MD-3-A

PACKAGE TICKET

CODE RT-428 LOT E-2502

PQ	NET WT/PKG.	NO. PKG.	PACK WT.	LOCATION
		3	± 138	34-1
	FIRE PORTION			
	1M	34-1		
	STUMP			

TOTAL NET WT. ± 138

LUMP WT. PKG. N-CODE

PROD. SUPV. DATE 6/10/82 OPERATOR

N38108

PRODUCT NAME = WATCHUNG RED B

NON-BLEEDING

CG 32 CODE RT-428-D PKG ____

PROCESSES APPROVED BY
RT-428-D (C) EWK 12/17/81

LOT F2802

TYPED BY JLC

EST. WT. ~~[illegible]~~ LBS.
138#

MAKING NOTES Split-off 138# from RT-428-D Lot #F2#33 Fired after Grinding

JOB NAME: 32RT428DFC

INSTRUCTIONS = PRESSING =						RECORD					
VAT						PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE						STARTED					
TIME						CAKES USED					
RELEASED BY						WATER ON					
PRESS	M-1	ONLY				HRS. WASHED					
NO.OF CAKES	64					M MHOS					
PRESS WITH AGITATION						HRS. WASHED					
WASH TO 333 M MHOS - 35-75 F WATER						M MHOS					
TEST AFTER 3 HOURS						HRS. WASHED					
LOAD ON 6 CARS						M MHOS					
1. PRESS IMMEDIATELY CODE						CAKE CONDITION					
2. INSTRUCT MAKING AREA TO ADD 10# N-588-A HALFWAY THRU PRESSING						NO CARS LOADED					
3. CLEAN MAGNETIC SEPARATOR AFTER PRESSING						EXPLAIN LOSSES					
CLEANED BY TIME											
MEMBRANE PRESS-SLURRY TEMP MUST NOT EXCEED 160*F OR 15 PSI BACK PRESS. AT THE INLET GAUGE WATER TEST, FILL, WASH, & COMPRESS PER O.P. #P.0081											
SAMPLES JAR						SAMPLED BY					
DELIVER TO						RELEASED BY					

= DRYING =

DRY 20 HOURS AT 220 F
HOLD ON TRACK 30 MIN BEFORE DUMPING

LUMP: - OK - WET - SALTS - CONTAMINATD

ADDITIONAL DRYING HOURS REQUIRED

NO DRUMS
LUMP WGT

SAMPLES
DELIVER TO

NO CARS PULLED
SAMPLED BY
RELEASED BY

= GRINDING =

MILL 2 HSP 1/8"RP SCREEN 3700 RPM
MAX. TEMP. 140 DEG F
INERT MILL WITH CO2 WHEN GRINDING
PER O.P. #O.E. 0043

SCREEN RPM
MAX. TEMP. F

EXPLAIN LOSSES

SAMPLE WITHOUT MIXING
SAMPLES 2 ENV.
DELIVER TO CTL

DATE MIXED

SAMPLED BY
RELEASED BY

DUP050047308