

FORMULA RECORD

Endurance 180 Tinting White

FORMULA NO. Y-1804-R

CONSISTENCY Liquid

LABORATORY NO.

FOR USE ON

COST CLASS.

DATE 8/1/50

CUSTOMER

STRAINER

GRIND 2-3

MILL Pebble

WT. OR BE 15.5

CODE NUMBER	ONE GALLON BATCH			LARGE BATCH			IS AGITATOR REQUIRED	
	PINTS	LBS.	OZS.	GALS.	LBS.	OZS.	VISC.F.B.	TEMP.
VI-69		2	14		230		VISC. RED.	TEMP.
VI-35		5	3		115		VISCOSIMETER	Stormer
VI-1		2			160		COLOR	SHEEN
VI-10			12		60		NON VOL.	FLASH PT.
VI-11		2	13		225		WATCH FOR	
O-1	2 7/8			28 3/4			REDUCER	
O-5	1 1/4			12 1/2			AMT. FOR BRUSHING F.B.	
O-286	3/4			7 1/2			SPRAYING	TUMBLING
VR 49098	3/4			7 1/2			DIPPING	DRIP TIME
OR O-315							BAKE	TEMP.
S-43	1 3/4			17 1/2			AIR DRIES IN overnight	
D-15	5/8			6 1/4			A. O. TO RECOAT IN 72 hours	
VI-25			2 loz/gal				REMARKS: Use this formula until	
* Add if needed to bring viscosity up to standard							VI-170 can be obtained in	
** Drisoy O-315 can be used to replace VR 49098							sufficient quantity then new	
							formula will be issued.	
							FORMULATOR 1 Wangness 103	
YIELD 1 gal							26-4-6	

Standard Formula
Not to be taken
from File.

N12034

GLD058982

COST	DATE	ANALYSIS	CUSTOMERS
		PIGMENT 62.3 %	
		VEHICLE 37.7 %	
		100.0%	
		PIGMENT	
		Lithopone 21.1%	
		Basic Lead Sulfate 14.7	
		10% Leaded Zinc Oxide 38.1	
		Magnesium Silicate 20.6	
		Barium Sulfate 5.5	
		100.0%	<i>All plants 9-27-50</i>
		VEHICLE	
		Linseed Oil 47.5%	
		Treated Soya Oil 26.0	
		Mineral Spirits 19.0	
		Liquid Drier 7.5	
		100.0%	

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