PLAINTIFF'S EXHIBIT

GP-1400

Georgia-Pacific

intracompany memo

to	Mr. D. C. Corkill	location	Portland
from	C. W. Lehnert	location	Tigard
subject	Proposed Federal Standard for Joint Compounds and Tape	date	March 1, 1977

Through the Gypsum Association we received a copy of proposed Federal Spec. SS-J-570B. I direct your attention to 3. REQUIREMENTS wherein it states that "asbestos fibers shall not be used as a filler for the adhesive".

I believe we should submit an objection to this statement, but in view of USG and National's policy in removing asbestos we could be out voted. If the specification is accepted as is, it would mean that asbestos free products would have to be furnished for all federal projects and I assume for all overseas shipments.

I'd appreciate any comments. We have a few weeks to respond to the Gypsum Association.

C. W. L.

CWL/gvp

Enc. - Page 3 of SS-J-370B

cc: Mr. G. E. Wilson - Portland
Mr. O. E. Burch - Portland
Mr. E. B. Hollingsworth - Wilmington
Mr. T. R. Godfrey - Portland

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3. REQUIREMENTS

3.1 Joint compound. Joint compound shall conform to the physical requirements of ASTM C 475. Asbestos fibers shall not be used as a filler for the adhesive.

3.2 Joint tape. Tape shall conform to the physical properties of ASTM C 475, except that tape shall be plain or perforated as specified (see 1.2). When perforated, there shall be a minimum of four holes across the width of the tape with an edge distance of not less than 3/8 inch. Spacing of holes lengthwise of the tape shall be 3/8 inch to 1/2 inch. The hole dimensions shall be 0.55 inch ± 0.015 inch.

3.3 Workmanship. Joint compound shall be free of lumps and extraneous particles. Tape shall not be torn or damaged.

4. QUALITY ASSURANCE PROVISIONS

4.1 Responsible for inspection. Unless otherwise specified in the contract or purchase order, the contractor is responsible for the performance of all inspection requirements as specified herein. Except as otherwise specified in the contract or order, the contractor may use his own or any other facilities suitable for the performance of the inspection requirements specified herein, unless disapproved by the Government. The Government reserves the right to perform any of the inspections set forth in the specification where such inspections are deemed necessary to assure that supplies and services conform to prescribed requirements.

4.2 Sampling.

4.2.1 For examination of end item. Sampling for examination of end item shall be in accordance with MIL-STD-105, level S-4.

4.2.2 For Test. Sampling for test shall be in accordance with MIL-STD-105, level S-2. The acceptance quality level (AQL's) shall be 2.5 percent.

4.3 Certification. A certificate of compliance shall be acceptable as proof that the product being offered meets the requirements of paragraphs 3.1 and 3.2 provided the contractor furnishes actual test results, acceptable to the Government, indicating that tests have been performed to substantiate the certification. The certificate shall state that the tests described in paragraphs 4.5.1 and 4.5.2 have been performed on products manufactured from the same material and manufacturing process of the items being offered and that any proposed changes in material or process will be promptly reported to the Government. The Government reserves the right to require additional testing and certification by the contractor when such changes are made or when otherwise deemed necessary.

4.4 Examination.

4.4.1 End item. Joint materials shall be examined for defects listed in Table I. The acceptable quality levels (AQL's) for defects shall be 2.5 percent defective for major defects and 4.0 percent defective for minor defects.

TABLE I. Classification of defects, end item

Defects	Major	Minor
Lumps in joint compound	X	
Extraneous particles in joint compound	X	
Tape torn or damaged	X	
Width of tape less than 1-7/8 or greater than 2-1/4 inch	X	
Thickness of tape greater than 0.012 inch	X	
Damage or defects affecting function or serviceability	X	
Damage or defects not affecting function or serviceability		X

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