PLAINTIFF'S EXHIBIT

CT-374

FORM P927

TECHNICAL SPECIFICATIONS

CERTAIN-TEED PRODUCTS CORPORATION
PIPE DIVISION

SPECIFICATIONS CLASSIFICATION: Standard Purchasing Specification		
T.C.O. REF. NO.	SPECIFICATION NO:	PAGE NO.:
1	521 Addendum	1
SUPERSEDES: K&M Co. M. S. March 12, 1959 - Dec. 18, 1961		DATE OF ISSUE: May 21, 1971

DESCRIPTION:

Epoxy Resin and Hardener for A/C Fittings Adhesive Section A and B

NOT TO BE DISTRIBUTED TO VENDORS

1.0 General

This addendum is designed to show the sampling plan for testing, what tests are to be conducted and to list the approved vendors.

2.0 Normal Inspection

Sampling for normal inspection shall be carried out as classified below.

Number of Containers in Each Shipment	Containers in Sample	Acceptable Defects	Defects Constituting Rejection
1-15	2	0	1
16-50	3	0	1
51-150	5	0	1
151-500	8	1	2

3.0 Testing

3.1 Pot life in accordance with TM-32.

3.2 Density in accordance with TM-34.

4.0 Rejections

4.1 Quality Control Headquarters and Technical Service Manager - Materials shall be notified and a sample of the defective material shall be sent to the Quality Control Headquarters. This will be an aid in discussing the rejection with the vendor.

4.2 Headquarters Purchasing Department shall be notified. They will issue instructions on how and when the shipment is to be returned.

5.0 Approved Vendors

Approved Vendor	Approved Product
Resin	
Ciba Products Company 556 Morris Avenue Summit, New Jersey 07901	Araldite 502

Note: This epoxy resin is a uniquely modified diglycidyl ether-bisphenol - a liquid resin patented and available only from Ciba.

PREPARED BY:	APPROVED BY:	R & D	MFG.	SALES	I.E.	OTHERS
		CRW				

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Hardener

Union Carbide Chemical Company 270 Park Avenue New York, New York 10017	Diethylene triamine
Ciba Products Company 556 Morris Avenue Summit, New Jersey 07901	Araldite Hardener 950
Dow Chemical Company Plastic Sales Midland, Michigan	Hardener D.E.H. 20

NOTE: The plants shall not change their source of epoxy resin or hardener until written authorization has been received from Technical Service Manager - Materials.

CTD015022

PREPARED BY:	APPROVED BY:	R & D	MFG.	SALES	I.E.	OTHERS
		CNH				

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