PLAINTIFF'S EXHIBIT

USG-639

GUIDE TO U.S.G. PLASTERS



UNITED STATES GYPSUM

CHICAGO, ILLINOIS 60606

P-399, 7/66

Printed in U.S.A.

GP024 1418

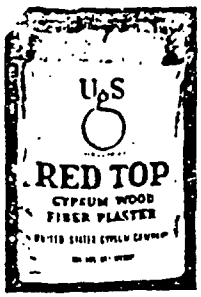
UNITED STATES GYPSUM

SUBJECT: GYPSUM PLASTER TERMINOLOGY AND BRIEF DESCRIPTION

PRE-MIXED FINISHES
(Ready mixed finishes in bag)

ORIENTAL Interior Finish Plaster (Texture finished)	Texture finished, white. Requires no further decoration.

UNITED STATES GYPSUM



RED TOP WOOD FIBER PLASTER

ADVANTAGES Red Top Wood Fiber Plaster brings to the building the good features of gypsum in even greater degree than cement plaster. Has greater resistance to fire, has better insulation value. It aids remodeling, can be sawed if necessary. In winter time it has the advantage of requiring only water to prepare it for application. This does away with the winter difficulties of sand—occasional need for thawing, etc. It can be troweled smooth for one coat finish if necessary.

USE Red Top Wood Fiber Plaster is used as a base coat plaster over all standard types of lath. Useful for new work, also for patching remodeling and repairing. It is called wood fiber because it contains a small amount of wood pulp fiber to give it cohesiveness and improve its working qualities under the trowel.

WITH SAND Although made to use neat (without sand) it can be sanded one to one by weight. When used with sand, specify "for use with sand" on the order, because sand affects setting time and requires special retardation.

PACKAGE The 100-pound USG paper bag. Also put up in 50-pound and 10-pound paper bags.

BRANDS Red Top Wood Fiber is the leading USG brand. The dark or Gypsite brand is Red Top Eldorado Wood Fiber Plaster.

COVERING CAPACITY For average conditions mixed and applied in accordance with standard specifications:

Plastering surface	Wood lath	Metal lath	Gypsum lath
Sq. yds. per ton	90-100 (Unsanded—water only added)	55-65 (Unsanded—water only added)	115-120 (Unsanded—water only added)

MIXING Mixed with water only, the plaster is hoed into the water to get a good plastic mix that stands up well in the hod and on the hawk. Where used with sand, plaster and sand are hoed into the water to get a rich mix. Tools and mixing box should be kept clean and free from set-up plaster. Do not retemper.

OTHER USG PRODUCTS USED ON SAME JOB

- CEMENT PLASTER
- ROCKLATH, THE FIREPROOF LATH
- INSULATING ROCKLATH
- WEATHERWOOD LATH
- GAUGING PLASTER
- MOULDING PLASTER
- KEENE'S CEMENT
- METAL LATH PRODUCTS
- METAL LATH ACCESSORIES
- MASONS' LIME
- FINISHING LIME

★ Makes weight in mixed cars to most destinations.

§ Takes LCL rate when included in mixed car but saves extra hauling.





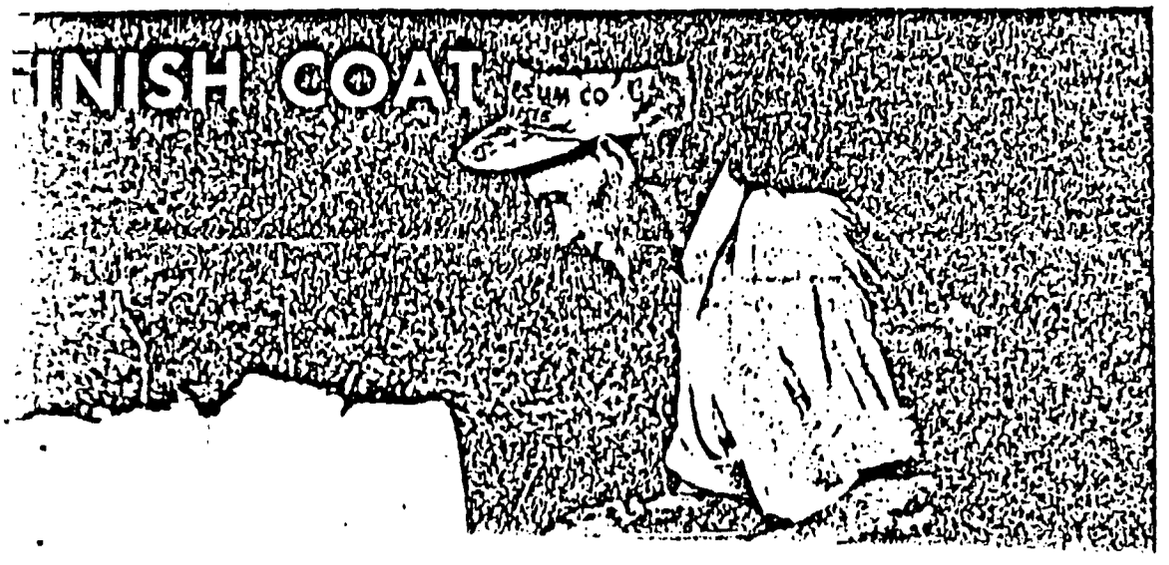
GP029 1834

USG PLASTER for Every Purpose

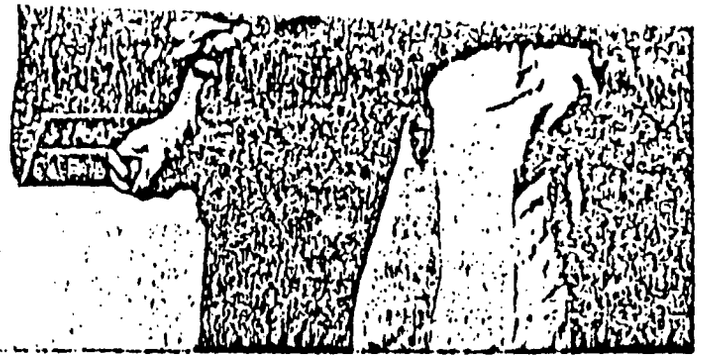
GP038 2042



n basecoats had no other advantage, the fact that they speed construction to meet demands for quick completion of jobs would explain why they are the favorite oday. USG brands described above have been recognized leaders in the progress plaster has made in meeting the demands of modern construction. A large staff of research engineers are constantly searching for still greater improvement in plaster. As in the past, new discoveries will be incorporated in Red Top whenever they are thoroughly proved.



GP038 2043



...age of ... and Red Top plasters, base coat troubles have been greatly reduced. Notable progress has also ...made in improving finish coat materials. The demand for new decorative treatments has resulted in an increased ...er of finish plasters. Each has certain features and advantages, and plasterers who would keep their material in the ...s the favorite wall finish, will study each finish to be able to recommend the one most advantageous for each job.



RED TOP WOOD FIBER PLASTER

ADVANTAGES Red Top Wood Fiber Plaster brings to the building the good features of gypsum in even greater degree than cement plaster. Has greater resistance to fire, has better insulation value. It aids remodeling, can be sawed if necessary. In winter time it has the advantage of requiring only water to prepare it for application. This does away with the winter difficulties of sand—occasional need for thawing, etc. It can be troweled smooth for one coat finish if necessary.

USE Red Top Wood Fiber Plaster is used as a base coat plaster over all standard types of lath. Useful for new work, also for patching remodeling and repairing. It is called wood fiber because it contains a small amount of wood pulp fiber to give it cohesiveness and improve its working qualities under the trowel.

WITH SAND Although made to use neat (without sand) it can be sanded one to one by weight. When used with sand, specify "for use with sand" on the order, because sand affects setting time and requires special retardation.

PACKAGE The 100-pound USG paper bag. Also put up in 50-pound and 10-pound paper bags.

BRANDS Red Top Wood Fiber is the leading USG brand. The dark or Gypsite brand is Red Top Eldorado Wood Fiber Plaster.

COVERING CAPACITY For average conditions mixed and applied in accordance with standard specifications:

Plastering surface	Wood lath	Metal lath	Gypsum lath
Sq. yds. per ton	90-100 (Unsanded—water only added)	55-65 (Unsanded—water only added)	115-120 (Unsanded—water only added)

MIXING Mixed with water only, the plaster is hoed into the water to get a good plastic mix that stands up well in the hod and on the hawk. Where used with sand, plaster and sand are hoed into the water to get a rich mix. Tools and mixing box should be kept clean and free from set-up plaster. Do not retemper.

OTHER USG PRODUCTS USED ON SAME JOB

- ★ CEMENT PLASTER
- ★ ROCKLATH THE FIREPROOF LATH
- ★ INSULATING ROCKLATH
- § WEATHERWOOD LATH
- ★ GAUGING PLASTER
- ★ MOULDING PLASTER
- ★ KEENE'S CEMENT
- § METAL LATH PRODUCTS
- § METAL LATH ACCESSORIES
- ★ MASONS LIME
- ★ FINISHING LIME

★ Makes weight in mixed cars to most destinations.

§ Takes LCL rate when included in mixed car but saves extra hauling.





GP038 2053