

S.V.

C.V. 100, 106, 200

MAKING INSTRUCTIONS: BATCH UNIT
D.V. 300, 315, 317, 322, 323

CG 36 CODE RT-443-D PKG.

→ NOV 7 80 37736

EST. WGT. 1334 LBS.

STD. HRS. 5.0

TIME

7 A M

NOV

PROCESSES	APPROVED BY
() RT-443-D (O)	JJG 05-20-77
()	DCG 05-20-77
()	MTW 06-06-77
()	
TYPED BY	
emw061777	

PUNCHED & CHECKED

NON-BLEEDING

EQUIPMENT	NAME: DUOL® CARMINE	USE LBS.	CODE	ACCT. LBS.
Prep 1	1 Obtain for S 12		82-C	
	2 Obtain for S 24		549-C	
313 2	3 Run 29" (431 G) water into V-313 & adj to 80-100°F			
	4 Add in 8-9 min	400	530-A	400
	5 Stir 5 min & Record: pH 10.3 (9.5-10.5)			
	6 Stir 20 min or longer to dissolve for S 20			
314 3	7 Run 15" (112 G) water into V-314 (only) & heat to 170°F			
	8 Dump in	192	542-A	192
	9 Dissolve in 10 G water at 140-150°F in drum & pour in	50	979-A	50
	10 Stir 30 min or longer to smooth white slurry for S 15			
330 4	11 Run 60" (1176 G) water into V-330			
	12 Dump in from S 1		82-C	424
		Lot 4912 4264	330 94	
	13 Stir 30 min or longer to smooth slurry for S 16			
CV 5	14 Run 18" (1788 G) water into CV, install temp chart & turn on agitator			
	NOTE: When V-260 used, set agitation at 16 RPM			
	15 Run in V-314 from S 10 thru screen			
	16 Run in V-330 from S 13			
	17 Heat to 70-80°F			
	18 Adj to 42" (4117 G) & stir 5 min			
	19 Record: pH 11.3 (10.5-11.5) & if necessary adj to pH 11.0-11.5	Assume 50% Assume 32%	721-D 28-D	
	20 Run in V-313 from S 6			
	21 Pour in & stir for S 31	Assume 50%	42 721-D	42
DV 6	22 Run 10" (338 G) water into V-323			
	23 Slurry with 35 G water in drum using lightning mixer & pour in thru screen	105	542-A	105
	24 Dump in from S 2	Lot 774 100% 378 9863	549-C	398
		404		
	25 Weigh on postal scale & add		2 148-C	2
	26 Heat to 75-80°F			
	To Bailout V-260	200 50	7-D 152-G	100 50

K 13830 REV.

DUP050106949

