

EQUIP MENT		PAGE 2 OF 5 CG 16 CODE RC-3-A (C)	USE LBS	N-CODE	ACCT LBS
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CLASS	14	DURING S13 STIR, HOOK UP LINES FROM DORR			
3		CLASSIFIER TO V-10. NOTE: FEED VALVE MUST			
		BE CLOSED.			
	15	OBTAIN TWO 55 GAL. DRUMS FOR S27.			

SHRIV	16	SET UP 20 PLATES EACH IN NO. 1 & NO. 2			
4		SHRIVER THICKENERS			

HF	17	ADD 5-10 GAL. WATER TO HF MILL. CAUTION:			
MILL		TOO MUCH WATER WILL CAUSE CHARGE TO SPLASH			
5		OVER EDGE OF MILL.			
	18	STOP AGITATOR & TURN OFF COOLING WATER.			

MISC	19	RECORD:					TOTAL
6		CHG	DATE	TIME	DATE	TIME	MILL
		#	START	START	FIN	FIN	HRS
		1	1-11-82	1:30 PM	1-11-82	5:30 PM	4 HRS
		2	1-11-82	1:30 PM	1-11-82	5:30 PM	4 HRS
		3	1-11-82	9:30 PM	1-11-82	1:30 AM	4 HRS
		4	1-11-82	9:30 PM	1-11-82	1:30 AM	4 HRS
		5	1/12/82	5:30 AM	1/12/82	9:30 AM	4 HRS
		6	1/12/82	5:30 AM	1/12/82	9:30 AM	4 HRS
		7	1-12-82	1: PM	1-12-82	5: PM	4 HRS
		8	1-12-82	1: PM	1-12-82	5: PM	4 HRS
		9	1-12-82	8:15 PM	1-13-82	12:15 AM	4 HRS
		10	1-12-82	8:15 PM	1-13-82	12:15 AM	4 HRS
		11	1/13/82	3:15 AM	1/13/82	7:15 AM	4 HRS
		12	1/13/82	3:15 AM	1/13/82	7:15 AM	4 HRS
		13	1/13/82	9:45 AM	1/13/82	1:45 PM	4 HRS
		14	1/13/82	9:45 AM	1/13/82	1:45 PM	4 HRS

20	RECORD ACCURACY ONCE PER SHIFT WHILE MILLING:
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DATE	TIME	CHG NO.	AM- METER AMPS	RE- CORDER AMPS	HT *F	RECORD *F
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SV-01	21	ADD 10" (122G) WATER TO V-11			
7	22	HEAT TO 140-150 DEG F FOR S24			

EQUIP MENT		PAGE 3 OF 5 CG 16 CODE RC-3-A (C)	USE LBS	N-CODE	ACCT LBS
13/14	23	PUMP 2 CHARGES FROM HF MILLS TO V13 OR V14			
8	24	WASH OUT HF MILLS, WITH HEATED WATER FROM V11			
	25	ADJ TO 24" (408G) AT 140-150 DEG F			
	26	IMMEDIATELY COOL TO 75-80 DEG F	6X330	57-A	0
	27	RECORD DATE ON BOTTOM OF PAGE 5			
CLASS	28	BACK WASH LINES FROM CLASSIFIERS TO V-13 OR V-14			
9	29	PLACE 55 GAL DRUM UNDER SLUDGE DISCHARGE & START MOTOR			
	30	OPEN INLET VALVE & RUN V-13 OR V-14 THRU CLASSIFIER TO V-10 AT 2.5-3.0 GPM			
	31	WHEN DRUM CONTAINS +/-45G OF SLUDGE, CHANGE DRUM, WEIGH & RECORD IN TABLE ON BOTTOM OF PAGE 5			
	32	WHEN V-13 OR V-14 IS MT, CLOSE FEED VALVE & BACKWASH LINE TO VAT FOR 1/2 MIN.			
	33	OPEN FEED VALVE & DRAIN VAT TO CLASSIFIER. DO NOT WASH IN VAT. NOTE: OR FEWER HF MILL CHARGES MAY BE RUN FROM V-13 OR V-14 TO V-9 OR V-10, WITHOUT TREATMENT OR CLASSIFICATION. RECORD: CHARGE NO. _____			
MISC	34	REPEAT S'S 1-23 UNTIL 14 CHARGES ARE COLLECTED. *****CAUTION***** AFTER 9TH CHARGE WATCH VOLUME IN V-10.			
10					
		*****CONTINUE TO NEXT PAGE FOR CHART*****			

EQUIP MENT	PAGE 4 OF 5	CG 16	CODE RC-3-A	(C)	USE LBS	N-CODE	ACCT LBS
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MISC	35	CHARGE OUT RAW MATERIALS BELOW					
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		RECORD SLUDGE		N		N-7500-A			
CHG	MILL	N834	AS	#	972	#	AS		OPTR
NO.	NO.	#	IS	100%	#	LOT	100%	%	N57A
1	1	18	600	300	300	731	130	99.9	130
2	2	18	600	300	300	318	130	99.0	131
3	1	18	600	300	300	318	130	99.0	131
4	2	18	600	300	300	318	130	99.0	131
5	1	18	600	300	300	318	130	99.0	130
6	2	18	600	300	300	7610	130	99.4	130
7	1	18	600	300	300	7610	130	99.4	131
8	2	18	600	300	300	7610	130	99.4	131
9	1	18	600	300	300	7610	130	99.4	131
10	2	18	600	300	300	7610	130	99.4	130
11	1	18	600	300	300	7610	130	99.4	130
12	2	18	600	300	300	7610	130	99.4	131
13	1	18	600	300	300	7610	130	99.4	131
14	2	18	600	300	300	7610	130	99.4	131
TOT									

972-A 4200

834-B 252

7500-A 1820

57-A 16120

36	ENTER RAW MATERIAL TOTALS IN 'ACCT LBS' COLUMN
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V-10	37	HEAT V-10 TO 150-160 DEG F
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V-9	38	PUMP V-10 TO V-9 CAUTION DO NOT OVERFLOW V9
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13	39	START AGITATOR
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40	ADJ TO +/-50" MAINTAINING 150-160 DEG F
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41	RINSE IN V-10 & V-10 LINES
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42	CIRCULATE THRU SHRIVER THICKENERS TO 50"
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	(2220G) AT 150-160 DEG F
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43	RECORD: START DATE 1-12-82 TIME 12:00 PM
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44	CIRCULATE UNTIL EFFLUENT REACHES 3000 OHMS
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45	RECORD: FINISH DATE 1-15-82 TIME 7:00 PM
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	OHMS 3000 PH 8.5 (8.4-9.0)
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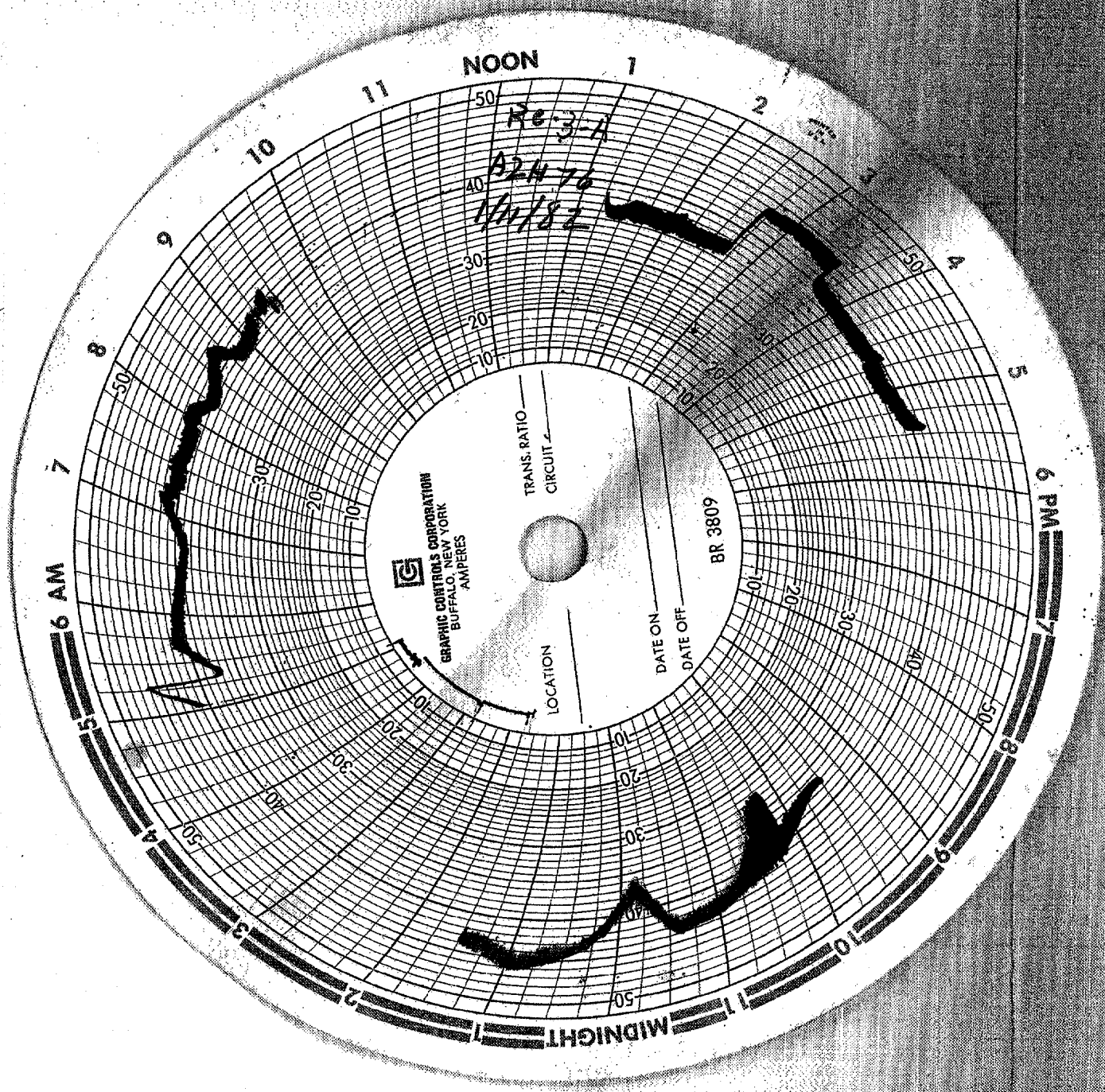
	OHMS
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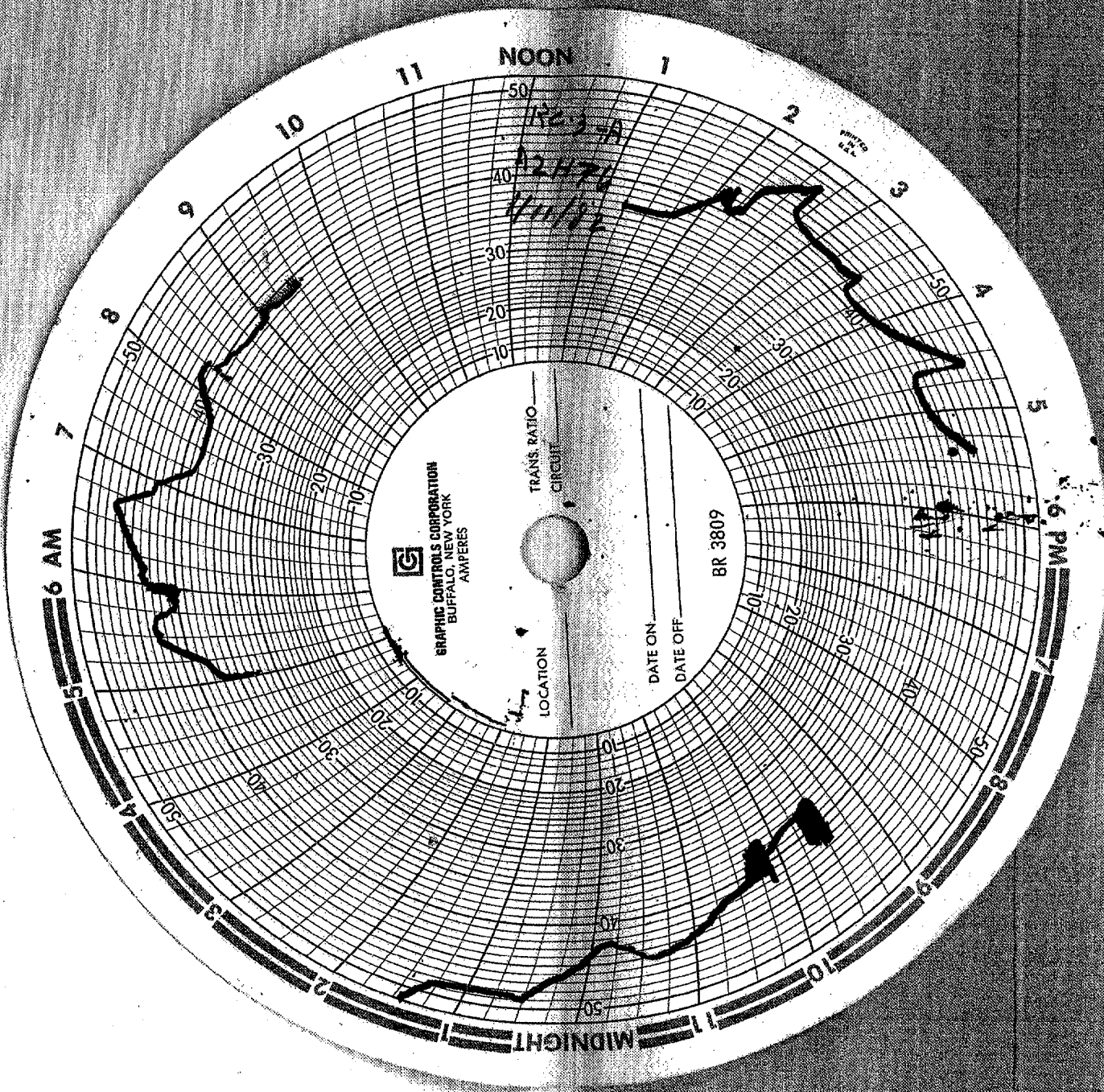
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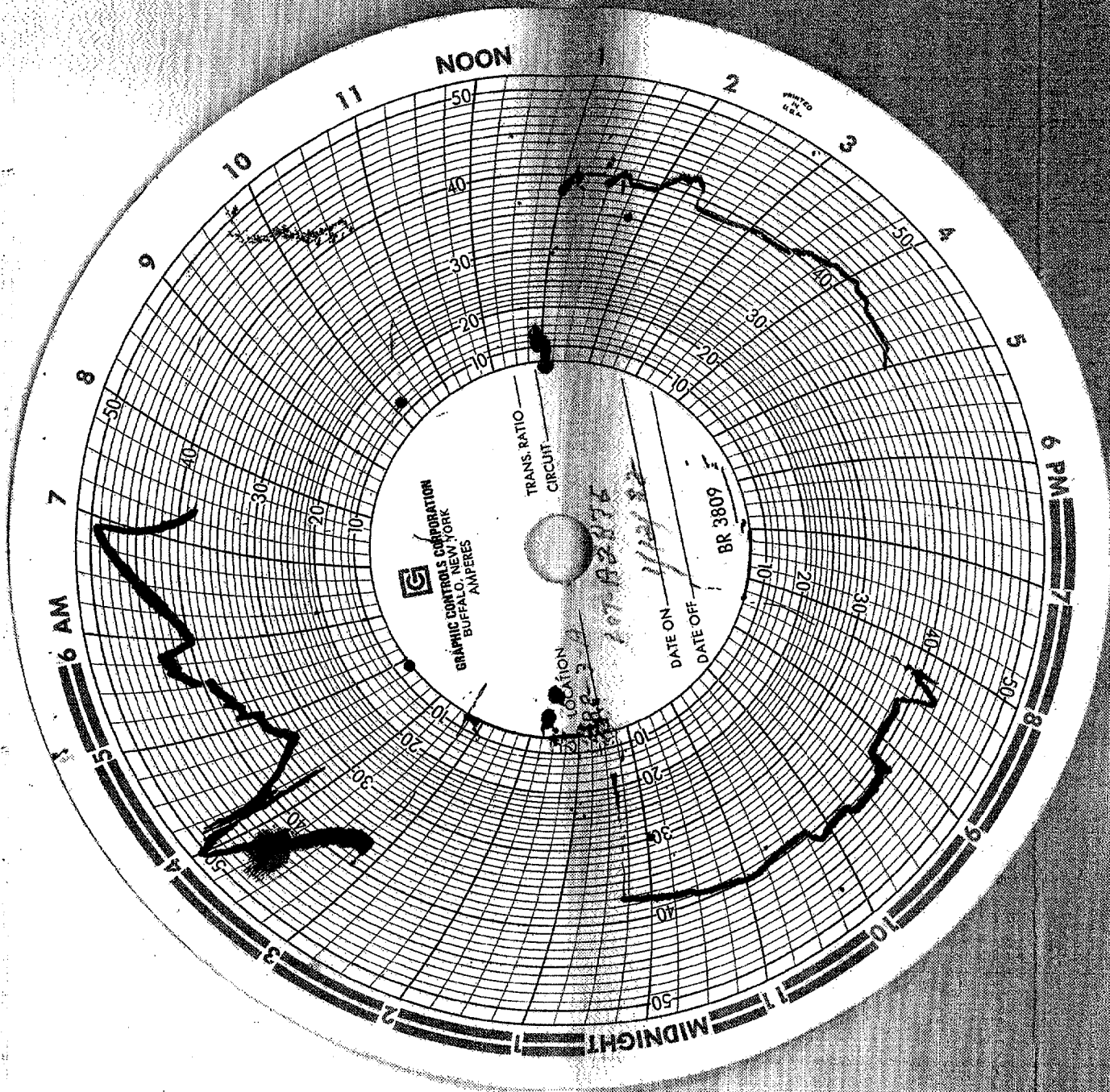
EQUIP MENT	PAGE 5 OF 5	CG 16 CODE RC-3-A	(C)	USE LBS	N-CODE	ACCT LBS
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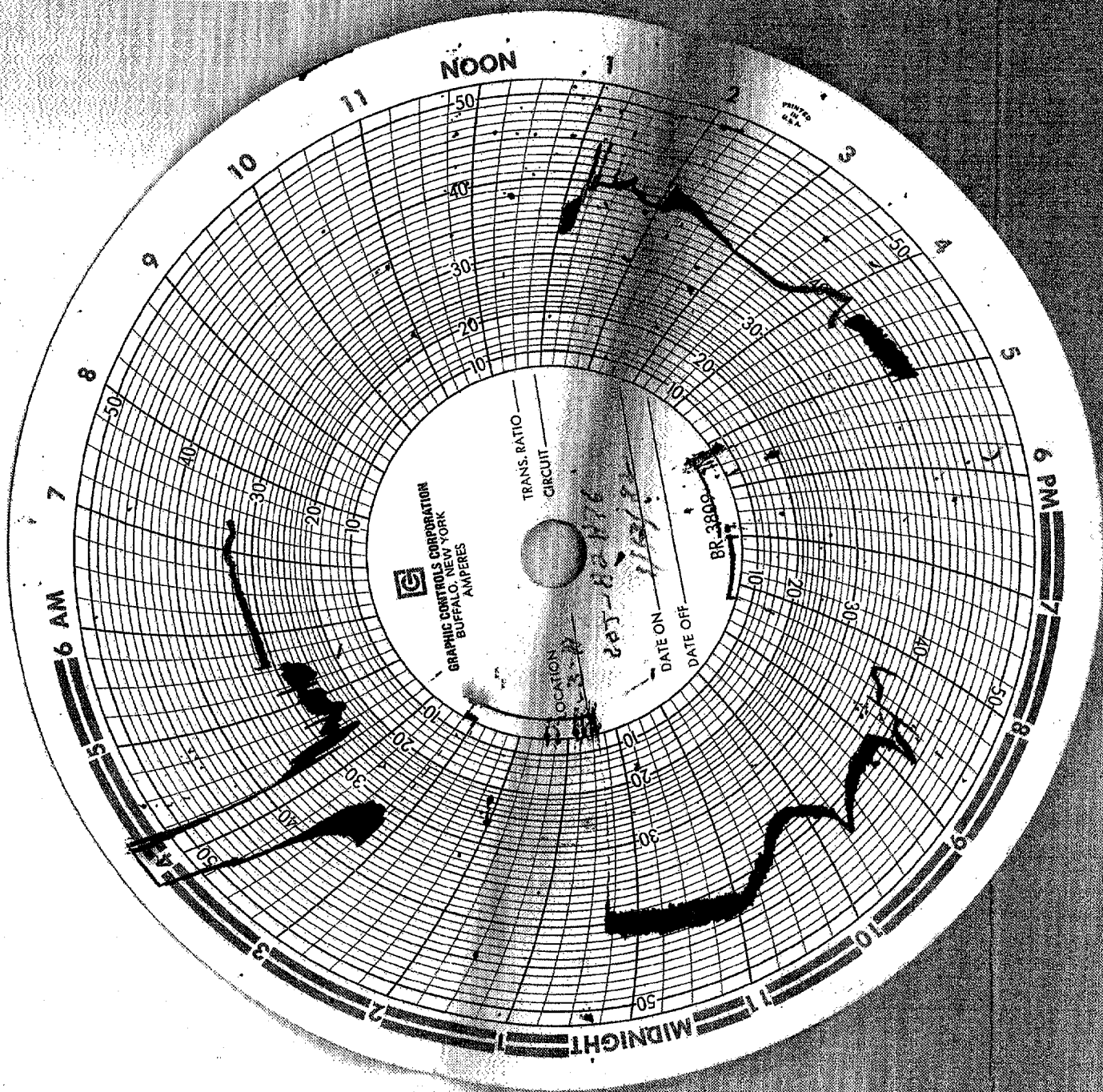
V-9	147	CIRCULATE THRU THICKENERS TO 23" (1012G)				
13	148	DISCHARGE INTO 55 GAL. DRUMS				
CON	149	WHILE FILLING DRUM TAKE A 1 QT. JAR SAMPLE				
		& DELIVER TO CTL FOR D.C.				
	150	RUN 10" (450G) WATER INTO V-9				
	151	HEAT TO 158-162 DEG F				
	152	RECIRCULATE THRU SHRIVER FOR 15 MIN OR				
		UNTIL EFFLUENT IS CLEAR.				
	153	STOP AGITATOR				
		START FIN OPTR				

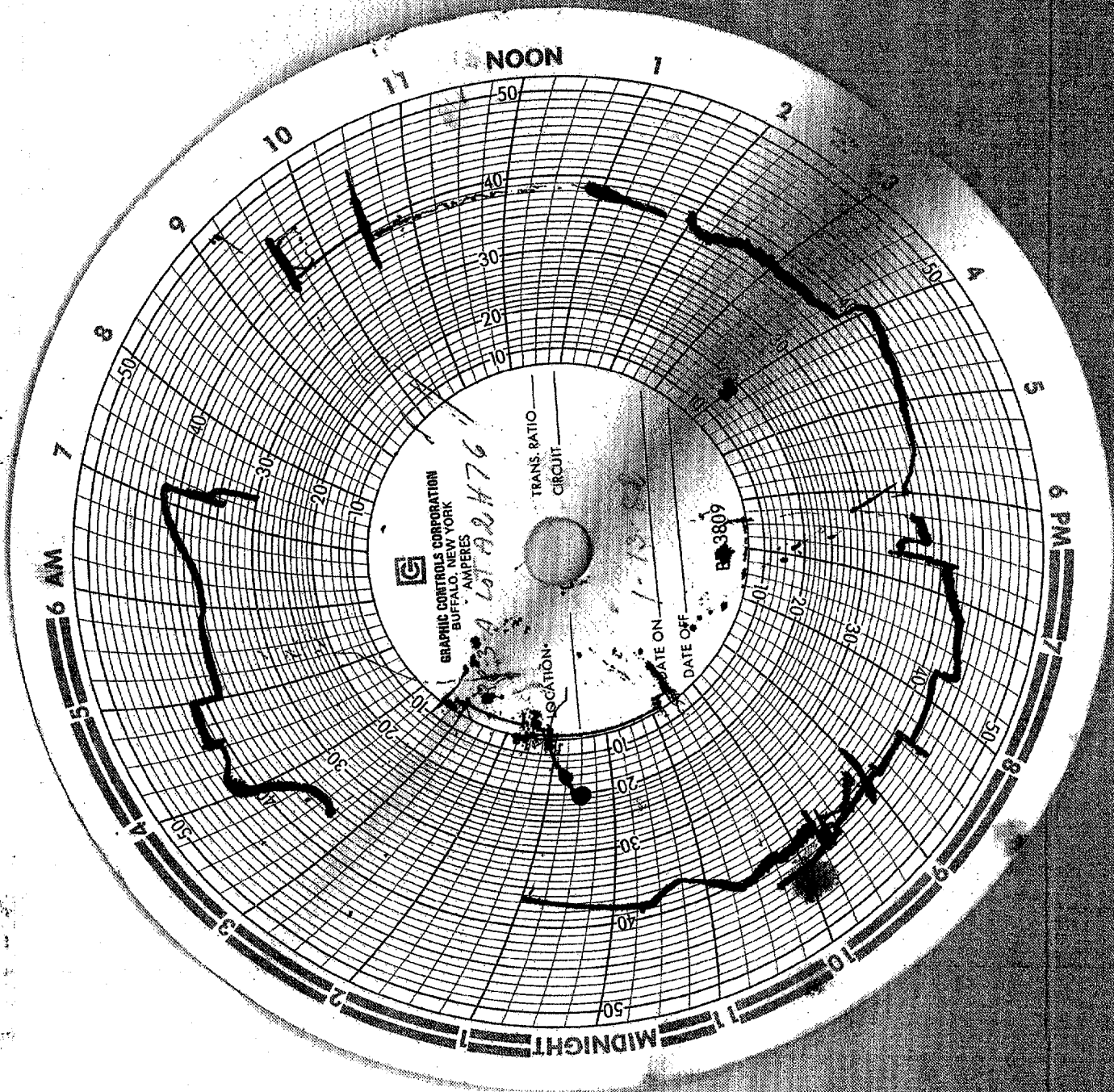
CHG NO.	VAT	VOLUME INIT	FINAL	FINAL TEMP	N-57 USED	SLUDGE CLASS
1&2						
3&4						
5&6						
7&8						
9&10						
11&12						
13&14						

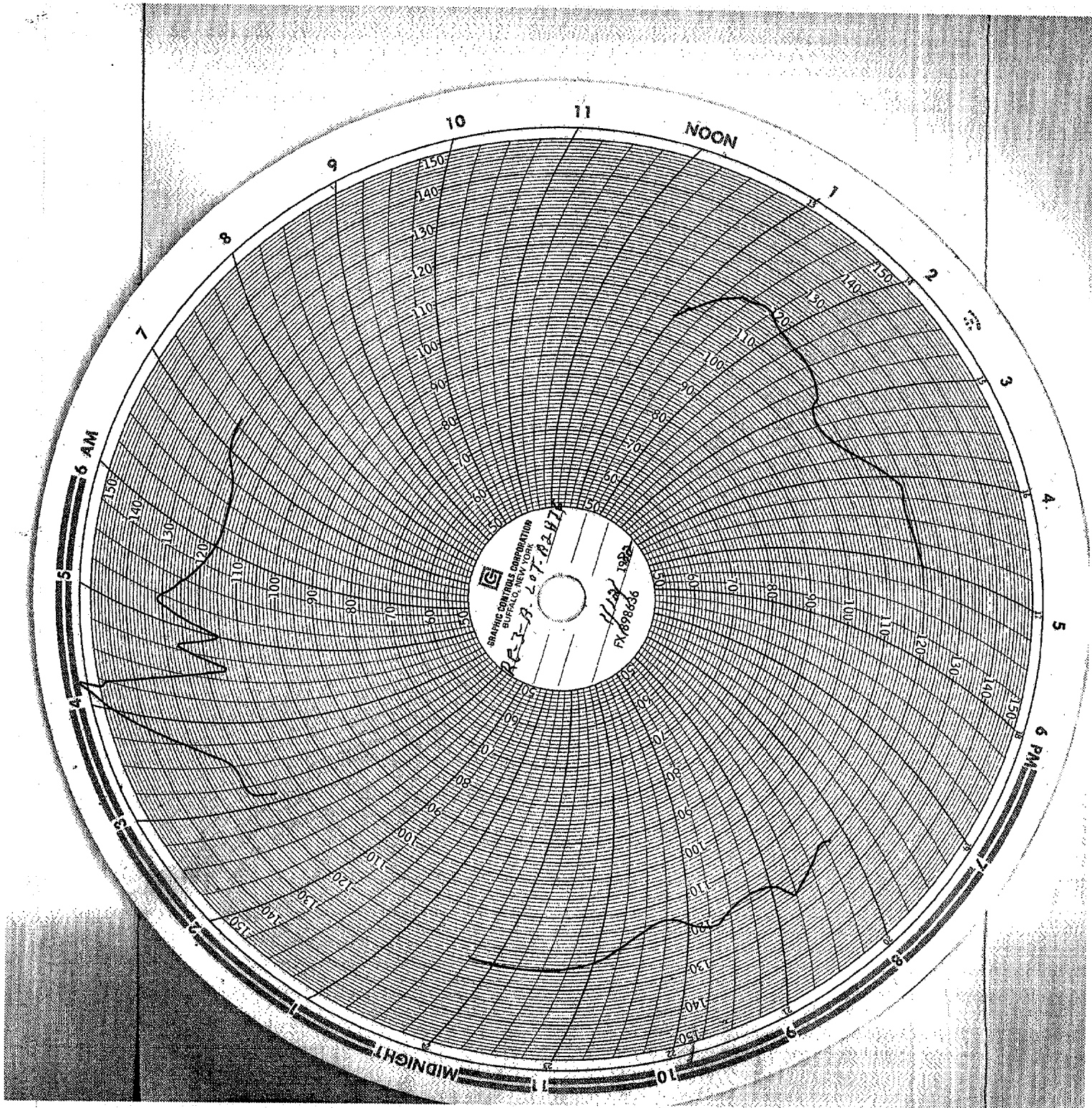












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