

ELECTRICAL SAFETY AND RELIABILITY AUDIT CHECK LIST
FOR
POWER TRANSFORMERS

TRANSFORMER LOCATION I.D. #: TF
TRANSFORMER EQUIPMENT I.D. #: XEMP D
VOLTAGE: 2400/480
kVA: 500

CASE ----	Yes	No	N/A
1. Is the transformer properly tagged?	☒	☐	☐
2. Is the manufacturer nameplate in place and legible?	☐	☒	☐
3. Is the transformer case free of any signs of corrosion?	☒	☐	☐
4. Is the transformer case adequately painted?	☒	☐	☐
5. Is the transformer case free of any oil leaks? (Look at case, bushings, radiators, and valve.)	☒	☐	☐
6. Are oil samples taken regularly?	☐	☐	☒
7. Is the transformer adequately grounded? (Must have two leads if its capacity is 100 KVA and above)	☒	☐	☐
8. Has the transformers been checked for PCB's and properly labeled?	☒	☐	☐
9. Are vehicle barricades located if needed?	☒	☐	☐
10. If the transformer has open bushings, is there a fence surrounding the transformer?	☐	☐	☒
11. Are there warning signs posted on the fence?	☐	☐	☒
12. Is the fence grounded?	☐	☐	☒
13. Is the transformer operating free of excessive noise and vibrations?	☒	☐	☐
14. Is the transformer operating below rated capacity?	☒	☐	☐

THE DOW CHEMICAL COMPANY
ELECTRICAL TECHNOLOGY
GLOBAL

ADMINISTRATIVE GUIDELINE
G7A-0099-03
18-OCT-1995
PAGE 2 OF 4

- | | | | |
|--|-------------------------------------|-------------------------------------|-------------------------------------|
| 15. Is the transformer located away from process piping? | ☒ | ☐ | ☐ |
| 16. If transformer is within 20 feet (6 meters) of building, is the building wall non-combustible? | ☒ | ☐ | ☐ |
| 17. Is there easy access for fire fighting? | ☒ | ☐ | ☐ |
| 18. Is the transformer bolted to foundation? | ☒ | ☐ | ☐ |
| 19. Is the transformer on a PPM program? | ☒ | ☐ | ☐ |
| 20. Is the transformer maintenance history being kept? | ☒ | ☐ | ☐ |
| 21. Is high resistance ground system in place? | ☐ | ☐ | ☒ |
| 22. Is ground detector system on PPM schedule? | ☐ | ☐ | ☒ |
| 23. Does transformer have a circuit breaker on the primary? (10,000 kVA and above) | ☒ | ☐ | ☐ |
| 24. Is short circuit protection available? | ☒ | ☐ | ☐ |
| 25. Is protective device coordinated with other devices? | ☒ | ☐ | ☐ |
| 26. Is dissolved gas analysis data available? (1000 kVA and above) | ☐ | ☐ | ☒ |
| 27. Is there a dike around the transformer to contain an oil spill? | ☐ | ☒ | ☐ |
| 28. Is there a pit with oil/water separation? | ☐ | ☐ | ☒ |
| 29. Is the pit protected with a fire barrier? | ☐ | ☐ | ☒ |

Case Index Score: 3

RADIATORS

Yes No N/A

- | | | | |
|--|--------------------------|--------------------------|--------------------------|
| 1. Is the transformer radiator free of any signs of corrosion? | ☐ | ☐ | ☐ |
| 2. Is the transformer radiator adequately painted? | ☐ | ☐ | ☐ |

DO A 045111
CONFIDENTIAL

THE DOW CHEMICAL COMPANY
ELECTRICAL TECHNOLOGY
GLOBAL

ADMINISTRATIVE GUIDELINE
G7A-0099-03
18-OCT-1995
PAGE 3 OF 4

	Yes	No	N/A
3. Is the transformer radiator free of any oil leaks? (Look at case, bushings, radiators, and valve.)	☒	☐	☐
4. Are the radiators removable with cut-off valves? (2000 kVA and above)	☒	☐	☐
5. Are cooling fans operating properly?	☒	☐	☐
Radiators Index Score:	3		

INSTRUMENTS

	Yes	No	N/A
1. Is the oil level at an acceptable level?	☐	☐	☒
2. Is the oil level gauge in good condition?	☐	☐	☒
3. Is the tank pressure at an acceptable level?	☐	☐	☒
4. Is the tank pressure gauge in good condition?	☐	☐	☒
5. Is the Buchholz Relay in good condition?	☐	☐	☒
6. Is the Sudden Pressure Relay in good condition? (required for 10 MVA and above)	☐	☐	☒
7. Is the Pressure Relief Valve (PRV) in good condition?	☐	☐	☒
8. Is the transformer running at an acceptable temperature? (below 50 degree C rise above ambient)	☐	☐	☒
9. Is the temperature switch and level switch wired to alarm in a continuously occupied location? [LPP 3.7.6]	☐	☐	☒
10. Is the breather system in good condition?	☐	☐	☒
Instruments Index Score:			

DO A 045112
CONFIDENTIAL

BUSHINGS

Yes No N/A

1. Are the exposed bushings clean? ☐ Yes ☐ No ☒ N/A
2. Is the termination hardware on exposed bushing clean and without any signs of corrosion? ☐ Yes ☐ No ☒ N/A
3. Are exposed bushings equipped with lightning protection devices? ☐ Yes ☐ No ☒ N/A

Bushings Index Score: NA

CONDUIT/CABLE

Yes No N/A

1. Does cabling enter transformer from bottom or side only? ☒ Yes ☐ No ☐ N/A
2. Is cabling or duct anchored to foundation? ☒ Yes ☐ No ☐ N/A

Conduit Index Score: 3

TAP CHANGER

Yes No N/A

1. Is the tap changer locked or bolted (and tagged)? ☐ Yes ☐ No ☒ N/A

Tap Changer Index Score:

Power Transformer Average Index Score: 3