



Interoffice Communication

To : R. E. Lehmkuhl
From : G. G. Draper
Date : March 24, 1977
Subject : ABERDEEN WEEKLY PROGRESS REPORT

PRODUCTION SUMMARY, MM Lbs. Week of 3/16 thru 3/22 Week No. 11

	<u>Actual Production</u>	<u>1977 Weekly Average</u>	<u>Monthly Cumulative Thru 3/31</u>
Resin	3.93	3.85	12.00
H & BC Grade	1.1%	1.4%	2.0%
Plasticizer	.18	.11	.65
Dry Blend	.81	.74	3.02
Compound	.40	.38	1.31
Off-Grade	3.1%	0%	2.7%

SAFETY

There were no injuries for the reporting period.

VINYL UNIT

Rate at 562 M lbs. per day at 98.9% customer grade. Made 87 batches of 5385 and 5425, at 90.5% Type I. Reactor stream factor for the week was 95.5%. Open warehouse space is now approximately 1.7 MM pounds.

The major factor affecting quality for the week was particle size control. Changes in the operating conditions have improved the control.

	<u>M Pounds</u>
Resin Produced	3,931
Compound/Dry Blend Usage	941
Bagged	1,430
Resin Orders	1,538
Resin Inventory:	
Packaged	39,295
Bulk	3,076
Loaded Cars	4,700
TOTAL	47,071

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VCM RESIDUALS

	<u>Resin From Dryers</u>		<u>Resin Shipments</u>	
	<u>All Prod.</u>	<u>5385</u>	<u>All Prod.</u>	<u>5385</u>
Average	1.7	1.8	.5	.7

COMPOUND

Line I operated 5 days averaging 75 M pounds per day. Rates were affected by frequency of product changes and maintenance on the product dicers. The "H" grade produced include 11 M pounds of mill scrap and 2,250 pounds of 38931 Natural which could not be reblended due to raw material black spec contamination. A complaint will be issued to the supplier.

Line III produced 33 M pounds (1 shift) of 15041 Clear Blue 50. Line III will be scheduled down for maintenance in preparation for the new FCM chamber barrel.

<u>Compound Inventory:</u>	<u>M Pounds</u>
Packaged	4,715
Bulk	131
Loaded Cars	0
"BC"	201
"H"	518

Dry Blend operated 7 days averaging 115 M pounds per day. Low rates resulted from quality problems of long stability and resin particle size.

<u>Dry Blend Inventory:</u>	<u>M Pounds</u>
Packaged	56
Bulk	87
Loaded Cars	810

Plasticizer ran 4 days averaging 45 M pounds per day.



G. G. Draper
Plant Manager

ct

c: HRF, TGS, CLS, CEZ

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