

CG 04 CODE KO-909-D PKG JUN 2 1980 PROCESSES APPROVED BY
 JUN 17 36171 () KO-909-D (C) FWP 5/19/80
 EST'D WGT 1596 LBS () ()
 STANDARD HRS. TIME 7P M () ()
 TYPED BY: FWP 5/19/80

CG CODE PQ LOT LBS
 01 YC016B 93 34186 200
 01 YC016B 93 36033 450
 01 YC016B 93 36435 3050

Homog# 2

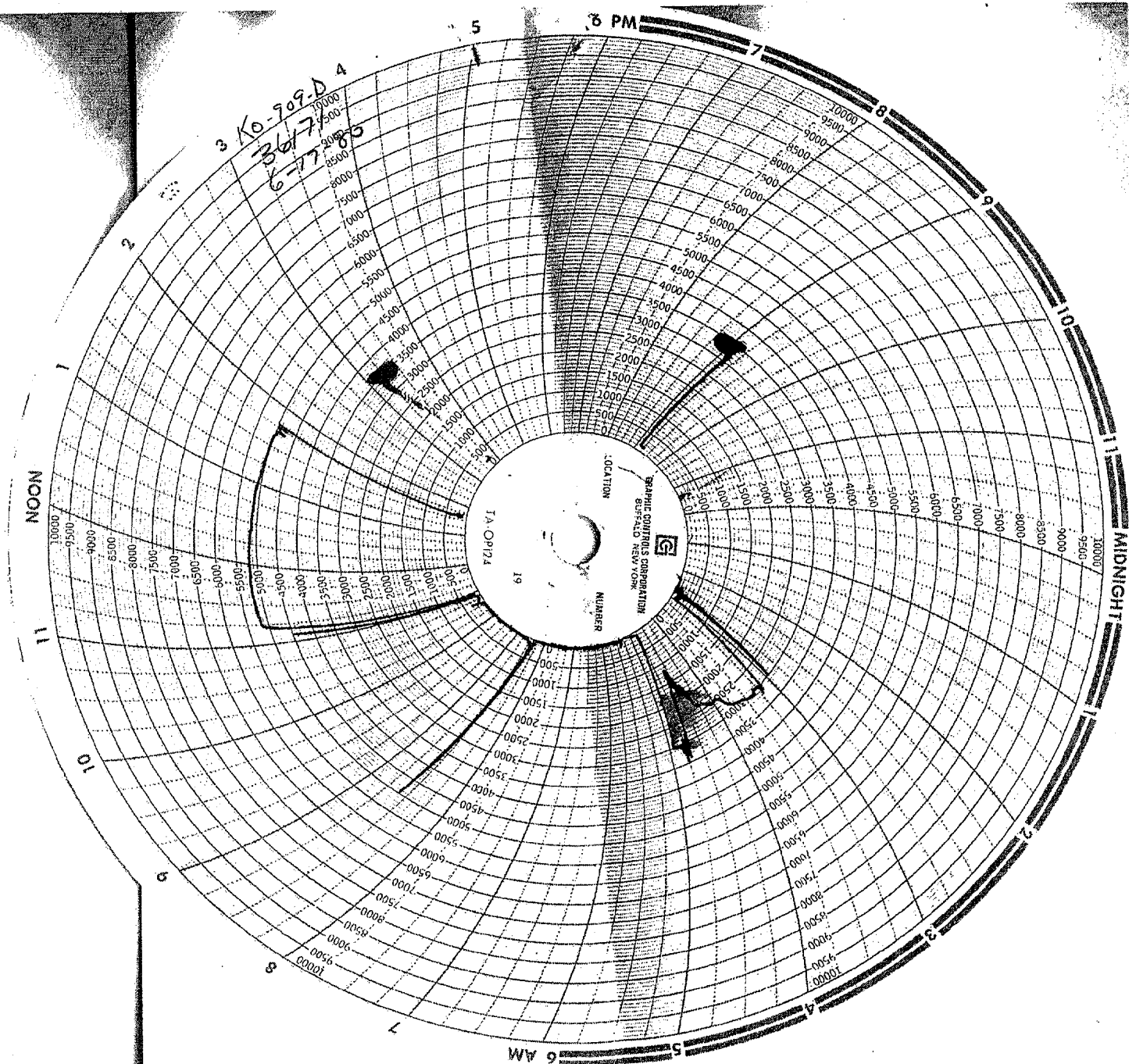
V-245 'M'T' 8:40/Am

Impact Valve N.G. + Leaking AT P.S.I. Probe Repaired 11:15Am.

TOTAL EST'D WGT 5296 REQ. NO. () NON-BLEEDING

EQUIP	NAME : "KROLOR" ORANGE Y	USE LBS	NCODE	ACCT LBS
11	1 RUN 60" (990 G) WATER IN V-211. SET AGITATOR ON HIGH SPEED			
08	2 WEIGH IN DRUM AND POUR IN	480	32-D	480
	3 DUMP IN AND STIR 5 MIN	74X50	YC16B	3700
	RECORD: START 6:35 Pm	36035 (61)		
	FIN 10:15 Pm	36033 (9)		
		34186 (4)		
	4 ADJUST TO 75" (1275 G)			
	5 WITH AGITATOR ON LOW SPEED PUMP V-211 THRU HOMOG AT 2800-3200 PSI INTO V-208			
	6 WHEN V-211 MTY. WASH COLOR THRU HOMOG WITH MIN OF HOT WATER AT 2800-3200 PSI INTO V-208			
	7 RECORD: V-208 VOL 43 & ADJUST TO 54" (1890G)			
	8 INSPECT HOMOG STRAINER & CLEAN IF NECESSARY			
08	9 RUN 10" (514 G) WATER INTO V-245, START			
	10 AGITATOR & INSTALL TEMP CHART			
	11 PUMP V-208 THRU HOMOG AT 4800-5200 PSI INTO SV.			
	RECORD: TIME START 11:12 AM TOTAL MINUTES 135			
	NOTE: IF HOMOG PRESSURE FALLS BELOW 4800 PSI, 3-WAY VALVE WILL RECIRCULATE SLURRY TO V-208			
	12 WHEN V-208 MT, RUN IN 5" (240 G) WATER & PUMP THRU HOMOG AT 4800-5200 PSI INTO SV			
49	13 WHILE HOMOG, RUN 6" (284 G) WATER INTO V-349			
	14 RUN 1000# WATER INTO V-384 & HEAT TO 110-120°F			
84	15 WEIGH INTO V-384 & PUMP TO V-349	2500	32-D	2500
	16 RUN 1000# WATER INTO V-384 & PUMP TO V-349			
3	17 ADJ V-349 TO 19" (899 G) & STIR 15 MIN			
	18 RECORD DENSITY: 1.091 G/ML (1.091-1.094)			
	19 WHEN S-11 HOMOG COMPLETE, ADJ SV TO 60" (3084 G)			
	20 RECORD: PH 10.6 & ADJ TO 11.1-11.3 USING N-7-D DILUTED TO 5% (10 PARTS WATER TO 1 PART N-7-D) ASSUME 50%	20	7-D	10
	SIPHON N-7-D INTO SV & RECORD: PH 11.1			
	21 HEAT TO 190-194°F IN 55-65 MIN & REC: HT *F & RECORD: *F			
	NOTE: STRIKE MUST BE STARTED IMMEDIATELY ON COMPLETION OF HEATING.			

N32323



N32323.01

DUP050457568

V-245