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CHICAGO, ILL., PLANT

Trade Name: Dupont Floor and Deck Enamel - Dark Stone
Category: Interior and Exterior Floor, Porch, Deck Paints and Enamels
Color: Gray
Number: 631-901
Quality: First

	Pounds	Yield in Gallons	Unit Cost	Total Cost
<u>Pigment 215</u>				
Dark Gray Tint	55.87	1.76	.1899	\$10.61
Lithopone	167.61	4.71	.0452	7.58
Amorphous Silica	70.34	3.20	.0118	.83
Lamp Black	4.00	.29	.0837	.33
Ferrite Yellow Orange	1.90	.06	.0847	.16
<u>Vehicle 692</u>				
Alkyd Varnish Vehicle	485.72	64.76	.0833	40.46
Bodied Linseed-Rosin Varnish	15.68	2.16	.0589	.92
Rosin Solution	62.59	7.76	.0304	1.90
Drier				
Cobalt Naphthenate	6.00	.85	.1148	.69
Manganese Naphthenate	3.00	.41	.0875	.26
Mineral Spirits				
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Aluminum Stearate Solution	2.58	.39	.0364	.09
Creosote Inhibitor	.24	.03	.0915	.02
Soya Lecithin Solution	.02	-	.1995	.01
Calculated Yield	961.00	99.55		\$64.77
Manufacturing Loss - (.6%)		<u>.60</u>		
Actual Yield		98.95		

Cost Analysis:

Material Cost per gallon or pound (Total cost divided by actual yield)	\$.65
Direct Labor Cost per gallon or pound	.02
Factory Overhead per gallon or pound	<u>.04</u>
Hulk Cost per gallon or pound	\$.71
Complete Package Cost per gallon or pound (Container plus filling expense)	<u>.24</u>
Factory cost in Package per gallon or pound	\$.95

OPA 00000604

N 4731