

S.V. 200 202, 204, 210, 213, 261 C.V.

D.V.

DATE PRINTED: 12/07/81

CG 20 CODE BL-426-D PKG ____

PROCESSES APPROVED BY
() BL-426-D (I) BBK 11/20/81

JUL 20 1982

G2J36

(DATE)

(LOT NUMBER)

TYPED BY: JMH

EST. WT. 2566* LBS.

STANDARD HRS. _____

TIME _____ M

PREPARATION NOTES: _____

EQUIP MENT	NAME: MONASTRAL BLUE GF	1 PAGE	USE LBS	N-CODE	ACCT LBS
SV 1	1 RUN 2-3* (+/-200G) WATER INTO V- <u>202</u> 2 USE STATION # <u>1</u> , PRESET WATER METER PER CHART FOR WATER ADDITION TO FULL TOTES, USE MODE 4 FOR PUMPING FULL TOTES & MODE 1 FOR STUMPING TOTES. PUMP IN THRU 20 MESH SCREEN				
	GALS OF WATER SEQUENCER STEPS				
	LOT 6 11 16 #100% % <u>99</u> <u>50</u> <u>20</u> <u>125</u> <u>561</u> <u>32.0</u> <u>1752</u> <u>93A</u> <u>50</u> <u>20</u> <u>125</u> <u>552</u> <u>31.8</u> <u>1776</u> <u>91B</u> <u>Sum</u> <u>P</u> <u>40</u> <u>29.9</u> <u>134</u> TOTAL <u>1153</u> #100%				
✓3	AFTER LAST TOTE PUMPED, RUN IN 100 GAL WATER & PUMP TO SV TO CLEAN SYSTEM				
✓4	START AGITATOR, STIR 5 MIN & RECORD: PH <u>5.0</u> (4.5-10.0)				
✓5	IF NECESSARY ADJ TO PH 6.8-7.2 ASSUME 50% & RECORD PH <u>7.0</u> ASSUME 78%		<u>6</u>	7-D 27-D	<u>3</u>
330 2	✓6 RUN 25* (490G) WATER INTO V-330 & POUR IN M <u>10</u> <u>49.55</u> % ✓7 TURN ON AGITATOR & STEAM & DUMP IN ✓8 HEAT TO 160-165 DEG F & STIR TO DISSOLVE FOR S13		<u>1211</u> 1200	7-D 654-A	600 1200
304 3	✓9 RUN 33* (403G) WATER INTO V-304 ✓10 TURN ON AGITATOR & STEAM & DUMP IN ✓11 HEAT TO 160-165 DEG F & STIR TO DISSOLVE FOR S14		1750	15-A	1750
SV 4	✓12 HEAT SV TO 160-165 DEG F IN 10-15 MIN ✓13 RUN IN V-330 & STIR 5 MIN ✓14 RUN IN V-304 AFAP & STIR 15 MIN ✓15 RECD PH <u>3.1</u> 3.8-4.2, IF NECESSARY ASSUME 50% ADJ TO PH 3.8-4.2 & RECORD PH <u>3.8</u> ASSUME 78% ✓16 STOP AGITATOR RECORD VOL START FIN OPTR <u>8:30PM</u> <u>11:00PM</u> <u>301</u> <u>7:00PM</u> <u>8:50PM</u> <u>37</u>		<u>200</u>	7-D 27-D	<u>10</u>

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