

INTER-OFFICE COMMUNICATION

|                                      |               |
|--------------------------------------|---------------|
| TO: - J. A. ULRICH                   | OFFICE        |
| FROM J. R. RADZIWNOWICZ              | OFFICE        |
| SUBJECT GASKETS - CUSTOMER re: BUICK | DATE 12/15/67 |

MESSAGE: IN REPLY TO YOUR LETTER OF 12/15/67 PENCIL HARDNESS WAS CHECKED ON ONE OF THE SAMPLES AND IT WAS FOUND TO BE 5B WHICH IS TOO SOFT. THE ACCEPTABLE HARDNESS RANGE IS 4B-TO-F. ANOTHER SAMPLE WAS BAKED AT 300°F FOR 10 MINUTES AND THE HARDNESS WAS 4B 1-POINT HARDER THAN THE UNBAKED SAMPLE. ANOTHER SAMPLE WAS BAKED AT 300°F FOR 20 MINUTES AND THE HARDNESS WAS 2B WHICH IS IN THE MIDDLE OF THE ACCEPTABLE RANGE OF 4B-TO-F. ALSO TALKED TO L. DYMITRO TO SEE

REPLY IF HE COULD TELL US WHAT DATE AND WHAT SHIFT THESE GASKETS WERE COATED, HE SAID HE CAN'T GET THAT INFORMATION.

*John Radziwonowicz*

|      |        |
|------|--------|
| DATE | SIGNED |
|------|--------|