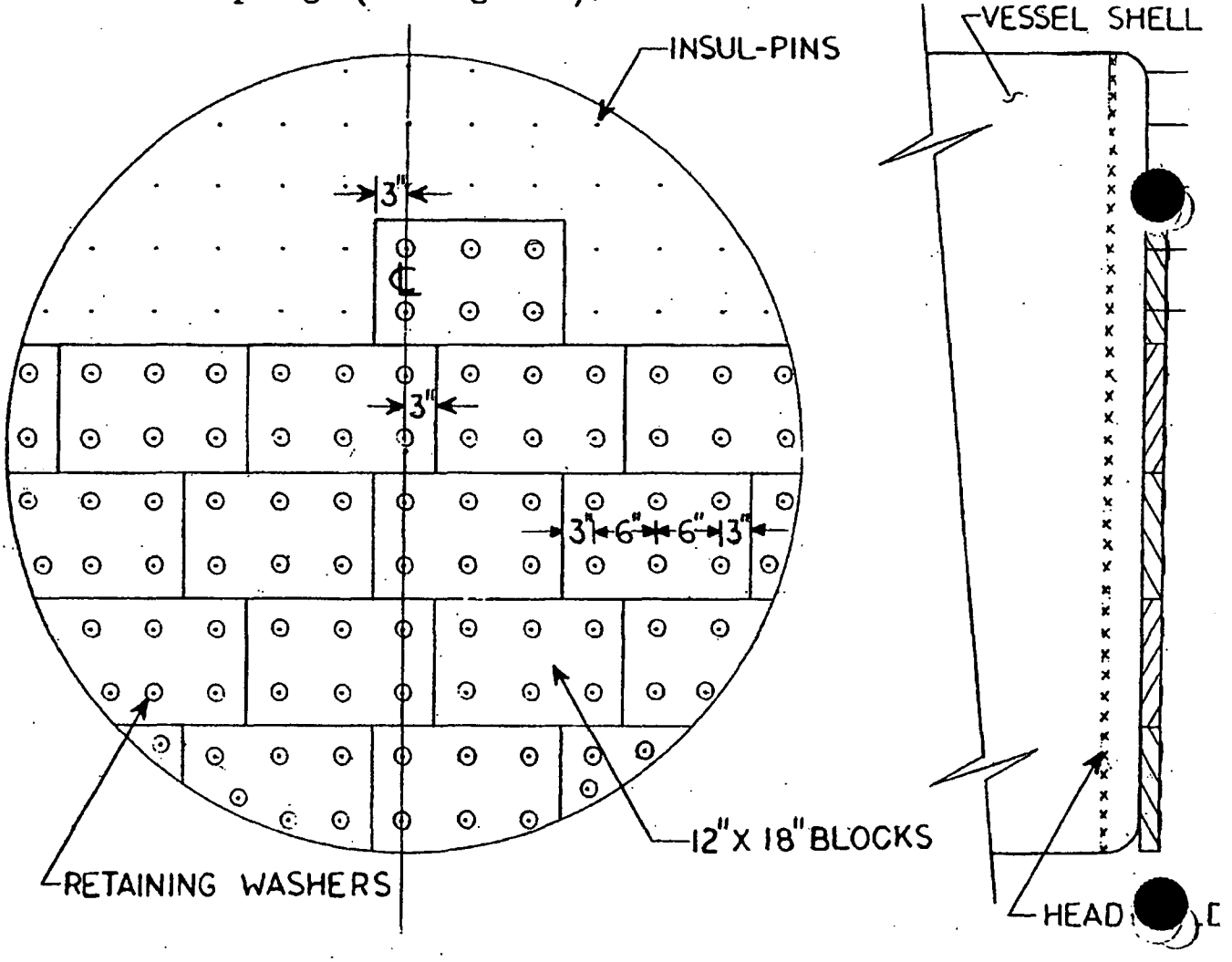


FIGURE 8-END VIEW

SIDE VIEW