

COASTAL STATES PETROCHEMICAL COMPANY
PHONE TULIP 3-5211
CORPUS CHRISTI, TEXAS 78403

June 19, 1969

MAILING ADDRESS
P. O. DRAWER 521

Roy Hunt, Inc.
349 McBride Lane
Corpus Christi, Texas 78408

Dear Sirs:

Please prepare painting contract proposal for Petrochemical Job No. 17389-40421. This job includes painting the IC₄ Unit Blowdown Drum, Electrical Switchgear House, a Table for Main Laboratory, and the Stenciling of Equipment Numbers according to the enclosed Specifications and General Conditions of Inquiries. All proposals shall be delivered to Mr. B. A. Paulson, Plant Manager, no later than June 30, 1969. Contractor may visit the job site at 10:00 AM on June 25, 1969.

Very truly yours,

B. A. Paulson,
Plant Manager

BAP:eh
Attachments

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MAILING ADDRESS
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Roy Hunt, Inc.
349 McBride Lane
Corpus Christi, Texas 78408

Dear Sirs:

Please prepare painting contract proposal for Job No. 17393-40421 "Plant Air Equipment and Piping" according to enclosed Specifications, Drawing No. D00633302, and General Conditions of Inquiries. All proposals shall be delivered to Mr. B. A. Paulson, Plant Manager, no later than June 30, 1969. Contractor may visit the job site at 10:00 AM on June 25, 1969.

Very truly yours,

B. A. Paulson,
Plant Manager

BAP:eh
Attachments

B. A. Paulson

CED0006591

SPECIFICATIONS FOR PAINTING PLANT AIR EQUIPMENT AND PIPING

This specification is for the painting of plant air equipment, piping, and supports at Coastal States Petrochemical Company.

The enclosed set of General Conditions of Inquiries shall apply except that Petrochemical shall furnish all paint.

SURFACE PREPARATION

Surfaces where primer has failed and surfaces that have not been painted shall be prepared according to "Steel Structures Painting Council Surface Preparation, No. 2 Hand Tool Cleaning."

PAINTING

- I. All steel surfaces, except machinery, that have not been primed and with operating temperatures below 200° F.
 - A. One coat of Briners #2810, 2 - 3 mils, D.F.T.
 - B. One coat of Briners #2809, 2 - 3 mils, D.F.T.
 - C. One coat of Briners #1311, 1 to 1½ mils, D.F.T.
- II. All steel machinery surfaces that have not been primed and with operating temperatures below 200° F.
 - A. One coat Briners #2810, 2 - 3 mils, D.F.T.
 - B. One coat Briners #2809, 2 - 3 mils, D.F.T.
 - C. One coat Briners #2807, 2 - 3 mils, D.F.T.
- III. All steel surfaces with operating temperature from 200° F. up to 450° F.
 - A. One coat Briners #4195, 2½ to 3½ mils, D.F.T.
 - B. One coat Briners #2966, 1 to 1½ mils, D.F.T.

All paint materials shall be applied according to Manufacturer's recommended specifications unless otherwise specified by Coastal States Petrochemical Company.

P. H.

PAINT SPECIFICATIONS NO. 17389-40421 FOR MISCELLANEOUS EQUIPMENT

This specification is for the painting of Coastal States Petrochemical's IC₄ Unit Blowdown Drum, Electrical Switchgear House, a Table for Main Laboratory, and the Stenciling of Equipment Numbers on all equipment in operating units on South Side as per attached drawings. (Lettering and numbering to be 3".)

The enclosed General Conditions of Inquiries shall apply except that Petrochemical shall furnish all paint.

SURFACE PREPARATION

Blowdown drum and table to be sandblasted according to "Steel Structures Painting Council Surface Preparation Specifications, Near White Blast Clean, S. P.-10". Exterior surfaces of electrical switchgear house to be washed with Sodium Meta-Silicate. (Ratio of 10 parts water to 1 lb. Sodium Meta-Silicate.) All surfaces shall be free of contaminants. Solvents that will damage existing coating shall not be used.

PAINTING

I. Blowdown Drum

1st Prime

Briners #2810, 2 - 3 mils, D.F.T.

II. Table

1st Prime

Briners #2810, 2 - 3 mils, D.F.T.

2nd Prime

Briners #2809, 2 - 3 mils, D.F.T.

Finish

Briners #6007, Iso-clad, 3 - 4 mils, D.F.T.

III. Electrical Switchgear House

Briners #2553, 4 - 5 mils, D.F.T.

IV. Equipment Numbers

#2823 or #2581

All paint materials shall be applied according to manufacturer's recommended specifications unless otherwise specified by Coastal States Petrochemical.

P. H.