

S.V. 243 **MAKE FROM 7-167**
 CG 03 CODE KY-795-D PKG PROCESSES APPROVED BY
 LOT DEC-9 80 38186 12/9 1980
 STANDARD HRS. 8.2 TIME M
 JOB NAME: XOB17:795H

CG	CODE	LOT	PQ	LBS	CG	CODE	LOT	PQ	LBS
14	YC002B		93		14	YC002B		93	
14	YC002B		93		14	YC002B		93	
14	YC002B		93		14	YC002B		93	
14	4-469-D	13380	93	3500					

Homog #4-12P

TOTAL EST'D WGT 438

Warehouse Request 3642

NON-BLEEDING

EQUIP	NAME : "KROLOR" YELLOW MEDIUM	USE LBS	N- CODE	ACCT LBS
203 & 205 263 1	1 RUN 60" (990 G) WATER IN V-203. SET AGITATOR ON HIGH SPEED. 2 WEIGH IN DRUM & POUR IN 3 DUMP IN AND STIR 5 MIN RECORD: START 3:55 4-469-13380 JLB FIN 5:10 PM 4 USE minimum required to reduce foam → ADJUST TO 75" (1275 G) 5 WITH AGITATOR ON LOW SPEED PUMP V-203 THRU HOMOG AT 2400-2600 PSI INTO V-205 263 6 WHEN V-203 MT, WASH COLOR THRU HOMOG WITH MIN OF HOT WATER AT 2400-2600 PSI INTO V-205 7 RECORD: V-205 VOL 50" & ADJ TO 60" (2100 G) 8 INSPECT HOMOG STRAINER & CLEAN IF NECESSARY	485 70X50 3500 4-469-D	983-D 816-A	485 3500
203 SV 2	9 RUN 10" (514 G) WATER INTO V-243 & START AGITATOR 10 PUMP V-205 THRU HOMOG AT 4800-5200 PSI INTO SV. RECORD: TIME START 1 AM TOTAL MINUTES 150 NOTE: IF HOMOG PRESSURE FALLS BELOW 4800 PSI, 3-WAY VALVE WILL RECIRCULATE SLURRY TO V-205 11 WHEN V-205 MT, RUN IN 5" (240 G) WATER & PUMP THRU HOMOG AT 4800-5200 PSI INTO SV			
SP & CP 3	12 SP STEP 01 - SET FORMULA SELECTOR TO POSITION 5 (V-243) OR POSITION 10 (V-244) 13 PRESS SV CAM RESET PB - SET 22 TC IN AUTO REMOTE (TEMP IS SET AT 190-194°F) 14 RECORD LEVELS & SET R/M COUNTER #1 AS FOLLOWS: A. FILG 38% PRESET #1 104 GAL			
	15 SET STRIKE FLOW CONTROLLERS AS FOLLOWS: 3FC10 (N-27-D CONTROLLER) IN MANUAL 0.56 GPM 3FC20 (N-27-D WATER) IN MANUAL LOCAL 5.8 GPM 3FR10 (N-27-D/WATER) RATIO 1.04 8FC10 (N-32-D CONTROLLER) IN MANUAL 0.69 GPM 8FC20 (N-32-D WATER) IN MANUAL LOCAL 5.5 GPM 8FC20 (N-32-D WATER) IN REMOTE 8FR10 (N-32-D/WATER) RATIO 1.59		15-A 27-D 983-D	208 296 1925

TM

EQUIP

PAGE 2 CC 03 KY-795-D EST WGT 4380#

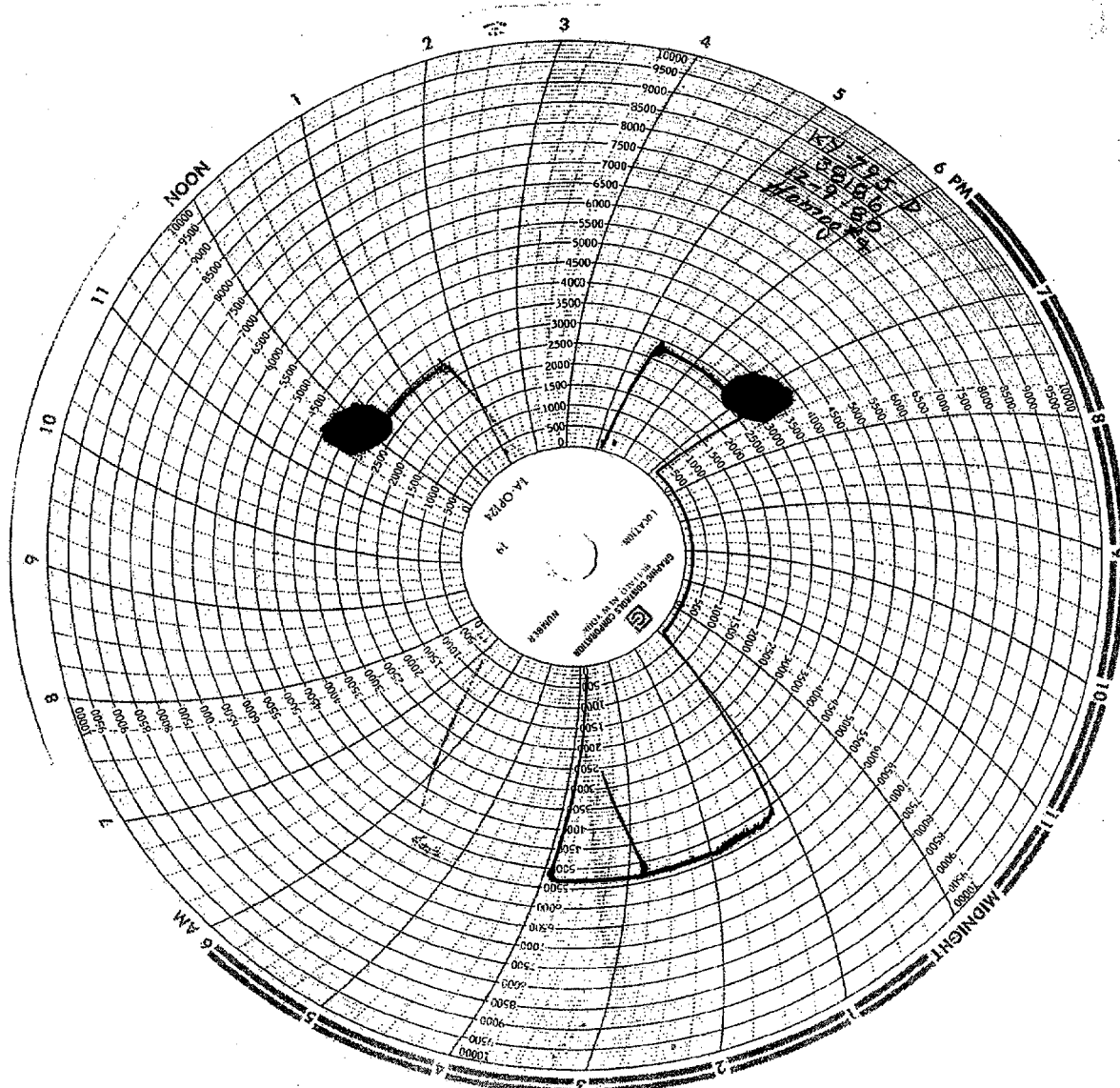
USE N- USE LBS CODE LBS

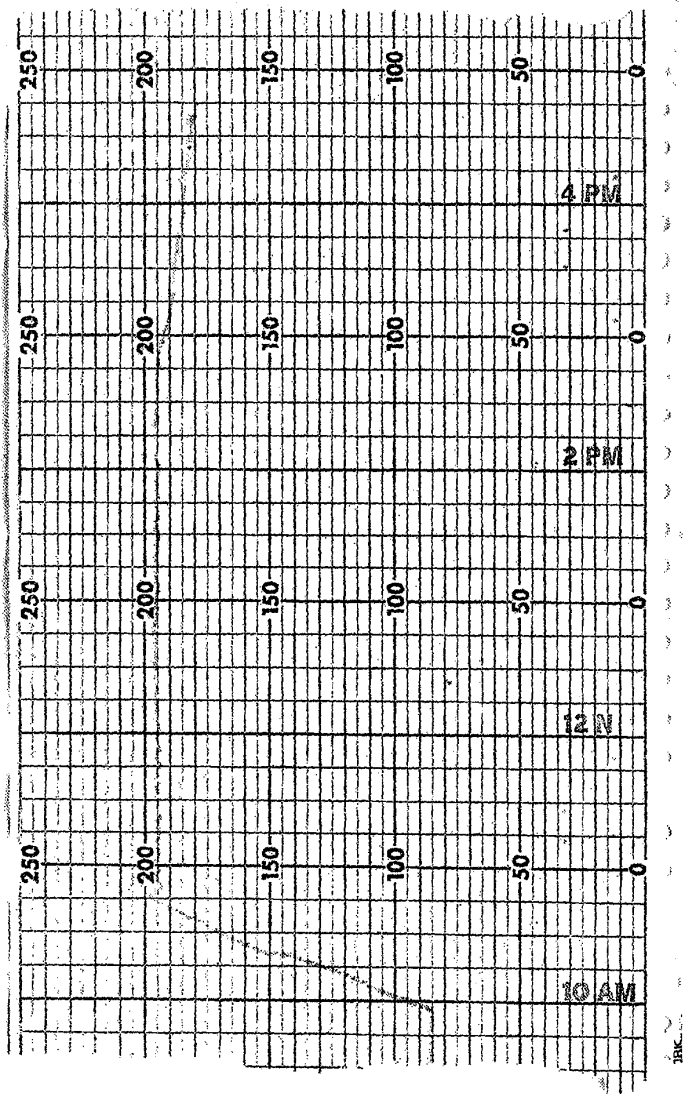
V-243

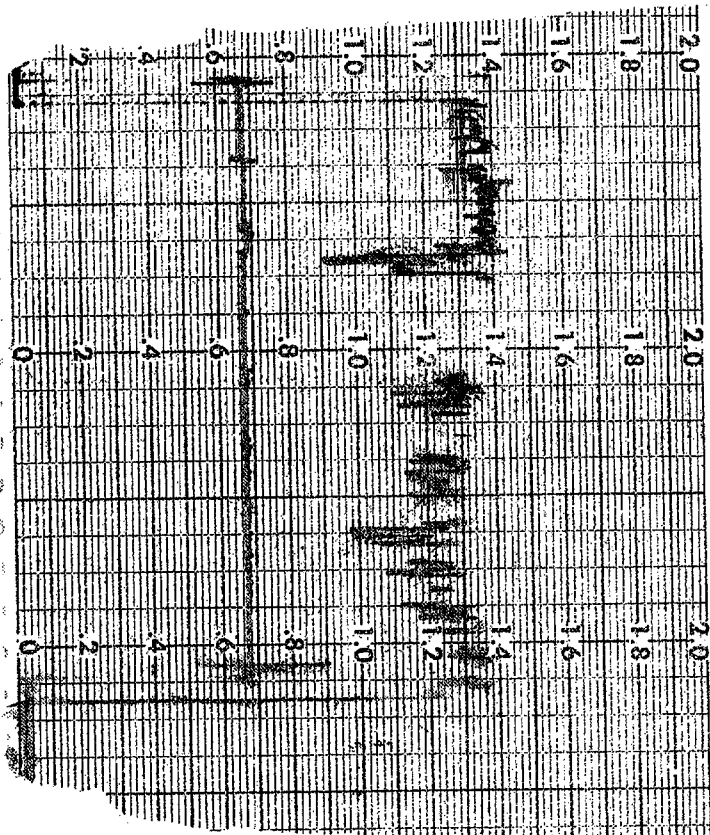
SV	14	RECORD LEVEL 2LG 16% IF (35% FOLLOW SOLUTION			
SP	18	MAKE-UP PROCEDURE FOR N-27-D			
CP	19	ADJUST SV TO 58" (2980 G)			
SV	20	RECORD PH ADJ TO 11.1-11.2 WITH N-7-D AT 5% (10 PARTS WATER TO 1 PART N-7-D)			
4	20	SIPHON INTO SV. RECORD: PH 11.2	30	7-D	15
SV	21	SP STEP 06/39. AFTER HEAT-UP RECORD: PH 9.8			
SP	22	SWITCH 3FC20, 8FC10, & 8FC20 TO AUTO			
SP	23	OPERATOR STEP PB			
5	24	SP STEP 10/43. WHEN 3FC20, 8FC10 & 8FC20 FLOWS ARE IN LIMITS, SWITCH 3FC20 TO REMOTE			
27	25	OPERATOR STEP PB			
	26	DURING STRIKE RECORD:			
	27	SP STEP			
		V-243/V-244			
		13/46 (30 MIN)			
		14/47 (60 MIN)			
		15/48 (2 HRS)			
		16/49 (3 HRS)			
		16/49 (4 HRS)			
		17/50 (FINISH)			
		NOTE: IF PH NOT IN RANGE, NOTIFY SUPV & NOTE IN LOG. IF FINAL PH 8.5, ADJ TO 7.5-8.5.			
		& RECORD: PH			
		ASSUME 77%			
	27-D				
		WEIGH INTO 55 GAL DRUM			
6	29	FILL WITH WATER & STIR 2 MIN	56	7-D	28
SV	30	SP STEP 17/50 - AFTER CHECKING PH, OPERATOR PB.			
SP	31	SP STEP 23/53 - RECORD: PH 3.5 (3.3-3.7)			
SP	32	IF NECESSARY ADJ PH (DOWN ONLY) TO 3.3-3.7			
CP	33	RECORD: PH			
7	34	NOTE: DISSOLVE EXTRA N-15-A IN WATER AT 135-140 *E IN DRUM. USE 30 GAL WATER TO 50# N-15-A.			
	35	STIR 5 MIN AFTER EACH ADDITION.			
	36	SIPHON IN N-15-A FROM 10-10 MIN. 1 STIR			
	37	RECORD: PH (4.0-4.2) & IF NECESSARY ADJ TO PH 4.0-4.2 & RECORD: PH			
		ASSUME 77%			
		(DILUTE 10 TO 1 WITH WATER)			
		ASSUME 50%			
	38	SIPHON N-7-D INTO SV			
	39	OPERATOR STEP PB			
	40	SP STEP 24/54 - POUR IN ASTIR 15 MIN			
	41	OPERATOR STEP PB			
	42	SP STEP 60 - BATCH COMPLETE			
	43	OPERATOR STEP PB			
	44	FINISH			
	45	TIME SP STEP			
	46	START			

144-235
11.00
11.00
11.00

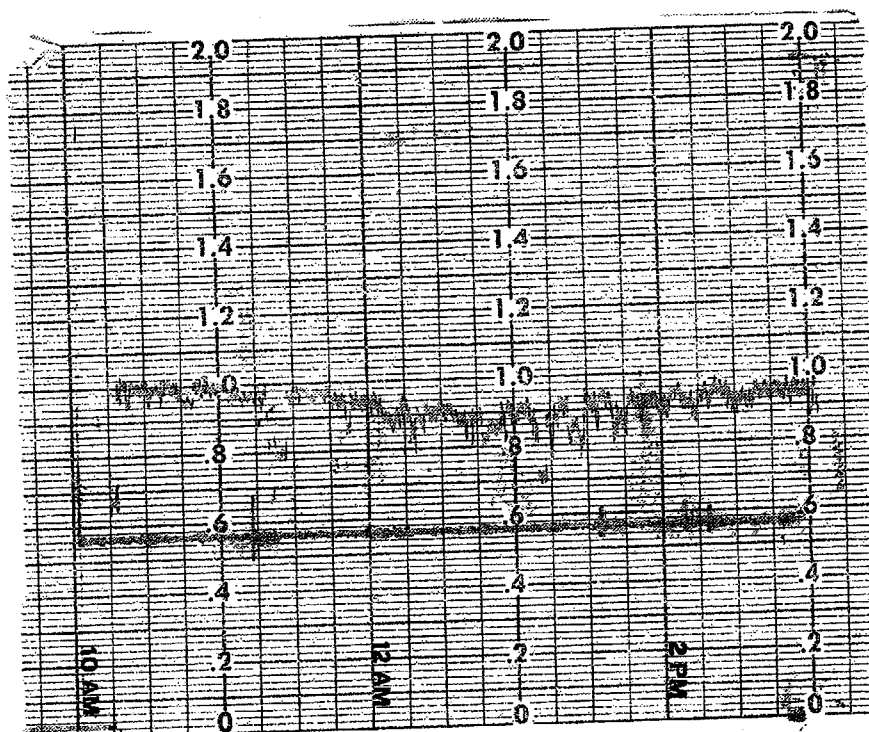
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