

LOT MAY -0-81-21147-1

TAB: PUNCH TOTAL WGT AS EST WGT
EST WGT. (DO NOT PUNCH)
(REQ. 0)

TAB PUNCH FOLLOWING CONSUMPTIONS:

CE	CODE	LOT	PO	DISP	LBS.
46	YC-11-A	39768	93		250
46	YC-11-A	39768	93		250
46	YC-11-A				
46	YW-811-P				
46	YW-811-P				

TOTAL WGT.

250/2368

100.0% yield

(Ref # 10202)

TAB: DO NOT PUNCH
PULP WGT

6

Run in on
top of
Previous
batch in

V370
YW-811-P
E-1214-1 290

NON-BLENDING

DIFFERENT	NAME:	USE LBS.	N CODE	ACCT. LBS.
	DALAMARO YELLOW			
	NOTE: MAKING SUPV - 1 hour before taking S 29 sample, advise Cyl. Supv of status			
Wtac 1	1 Obtain as listed above		YC-11-A	2400
	2 Obtain & homogenize mix to uniformity for S 2, 11		896-B	
	3 Calculate for Step 23			
	69210- 0 YC-11-A pulp wgt (S 1) 0 WATER			
ALM 2	4 Plug ALM # 2 outlet & run in 250 # water			
	5 Do not start agitator			
	6 Dump or shovel in 1 drum YC-11-A from S 1			
	7 Pour in	200	896-B	200
	8 Stir to fluidize. Use minimum agitation			
	9 Add balance of YC-11 (Step 1) in 2 drum increments fluidiz- ing each 2 drums with minimum agitation. Scrape drums			
	10 Start agitator and pour in	8	7-D	4
	11 Pour in	420	896-B	420
	12 Stir 5 min			
	13 Rinse grating, sides & mixer basket with 150 # water			
	14 Stir 60 min			
	15 Pour in & stir 5 min	2 oz.	816-A	
	16 Stop agitator			
	17 Record: pH (10.0-12.0)			
	18 Pour in & stir 5 min	40	195-B	40
	19 Stop agitator			
	20 When scheduled dump in Lot		YW-811	
	Note: If ALM is full, add as mol will permit during homogenization			
CT 2	21 Run ALM thru homogen at 4000-5200 psi (4000-5200) Note: Collect material below 1000 psi & return to ALM			

JIPMENT	PAGE	CG	46	CODE	YW-811-P	EST. WGT.	7961	LBS.	USE	N	ACCT.
									LBS.	CODE	LBS.
4LM	2										
CONT											
	15				STIR 60 MIN.	RECORD: START	9:35 AM				
					NOTE: DO NOT EXCEED 95°F DURING STIR						
					(2) IF NECESSARY, CUT STIR WHEN TEMP						
					REACHES 95°F						
	16				RECORD S15 STIR TEMP EVERY 10 MINUTES						
					TIME INTERVAL, MIN	°F					
					START 9:35 AM	84					
					9:45	84					
					9:55	86					
					10:05	88					
					10:15	90					
					10:25	92					
					10:35	94					
	17				Pour in and stir 5 min			2 oz.	816-A	0	
	18				Stop agitator	RECORD: TEMP	94°F				
	19				Record: pH	11.8	(10.0-12.0)				
	20				If necessary, adj to pH 10.0-12.0 & Record: pH		ASSUME 50%		7-D		
	21				Pour in and stir 5 min				195-B		
	22				Stop agitator						
	23				When scheduled dump in	Lot			YW-811-		
					NOTE: If ALM is full, add as vol						
					permits during homog						
CV	24				Run ALM thru homog at 4800-5200 psi into V-						
3					NOTE: (1) Collect material homog below 4800 psi and return to ALM						
					(2) Do NOT ALLOW HOMOG TEMP TO EXCEED 120°F						
					(3) IF HOMOG PRESSURE AT UPPER LIMIT (5200 PSI)						
					& TEMP BORDERLINE, LOWER HOMOG PRESSURE						
					± 100 PSI. TEMP SHOULD DROP 3 to 4°F						
					PER 100 PSI CUT IN PRESSURE. DO NOT						
					GO LOWER THAN 4800 PSI (LOWER LIMIT)						
					(4) IF TEMP BECOMES EXCESSIVE, STOP HOMOG &						
					ADVISE SUPERV. THIS CONDITION INDICATES						
					FOREIGN MATERIAL HUNG UP BETWEEN						
					BALLS & SEATS CAUSING SLURRY TO RECIRCULATE						
					WITHIN HOMOG IE.						
	25				DURING S24 HOMOG RECORD HOMOG DISCHARGE						
					TEMP EVERY 10 MIN						
					TIME INTERVAL, MIN	°F	TIME INTERVAL, MIN	°F			
					START 12:00 PM	94	70				
					12:10	110	80				
					12:20	112	90				
					12:30	114	100				
					12:40	114	110				
					50		120				
					60						
	26				While homogenizing, at 20 min intervals, jog agitator on						
					ALM to maintain color suspension						
	27				Rinse ALM with 100# water calculated in S 4 thru homogenizer						
					at 2000-5000 PSI						
	28				Drain lines from homog to CV into drum & pour into CV						
	29				Add & stir 30 min			4 ozs.	816-A	1	
	30				Record: pH	11.3	(10.0-12.0)				
	31				If necessary, adjust to pH 10.0-12.0		Assume 50%		7-D		
					& Record: pH		Assume 75%		30-D		
	32				Discharge ± 25 G thru packout line & pour into CV						
	33				Fill 1-16 ounce jar from packout line & deliver to CTL for						
					color. Record in S 46						

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[illegible]