

C O P Y

September 15, 1967

TO: W. D. Neathery

cc: R. H. Burns

R. McGranahan

FROM: R. H. Bates

B. R. Basile

R. Hyland

W. J. Shoochan

J. Struzina

G. Schuppe

D. Novak

SUBJECT: DEPARTMENT 14 - PRECOTE OVEN
PRODUCTION & UTILIZATION

R. DeFilippis

P. Aughey

WEEK OF: September 5, 1967 through September 8, 1967
4 Day Week - No Saturday Work

<u>Shift</u>	<u>Total Hours</u>	<u>Total Hours Down</u>	<u>Total Hours Running</u>	<u>Total Pieces Processed</u>	<u>Total Pieces Rejected</u>	<u>Total Pieces Good</u>	<u>Utilization</u>
B	32.0	6.9	25.1	92,096	5,389	86,707	78%
C	32.0	8.8	23.2	35,808	4,637	31,171	72.5%
Totals:	64.0	15.7	48.3	127,904	10,026	117,878	75%

Reasons for Down Time Hours:

Clean Oven	2.0
Remove slugs from parts	.5
Jan-ups	3.0
Clean Belt	.3
Maintenance & Breakdown	9.5
Water Problem	.4
	<u>15.7</u>

R. H. Bates

RHB/slk

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