

produced heat units in such manner as to obtain conditions of maximum comfort with the minimum consumption of electricity.

DEFINITIONS

Definitions of terms used in fuel heating are given in Chapter 45. The following terms apply particularly to electric heating:

Electric Resistor: A material used to produce heat by passing an electric current through it.

Electric Heating Element: A unit assembly consisting of a resistor, insulated supports, and terminals for connecting the resistor to electric power.

Electric Heater: A complete assembly of heating elements with their enclosure, ready for installation in service.

RESISTORS AND HEATING ELEMENTS

Solids, liquids, and gases may be used as resistors, but most commercial electric heating elements have solid resistors, such as metal alloys, and non-metallic compounds containing carbon. In some types of electric boilers, water forms the resistor which is heated by an alternating current of electricity passing through it. One of the more common resistors is nickel-chromium wire or ribbon which, in order to avoid oxidation, contains practically no iron.

Commercial electric heating elements are made in many types. Some have resistors exposed to the air being heated. The resistors may be coils of wire or metal ribbon, supported by refractory insulation, or they may be non-metallic rods, mounted on insulators. This type of element is used extensively for operation at high temperatures when radiant heat is desired, also at low temperatures for convection and fan circulation heating, especially in large installations.

Some elements have metallic resistors embedded in a refractory insulating material, encased in a protective sheath of metal. Fins or extended surfaces may be used to add heat-dissipating area. Elements are made in many forms, such as strips, rings, plates and tubes. Strip elements are used for clamping to surfaces requiring heat by conduction, and in some types of convection air heaters. Ring and plate elements are used in electric ranges, waffle irons, and in many small air heaters. Tubular elements may be immersed in liquids, cast into metal, and, when formed into coils, used in electric ranges and air heaters. Cloth fabrics woven from flexible resistor wires and asbestos thread, are used for many low temperature purposes such as heating pads and aviators' clothing.

ELECTRIC HEATERS

Electric heaters may be divided into three groups, conduction, radiant and convection.

Conduction electric heaters, which deliver most of their heat by actual contact with the object to be heated, are used in such applications as aviators' clothing, hot pads, foot warmers, soil heaters, ice melters, and water heaters. Conduction heaters are useful in conserving and localizing heat delivery at definite points. They are not suitable for general air heating.

Radiant electric heaters, which deliver most of their heat by radiation, have high temperature incandescent heating elements and reflectors to concentrate the heat rays in the desired directions. The immediate and pleasant sensation of warmth which is caused by radiant heat makes this type desirable for temporary use where the heat rays can fall directly upon the body. They are not satisfactory for general air heating, as radiant heat rays do not warm the air through which they pass. They must first be absorbed by walls, furniture, or other solid objects which then give up the heat to the air. A typical radiant heater is shown in Fig. 1.

Gravity convection electric heaters, designed to induce thermal air circulation, deliver heat largely by convection, and should be located and used in much the same manner as steam and hot water radiators or convectors. They generally have heating elements of large area, with moderate surface temperature, enclosed to give proper stack effect to draw cold air from

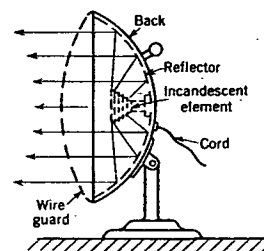


FIG. 1. TYPICAL RADIANT HEATER

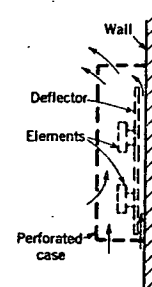


FIG. 2. CONVECTOR HEATER

the floor line. See Fig. 2. The flexibility possible with electric heating elements should discourage the use of secondary mediums for heat transfer. Water and steam add nothing to the efficiency of an electric heater and entail expensive construction and maintenance.

UNIT HEATERS

Unit electric heaters include a built-in fan unit which circulates room air over the heating elements. Heaters of this type are manufactured in many designs and sizes, and can be located in much the same manner as steam unit heaters.

Electric unit heaters are used in industrial plants, sub-stations, power houses, pumping stations, etc., where the power rate for electric heating is found to be favorable. The best location of the heater depends upon local circumstances as they can be mounted either on the ceiling to direct the air downward, on the side wall about 7 ft from the floor, or at the floor line. Variations in design are necessary for different locations, but typical arrangements are indicated in Figs. 3, 4, and 5.

The arrangement of the wiring circuits is very important for electric unit heaters. In principle they are all the same and include as essential