

S.V. ALM #3

C.V.

D.V.

CG 16 CODE RT-742-D PKG ---

PROCESSES

APPROVED BY

JAN 7 1982

A2H88

() RT-742-D, (J)

BBK 11/5/81

(DATE)

(LOT NUMBER)

EST. WT. 1005* LBS.

TYPED BY: JMH
STANDARD HRS. 2.9TIME 7 ¹⁴ M

16	RC-1-A	93	4	J17812	720	#
16	RC-1-A	93	4	51873-1	300	#
16	RC-1-A	93	4	J-1873-3		#

REQUEST NO. 10615

1620
242

PREPARATION NOTES:

EQUIP MENT	NAME: "MONASTRAL" RED B	1 PAGE	USE LBS	N-CODE	ACCT LBS
ALM#3 1	1 RUN 400# WATER INTO ALM #3 AND START AGITATOR				
	2 DUMP OR SHOVEL IN DRUMS LOT %				221
	1+ 51873-3 35.60		621	RC-1-A	221
	3 WASH IN DRUMS USING MINIMUM AMOUNT OF WATER				
	4 RUN IN 700# WATER IN 5-10 MIN. TO OBTAIN SMOOTH SLURRY				
	5 USING CALIBRATED MEASURING CUP, POUR IN 3 QUARTS		6	399-A	6
	6 STIR 30 MINUTES. RECORD: TIME START 12:15 PM				
	TOTAL MINUTES 30				
	7 STOP AGITATOR				
	8 SEND TO PRESS				
	9 REPEAT STEPS 1 THRU 8 FOR 4 ADDITIONAL SET-UPS				
	SET UP #2 DRUMS LOT %		354	RC-1-A	246
	1+ 51873-3 35.60		323		200
	RECORD: TIME START 8:50 AM TOTAL MIN 30			399-A	4
	SET UP #3 DRUMS LOT %		540	RC-1-A	200
	1+ 51873-3 37.05				
	RECORD: TIME START TOTAL MIN		6	399-A	6
	SET UP #4 DRUMS LOT %		540	RC-1-A	200
	1+ 51873-3 37.05				
	RECORD: TIME START 1:05 AM TOTAL MIN 30		6	399-A	6
	SET UP #5 DRUMS LOT %		540	RC-1-A	200
	1+ 51873-3 37.05				
	RECORD: TIME START 5 AM TOTAL MIN 30		6	399-A	6
	TIME START TIME FINISHED OPERATOR				