

S.V.

C.V. 901 (903)

D.V. 904

CG 32 CODE RT-618-D PKG.

→ 001-8 80 37399

EST. WGT. 2902 LBS.

STD. HRS. 10.4 TIME

3A M

2 ja

PROCESSES		APPROVED BY	
() RT-618-D	(S)	JJG	08-15-78
() RT-657-P	(H)	AMJ	09-19-78
()	()		
()	()		
TYPED BY			
emw092078			

Pre coat Sparkler.

NON-BLEEDING

EQUIPMENT	NAME: WATCHUNG® RED Y	USE LBS.	N CODE	ACCT. LBS.
Prep 1	1 Record: Batches since Sparkler last cleaned. After 5 batches, clean, dress Sparkler & pre-coat with 15#	15	777-A	15
	2 Obtain for S 11		740-C	
	3 Obtain for S 24		253-C	
	4 Install DV & CV Recorder & Controller charts			
921/931 2	5 Run 10" (100 G) water into V-921 & adj to 80-100°F			
	6 Add in 1-2 min	63	530-A	63
	7 Stir 2 min & Record: pH 9.8 (9.5-10.5)			
	8 Stir 20 min or longer for S 27			
922 3	9 Run 34" (700 G) water into V-922			
	10 Weigh in V-926 & run in M 12 .49.92%		7-D	201
	11 Turn on agitator & steam & dump in from S 2		740-C	1035
	Lot 104 100% 1035 98.65 1049			
	12 Dump in	50	113-B	50
	13 Dump in	10	777-A	10
	14 Heat to 212-214°F. Record: HT °F; 215 °F WATCH FOAM			
	15 Record: BY (+), if necessary, adj to +BY Assume 50%		7-D	
	16 Stir 30 min at 212-214°F, then shut off steam WATCH FOAM			
	17 Circulate 15 min or longer thru Sparkler until sol'n is clear			
	Maintain at 190-195°F for S 19 & Record: HT °F			
	& Recorder 210 °F			
	Record: Start 5.55 PM Total Min 32 Clarity 0/K			
	NOTE: Sample from hose - show to Supervisor for OK			
904 4	18 Run 1" (50 G) water into V-904			
	19 When S 17 complete, pump in V-922 thru Sparkler. Maintain V-922 at 190-195°F. Record: Start 6.27 PM Total Min 23			
Misc. 5	20 Weigh in PT for S 35 M 12 .33.16%		725-A	332
	21 Measure 84 units in V-928 for S 33 M 8 .32.31%		28-D	419
CV 6	22 Run 16" (1530 G) water into V-903			
	23 Weigh in V-926 & run in M 12 .49.92%		7-D	907
	24 Dump in from S 3 Lot 499 905		253-C	907
	25 Weigh on postal scale & dump in Lot 56		180-C	7
	26 Adjust to 70-90°F & stir to dissolve			
	27 Steam eject V-921/931 into CV			



