MAKING INSTRUCTIONS: BATCH UNIT

C.V. D.V.

CG 20 CODE BT 284-D PKG. _____

E1580

EST. WGT. ~~[illegible]~~ 2362 LBS.

STD. HRS. _____ TIME _____ M

PROCESSES	APPROVED BY
( ) BT 284-D ( )	
( ) MODIFIED ( )	
( ) ( )	
( ) ( )	
TYPED BY	

~~USE ± 2600# N-8510-A~~ ~~8600~~

NON-BLEEDING

IPMENT		NAME: MONASTRAL (R) BLUE B	USE LBS.	N CODE	ACCT. LBS.
				8600	
		PUMP FROM TOTE ADD ± 25# N-128-A PER TOTE		8510-A	
		LOT ± 100% %			
		± 100% TOTAL			
		± 200# N-128-A	200	128-A	200
		EST WGHT			

MAKING INSTRUCTIONS: BATCH UNIT

S.V. C.V. D.V.

CG 20 CODE BT-284-D PKG. _____

→ EST. WGT. 2254 LBS.

STD. HRS. _____ TIME _____ M

PROCESSES		APPROVED BY
( )	( )	
( )	( )	
( )	( )	
( )	( )	
TYPED BY		

NON-BLEEDING

EQUIPMENT		NAME: MONASTRAL® BLUE B	USE LBS.	N CODE	ACCT LBS.
MISC 1		THIS PROCESS COVERS THE PAN LOADING, DRYING & CO-PULY WITH N-65-A & MIXING			
		LOT NO DRS		8511-A	2120
		~~814~~ ~~6~~ 6			
		~~802~~ ~~2~~ 0			
		~~804~~ ~~6~~ 8 — 8 done			
		~~810~~ ~~7~~ 7 4 done	4 - DONE		
PREP 2	1	CALC EST WGT			
		N-8511-A 2120 # 100% x 0.982 = 2082 # N-8511 DRY			
		2082 # N-8511-A DRY + 150 # N-65-A = 2232 # COLOR DRY			
		2232 # COLOR DRY x 1.01 = 2254 # EST WGT			
	2	RECORD: EST WGT ON MAKE & PROCESS CARDS			
MISC		PROCESS INSTRUCTION - R.M. CONSUMPTION	150	65-A	150

NOTE: DO NOT ADD N-65-A WHEN PAN LOADING

Ordered 5/25/81 B.J.S.

P/L LOT 804 - 8 drs

P/L LOT 810 8 drs

P/L LOT 4

6

MAY 27 1981

Complete

DUP050097425