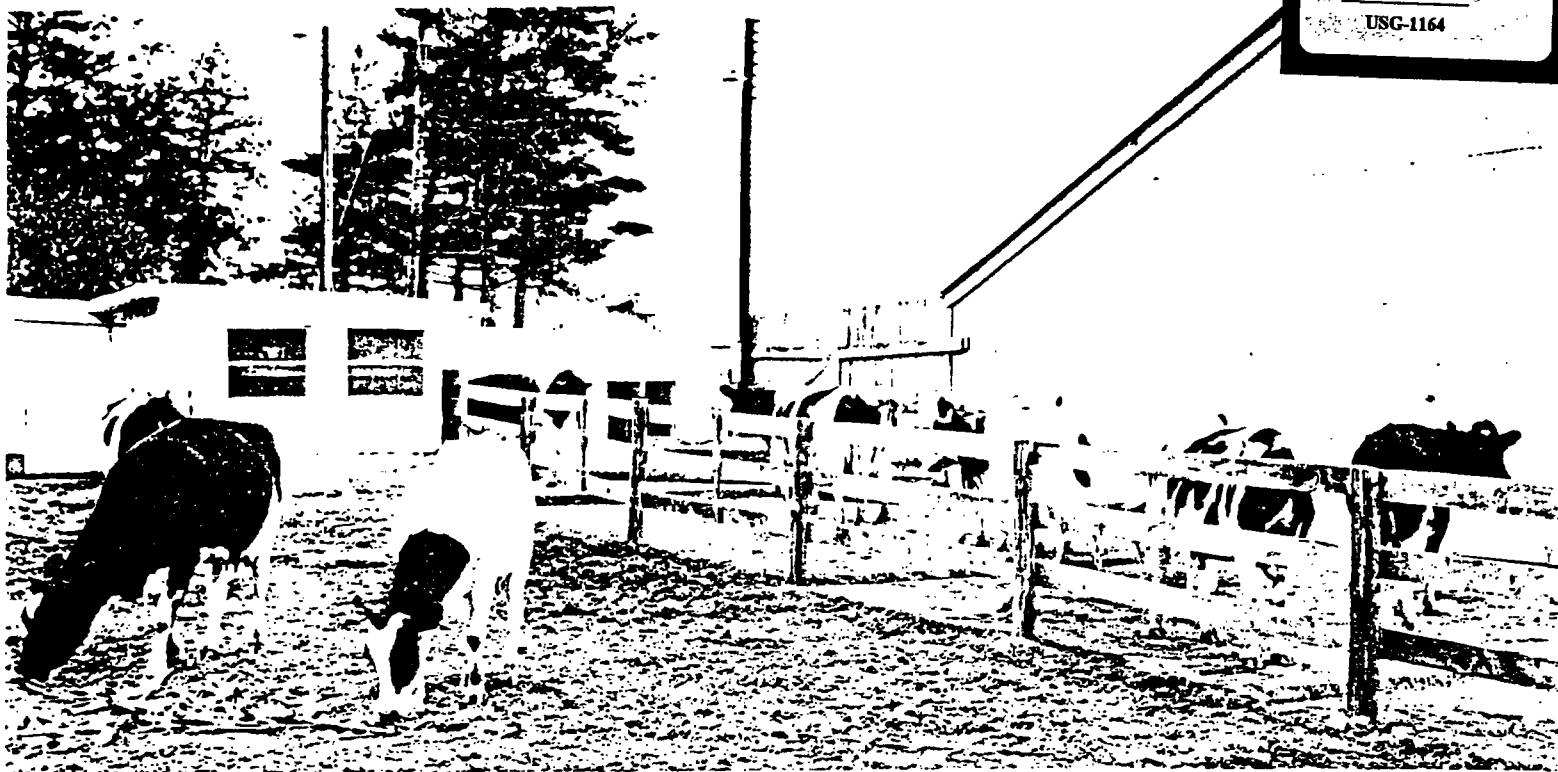


FARM BUILDING PLAN

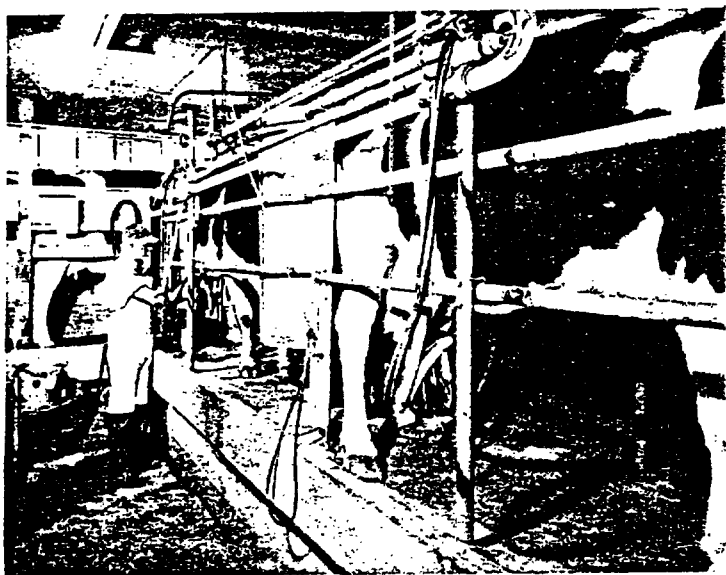
FROM YOUR BUSINESS OF FARMING DEALER

PLAINTIFF'S EXHIBIT

USG-1164



Flexible Milking Parlor



Elevated stalls permit easy cleaning of cow in preparation area, and milking of either two or four cows at once (see floor plan). Holding area and loafing shed are at right of flexible parlor (top photo).

This parlor enables the dairyman to milk a larger herd without hiring additional help. The compact, low-cost building can be adapted to herd requirements and to a variety of farm setups. It can be built with either two elevated milking stalls for quick and easy handling of 30 cows, or with four stalls for 60 cows. Each plan includes a preparation stall for cleaning cows before milking. Because the pipeline to bulk tank is short, cleaning is simple and economical. The milk room includes space for cleaning and milking equipment, water heater, and a feed and wash-up room. Walking distance is short, there is little floor area to clean, and utensil washing takes only 10-15 minutes with proper equipment.

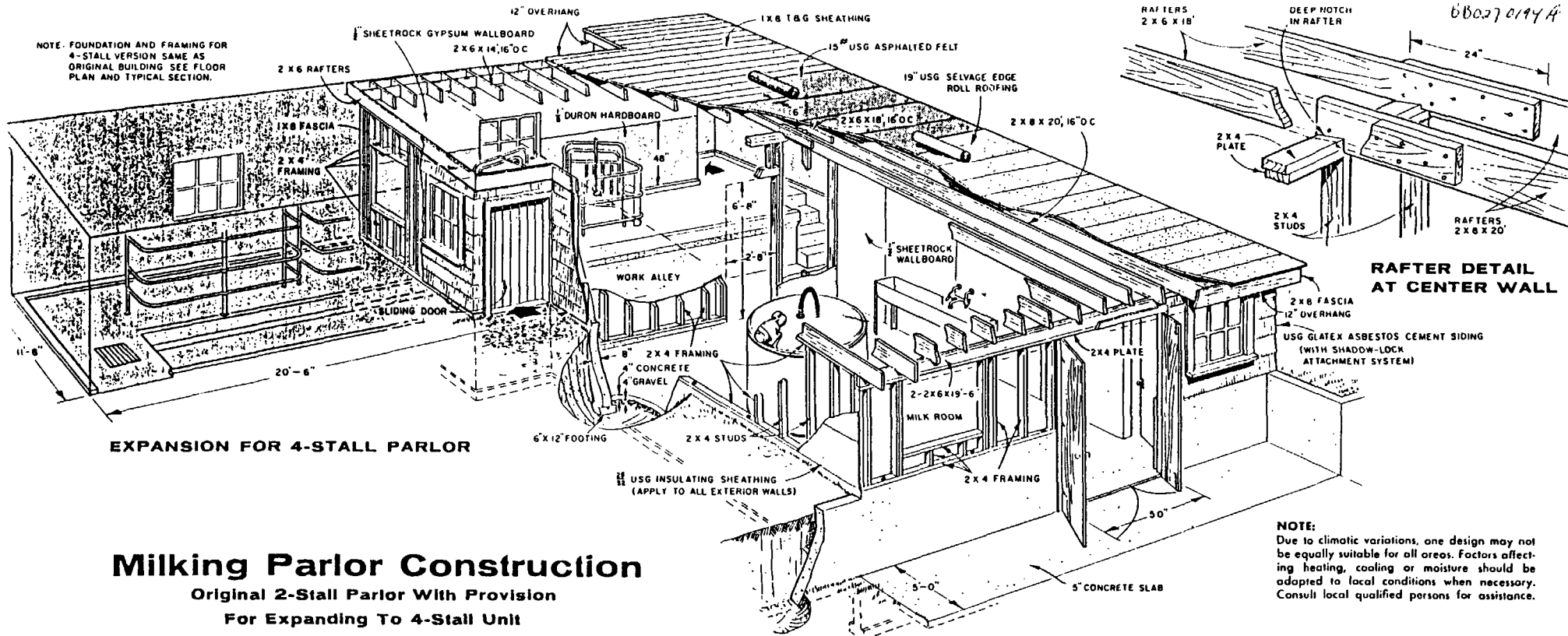
Besides the milking parlor, this plan also shows how to build two other important features of loose housing: a loafing barn and self-feeding horizontal silo, both with pole-type construction.

Before construction begins, plans should be approved by a local representative responsible for milk inspection in your area.

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NOTE: FOUNDATION AND FRAMING FOR 4-STALL VERSION SAME AS ORIGINAL BUILDING SEE FLOOR PLAN AND TYPICAL SECTION.



Milking Parlor Construction

Original 2-Stall Parlor With Provision
For Expanding To 4-Stall Unit

is cleaned in "prep" stall, then
sed into stall at right for milking.

Milk is cooled in bulk tank in milk room,
which is adjacent to feed and wash-up rooms.

Marketing is simplified by bulk pick-up
truck, which pumps milk to portable tank.

