

Operating Division
PRODUCT PROCEDURE

CONFIDENTIAL
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No. 61-2-29-B
Date 8-20-65
Page 2

Approved: *JSP*

DURABOND (GB-155C)

Cancels
Dated NEW

FORMULA: GB-155C

Air Separated Hydrocal*	to make 100%
JM-7RF1 Asbestos	4.5 (as required)
Gelva Powder GP-702	2.5
BS-3 (-60 mesh)	2.5
Vancide 51-2	0.1
Mica JC	(0.7 of Formula V)
GM-65 (-60 mesh)	0.5
Santicizer #9	0.25
Potassium Sulfate	0.6
Commercial Retarder - Citric Acid Blend	0.2 approx. (adjust amount of blend and blend proportioning to give proper set)

Tributyl Phosphate - Neutralizer 50-50 0.203

* A Base from Ft. Dodge.

RAW MATERIALS: Per 61-2-29 except as follows:

- | | |
|------------------------|---|
| 1. Gelva Powder GP-702 | Shawinigan Resins Corp.
Springfield, Mass. |
| 2. BS-3 | A. E. Staley Co., Decatur, Illinois |
| 3. GM-65 | Dow Chemical Co., Midland, Michigan |

MANUFACTURING PROCEDURE: Per Bulletin 61-2-29

End

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Operating Division PRODUCT PROCEDURE Approved: <i>JS</i>	CONFIDENTIAL DO NOT REPRODUCE OR COPY DURABOND (GB-155C)	No. 61-2-29-H Date 11-4-65 Page 2 Cancels Page 2 Dated 8-20-65
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MANUFACTURING PROCEDURE: Per Bulletin 61-2-29

End

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