

WILHELM #30 GREEN

Tank Diameter - 12 ft.
Agitator - Turbine
RPM - 60

FORMULA

960 gals. _____ Water - Cold (in strike tank)
554 lbs. _____ Easton White Lead
214 lbs. _____ Nitric Acid - 40°Be

Stir 30 min.

1500 lbs. _____ Blue Pulp @ 35% Dry
21 lbs. _____ Oxalic Acid

Drop to strike tank and add:

2100 lbs. _____ Barytes - Dry

Make up to 4 ft.

800 gals. _____ Water - Cold
270 lbs. _____ Sod. Bichromate

Strike over 1 hr. period

25 gals. _____ Water - Cold
10½ lbs. _____ Citric Acid

Stir 10 min.

2100 lbs. _____ Terra Alba - dry

Stir 30 min.

WILHEIM #1860 LIGHT GREEN

GLIDDEN CODE G-48 SUB.

Tank Diameter - 12 ft.
Agitator - Turbine
RPM - 60

FORMULA

560 gals.	_____	Water - Cold (in strike tank)
1040 lbs.	_____	Euston White Lead
418 lbs.	_____	Nitric Acid - 40°Be'

Stir 30 min.

280 lbs.	_____	Blue Pulp @ 42% Dry
4 lbs.	_____	Oxalic Acid

Drop to strike tank and bring total to 3000 gals.
@ 70°F

560 gals.	_____	Water @ 70°F
520 lbs.	_____	Sod. Bichromate
60 lbs.	_____	Sod. Chloride
20 lbs.	_____	Sulfuric Acid - 66°Be'

Strike over 25 min. period

25 gals.	_____	Water - Cold
12 lbs.	_____	Citric Acid

Stir 10 min.

20 lbs.	_____	Calcium Stearate
10 lbs.	_____	Turkey Red Oil
3 gals.	_____	Water

Work smooth before adding
Stir batch 20 min.

GLD017779

WILHELM #1861 MEDIUM GREEN

Tank Diameter - 12 ft.
Agitator - Turbine
RPM - 60

FORMULA

560 gals.
1065 lbs.
428 lbs.

Water - Cold (in strike tank)
Euston White Lead
Nitric Acid - 40°Be'

Stir 30 min.

1200 lbs.
8 lbs.

Blue Pulp @ 45% Dry
Oxalic Acid

Drop to strike tank and bring total to 3000
gals. @ 70°F

560 gals.
520 lbs.
60 lbs.
20 lbs.

Water @ 70°F
Sod. Bichromate
Sod. Chloride
Sulfuric Acid - 66°Be'

Strike over 25 min. period

25 gals.
12 lbs.

Water - Cold
Citric Acid

Stir 10 min.

25 lbs.
12 lbs.
3 gals.

Calcium Stearate
Turkey Red Oil
Water

Work smooth before adding
Stir batch 20 min.

GLD017780

WILHELM #1862 DARK GREEN

Tank Diameter - 12 ft.
Agitator - Turbine
RPM - 60

FORMULA

560 gals.	_____	Water - Cold (in strike tank)
1090 lbs.	_____	Euston White Lead
438 lbs.	_____	Nitric Acid - 40°Be

Stir 30 min.

2000 lbs.	_____	Blue Pulp @ 43% dry
20 lbs.	_____	Oxalic Acid

Drop to strike tank
Bring total to 3000 gals. @ 70°F

560 gals.	_____	Water @ 70°F
520 lbs.	_____	Sod. Bichromate
60 lbs.	_____	Sod. Chloride
20 lbs.	_____	Sulfuric Acid - 66°Be

Strike over 25 min. period

25 gals.	_____	Water - Cold
12 lbs.	_____	Citric Acid

Stir 10 min.

35 lbs.	_____	Calcium Stearate
17 lbs.	_____	Turkey Red Oil
3 gals.	_____	Water

Work smooth before adding
stir batch 20 min.

GLD017781

WILHELM #8134 LIGHT GREEN

GLIDDEN CODE G-1

Tank Diameter = 12 ft.
Agitator = Turbine
RPM = 60

FORMULA

560 gals.	_____	Water - cold (in strike tank)
1073 lbs.	_____	Euston White Lead
368 lbs.	_____	Nitric Acid - 42°Be'

Stir 30 min.

200 lbs.	_____	Blue Pulp @ 35% dry
6 lbs.	_____	Oxalic Acid

Drop to strike tank
Bring total to 3600 gals. - cold

1000 gals.	_____	Water - cold
528 lbs.	_____	Sod. Bichromate
23 lbs.	_____	Sulfuric Acid - 66°Be'

Strike over 30 min. period

10 gals.	_____	Water - Cold
7 1/2 lbs.	_____	Citric Acid

Stir 10 min.

10 gals.	_____	Water - Cold
1/2 lbs.	_____	Caustic Soda
2 3/4 lbs.	_____	Stearic Acid

Heat to solution and add to batch.
Stir 30 min.

GLD017782

WILHELM #6129 MEDIUM GREEN

GLIDDEN CODE G-2

Tank Diameter - 12 ft.
Agitator - Turbine
RPM - 60

FORMULA

560 gals.	_____	Water - Cold (in strike tank)
1000 lbs.	_____	Euston White Lead
360 lbs.	_____	Nitric Acid - 42°Be

Stir 30 min.

1000 lbs.	_____	Blue Pulp @ 35% dry
20 lbs.	_____	Oxalic Acid

Drop to strike tank
Bring total to 4000 gals. - cold

1000 gals.	_____	Water - Cold
514 lbs.	_____	Sod. Dichromate

Strike over 1 hr. period

25 gals.	_____	Water - Cold
12 lbs.	_____	Citric Acid

Stir 10 min.

15 gals.	_____	Water - Cold
2 lbs.	_____	Caustic Soda
15 lbs.	_____	Stearic Acid

Heat to solution and add to batch.
Stir 30 min.

GLD017783

WILHELM #8125 DARK GREEN

GLIDEN COME G-3

Tank Diameter = 12 ft.
Agitator = Turbine
RPM = 60

FORMULA

700 gals.	-----	Water - Cold (in strike tank)
1000 lbs.	-----	Euston White Lead
360 lbs.	-----	Nitric Acid - 42°Be

Stir 30 min.

2500 lbs.	-----	Blue Pulp @ 35% dry
30 lbs.	-----	Oxalic Acid

Drop to strike tank
Bring total to 4000 gals. - Cold

1000 gals.	-----	Water - Cold
514 lbs.	-----	Sod. Dichromate

Strike over 25 min. period

25 gals.	-----	Water - Cold
15 lbs.	-----	Citric Acid

Stir 10 min.

15 gals.	-----	Water - Cold
3 lbs.	-----	Caustic Soda
20 lbs.	-----	Stearic Acid

Heat to solution & add to batch
Stir 30 min.

GLD017784