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From: U433451
Sent: Wednesday, November 13, 1996 4:02 PM
To: JVHANEY
Subject: RE: R250A/B MODICON CODE CHANGES



Attach1.TXT

Methanes R-250A/B trip logic modifications

Jim,

I will be adding the two R-250 permissives from the Mod5 to the existing R-250A and R-250B trip logic as well as the fifo messaging logic. The trip logic modifications will be done as follows:

R-250A
Network #108

Disable coil 01371 (R-250A Run coil) which will keep it energized when power flow is removed.

Expand the rung and insert 10011 and 10036 N/O contacts (or'd).

Verify power flow to coil 01371, enable coil 01371.

R-250B
Network #115

Disable coil 01392 (R-250B Run coil) which will keep it energized when power flow is removed.

Expand the rung and insert 10011 and 10036 N/O contacts (or'd).

Verify power flow to coil 01392, enable coil 01392.

*Message logic will be added, which does not effect the trip logic.