CG 20 CODE BT-425-D PKG ___ PROCESSES APPROVED BY
( )BT-425-D (F) BBK 11/20/81

11/24/82 A2K93
(DATE) (LOT NUMBER)

TYPED BY: JMH

EST. WT. 2751* LBS. STANDARD HRS. _____ TIME 20 M

PREPARATION NOTES: ANY N8900, N8510, N8802

EQUIP MENT		NAME: MONASTRAL BLUE BF 2 PAGES	USE LBS	N-CODE	ACCT LBS
		NOTE: FOR PROCESSING N-8900-A, N-8802-A & N-8510-A, PRESET WATER METER PER CHART FOR WATER ADDITION TO FULL TOTES. USE MODE 3 FOR FULL TOTES & MODE 2 FOR STUMPING TOTES.			
SV 1	1	RUN 2-3" (+/-200G) WATER INTO V-210			
	2	USE STATION #_2_ & PUMP IN _____ GALS OF WATER		8900-A	325

SEQUENCER STEPS

LOT	6	11	16	#100%	%	
223	___	___	___	67	17.6	382
261	___	___	___	258	23.2	1112
			TOTAL	325	#100%	

	3	USE STATION #_2_ & PUMP IN _____ GALS OF WATER		8802-A	115

SEQUENCER STEPS

LOT	6	11	16	#100%	%	
267	___	___	___	84	12.6	706
468	___	___	___	26	11.3	230
			TOTAL	115	#100%	

	4	USE STATION #_2_ & PUMP IN _____ GALS OF WATER		8510-A	2160

SEQUENCER STEPS

LOT	6	11	16	#100%	%	
211.B	___	___	___	405	28.2	1435
207	___	___	___	418	25.7	1627
752	___	___	___	331	29.9	1902
871	___	___	___	487	19.7	2518
218	___	___	___	94	7.0	1960
219B	___	___	___	227	9.7	2484
			TOTAL	2160	#100%	

	5	AFTER LAST TOTE PUMPED, RUN IN 100 GALS OF WATER & PUMP INTO SV TO CLEAN SYSTEM START AGITATOR & STIR 5 MIN			

HERE →

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EQUIPMENT		PAGE 2 OF 2 CG 20 CODE BT-425-D (F)	USE LBS	N-CODE	ACCT LBS
SV 1 CONT	7	RECORD: PH 9.6 (8.5-10.0)			
	8	IF NECESSARY, ADJ TO PH 8.5-10.0 ASSUME 50%		7-D	
		& RECORD PH_____ ASSUME 77%		27-D	
313 2	9	RUN 24* (355G) WATER INTO V-313			
	10	TURN ON AGITATOR & HEAT TO 80-100 DEG F			
	11	SIFT IN (+/-1 MIN PER BAG)	320	530-A	320
	12	STIR 5 MIN & RECORD: PH_____(10.0-10.5)			
	13	STIR AN ADDITIONAL 15 MIN OR LONGER TO DISSOLVE FOR S16.			
304 3	14	RUN 10* (122G) WATER INTO V-304			
	15	DUMP IN & STIR TO DISSOLVE FOR S17	100	20-A	100
SV 4	16	RUN V-313 THRU 20 MESH SCREEN INTO SV & STIR 5 MIN.			
	17	RUN IN V-304 IN 5-10 MIN & STIR 15 MIN			
	18	RECORD: PH 9.5 (9.0-10.0)			
	19	FLOOD TO 24 * & STOP AGITATOR			

	SV	200	202	204	210	213	261
S19		77*	87*	88*	74*	52*	60*
GAL		5205	5150	5174	5143	5153	5220

START	FIN	QTR
11:00 AM	2:00 PM	144

S.V. 200, 202, 204, 210, 213, 261 C.V. D.V. DATE PRINTED: 12/02/81

CG 20 CODE BT-425-D PKG ___ PROCESSES APPROVED BY
JAN 25 1982 A2K55 ( )BT-425-D (F) BBK 11/20/81
(DATE) (LOT NUMBER)

TYPED BY: JMH
EST. WT. 2751* LBS. STANDARD HRS. _____ TIME 7 AM

PREPARATION NOTES: check availability of N8802

EQUIP MENT		NAME: MONASTRAL BLUE BF 2 PAGES	USE LBS	N-CODE	ACCT LBS
		NOTE: FOR PROCESSING N-8900-A, N-8802-A & N-8510-A; PRESET WATER METER PER CHART FOR WATER ADDITION TO FULL TOTES. USE MODE 3 FOR FULL TOTES & MODE 2 FOR STUMPING TOTES.			
SV 1	1	RUN 2-3" (+/-200G) WATER INTO V-200			
	2	USE STATION #2 & PUMP IN ___ GALS OF WATER		8900-A	325

SEQUENCER STEPS

LOT	6	11	16	#100%	%	
260	____	Stump	____	267	17.3	1543
223	____	Stump	____	58	17.6	330
			TOTAL	325	#100%	

3	USE STATION #2 & PUMP IN ___ GALS OF WATER		8802-A	115

SEQUENCER STEPS

LOT	6	11	16	#100%	%	
468	____	Stump	____	115	11.3	1018
			TOTAL	115	#100%	

4	USE STATION #2 & PUMP IN ___ GALS OF WATER		8510-A	2160

SEQUENCER STEPS

LOT	6	11	16	#100%	%	
283	175	20	25	423	25.4	1692
201	125	20	75	329	24.2	2342
806-A	125	20	25	466	27.4	1700
802	125	20	25	621	27.0	2300
222A	175	20	75	271	16.2	1633
			TOTAL	2160	#100%	

5	AFTER LAST TOTE PUMPED, RUN IN 100 GALS OF WATER & PUMP INTO SV TO CLEAN SYSTEM			
6	START AGITATOR & STIR 5 MIN			

JM

DUP050110585

EQUIPMENT		PAGE 2 OF 2 CG 20 CODE BT-425-D (F)	USE LBS	N-CODE	ACCT LBS
SV 1 CONT	7	RECORD: PH 9.8 (8.5-10.0)			
	8	IF NECESSARY, ADJ TO PH 8.5-10.0 ASSUME 50%		7-D	
		& RECORD PH _____ ASSUME 77%		27-D	
313 2	9	RUN 24" (355G) WATER INTO V-313			
	10	TURN ON AGITATOR & HEAT TO 80-100 DEG F			
	11	SIFT IN (+/-1 MIN PER BAG)	320	530-A	320
	12	STIR 5 MIN & RECORD: PH 10.3 (10.0-10.5)			
	13	STIR AN ADDITIONAL 15 MIN OR LONGER TO DISSOLVE FOR S16.			
304 3	14	RUN 10" (122G) WATER INTO V-304			
	15	DUMP IN & STIR TO DISSOLVE FOR S17	100	20-A	100
SV 4	16	RUN V-313 THRU 20 MESH SCREEN INTO SV & STIR 5 MIN.			
	17	RUN IN V-304 IN 5-10 MIN & STIR 15 MIN			
	18	RECORD: PH 7.4 (9.0-10.0)			
	19	FLOOD TO 77" & STOP AGITATOR			

SV	200	202	204	210	213	261
S19	77"	87"	88"	74"	52"	60"
GAL	5205	5150	5174	5143	5153	5220

START	FIN	OPTR
11:00pm	5:00 AM	101

DUP050110586