APR 29 1981

ALM #3 C.V. D.V.

CG 16 CODE RT-742-D PKG. _____

→ MAY -0·81- Σ1170

EST. WGT. 30 LBS.

STD. HRS. 2.9 TIME _____ M

PROCESSES		APPROVED BY
( ) RT-742-D	(J)	BBK 2-11-76
( )	( )	DCG 2-25-76
( )	( )	MTW 2-27-76
( )	( )	
TYPED BY		
jlc 5-21-76		

16 RC-1-A 93 4 39618-2, 1026#
16 RC-1-A 93 4 _____, _____#
16 RC-1-A 93 4 _____, _____#

100 # 100% lost on 4th set-up to sewer
[illegible]

Total Weight [redacted]# 1056# Reg. (10/03)

NON-BLEEDING

PMENT		NAME: "MONASTRAL" RED B	USE LBS.	N CODE	ACCT. LBS.
LM #3	1	Run 400# water into ALM #3 and start agitator			
1	2	Dump or shovel in			
		DRUMS LOT %			
		1 1/2 39618-2 45.10	455	RC-1-A	205 [redacted]
	3	Wash in drums using minimum amount of water			
	4	Run in 700# water in 5-10 minutes to obtain smooth slurry			
	5	Using calibrated measuring cup, pour in 3 quarts	6	399-A	6
	6	Stir 30 minutes. Record: Time Start 7:50 AM Total Min 30			
	7	Stop agitator			
	8	Send to press			
	9	Repeat Steps 1 thru 8 for 4 additional set-ups			
		Set-up #2 DRUMS LOT %			
		1+stump 39618-2 45.10	455	RC-1-A	205 [redacted]
		Record: Time Start 3:AM Total Min 30	6	399-A	6
		Set-up #3 LOT 39618-2 205 # 45.10 %	455	RC-1-A	205 [redacted]
		Record: Time Start 10:05 PM Total Min 30		399-A	6
		Set-up #4 LOT 39618-2 205 # 45.10 %	455	RC-1-A	205 [redacted]
		Record: Time Start 11:30 pm Total Min 30		399-A	6
		Set-up #5 LOT 39618-2 # 45.10 %	456	RC-1-A	206 [redacted]
		Record: Time Start 9:05 Total Min 30		399-A	6
		DRUMS LOT %			
		TIME START TIME FINISHED OPERATOR			
		7 AM 8:30 AM 114			

JM