

Name <u>Sultana House Paint Ozul</u>			Card No. <u>10</u>	See No. <u>10</u>
POUNDS	GALLONS	MATERIAL NO.	Customer <u>Export</u>	
60		414	To Match <u>Std.</u>	
85		18		
151		3	Reason for Revision <u>Eliminate cobalt</u>	
290		2564		
150		20L		
373		(2)		
			Viscosity <u>25" #3 cuD</u>	at <u> </u> hrs. after grind
20		(31)	Viscosity <u> </u>	at <u> </u> hrs. after grind
37		(48)	% Solids (Run)	Royalty: Yes ☐ ; No ☐ ; X ☐ ; W ☐
103		(348)	Wt./Gal. <u>12.88</u>	Label Analysis Checked-Date <u> </u>
15		(12)W	Baume <u> </u>	Label: No Red ☒ ; Red ☐
29		10623	Std. of Fineness <u>2P</u>	New Std. Sample Required <u>No</u>
			Normal Output <u>100</u>	Date Rec'd <u> </u>
			Est. Mfg. Loss <u>2%</u>	Mill <u> </u> Bleed? <u> </u>
			Department <u> </u>	Lbs. or Gals. per hour <u> </u>
			Package <u> </u>	Approved <u> </u>
			Parallel No's <u> </u>	Formulator <u>CFW</u>
				Supt. <u>L7H</u>

N16253

[illegible]

FORMULA RECORD			A135 8-41 8-1251	
Exp. No.	Date	3-23-42	Class	Rev. No. 396
Name	Sultana House Paint Azul		Card No. 8	See No.
POUNDS	GALLONS	MATERIAL NO.	Customer Export Trade	
60		414	To Match Standard	
85		18		
151		3	Reason for Revision To replace 412	
290		2564	and 20L	
97		2203		
49		2201	or 145 of 20L	
373		(2)		
20		(31)	Viscosity 25" 75deg. 43 cust hrs. after grind	
69		(2261)	Viscosity at hrs. after grind	
3		(152)	Wt./Gal. 12.82	Label Analysis Checked Date
68		(348)	Baume	Label: No Red ☒ Red ☐
15		(12)	Std. of Fineness 2P	New Std. Sample Required ☐
29		(10623)	Normal Output 100	Date Rec'd
		()	Est. Mfg. Loss 2%	Mill
		()	Department	Lbs. or Gals. per hour
		()	Parallel No's	Approved
		()		Formulator DNG
		()		Supt. AFB

MANUFACTURING INSTRUCTIONS:

4 gals of (798) may replace 4 gals
of (2) to improve flow.

APPLICATION: SURFACE Wood Ext.

NO. COATS one

UNDERCOATER USED Rx 450

METHOD 1 Brush

REDUCTION: AMOUNT REDUCER USED

METHOD 2

REDUCTION: AMOUNT REDUCER USED

DRYING TIME: TOUCH 8-12hrs RECOAT 2-4days PENCIL

HARD SAND HANDLE

TACK FREE RUB WRAP

BAKING TIME AND TEMP.

GLOSS Oil FILM Med. Hard & Elastic

SPECIAL TESTS

Rex 421

DATE	SLIP NO.	AMOUNT
1/15/57	11	
1/16/57	11	
1/17/57	11	
1/18/57	11	
1/19/57	11	
1/20/57	11	
1/21/57	11	
1/22/57	11	
FACTORY	FORMULA	SPEC. CARD
EXEC. COST DEPT.	11	
CLEVELAND A	11	
KENSINGTON C	11	11537
ALLIED RESEARCH	11	
KENS. TECH. SERV.	11	
KENS. LACQUER	11	
NEWARK N	11	11537
OAKLAND C	11	
H. SENOUR M	11	11637
DETROIT D	11	
LOS ANGELES P	11	
DALLAS T	11	
DAYTON I	11	
GIBBSBORO F	11	
EXEC. MFG.	11	
CUBA H	11	
MONTREAL G	11	
BUENOS AIRES Z	11	
BRAZIL S	11	
RES ADM	11	
MEXICO	11	

Exp. No.		Date	Class	Rev. No.	Card No.	See No.
145		12 41	Export	396	7	
145		3	Standard			
290		2564 or 145	To Match			
145		20L	1538			
373		(2)	20L			
			Weight Per Gal.	112.79	Visc.	24" 75 deg. 43 cwp
			Baume		Std. of Fineness	2P
						No Label Required
						Mill
1076		Paste Wt	Lbs. Gals. per hour			
20		(31)	New Std. Sample Required	Yes	Date Rec'd.	
69		(2281)	Reason for Revision	To replace (2830)S with		
3		(152)		(2281). Also showing alternate for		
69		(348)		2564 dry.		
16		(12)W				
29		10623				
			Normal Output	100	Approved	DEF
			Est. Mfg. Loss	2%	Formulator	
			Department	Supl.		
			Label Analysis Checked-Date			

MANUFACTURING INSTRUCTIONS:			Rex 421		
			DATE	SLIP NO.	AMOUNT
			<i>L.S.</i>	<i>10-12-50</i>	
			<i>P.B.</i>	<i>11</i>	
			<i>E. Dept.</i>	<i>11</i>	
			<i>Quilman</i>	<i>11</i>	
			<i>F. E. B.</i>	<i>11</i>	
			<i>P. Test</i>	<i>11</i>	
			<i>R. Schenck</i>	<i>11</i>	
APPLICATION: SURFACE <i>Ext. Wood</i>					
NO. COATS <i>one</i>					
UNDERCOATER USED <i>Rx 450</i>			FACTORY	FORMULA	SPEC. CARD
METHOD 1 <i>Brush</i>			EXEC. COST DEPT.	<i>10-12-50</i>	
REDUCTION: AMOUNT			CLEVELAND	<i>11</i>	
REDUCER USED			KENSINGTON	<i>11</i>	
METHOD 2			ALLIED RESEARCH	<i>11</i>	
REDUCTION: AMOUNT			KENS. TECH. SERV.	<i>11</i>	
REDUCER USED			KENS. LACQUER	<i>11</i>	
DYEING TIME: TOUCH <i>8-12hrs</i>			NEWARK	<i>11</i>	
RECOAT <i>2-4days</i>			OAKLAND	<i>11</i>	
STENCIL			H. SENOUR	<i>11</i>	
HARD			DETROIT	<i>11</i>	
SAND			LOS ANGELES	<i>11</i>	
HANDLE			DALLAS	<i>11</i>	
TACK FREE			DAYTON	<i>11</i>	
RUB			GIBBSBORO	<i>11</i>	
WRAP			EXEC. MFG.	<i>11</i>	
BAKING TIME AND TEMP.			CUBA	<i>11</i>	
GLOSS <i>Oil</i>			MONTREAL	<i>11</i>	
FILM <i>Med. Hard & Elast</i>			BUENOS AIRES	<i>11</i>	
SPECIAL TESTS			BRAZIL	<i>11</i>	
			RES ADH	<i>11</i>	
			MEXICO	<i>11</i>	

FORMULA RECORD			
Exp. No.	Date	7-8-41	Class
Name	Sulfuric Acid	Azu	Card No. 6
See No.	396		
145 LBS.	4'2 or 4125	Customer	
291 "	2564	To Match	
145 "	5	Weight Per Gal.	12.80
145 "	201	Visc.	24" 75 deg. 13 cup.
373 "	(2)	Baume	2P
"		Sid. of Fineness	no
"		Lbs. Gals. per hour	Label Required
1077 "	raste Wt	New Std. Sample Required	no
20 "	(31)	Reason for Revision	Replace (4103) with
70 "	(2830)S		(2830)S
3 "	(152)		
69 "	(348)		
16 "	(12)W		
29 "	10623		
"		Normal Output	100
"		Est. Mfg. Loss	2%
"		Department	Supt.
"		Label Analysis Checked-Date	
		Approved	DFH
		Formulator	

A135 4-40 3251

MANUFACTURING INSTRUCTIONS

Rex 422

APPLICATION: SURFACE Ext. Wood

NO. COATS one

UNDERCOATER USED Rx 450

METHOD 1 Brush

REDUCTION: AMOUNT REDUCER USED

METHOD 2

REDUCTION: AMOUNT REDUCER USED

DRYING TIME: TOUCH 8-12 hrs RECOAT 2-4 days STENCIL

HARD SAND HANDLE

TACK FREE RUB WRAP

BAKING TIME AND TEMP. Med. Hard & Elastic

GLOSS Oil FILM

SPECIAL TESTS

DATE	SLIP NO.	AMOUNT
<u>P.D.</u>	<u>10-12-50</u>	
<u>Edson</u>	<u>11</u>	
<u>F. Test</u>	<u>11</u>	
<u>H. Schantz</u>	<u>11</u>	
<u>Carleton</u>	<u>11</u>	
<u>GEIB</u>	<u>11</u>	
<u>T.S.</u>	<u>11</u>	
FACTORY	FORMULA	SPEC. CARD
EXEC. COST DEPT.	<u>10-12-50</u>	
CLEVELAND	<u>11</u>	
KENSINGTON	<u>11</u>	
ALLIED RESEARCH	<u>11</u>	
KENS. TECH. SERV.	<u>11</u>	
KENS. LACQUER	<u>11</u>	
NEWARK	<u>11</u>	
OAKLAND	<u>11</u>	
H. SENOUR	<u>11</u>	
DETROIT	<u>11</u>	
LOS ANGELES	<u>11</u>	
DALLAS	<u>11</u>	
DAYTON	<u>11</u>	
GIBBSBORO	<u>11</u>	
EXEC. MFG.	<u>11</u>	
CUBA	<u>11</u>	
MONTREAL	<u>11</u>	
BUENOS AIRES	<u>11</u>	
BRAZIL	<u>11</u>	
RES ADM.	<u>11</u>	
HERCO	<u>11</u>	

0007-SWP-061653

FORMULA RECORD			
Exp. No.	Date	5-14-41	Class
Name	Sultana House Paint (2nd) (Blue)		Ref. No. 396
			Card No. See No.
145 LBS.	412 or 412B	Customer	Export
291 "	2564	To Match	Standard
145 "	3	Weight Per Gal.	112.84
145 "	20L	Visc.	24" 75 deg. #3 cup
373 "	(2)	Baume	Std. of Fineness 2P No Label Required
1077 "	Paste wt	Lbs. Gals. per hour	NO Mill
20 "	(31)	New Std. Sample Required	NO
70 "	(4103)	Reason for Revision	To replace U (2295) with (4103)
3 "	(152)		
73 "	(348)		
16 "	(12)W		
29 "	10523		
"		Normal Output	100 Approved
"		Est. Mfg. Loss	2% Formulator DPH
"		Department	Supt.
"		Label Analysis Checked-Date	

A135 4-40 3251

TO MATCH Standard

APPLICATION: SURFACE Wood Port.

NO. COATS one

UNDERCOATER USED Ex 450

METHOD 1 Brush

REDUCTION: AMOUNT

REDUCER USED

METHOD 2

REDUCTION: AMOUNT

REDUCER USED

DRYING TIME: TOUCH 8-12 RECOAT 2-4 dry SANCH

RACE

SAND

HANDLE

TACKY FREE

RUB

WRAP

BAKING TIME AND TEMP

GLOSS Oil

FILM

SPECIAL TESTS

REX. NO.

CARD NO.

DATE

BY

FOR

TEST

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0007-SWP-061655

FORMULA RECORD	
Exp. No.	Date 10-25-59
Name Sultana House Paint - (Blue)	Cart No. 4
145 4125 of 412	Customer Export Trade
291 2564	In Mark Standard
145 3	Same color as B-W-E Ex 310
145 20L	Weight per Gal 12.81 Wt 20-24" 13.20
373 (2)	Grade 100 of Fineness P ☒ No Label Required
1077 Paste Wt.	On Gal per hour MIN
20 (31)	How Std Sample Required NO Data Rec'd
67 D(2295)	Reason for Revision
3 (152)	to change name
73 (348)	
16 (121W)	
29 10623	
Normal Output 100	Approved Formulator J. H. J. Perry
Est. Mfg. Loss 2%	Dept. Supt. J. F. Carlton
Label Analysis Checked Date	

MANUFACTURING INSTRUCTIONS:			Rex 450		
			DATE	SHIP NO.	AMOUNT
			<i>Wm. L. Beyer</i>	<i>10-22-51</i>	
			<i>Wm. L. Beyer</i>		
			<i>Wm. L. Beyer</i>		
			<i>Wm. L. Beyer</i>		
			<i>Wm. L. Beyer</i>		
APPLICATION SURFACE <u>Wood Ext.</u>			<i>Wm. L. Beyer</i>		
NO. COATS			<i>Wm. L. Beyer</i>		
UNDERCOATER USED			<i>Wm. L. Beyer</i>		
METHOD 1 <u>Brush</u>			EXEC. COST DEPT.	<i>11</i>	
REDUCTION: AMOUNT			CLEVELAND	<i>11</i>	
REDUCER USED			KENSINGTON	<i>11</i>	
METHOD 2			ALLIED RESEARCH	<i>11</i>	
REDUCTION: AMOUNT			KENS. TECH. SERV.	<i>11</i>	
REDUCER USED			KENS. LACQUER	<i>11</i>	
DRYING TIME TOUCH <u>8-10 hrs</u> COAT <u>18 hrs</u> STENCIL			NEWARK	<i>11</i>	
HARD			OAKLAND	<i>11</i>	
SAND			M. SENOUR	<i>11</i>	
HANDLE			DETROIT	<i>11</i>	
TACK FREE			LOS ANGELES	<i>11</i>	
RUB			DALLAS	<i>11</i>	
WRAP			DAYTON	<i>11</i>	
BAKING TIME AND TEMP.			GISSBORO	<i>11</i>	
GLOSS <u>Eggshell</u>			EXEC. MFG.	<i>11</i>	
FILM <u>Hard & Tough</u>			CUBA	<i>11</i>	
SPECIAL TESTS			MONTREAL	<i>11</i>	
			BUENOS AIRES	<i>11</i>	
			BRAZIL	<i>11</i>	
			RES ADM.	<i>11</i>	
			MEXICO	<i>11</i>	

P. O. 221-C (SM 12-37)

FORMULA RECORD

Exp. No. _____ Date 5-3-59 Rex. No. 396
 Name Gibbsboro House Paint - Dark Blue Card No. 3 See No. _____

145 LBS 412 A	Customer <u>Trade in General</u>
291 " 2564	To Match <u>Std. same color as SW's R- 310</u>
145 " 3	
145 " 20 L	Weight Per Gal. T <u>12.81</u> Visc. <u>20-24" #3 nozzle</u>
373 " (2)	Baume _____ Std. of Fineness <u>2 P</u> ☐ Red ☒ No Label Required
	Lbs. Gals. per hour _____ Mill _____
1077 " Pasta Wt.	New Std. Sample Required <u>Yes</u> Date Rec'd _____
20 " (31)	Reason for Revision _____
67 " (2295)	<u>To compensate for change in (2295)</u>
3 " (152)	
73 " (348)	
16 " (12)W	
29 " 10623	
	Normal Output <u>100</u> Approved _____
	Est. Mfg. Loss <u>2%</u> Formulator <u>J. M. De Puy</u>
	Department _____ Supt. <u>S. F. G. G. G.</u>
	Label Analysis Checked-Date _____

MANUFACTURING INSTRUCTIONS:

Reduction: Amount _____	Reducer Used _____	PRODUCTION	
Application: Surface <u>Buildings</u>	Method <u>Brush</u>	Date _____	Slip No. _____
No. Coats <u>One & Two</u>	Undercoater Used _____		
Drying Time: Touch <u>10 hrs.</u>	Handle _____ Recoat <u>3-4 days</u>		
Rab. <u>Sand</u>	Wrap _____ Stencil _____		
Baking Time and Temp _____			
Gloss <u>Oil</u>	Film <u>Tough</u>		
Special Tests _____			

FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE	FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE
CLEVELAND				ALLIED RESEARCH			
NEWARK				GIBBSBORO			
KENSINGTON				DAYTON			
OAKLAND				DETROIT			
DALLAS				LONDON			
LOS ANGELES				AUSTRALIA			
MONTREAL							
ST. DEPT.							

0007-SWP-061588

MANUFACTURING INSTRUCTIONS

Box 150

APPLICATION: SURFACE **Wood Ext.**

NO. COATS

UNDERCOATER USED

METHOD 1 **Brush**

REDUCTION: AMOUNT

REDUCER USED

METHOD 2

REDUCTION: AMOUNT

REDUCER USED

DRYING TIME: TOUCH **8-10hrs** RECOAT **48hrs** STENCIL

HARD

SAND

HANDLE

TACK FREE

RUB

WRAP

BAKING TIME AND TEMP.

GLOSS **Eggshell** FILM **Hard & Tough**

SPECIAL TESTS

DATE

SLIP NO.

AMOUNT

Man. Order - 9-6-57
Chas. J. Baker " "
Paul J. Baker " "
John J. Baker " "
William J. Baker " "
R. J. Baker " "
B. J. Baker " "
Schaff " "

FACTORY

FORMULA

SPEC. CARD

EXEC. COST DEPT. " "
 CLEVELAND A " "
 KENSINGTON C " "
 ALLIED RESEARCH " "
 KENS. TECH. SERV. " "
 KENS. LACQUER " "
 NEWARK N " "
 OAKLAND O " "
 M. SENOUR H " "
 DETROIT D " "
 LOS ANGELES P " "
 DALLAS T " "
 DAYTON I " "
 GIBBSBORO F " "
 EXEC. HPG " "
 CUBA H " "
 MONTREAL G " "
 BUENOS AIRES Z " "
 BRAZIL S " "
 RES ADM " "
 MEXICO " "

0007-SWP-061668

FORMULA RECORD			CUSTOMER	
CONTROL LAB			Gibbsboro	DATE 5-18-79
NAME			Sultana Paint Azura	REX NO. 32
				CARD NO. 11
POUNDS	GALLONS	MATERIAL NO.	REASON FOR REVISION	
110	4.06	2110	TO MATCH	
285	5.87	412		
250	11.88	2203		
2	22	517	To mix up to date raw materials	
320	42	EV 71		
112	15	(2918) B	VISCOSITY 25 250 75 200 P LBS. AFTER GRIND	
15	2	(1230)	VISCOSITY 172 612 17 P LBS. AFTER GRIND	
21	1/2	(1231)	% SOLIDS (MIN)	
31	1/2	(1232)	WT/GAL T 12-16	
116	18	(318)	PAUME	
21	2.12	10623	STD. OF FINENESS 3	
			NORMAL OUTPUT 100	
			EST. MFG. LOSS 24	
			DEPARTMENT	
			PACKAGE	
			PARALLEL NO. 5	
			APPROVED	
			FORMULATOR	
			SUIT. <i>D. F. Howells</i>	

MANUFACTURING INSTRUCTIONS:		450		
		DATE	SLIP NO.	AMOUNT
		<i>Wm. L. Brown</i>	<i>6-21-57</i>	
		<i>Wm. L. Brown</i>		
		<i>Wm. L. Brown</i>		
		<i>Wm. L. Brown</i>		
APPLICATION: SURFACE <u>Wood Ekt.</u>		<i>Wm. L. Brown</i>		
NO. COATS		<i>Wm. L. Brown</i>		
UNDERCOATER USED		FACTORY	FORMULA	SPEC. CARD
METHOD 1 <u>Brush</u>		EXEC. COST DEPT.	<i>h</i>	
REDUCTION: AMOUNT	REDUCER USED	CLEVELAND	<i>h</i>	
METHOD 2		KENSINGTON	<i>h</i>	<i>6-21-57</i>
REDUCTION: AMOUNT	REDUCER USED	ALLIED RESEARCH	<i>h</i>	
		KENS. TECH. SERV.	<i>h</i>	
		KENS. LACQUER	<i>h</i>	<i>6-21-57</i>
		NEWARK	<i>h</i>	
DRYING TIME: TOUCH <u>8-10hrs</u> STENCIL <u>48hrs</u>		OAKLAND	<i>h</i>	<i>6-21-57</i>
HARD	SAND	H. SENOUR	<i>h</i>	
TACK FREE	RUB	DETROIT	<i>h</i>	
	WRAP	LOS ANGELES	<i>h</i>	
BAKING TIME AND TEMP.		DALLAS	<i>h</i>	
GLOSS <u>Eggshell</u>	FILM <u>Hard & Tough</u>	DAYTON	<i>h</i>	
SPECIAL TESTS		GIBBSBORO	<i>h</i>	
		EXEC. MFG	<i>h</i>	
		CUBA	<i>h</i>	
		MONTREAL	<i>h</i>	
		BUENOS AIRES	<i>h</i>	
		BRASIL	<i>h</i>	
		RES ADM	<i>h</i>	
		MEXICO	<i>h</i>	

FORMULA RECORD			A135 BLUE 5-16-47	
Exp. No.	Date	Class	Ref. No.	396
Name	Sultana House Paint Azure		Card No.	13 Replaces No. 12
POUNDS	GALLONS	MATERIAL NO.	Customer Export	
125	5.38	20L	To Match Std.	
500	14.00	461M	Reason for Revision	
106	2.23	414	To improve drying.	
35	.62	18	Viscosity 30 #3 cup at hrs. after grind	
153	19	(2317)	Viscosity at hrs. after grind	
61	7 1/2	(3071)	% Solids (Run)	
101	13 1/2	FV 51	Wt./Gal. 13.26	
65	8 1/2	(2)	Baume	
150	23	(348)	Std. of Fineness 3	
27	4	(141)	Normal Output 100	
15	2	(4230)	Est. Mfg. Loss 3%	
7	1	(543)	Department	
23	2.33	10623	Package	
			Parallel No.	
			Royalty: Yes ☐ ; No ☐ ; X ☐ ; W ☐	
			Label Analysis Checked-Date	
			Label: No Red ☐ ; Red ☐	
			New Std. Sample Required	
			Date Rec'd	
			Mill Roller Bleed?	
			Lbs. or Gals. per hour	
			Approved A J Noll	
			Formulator	
			Supt. DFHouseholder	

MANUFACTURING INSTRUCTIONS:

APPLICATION: SURFACE Wood Ext.

NO. COATS

UNDERCOATER USED

METHOD 1 Brush

REDUCTION: AMOUNT

REDUCER USED

METHOD 2

REDUCTION: AMOUNT

REDUCER USED

DYING TIME: TOUCH 8-10hrs RECOAT 48hrs STENCIL

HARD

SAND

HANDLE

TACK FREE

RUB

WRAP

BAKING TIME AND TEMP.

GLOSS Eggshell

FILM Hard & Tough

SPECIAL TESTS

Box 150

DATE	SLIP NO.	AMOUNT
<u>May 1951</u>	<u>6-1-51</u>	
<u>May 1951</u>	<u>"</u>	
<u>May 1951</u>	<u>"</u>	
<u>May 1951</u>	<u>"</u>	
<u>May 1951</u>	<u>"</u>	
<u>May 1951</u>	<u>"</u>	
<u>May 1951</u>	<u>"</u>	
<u>May 1951</u>	<u>"</u>	
FACTORY	FORMULA	SPEC. CARD
EXEC. COST DEPT.	<u>"</u>	
CLEVELAND A	<u>"</u>	
KENSINGTON C	<u>"</u>	<u>6-1-51</u>
ALLIED RESEARCH	<u>"</u>	
KENS. TECH. SERV.	<u>"</u>	
KENS. LACQUER	<u>"</u>	
NEWARK N	<u>"</u>	<u>6-1-51</u>
OAKLAND O	<u>"</u>	
M. SENOUR M	<u>"</u>	<u>6-1-51</u>
DETROIT D	<u>"</u>	
LOS ANGELES P	<u>"</u>	
DALLAS T	<u>"</u>	
DAYTON I	<u>"</u>	
GIBBSBORO F	<u>"</u>	
EXEC. HPG	<u>"</u>	
CUBA H	<u>"</u>	
MONTREAL G	<u>"</u>	
BUENOS AIRES Z	<u>"</u>	
BRAZIL S	<u>"</u>	
RES ADM	<u>"</u>	
MEXICO	<u>"</u>	

FORMULA RECORD			A135 BLUE 9-48 703 D	
Exp. No. _____		Date 2-17-47		Class _____
Name Sultana House Paint Azul		Rex. No. 396		Card No. 12 Replaces No. _____
POUNDS	GALLONS	MATERIAL No.	Customer Export	
125	5.32	20 L	To Match Std.	
500	14.00	461 S		
142	2.98	412	Reason for Revision	
153	19	(2317)	To conserve linseed oil and	
61	7-1/2	(3071)	reinstated.	
101	13-1/2	FV 51		
81	10-1/2	(2)	Viscosity 30" 75 deg. #3 cup at _____ hrs. after grind	
161	24-3/4	(348)	Viscosity _____ at _____ hrs. after grind	
27	4	(141)	% Solids (Run) _____	
7-1/2	1	(4230)	Wt./Gal 13.20	
3-1/2	1/2	(543)	Baume _____	
?		10623	Std. of Fineness 3	
?		(12)W	Normal Output 100	
			Est. Mig. Loss 3%	
			Department _____	
			Package _____	
			Parallel No.'s _____	
			Royalty: Yes ☐ ; No ☐ ; X ☐ ; W ☐	
			Label Analysis Checked-Date _____	
			Label: No Red ☐ ; Red ☐	
			New Std. Sample Required _____	
			Date Rec'd _____	
			Mill _____ Bleed? _____	
			Lbs. or Gals. per hour _____	
			Approved A J Holl	
			Formulator _____	
			Supt. Dr. Householder <i>DAH</i>	

MANUFACTURING INSTRUCTIONS. Permissible to use			Rex 450		
up to 4 gals of (798) in place of			DATE	SLIP NO.	AMOUNT
(2) to improve flow.			<i>11/2/44</i>	<i>11/2/44</i>	
* Up to 1/8 gal (324) may be added			<i>11/2/44</i>	<i>11/2/44</i>	
to grind to adjust viscosity.			<i>11/2/44</i>	<i>11/2/44</i>	
APPLICATION: SURFACE Old & New Wood			<i>11/2/44</i>	<i>11/2/44</i>	
NO. COATS 1			<i>11/2/44</i>	<i>11/2/44</i>	
UNDERCOATER USED			FACTORY	FORMULA	SPEC. CARD
METHOD 1 Brush			SPEC. COST DEPT.	<i>11/2/44</i>	
REDUCTION: AMOUNT REDUCER USED			CLEVELAND A	<i>11/2/44</i>	
METHOD 2			KENSINGTON C	<i>11/2/44</i>	
REDUCTION: AMOUNT REDUCER USED			ALLIED RESEARCH	<i>11/2/44</i>	
DRYING TIME: TOUCH 8-10hrs RECOAT 48hrs STENCIL			KENS. TECH. SERV.	<i>11/2/44</i>	
HARD SAND HANDLE			KENS. LACQUER	<i>11/2/44</i>	
TACK FREE RUB WRAP			NEWARK N	<i>11/2/44</i>	
BAKING TIME AND TEMP.			OAKLAND O	<i>11/2/44</i>	
GLOSS Eggshell FILM Hard & Tough			H. SENOUR M	<i>11/2/44</i>	
SPECIAL TESTS			DETROIT D	<i>11/2/44</i>	
			LOS ANGELES P	<i>11/2/44</i>	
			DALLAS T	<i>11/2/44</i>	
			DAYTON I	<i>11/2/44</i>	
			GIBBSBORO F	<i>11/2/44</i>	
			EXEC. MFG.	<i>11/2/44</i>	
			CUBA H	<i>11/2/44</i>	
			MONTREAL G	<i>11/2/44</i>	
			BUENOS AIRES Z	<i>11/2/44</i>	
			BRAZIL S	<i>11/2/44</i>	
			RES ADM	<i>11/2/44</i>	
			MEXICO	<i>11/2/44</i>	

P.O. 2215 154 12-37		FORMULA RECORD	
Exp. No.		Date	2-13-52
Name	Gibbard House Paint Blue (Dark)	Box No.	396
		Card No.	2
		See No.	
150	LBS. 412-E	Customer	Trade in General (Export)
200	" 2564	To Match	See's 830
150	" 3		
150	" 20-1	Weight Per Gal.	12.90 Visc. 40 sec. 45 Cup
385	" (2)	Bauma	
		Std. of Fineness	20 ☒ Red. ☐ No Label Required
		Lbs. Gals. per hour	Mill
1112	" Paste Wt.	New Std. Sample Required	Yes
19	" (31)	Date Rec'd.	
71	" (2205)	Reason for Revision	
5	" (152)		
75	" (548)		
16	" (12)W		
7	" 10523		
		Normal Output	100
		Approved	
		Est. Mfg. Loss	3%
		Formulator	
		Department	
		Supt.	
		Label Analysis Checked-Date	

Reduction: Amount.....Reducer Used.....						PRODUCTION		
Application: Surface.....Wood.....Method.....Brush.....						Date	Slip No.	Amount
No. Coats.....Undercoater Used.....								
Drying Time: Touch.....8-10 hrs.....Handle..... Recoal.....36 hrs.....								
Rub.....Sand.....Wipe.....Stencil.....								
Baking Time and Temp.....								
Gloss.....Oil.....Film.....Tough.....								
Special Tests.....								
FACTORY		FORMULA	SPEC. CARD	STD. SAMPLE	FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE
CLEVELAND					ALLIED RESEARCH			
NEWARK					GIBBSBORO			
KENSINGTON					DAYTON			
OAKLAND					DETROIT			
DALLAS					LONDON			
LOS ANGELES					AUSTRALIA			
MONTREAL								
COST DEPT.								

MANUFACTURING INSTRUCTIONS:

Up to 4 gals of (798) any replace
(2) to improve flow.

APPLICATION: SURFACE New and Old Wood

NO. COATS

UNDERCOATER USED

METHOD 1 Brush

REDUCTION: AMOUNT

REDUCER USED

METHOD 2

REDUCTION: AMOUNT

REDUCER USED

DRYING TIME: TOUCH 8-10hrs RECOAT 48hrs STENCIL

HARD

SAND

HANDLE

TACK FREE

RUB

WRAP

BAKING TIME AND TEMP.

GLOSS Eggshell

FILM

Hard & Tough

SPECIAL TESTS

Rx 450

DATE	SLIP NO.	AMOUNT
1-15-51		
1-15-51		
1-15-51		
1-15-51		
1-15-51		
1-15-51		
1-15-51		
1-15-51		
1-15-51		
FACTORY	FORMULA	SPEC. CARD
EXEC. COST DEPT.	11	
CLEVELAND	11	
KENSINGTON	11	1-15-51
ALLIED RESEARCH	11	
KENS. TECH. SERV.	11	
KENS. LACQUER	11	
NEWARK	11	1-15-51
OAKLAND	11	
H. GENOUR	11	1-15-51
DETROIT	11	
LCS ANGELES	11	
DALLAS	11	
DAYTON	11	
GIBBSBORO	11	
EXEC. MFG.	11	
CUBA	11	
MONTREAL	11	
BUENOS AIRES	11	
BRAZIL	11	
RES ADM.	11	
MEXICO	11	