

MAY -0.81-1096

() YE-735-D (K) TYP 04/08/01

ESTIMATED WEIGHT: 4021#

COMTYP JOB NAME: 01YE735DMK

EQUIP MENT	NAME: POLYBDATE ORANGE	USE LBS	N#CODE	ACCT LBS
PREP 1	1 OBTAIN FOR S-34	315	4-A	315
	2 OBTAIN FOR S-24	42	108-A	42
	3 OBTAIN FOR S-38	105	3-A	105
	4 OBTAIN FOR S-40	58	32-D	58
	5 OBTAIN FOR S-42	168	15-A	168
	6 OBTAIN FOR S-44	47	3-A	47
	7 DISSOLVE IN 30 G WATER AT 100-120°F IN DRUM FOR S-48	17	765-A	17
	8 DISSOLVE IN 30 G WATER AT 100-120°F IN DRUM FOR S-52	60	994-A	60
355 2	9 WEIGH IN OPTR _____, MK <u>2</u> , <u>32.00%</u>	<u>63</u>	28-D	20
	OPTR _____, MK _____, %			
351 3	10 WEIGH IN OPTR _____, MK <u>229</u> , <u>37.98%</u>	<u>3755</u>	10-D	<u>1407</u>
	OPTR _____, MK _____, %			<u>1426</u>
359 4	11 WEIGH IN <u>T-360</u> OPTR _____, MK <u>46</u> , <u>34.39%</u>	<u>657</u>	423-D	<u>252</u>
	OPTR _____, MK _____, %			<u>226</u>
SV 5	12 FLUSH DISTRIBUTOR LINES UNTIL WATER COMES OUT ALL JETS RECORD: <u>OK</u>			
	13 RUN IN 40" (1992 G) WATER			
	14 RUN IN FROM V-354. REC: OPTR: <u>409</u> , MK <u>450</u> , <u>13217</u>		41-D	3800
	<u>28.75</u> %, PH <u>1.8</u> (2.8-3.7), G/ML <u>2</u> (1.270-1.328). SEE SUPV IF NOT IN RANGE.			
	15 ADJ TO 3350 GAL AT 67-69°F. RECORD: <u>68</u> *F	<u>34330</u>	57-A	<u>996</u>
	<u>67</u> " IN V-240 & 246; <u>69</u> " IN V-241, 242, 245			
	16 STIR 5MIN. & RECORD: PH <u>2.9</u> (2.8-3.6)			
	17 IF NECESSARY, ADJ TO PH 3.8-3.9 ASSUME 32% & RECORD: PH <u>3.9</u> (3.8-3.9) ASSUME 50%	<u>4</u>	28-D 7-D	<u>2</u>
	NOTE: DILUTE N-7-D 10:1 WITH WATER BEFORE ADDING			
	18 RECORD: <u>1.118</u> G/ML (1.116-1.118)			
	NOTE: IF G/ML OUT OF LIMITS, FILL OUT CHECK LIST & ATTACH			
	19 STIR AT 67-69°F FOR S-30. TAKE 1 QT SAMPLE.			
358 6	20 RUN 2" (110 G) WATER INTO V-358			
	21 RUN V-359 INTO V-351			
	22 PUMP V-354 INTO V-358			
	23 TURN ON AGITATOR			
	24 SIFT IN N-108-A FROM S-2			
	25 ADJUST TO 68" (3216 G) AT 67-69°F RECORD: <u>68</u> *F			
	26 STIR 5 MIN. & RECORD: PH <u>9.5</u> (9.0-9.5)			
	27 IF NECESSARY, ADJ. TO PH 9.0-9.5 ASSUME 32% & RECORD: PH _____ ASSUME 50%		28-D 7-D	
	28 RECORD: G/ML <u>1.060</u> (1.059-1.060)			
	NOTE: G/ML OUT OF LIMITS FILL OUT CHECK LIST & ATTACH			
	29 STIR AT 67-69°F FOR S-30. TAKE 1 QT SAMPLE.			

OBTAIN 1 G/L SAMPLES OF S-21 & S-29
 SOLUTIONS & TITRATE TWICE
 RECORD: LOWEST PH 2.94 & ML N-10-D 2.45
 LOWEST PH _____ & ML N-10-D _____
 NOTIFY SUPV IF ML N-10-D IS NOT IN RANGE
 7.8-8.2 OR IF THE TWO TITRATIONS DIFFER
 BY MORE THAN 0.10 ML N-10-D (IF YES,
 FLUSH ALL EQUIPMENT & REPEAT TITRATIONS)
 DO NOT PROCEED IF N-10-D TITRATION IS OUT
 OF RANGE

SV	7	WHEN TITRATION IN S-30 OK, STRIKE V-358 THRU BOTH UNDERSURFACE DISTRIBUTORS INTO SV IN 21-23 MIN. RECORD: START <u>3:15 P</u> TOTAL MIN. <u>23</u> (67-71*) NOTE: STRIKE TIME UP WHEN 1/2 V-358 BOTTOM SHOWS & BUBBLES APPEARS IN SIGHT GLASSES IMMEDIATELY AT END OF STRIKE WASH IN V-358 SET TIMER FOR 10 MIN. POUR IN N-28-D FROM S-9 A.F.A.P. DUMP IN N-4-A FROM S-1 A.F.A.P. AFTER N-4-A IS ADDED, STIR 2 MIN. TAKE 8 OZ SAMPLE & RECORD: PH <u>2.4</u> (2.4-2.5) PBXS, <u>+</u> (MUST BE +) STIR 10 MIN AFTER ADDITION OF N-4-A DUMP IN N-3-A FROM S-3 STIR 5 MIN POUR IN N-32-D FROM S-4 STIR 2 MIN. DUMP IN N-15-A S-5 STIR 3 MIN. DUMP IN N-3-A FROM S-6 STIR 3 MIN. RECORD: PH <u>6.2</u> (5.8-6.0) IF NECESSARY, ADJUST TO PH 5.8-6.0 RECORD: PH <u>6.0</u> ASSUME 32% POUR IN N-765-A SOLN FROM S-7 STIR 5 MIN RECORD: PH <u>6.0</u> (5.8-6.0) IF NECESSARY, ADJUST TO PH 5.8-6.0 & RECORD: PH <u>6.0</u> ASSUME 32% POUR IN N-994-A SOLN FROM S-8 (MUST BE DISSOL- VED) STIR 20 MIN. DURING S-53 DUMP IN FLOOD TO 153" (7619 G) STOP AGITATOR START FINISH OPTR HELPER <u>11:45 AM 3:00 PM 409 196</u> <u>3:15 PM 4:30 PM 237 58</u>				
				3-A		
				28-D		
				3-A		
				28-D		
			200	128-A	200	