

11/19/82
(DATE)

12887
(LOT)

2426
(EST WT)

APPROVED BY: () RT-233-D (B) BBK 11/10/81

COMTYP JOB NAME: 16RT233DMB

STANDARD HRS. 3.7 TIME 7 AM

USE N-7127-A

LOT
LOT

D484

2477

LBS,
LBS,

~~2477~~ 4600

DRUMS

PREPARATION NOTES:

*Pump ± 400 # 100% to Alu treat
& Pump 54*

EQUIP MENT	NAME: "MONASTRAL" RED B	2 PAGES	USE LBS	N-CODE	ACCT LBS
PREP 1	1 PREPARE N-7-D SOL'N FOR USE IN SET-UPS 1 THRU 5 BY DILUTING 120# "AS IS" N-7-D IN DRUM WITH 120# WATER. NOTE: ADD N-7-D SOL'N IN SMALL AMOUNTS WHEN ADJUSTING N-7127-A SLURRY PH PRIOR TO N399A ADDITION		12	7-D	6
ALM 2	2 PLUG ALM # <u>3</u> OUFLET & RUN IN 400# WATER 3 START AGITATOR AT HIGH SPEED & DUMP & RINSE WITH MINIMUM WATER				
	DRUMS LOT TOTES 484 23.1		2866	7127-A 7127-A	400 XXXXX
	NOTE: STUMP AS NECESSARY TO OBTAIN EXACTLY 100# 100% N-7127-A				
	4 ADJ TO 50" (500G) AT HIGH SPEED & STIR 5 MIN TO A SMOOTH SLURRY				
	5 RECORD: PH <u>3.2</u> (4.7-5.0) IF BELOW 4.7, ADJ TO PH 4.7-5.0 BY ADDING IN SMALL AMOUNTS N-7-D FROM S1. RECORD: PH <u>4.8</u>				
	6 NOTE: IF PH ABOVE 4.5, DO NOT ADJ DOWNWARD WEIGH USING POSTAL SCALE, ADD & STIR 10 MIN		4	399-A	4
	7 WEIGH USING POSTAL SCALE, SIFT IN & STIR 10 MIN.		4	947-B	4
SV 3	8 PUMP ALM WITH OUT AGITATION THRU 20 MESH VIBRATING SCREEN INTO V- <u>267</u>				
	9 REPEAT S2 THRU 8 FOR 5 ADDITIONAL SET-UPS SET UP DRUMS LOT #2 TOTES 484 23.1		2219	7127-A 7127-A	400 XXXXX
	RECORD PH <u>3.3</u> "AS IS" <u>4.7</u> ADJUSTED		4	399-A	4
	SET UP DRUMS LOT #3 D 484 23.1		1732	7127-A 7127-A	400 XXXXX
	RECORD PH <u>3.7</u> "AS IS" <u>4.8</u> ADJUSTED		4	399-A	4
			4	947-B	4

*2 TOTES
TO GO
PUMP
OVER ALM*

(Signature)

EQUIP MENT	PAGE 2 OF 2 CG 16 CODE RT-233-D (B)	USE LBS	N-CODE	ACCT LBS
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SV 3 CONT.	SET UP #1 <u>1/2 tote</u> DRUMS <u>484</u> LOT <u>23.1</u>	<u>1732</u>	7127-A	400
	RECORD PH <u>3.3</u> "AS IS" <u>4.9</u> ADJUSTED		7127-A	XXXXX

		4	399-A	4
		4	947-B	4

	SET UP #5 <u>1/2 tote</u> DRUMS <u>484</u> LOT <u>23.1</u>	<u>1732</u>	7127-A	400
	RECORD PH <u>3.4</u> "AS IS" <u>5.0</u> ADJUSTED		7127-A	XXXXX

		4	399-A	4
		4	947-B	4

* #6 lot - up. See below

10 WASH IN ALN & PUMP IN

11 DRAIN LINES INTO DRUM & POUR IN

12 STIR 10 MIN & RECORD: PH 4.8 (4.5-5.2)

13 STOP AGITATOR

START <u>7:00 PM</u> <u>7 AM</u>	FIN <u>11:00 PM</u>	OPTR <u>409</u> <u>282</u>
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#6 1/2 tote WT 484 70 23.1

Record # 3.2 as is 4.8 adj

5	399A	5
5	947B	5