

## MAKING INSTRUCTIONS: BATCH UNIT

c y

D Y

36871

EST WGT

**LBS**

STD HRS

TIME

## 2 PROCESSES

**APPROVED BY**

~~SECRET~~

( ) RT- (3-1) (

( ) ( )

( ) ( )

TYPED BY

(RT160P 07858 DRYOUT 111# NET 30.700P 502105)

TOTAL WGT 24#

**NON-BLEEDING**

[illegible]

NIID050106210

|           |                                                                                   |                                                                                   |      |
|-----------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------|
| EST. WGT. |  |  | LBS. |
|-----------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------|

## PROCESSES

~~RT-531-D~~ (N) BBK 04-25-7

BBK 04-25-7

DCG 04-26-7

PCG 04-26-7

TYPED BY

emw042977

## MAKING NOTES

REMARKS

TOTAL WGT 34#

NAME: NAPHTHANIL® RED LIGHT

**NON-BLEEDING**

## INSTRUCTIONS

**- PRESSING -**

**RECORD**

|              |           |                         |  |  |  |                 |     |     |     |     |     |
|--------------|-----------|-------------------------|--|--|--|-----------------|-----|-----|-----|-----|-----|
| VAT          |           |                         |  |  |  | PRESSLOAD       | 1ST | 2ND | 3RD | 4TH | 5TH |
| DATE         |           |                         |  |  |  | STARTED         |     |     |     |     |     |
| TIME         |           |                         |  |  |  | CAKES USED      |     |     |     |     |     |
| RELEASED BY  |           |                         |  |  |  | WATER ON        |     |     |     |     |     |
| PRESS        | 12        | 26                      |  |  |  | HRS. WASHED     |     |     |     |     |     |
| NO. OF CAKES | 36        | 40                      |  |  |  | OHMS            |     |     |     |     |     |
| PRESS        | without   | AGITATION               |  |  |  | HRS. WASHED     |     |     |     |     |     |
| WASH TO      | 4000      | OHMS with 35-75°F water |  |  |  | OHMS            |     |     |     |     |     |
| TEST AFTER   | 2         | HOURS                   |  |  |  | HRS. WASHED     |     |     |     |     |     |
| LOAD         | on 3 cars |                         |  |  |  | OHMS            |     |     |     |     |     |
|              |           |                         |  |  |  | CAKE CONDITION  |     |     |     |     |     |
|              |           |                         |  |  |  | NO. CARS LOADED |     |     |     |     |     |
|              |           |                         |  |  |  | EXPLAIN LOSSES  |     |     |     |     |     |

|            |            |             |
|------------|------------|-------------|
| SAMPLES    |            |             |
| DELIVER TO | SAMPLED BY | RELEASED BY |

**-DRYING-**

|                      |                                         |
|----------------------|-----------------------------------------|
| Dry 24 hrs. at 160°F | LUMP: - OK - WET - SALTS - CONTAMINANTS |
|                      | Dryer sections used:                    |

Dryer sections used:

**ADDITIONAL DRYING HOURS REQUIRED**

No. Drums:

|            |                 |             |
|------------|-----------------|-------------|
| AMPLES     | NO. CARS PULLED | LUMP WGT.   |
| DELIVER TO | SAMPLED BY      | RELEASED BY |

**-GRINDING-**

|             |                |          |            |     |
|-------------|----------------|----------|------------|-----|
| WELL #4 LSP | 1/8" RP SCREEN | 2300 RPM | SCREEN     | RPM |
| MAX. TEMP.  | 150°F          |          | MAX. TEMP. | °F  |

## EXPLAIN LOSSES

|            |                   |             |
|------------|-------------------|-------------|
| SAMPLE     | WITHOUT MIXING    | DATE MIXED  |
| SAMPLES    | 1 Env & 1 Pt. Can |             |
| DELIVER TO | CT L              | SAMPLED BY  |
|            |                   | RELEASED BY |