March 30, 1970
NEW FORMULA

PLAINTIFF'S EXHIBIT
GP-1277

ACME, TEXAS PLANT FORMULA

ALL PURPOSE BEDDING AND CENTRAL MIX COMPOUND (YELLOW)

TEX-956

DESCRIPTION OF PRODUCT - All Purpose compound for taping and finishing joints, spotting nailheads and texturing.

FORMULA

Raw Material	Function	R.M. Spec.	Percent	Lbs/Batch
Yellow Oxide 2087	Pigment	139	.10	2.0
Vanicide 512	Fungicide	126	.05	1.0
Natrosol 250 HXR	Water Retention Agent	170	.20	4.0
Gelvatol RS-6219	Adhesive	162	3.00	60.0
Asbestos	Bulking Agent	9	3.00	60.0
Mica	Anti-Cracking Agent	11	5.00	100.0
Defoamer M111	Anti-Foaming Agent	196	.10	2.0
Glacial Talc 325	Filler	-	1.00	20.0
Land Plaster TEX-25	Filler	-	87.55	1751.0
			100.00	2000.0

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.
Specifications:

Maximum	Minimum	Average
58	52	55

WORKING PROPERTIES - Refer to Plant Testing Procedure No. 33.
Specifications: Wet mix shall be plastic and buttery working and free of grit or coarse particles.

BONDING PROPERTIES - Refer to Plant Testing Procedure No. 35.
Specifications: After compound has dried, tape shall delaminate when peeled back.

CRACK RESISTANCE -
Specifications: There shall be at most only a couple of very small cracks in the wedge.

COLOR -
Specifications: Dried compound should match the color of ivory wallboard paper closely and be free of color streaks.

EDO:dek

SGP 0017240

October 27, 1960
NEW FORMULA

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ACME, TEXAS PLANT FORMULA

TOPPING COMPOUND TEX-956

DESCRIPTION OF PRODUCT - White Topping Compound for topping joints and spotting nailheads.

FORMULA

Raw Material	Function	R.M. Spec.	Percent	Lbs/Batch
Vanicide 51Z	Fungicide	126	.05	1.0
Natrosol 250 HXR	Thickner	170	.50	10.0
Gelvatol RS-6219	Adhesive	162	3.00	60.0
Asbestos 7RF-9	Bulking Agent	9	3.00	60.0
Mica P80H	Anti-Cracking Agent	11	6.00	120.0
Defoamer MIII	Anti-Foaming Agent	196	.05	1.0
Glacial Talc 325	Filler	-	1.00	20.0
Petro AD	Wetting Agent	143	.05	1.0
Land Plaster TEX-25	Filler	-	86.35	1727.0
			100.00	2000.0

WORKING CONSISTENCY Specifications: - Refer to Plant Testing Procedure No. 32.

Maximum	Minimum	Average
60	53	57

WORKING PROPERTIES Specifications: - Refer to Plant Testing Procedure No. 32. Wet mix shall be plastic and buttery working and free of grit or coarse particles.

BONDING PROPERTIES Specifications: - Refer to Plant Testing Procedure No. 35. After compound has dried, tape shall delaminate when peeled back.

CRACK RESISTANCE Specifications: - There shall be at most only a couple of very small cracks in the wedge.

COLOR Specifications: - Dried compound should match the color of ivory wallboard paper closely and be free of color streaks.

EDO:dek

ACME FORMULA #956
ASBESTOS CONTAINING PRODUCTS

SGP 0017239