MD-3-A

A-143 35794

PACKAGE TICKET (DRY AND PASTE ONLY)

CODE A-143-DD LOT 35794

NET WT/PKG	NO. PKG	PACK. WGT	LOCATION	PO
1.25	18	22.50		

STUMP

TOTAL NET WT. 22.50 PKG. N–CODE 145-151

PROD. SPVR. DATE WHSE. OPER.

5/27/83

N32281

3514

CG 08 CODE A-143-D PKG. ____

→ MAY 16 35794

EST. WGT. 2184 LBS.

MAY 14 1980

PROCESSING INSTRUCTIONS: BATCH UNIT

MFS

PROCESSES	APPROVED BY
A-143-D (E)	JJ 06 08 78
	JJG 05 07 79
	9JJ 5/8/79
reTYPED BY emw050779	

MAKING NOTES

REMARKS

NAME: CARBON BLACK NON-BLEEDING

INSTRUCTIONS

VAT	204
DATE	5-19-80
TIME	7:30
RELEASED BY	G.M.
PRESS	20
NO. OF CAKES	2 x 48

-PRESSING-

RECORD

PRESSLOAD	1ST	2ND	3RD	4TH	5TH
STARTED	1330				
CAKES USED	20				
WATER ON	5				
HRS. WASHED	1½				
OHMS	6000				
HRS. WASHED					
OHMS					
HRS. WASHED					
OHMS					
CAKE CONDITION	7				
NO. CARS LOADED					

PRESS with AGITATION

WASH TO 4000 OHMS with 35-75°F water

TEST AFTER 2 HOURS

LOAD on 6 cars

Ask Making to reheat to 180-185°F before pressing

EXPLAIN LOSSES

SAMPLES

DELIVER TO

SAMPLED BY RELEASED BY

-DRYING-

Dry 30 hours at 220°F

LUMP: - OK - WET - SALTS - CONTAMINATED

ADDITIONAL DRYING HOURS REQUIRED

NO. DRUMS 16

SAMPLES

DELIVER TO

NO. CARS PULLED

SAMPLED BY

LUMP WGT. 2177

RELEASED BY

-GRINDING-

MILL #7 HSP SCREEN 3/32" RPM 3500

MAX. TEMP. 210°F

SCREEN RPM

MAX. TEMP. °F

EXPLAIN LOSSES

SAMPLE AFTER MIXING into new drums

SAMPLES 2 Env, 2 Pt Cans, 3 Qt Jars

DELIVER TO CTL

DATE MIXED 5/29/80

SAMPLED BY 213 RELEASED BY

N32281.01

DUP050457393

A143

357.94 N
.51 N
.16 N
.00 T

1.55
.14
1.55
.14
1.48
.14
1.53
.14
1.45
.14
1.46
.14
1.48
.14
1.50
.14
1.51
.14
1.56
.14
1.50
.14
1.51
.14
1.53
.14
1.53
.14
1.55
.14
1.32
.14
21.77 T

N32281.02

DUP050457394