Recommended Thickness for Commercial and Industrial Design

Pipe Size	Pipe Covering — Temperature Range of Pipe (°F) 200°	300°	400°	600°	800°	1000°	1200°
½	1	1½	2	2½	3	3	
¾	1	1½	2	2½	3	3	
1	1	1½	2	2½	3	3	
1¼	1	1½	2	2½	3	3½	
1½	1	1½	2	2½	3	3½	
2"	1	1½	2	2½	3½	3½	
2½	1	1½	2	3	3½	3½	
3	1	1½	2½	3	5½	4	
4	1	2	2½	3	3½	4	
5	1½	2	2½	3	3½	4	
6	1½	2	2½	3	3½	4	
7	1½	2	2½	3	3½	4	
8	1½	2	2½	3	3½	4	
9	1½	2	2½	3	3½	4	
10	1½	2	2½	3	4	4½	
12	1½	2	2½	3½	4	4½	
14	1½	2½	3	3½	4	4½	
16	1½	2½	3	3½	4	4½	
18	1½	2½	3	3½	4	4½	
20	1½	2½	3	3½	4	4½	
24	1½	2½	3	3½	4	4½	

Equip. temp. (°F)	Block — commercial (130°F max. surface temp.)	power (130°F max. surface temp.)	process (150°F max. surface temp.)
200	1	1	1
300	1½	1	1
400	2½	1½	
500	4½	2½	1½
700		5	2
800		6	2½
900		6½	3
1000		8½	3½
1100			4
1200		6½	4½

Note: It is recommended that double layer application with staggered joints be used on all installations of 600° up

Tabulated thicknesses are minimum thicknesses calculated on an economic basis* for heat conservation under average operating conditions and assure adequate temperature control. Other conditions may warrant the use of other thicknesses.

*From "How to Determine Economic Thickness of Insulation"— National Insulation Manufacturers Association.

Packaging Data: Calsilite Pipe Covering

	PIPE SIZE	½"	¾"	1"	1¼"	1½"	1¾"	2"	2½"	3"	3½"	4"	4½"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
Nom. 1" Th.	Sections per Ctn.	45	45	25	25	21	18	18	18	9	9	9	9	9	4	4	4	4	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	Av. Gross Wgt. per Ctn. (lbs.)	82	76	54	57	52	53	55	63	63	53	61	54	48																		
	Ctn. Number	201	202	212	210	201	203	202	228	202	203	204																				
Nom. 1½" Th.	Sections per Ctn.	21	21	13	13	12	9	9	9	5	5	5	5	4	2	2	2	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Av. Gross Wgt. per Ctn. (lbs.)	81	78	51	69	68	55	62	72	56	58	72	58	55	56	53	56	60	34	37	40	43	45	47	37	39	39	41	43	45	45	47
	Ctn. Number	201	201	204	212	212	211	202	202	202	213	203	204	205	205	207	207	208	210	210	210	211	212	211	213	213	213	213	213	213	213	213
Nom. 2" Th.	Sections per Ctn.	12	12	9	9	9	6	6	6	5	5	5	4	4	2	2	2	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Av. Gross Wgt. per Ctn. (lbs.)	74	72	67	64	62	57	65	59	61	67	70	63	73	47	48	53	56	30	34	36	38	40	42	44	46	48	51	53	55	55	
	Ctn. Number	213	215	211	225	222	213	213	211	213	211	204	205	206	208	208	208	210	210	212	212	213	213	205	202	202	214	215	216	217	218	218
Nom. 2½" Th.	Sections per Ctn.	8	8	8	8	5	5	4	4	4	4	2	2	2	2	2	2	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Av. Gross Wgt. per Ctn. (lbs.)	64	65	54	62	71	57	66	61	71	75	79	70	48	53	56	57	71	30	42	41	45	48	50	53	56	58	61	64	66	38	39
	Ctn. Number	222	222	222	222	213	213	211	211	205	205	206	206	207	208	209	209	210	210	211	213	213	213	205	202	206	214	215	216	217	218	218
Nom. 3" Th.	Sections per Ctn.	5	5	5	5	4	4	3	3	3	3	2	2	2	2	2	2	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Av. Gross Wgt. per Ctn. (lbs.)	76	78	72	78	77	76	68	81	71	79	79	54	60	38	78	82	45	48	50	47	50	55	56	61	63	66	71	74	77	43	43
	Ctn. Number	213	213	213	213	211	215	201	201	210	210	207	207	209	209	210	210	211	213	213	213	207	202	205	204	215	216	217	218	218	218	218

Code Size of Cartons

900—1½" x 12½"	1 D	705—2½" x 25½" 1 D
901—2" x 24"	1 D	706—2½" x 37½" 1 D
902—2½" x 25½"	1 D	707—3" x 24" 1 D
903—3" x 25½"	1 D	708—3" x 37½" 1 D
904—3" x 36"	1 D	709—3" x 49½" 1 D
		710—3½" x 25½" 1 D
		711—3½" x 37½" 1 D
		712—4" x 25½" 1 D
		713—4" x 37½" 1 D
		714—4½" x 25½" 1 D
		715—4½" x 37½" 1 D
		716—5" x 25½" 1 D
		717—5" x 37½" 1 D
		718—6" x 25½" 1 D
		719—6" x 37½" 1 D
		720—7" x 25½" 1 D
		721—7" x 37½" 1 D
		722—8" x 25½" 1 D
		723—8" x 37½" 1 D
		724—9" x 25½" 1 D
		725—9" x 37½" 1 D
		726—10" x 25½" 1 D
		727—10" x 37½" 1 D
		728—11" x 25½" 1 D
		729—11" x 37½" 1 D
		730—12" x 25½" 1 D
		731—12" x 37½" 1 D
		732—13" x 25½" 1 D
		733—13" x 37½" 1 D
		734—14" x 25½" 1 D
		735—14" x 37½" 1 D
		736—15" x 25½" 1 D
		737—15" x 37½" 1 D
		738—16" x 25½" 1 D
		739—16" x 37½" 1 D
		740—17" x 25½" 1 D
		741—17" x 37½" 1 D
		742—18" x 25½" 1 D
		743—18" x 37½" 1 D
		744—19" x 25½" 1 D
		745—19" x 37½" 1 D
		746—20" x 25½" 1 D
		747—20" x 37½" 1 D
		748—21" x 25½" 1 D
		749—21" x 37½" 1 D
		750—22" x 25½" 1 D
		751—22" x 37½" 1 D
		752—23" x 25½" 1 D
		753—23" x 37½" 1 D
		754—24" x 25½" 1 D
		755—24" x 37½" 1 D
		756—25" x 25½" 1 D
		757—25" x 37½" 1 D
		758—26" x 25½" 1 D
		759—26" x 37½" 1 D
		760—27" x 25½" 1 D
		761—27" x 37½" 1 D
		762—28" x 25½" 1 D
		763—28" x 37½" 1 D
		764—29" x 25½" 1 D
		765—29" x 37½" 1 D
		766—30" x 25½" 1 D
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		768—31" x 25½" 1 D
		769—31" x 37½" 1 D
		770—32" x 25½" 1 D
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		772—33" x 25½" 1 D
		773—33" x 37½" 1 D
		774—34" x 25½" 1 D
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		776—35" x 25½" 1 D
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		778—36" x 25½" 1 D
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		780—37" x 25½" 1 D
		781—37" x 37½" 1 D
		782—38" x 25½" 1 D
		783—38" x 37½" 1 D
		784—39" x 25½" 1 D
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		786—40" x 25½" 1 D
		787—40" x 37½" 1 D
		788—41" x 25½" 1 D
		789—41" x 37½" 1 D
		790—42" x 25½" 1 D
		791—42" x 37½" 1 D
		792—43" x 25½" 1 D
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		794—44" x 25½" 1 D
		795—44" x 37½" 1 D
		796—45" x 25½" 1 D
		797—45" x 37½" 1 D
		798—46" x 25½" 1 D
		799—46" x 37½" 1 D
		800—47" x 25½" 1 D
		801—47" x 37½" 1 D
		802—48" x 25½" 1 D
		803—48" x 37½" 1 D
		804—49" x 25½" 1 D
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		806—50" x 25½" 1 D
		807—50" x 37½" 1 D
		808—51" x 25½" 1 D
		809—51" x 37½" 1 D
		810—52" x 25½" 1 D
		811—52" x 37½" 1 D
		812—53" x 25½" 1 D
		813—53" x 37½" 1 D
		814—54" x 25½" 1 D
		815—54" x 37½" 1 D
		816—55" x 25½" 1 D
		817—55" x 37½" 1 D
		818—56" x 25½" 1 D
		819—56" x 37½" 1 D
		820—57" x 25½" 1 D
		821—57" x 37½" 1 D
		822—58" x 25½" 1 D
		823—58" x 37½" 1 D
		824—59" x 25½" 1 D
		825—59" x 37½" 1 D
		826—60" x 25½" 1 D
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		828—61" x 25½" 1 D
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		830—62" x 25½" 1 D
		831—62" x 37½" 1 D
		832—63" x 25½" 1 D
		833—63" x 37½" 1 D
		834—64" x 25½" 1 D
		835—64" x 37½" 1 D
		836—65" x 25½" 1 D
		837—65" x 37½" 1 D
		838—66" x 25½" 1 D
		839—66" x 37½" 1 D
		840—67" x 25½" 1 D
		841—67" x 37½" 1 D
		842—68" x 25½" 1 D
		843—68" x 37½" 1 D
		844—69" x 25½" 1 D
		845—69" x 37½" 1 D
		846—70" x 25½" 1 D
		847—70" x 37½" 1 D
		848—71" x 25½" 1 D
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		850—72" x 25½" 1 D
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		854—74" x 25½" 1 D
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		866—80" x 25½" 1 D
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		870—82" x 25½" 1 D
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		910—102" x 25½" 1 D
		911—102" x 37½" 1 D
		912—103" x 25½" 1 D
		913—103" x 37½" 1 D
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		915—104" x 37½" 1 D
		916—105" x 25½" 1 D
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		918—106" x 25½" 1 D
		919—106" x 37½" 1 D
		920—107" x 25½" 1 D
		921—107" x 37½" 1 D
		922—108" x 25½" 1 D
		923—108" x 37½" 1 D
		924—109" x 25½" 1 D
		925—109" x 37½" 1 D
		926—110" x 25½" 1 D
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		930—112" x 25½" 1 D
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		932—113" x 25½" 1 D
		933—113" x 37½" 1 D
		934—114" x 25½" 1 D
		935—114" x 37½" 1 D
		936—115" x 25½" 1 D
		937—115" x 37½" 1 D
		938—116" x 25½" 1 D
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		940—117" x 25½" 1 D
		941—117" x 37½" 1 D
		942—118" x 25½" 1 D
		943—118" x 37½" 1 D
		944—119" x 25½" 1 D
		945—119" x 37½" 1 D
		946—120" x 25½" 1 D
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		950—122" x 25½" 1 D
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		952—123" x 25½" 1 D
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		954—124" x 25½" 1 D
		955—124" x 37½" 1 D
		956—125" x 25½" 1 D
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		958—126" x 25½" 1 D
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		960—127" x 25½" 1 D
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		962—128" x 25½" 1 D
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		964—129" x 25½" 1 D
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		966—130" x 25½" 1 D
		967—130" x 37½" 1 D
		968—131" x 25½" 1 D
		969—131" x 37½" 1 D
		970—132" x 25½" 1 D
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		972—133" x 25½" 1 D
		973—133" x 37½" 1 D
		974—134" x 25½" 1 D
		975—134" x 37½" 1 D
		976—135" x 25½" 1 D
		977—135" x 37½" 1 D
		978—136" x 25½" 1 D
		979—136" x 37½" 1 D
		980—137" x 25½" 1 D
		981—137" x 37½" 1 D
		982—138" x 25½" 1 D
		983—138" x 37½" 1 D
		984—139" x 25½" 1 D
		985—139" x 37½" 1 D
		986—140" x 25½" 1 D
		987—140" x 37½" 1 D
		988—141" x 25½" 1 D
		989—141" x 37½" 1 D
		990—142" x 25½" 1 D
		991—142" x 37½" 1 D
		992—143" x 25½" 1 D
		993—143" x 37½" 1 D
		994—144" x 25½" 1 D
		995—144" x 37½" 1 D
		996—145" x 25½" 1 D
		997—145" x 37½" 1 D
		998—146" x 25½" 1 D
		999—146" x 37½" 1 D

Packaging Data: Blocks 6" WIDE

Thickness Per Carton	½"	¾"	1"	1¼"	1½"	2"	2½"	3"	4"
Sq. ft. per Ctn.	32	48	54	45	36	27	21	18	13.5
Pieces	48	48	36	30	24	18	14	12	9

Average Gross Weight per Carton — 70 lbs.
All Blocks are packaged on the 900 Cartons

CURVED BLOCKS — SEGMENTS

1½" thick 21 per carton
2" thick 18 per carton
2½" thick 14 per carton
3" thick 12 per carton

All Segments are packaged on the 852 Cartons

Packaging Data: Copper Tubing SECTIONS PER CARTON

	PIPE SIZE	½"	¾"	1"	1¼"	1½"	1¾"	2"	2½"	3"	3½"	4"
Nom. 1" Th.	Sections per Ctn.	45	45	45	45	25	25	25	25	18	16	15	9
	Av. Gross Wgt. per Ctn. (lbs.)	78	74	74	68	64	57	57	53	48	70	70	65
	Ctn. Number	201	201	201	201	213	213	213	213	213	203	221	202

Packaging Data: Segmental Pipe Covering

Pipe Size	Nom. 1" Th.				Nom. 1½" Th.				Nom. 2" Th.				Nom. 2½" Th.				Nom. 3" Th.			
	Sections per Ctn.	Av. Gross Wgt. per Ctn. (lbs.)	Ctn. Number	Sq. Ft. per Ctn.	Sections per Ctn.	Av. Gross Wgt. per Ctn. (lbs.)	Ctn. Number	Sq. Ft. per Ctn.	Sections per Ctn.	Av. Gross Wgt. per Ctn. (lbs.)	Ctn. Number	Sq. Ft. per Ctn.	Sections per Ctn.	Av. Gross Wgt. per Ctn. (lbs.)	Ctn. Number	Sq. Ft. per Ctn.	Sections per Ctn.	Av. Gross Wgt. per Ctn. (lbs.)	Ctn. Number	Sq. Ft. per Ctn.

352817

RUBEROID

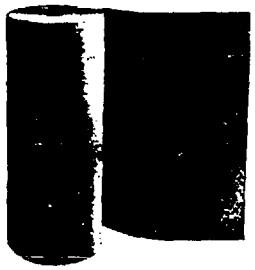
ASBESTOS PAPER

AND RELATED PRODUCTS

352813

PLAINTIFF'S EXHIBIT GF-1863

COMMERCIAL ASBESTOS PAPER



As a fire retardant with all the properties of a thin, pliable paper, Ruberoid Asbestos Paper has a multiplicity of uses in residential and general building work and in industrial applications. It can be used to wrap furnace pipes, air-conditioning ducts, furnaces, jackets and for the protection of wood partitions exposed to heat. This product is ideal for any application where paper is desired and a degree of fire-proofing is required.

It has a minimum of organic materials (not exceeding 5%) mixed with pure asbestos fibres to provide added strength to the sheet. Length of fibres and their orientation assures the physical characteristics that contribute to the quality desired in an asbestos paper regardless of the thickness that may be selected for general commercial uses. Special grades of asbestos paper can be supplied which will withstand higher temperatures

SPECIFICATIONS

Available in standard rolls of 25, 50 and 100 lbs., either 18", 24" or 36" wide. Special widths available on request.

Standard rolls are 18" and 36" wide, weighing 50 lbs. or 100 lbs. each. Special width or cut sheets supplied on order.

Approximate Thickness	Approximate Weight per 100 Sq. Ft.	Average Sq. Ft. per 100 lbs.
.015"	6 lbs.	1725
.019"	8 lbs.	1335
.022"	10 lbs.	1065
.027"	12 lbs.	884
.029"	14 lbs	720
.032"	16 lbs	639
1/16" (.0625")	32 lbs	330

(Actual weight of Asbestos Paper may vary ± 10%)

ASBESTOS ROLLBOARD

Asbestos Rollboard is basically the same product as Ruberoid Asbestos Paper, except that it is made in thicknesses of 1/8" and 3/32". It is used for general fire-proofing, and heat resisting purposes. It will withstand temperatures up to 350° F.

SPECIFICATIONS:

(Actual thickness Asbestos Rollboard may vary ± .02")

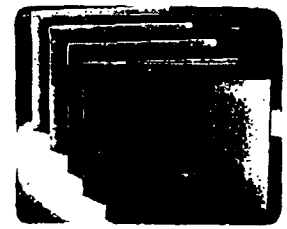
Approximate Thickness	Approximate Weight per 100 Sq. Ft.	Average Sq. Ft. per 100 lbs.
3/32"	50 lbs	200
1/8"	70 lbs.	145

ASBESTOS FURNACE TAPE

Ruberoid Asbestos Paper in tape widths has been cut for general use and rolls making it easy to handle in the furnace room by. This tape can be used for [illegible] on the seams of the ducts. Apply with a form of fireproof glue, such as: silicate of soda, or immerse in a cold water paste solution.

Rolls contain approximately 63 lineal feet 3" wide rolls are packed 12 rolls per carton, 2" wide rolls, 18 per carton. Carton weighs approximately 35 lbs

ASBESTOS MILLBOARD



Ruberoid Asbestos Millboard is made of selected asbestos fibre combined with suitable binding materials to produce a densely compressed sheet of uniform size and thickness. To prevent warping, the sheet is carefully cured and dried. It can be obtained in several different styles with either a smooth or a pin-pointed, embossed finish.

Asbestos Millboard is designed to be used wherever a light-weight, inexpensive fireproofing material is required. It is employed widely in insulating ovens and ranges and for lining grates, ceilings and walls. Its many residential and industrial uses are apparent when it is considered that the product is fire retardant, vermin proof and can be used as protection against acid fumes.

Ruberoid Millboard is of the "smokeless" type. Under heat it will not give off offensive, pungent gases or odors and while it may discolor slightly at higher temperatures, its strength is not materially impaired. It can safely be used with temperatures as high as 1000° F.

The soft, medium and hard grades are made to cover the wide uses to which millboard is put. While medium grade is standard and is furnished unless otherwise requested, soft quality satisfies the requirements when some flexibility is required. The hard quality is stiff and brittle. It is used when rigidity is a requirement.

TYPES AVAILABLE

Standard Finish		Embossed Finish	
No. 100 – soft	No. 102 – extra hard	No. 200 – soft	No 202 – extra hard
No. 101 – medium		No. 201 – medium	No. 211 – special gasket stock

Note: – All orders should definitely specify type of finish and grade desired.

SPECIFICATIONS:

Ruberoid Asbestos Millboard is furnished in one standard size, 42" x 48", but is suitable for cutting to any size desired. Other sizes available upon request.

(Actual weight of Millboard may vary ± 10%)

Thickness	Average Weight per Sheet	Average Weight per Sq. Ft.	Number Sheets per Case	Number Sheets per Carton
1/16"	4.9 lbs.	.81 lbs.	80	24
1/8"	8.8 lbs.	.59 lbs.	40	12
3/16"	12.5 lbs.	.90 lbs.	28	8
1/4"	17.0 lbs.	1.22 lbs.	20	6
5/16"	20.8 lbs.	1.45 lbs.	16	5
3/8"	24.0 lbs.	1.68 lbs.	12	4
1/2"	31.0 lbs.	2.20 lbs.	10	3

Dimensions of carton 48¼" x 42½" x 1½"; dimensions of crate 48½" x 42½" x 5½"

ASBESTOS PAPER HOME HANDY ROLLS

A "natural" as a hardware item. Uses for Asbestos Paper around the home are countless . . . everywhere an effective, inexpensive heat barrier is required. Available in regular handy rolls (10 lb. rolls, 60' long, 18" wide, 10 rolls per carton); and junior handy rolls (2 lb. rolls, 12' long by 18" wide, 18 rolls per carton).

ASBESTOS ELECTROLYTIC PAPER

This special long fibre asbestos paper is specifically manufactured for chlorine manufacturers using electrolytic cell process. It is available only upon special order.

RUBEROID T/NA 100 MULTI-PURPOSE INSULATION JACKETING

a new and simplified solution to insulation jacketing problems



This new and revolutionary material represents a major break-through in the field of insulation jacketing. T/NA 100 is the first and only flexible jacketing to be virtually fireproof and provide unparalleled resistance to chemical, atmospheric and weathering conditions. Its unusual flexibility and workability simplifies application process and offers a significant saving in installation costs.

Ruberoid T/NA 100 combines asbestos felt, an inorganic material of established durability and flame resistance, with Tedlar*, a new polyvinyl fluoride film of unique characteristics that has recently been developed by Du Pont.

FEATURES:

FLEXIBLE over wide temperature range, from minus 60°F to over 300°F.

FLAME-RESISTANT – The combination of Ruberoid Asbestos felt and DuPont's "Tedlar" gives T/NA 100 a superior fire-retardant rating

WEATHER-RESISTANT "Tedlar" surface is essentially unaffected by ultra-violet light, will not chalk, craze or erode on exposure; will not corrode in industrial atmospheres.

CHEMICAL AND SOLVENT RESISTANT even when boiled in strong acids and bases. Unaffected at ordinary temperatures by many classes of common solvent, including hydrocarbons and chlorinated solvents, impermeable to greases and oils, and unaffected in strength and appearance by soil bacteria.

DESIGNED FOR MULTI-PURPOSE USE – The versatility of T/NA 100 makes it as effective for covering large tank units as for protecting piping.

RESISTANT TO PUNCTURE AND ABRASION because of tough "Tedlar" surface.

BRIGHT WHITE SURFACE is attractive, highly reflective.

SPECIFICATIONS:

Width of Roll	35.5 in.
Length	168.7 lin. ft.
Area (Gross)	500.0 sq. ft.
Approx. Shipping Weight	60.0 lbs.

* DuPont's Registered Trademark for its polyvinyl fluoride film

352822

OTHER RUBEROID THERMAL INSULATIONS

HIGH TEMPERATURE
- Calsilite

MEDIUM TEMPERATURE
- Fiber Glass Pipe Insulation
- Fiber Glass Insulation—Fine Fibered
- Fiber Glass Insulation—Textile Fibered
- Special Fiber Insulation

INSULATION CEMENTS
- Grade 115 Asbestos Cement
- Grade 214 Asbestos Cement
- Grade 412 Single Coat Cement
- Calsilite Cement
- Grade 313 Mineral Wool Cement

RUBEROID Co. INDUSTRIAL PRODUCTS DIVISION • 733 Third Avenue, New York, N. Y. 10017

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How to give Your Barn Sturdy Sidewa

