PLAINTIFF'S EXHIBIT
GP-1234

May 18, 1967
NEW FORMULA

ACME, TEXAS PLANT FORMULA

READY MIX JOINT COMPOUND TEX-975 - Y (HAND TOOLS) (READY MIX "X")

DESCRIPTION OF PRODUCT - Yellow
Ready Mixed Joint Compound used for taping, covering tape, filling cornerbead and spotting nails.

FORMULA

Raw Material	Source	% Act. Ingr.	Lbs./Batch
Water	Acme Plant	-	400.0 (48 gal.)*
Nalco 71-D5	Nalco Chemical Co.	0.10	0.8
Filler TEX-970	Acme Plant	91.315	700.0
Elvacet 81-900	DuPont	8.00	61.5
Benzoflex 50	Tennessee Products Co.	0.50	4.0
Yellow Oxide 2087	C. K. Williams Co.	.085	.65 = 10.4 oz
		100.000	1166.95**

*Approximately 52 lb./100 lbs. of active ingredients (this may vary ± 2 gallons per batch).

**One batch yields 17 (+) - 5 gallon pails of Ready Mix Joint Compound at 65.6 lbs./pail.

TESTING PROCEDURE

Working Consistency - Refer to Plant Testing Procedure No. 32.

Specifications for Paste: If paste is not proper working consistency, a maximum of 55 c.c. water per 150 grams of paste may be added to adjust.

9-1-67

Brabender - ~~440 ± 30~~ ~~500-540~~ 550-570

Working Properties - Refer to Plant Testing Procedure No. 33.

Compound shall be plastic, buttery working, and free of any coarse, gritty, or undispersed particles. Plaster shall be free from lumps due to incomplete mixing.

Bonding Properties - Refer to Plant Testing Procedure No. 35.

Specifications: After compound has dried, tape shall show at least 75% fiber tear when delaminated.

Crack Resistance - Refer to Plant Testing Procedure No. 37.

Specifications: There shall be no large fissure cracks in the wedge, and no cracks in the thinner half of the wedge.

Color - Yellow

SGP 0017890

July 31, 1968
Supersedes TEX-975
Dated 5/18/68

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Filler TEX-970	Acme Plant	91.315	700.0
Elvacet 81-900	DuPont	8.00	61.5
Benzoflex 50	Tennessee Products Co.	0.50	4.0
Yellow Oxide	C. K. Williams Co.	.085	.65 10½ oz
		100.000	1166.15

*Approximately 52 lb./100 lbs. of active ingredients (this may vary ± 2 gallons per batch).

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TESTING PROCEDURE

Working Consistency - Refer to Plant Testing Procedure No. 32.

Specifications for Paste: If Paste is not proper working consistency, a maximum of 5 c. c. water per 150 grams of paste may be added to adjust.

-/ Brabander - 580 ± ~~20~~ 10

-/ Working Properties - Refer to Plant Testing Procedure No. 33.

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-/ Bonding Properties - Refer to Plant Testing Procedure No. 35.

Specifications: After compound has dried, tape shall show at least 90% fiber tear when delaminated.

Crack Resistance - Refer to Plant Testing Procedure No. 37.

Specifications: There shall be no large fissure cracks in the wedge, and no cracks in the thinner half of the wedge.

Color - Yellow
Specifications: Dried compound shall match color of standard sample.

RRB:kgc
-/ Indicates change in this reissue.

November 4, 1968
Supersedes TEX-975-Y
Dated 7/31/68

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Raw Material	Function	R.M. Spec.	% Act. Ingr.	Lbs./Batch
Water	Solvent	-	-	400.0 (48 gal.)*
Filler TEX-970	Body	-	91.315	700.0
Elvacet 81-900	Adhesive	185	8.00	61.5
Benzoflex 50	Plasticizer	183	0.50	4.0
Yellow Oxide 2087	Pigment	139	.085	.65
			100.000	1166.15

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SGP 0017892

May 18, 1967
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Elvacet 81-900	DuPont	8.00	61.5
Benzoflex 50	Tennessee Products Co.	0.50	4.0
Yellow Oxide 2087	C. K. Williams Co.	.085	.65 = 10.4 oz.
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Dated 5/18/68

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SGP 0017895

ACME FORMULA #975-Y
ASBESTOS CONTAINING PRODUCTS

SGP 0017889