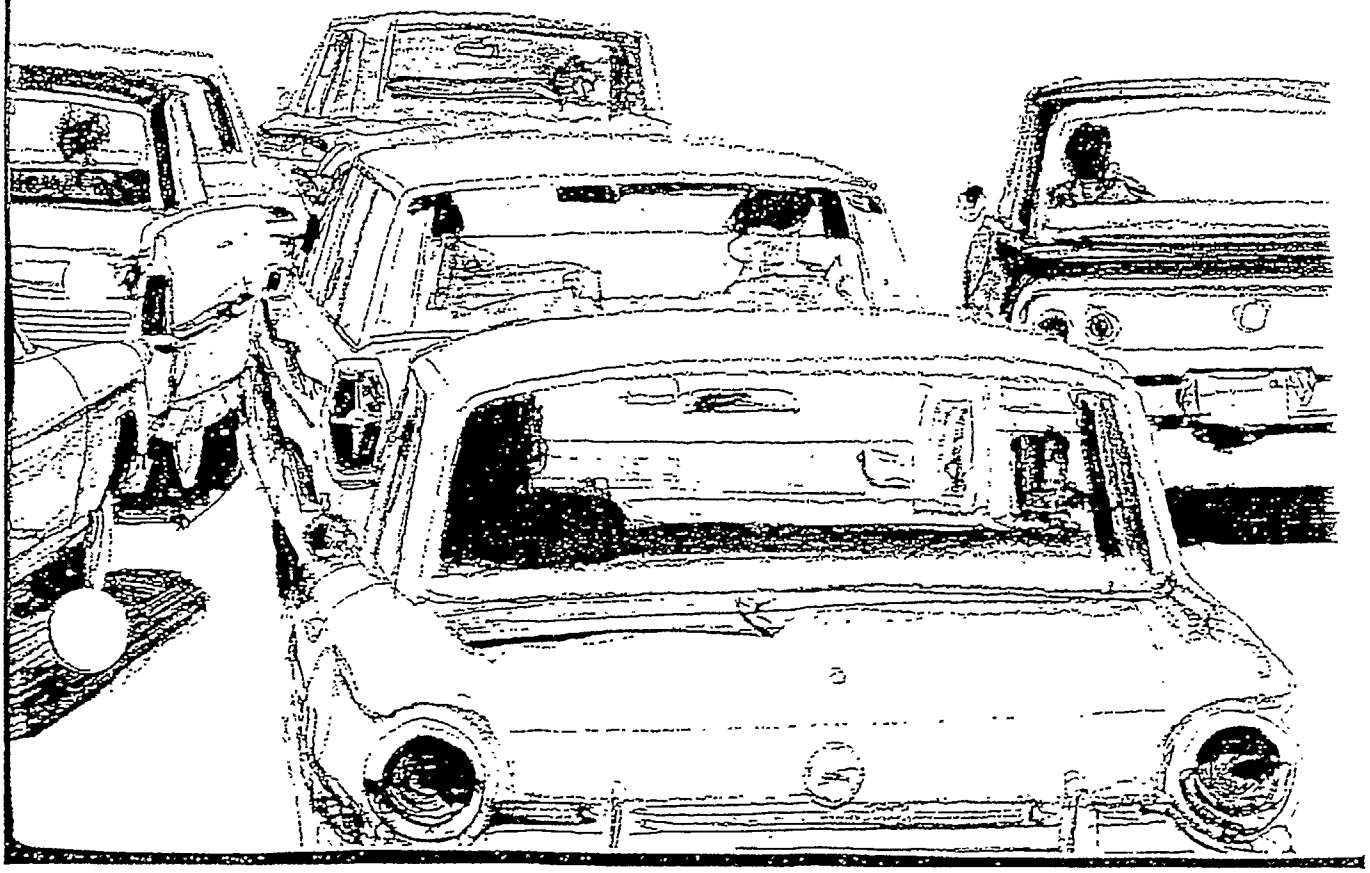
PLAINTIFF'S EXHIBIT
MAR-475

WEATHERLY 170.
Form 7140
1972
APPLICATION GUIDE

grizzly

Rebuilder Segment Application Guide

FOR PASSENGER CARS AND LIGHT TRUCKS

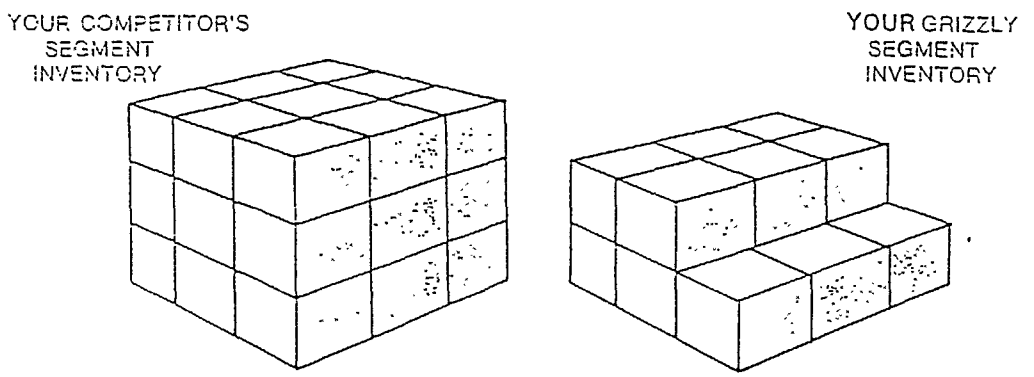


grizzly

Total Customer Service Program

Moves Merchandise **To** And **Through** Your Customers

IT STARTS WITH PRODUCT CONSOLIDATION...



Up to 70% reduction in segment inventory yet you still retain *full market coverage.* Your immediate benefits? Greatly increased turnover with simplified part numbering . . . you have a far more workable inventory. AND each consolidated Grizzly segment provides the full equivalent in O.E. system performance . . . you get ALL these advantages *plus* the stopping power and safety traditionally associated with Grizzly.

GRIZZLY'S CONSOLIDATION PROGRAM IS BASED ON:

1. Lining thicknesses of .195-in. .225-in. .260-in. .280-in. .310-in.
2. Model by model evaluation of duo-servo applications.
3. Equivalent system performance for each material and application.
4. Segment lengths conform to basic arc length minimums of: 93° for primary segments. 120° for secondary segments in accordance with S.A.E. standard J660a.

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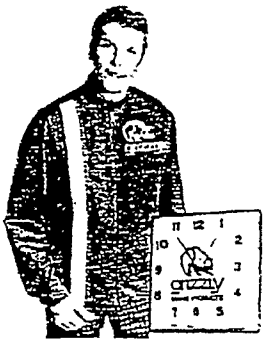
TOTAL CUSTOMER SERVICE PROGRAM

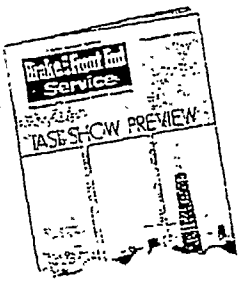
The Complete Program That Includes...



MANPOWER . . . an experienced national sales group, tuned in to the needs of the industry and on the spot when *you* need them.



MERCHANDISING AIDS . . . carry the Grizzly name to all your customers and *their* customers. Signs, clocks, jackets and more.



NATIONAL ADVERTISING . . . in leading brake trade journals to increase sales, help make Grizzly your number one brand.



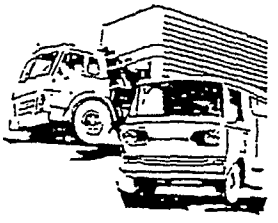
UP-TO-DATE CATALOGS . . . latest consolidated listings for both drum and disc brake applications for passenger cars and light trucks plus valuable product and market information.



NEW PRODUCT DEVELOPMENT . . . featuring *Saftigrip* . . . Grizzly's newest addition to their family of fine friction materials. Dual friction, bonded and drilled, superior stopping power, consolidated line, and competitively priced . . . a complete new program on a great new product. Grizzly's research and engineering people strive constantly to bring *you* the newest and the best.



CLINICS & MANUALS . . . New drum and disc brake manuals plus slide clinics on step-by-step drum and disc brake service, all supported by Grizzly's able team of experienced field engineers, all at *your* disposal, when and where you need them.



AVAILABILITY AND SHIPPING PERFORMANCE . . . Prompt shipments help support your rebuilding program with reliable deliveries and over 98% availability.

grizzly
puts it all together... and it's All for
You
The Rebuilder

GRIZZLY BRAKE LINING

DD SILVERTIP

MG-08-FE (Primary)
MG-12-FE (Secondary)

Rigid, form cured, high performance lining. Retains maximum effectiveness at high operating temperatures; minimal fade following repeated high-speed pedal applications with rapid recovery; long-wearing material with high glaze resistance; formulated to minimize drum wear. Highly resistant to moisture.

Designed for the professional installer, DD Silvertip is a high quality material able to provide maximum performance. Available for both bonding and riveting of most passenger car and light truck applications.

COMMERCIAL SILVERTIP

MG-17-EE, MG-15-EF (High Friction)

Rigid, heavy-duty, dry-mix material; formed under high pressure and heat to specified diameters. Combines excellent brake performance with long wearing characteristics and minimum drum wear. Highly resistant to moisture and maintains performance at high temperatures.

Designed for light and medium trucks and commercial vehicles with hydraulic and air-over-hydraulic brake systems. Well suited for multi-stop urban vehicles, farm tractors, off-the-road equipment and certain types of industrial machinery.

Available for both bonding and riveting on most applications. Also available in high friction for special application.

NEW! SAFTIGRIP

MG-25-FE (Primary)
MG-26-FF (Secondary)

NEW, semi-rigid, premium lining well suited to the needs of current brake systems. Retains resilient, "forgiving" nature to help dampen vibration and produce quiet, smooth brake action. Special balanced wear characteristics enable use of high-friction secondary in duo-servo type systems for increased performance with no penalty in life.

Maintains effectiveness over a wide range of temperatures throughout lining life. Highly resistant to moisture and glaze. Available for bonding and riveting of most passenger car applications.

Also available for bonding only in the ¼"-⅜" thick sizes, suitable for light truck, tractor and light industrial equipment.

TRUGUARD

MG-18-FE

Good quality, standard material usable in both primary and secondary applications. Combines life-long effectiveness with good glaze and moisture resistance. Available for bonding only for most passenger car applications.

DISC BRAKE COMPONENTS AND SETS

Drilled and countersunk bucks for all O.E. riveted applications. Premium-grade material meets or exceeds all O.E. specifications. Drilled and counterbored steel backing plates also available.

Grizzly Bear Pads are integrally molded disc brake sets, made with the same premium friction material. They assure quiet performance and firm pad-to-rotor fit. The "forgiving" friction formula reduces the annoying squeak that follows pedal application with most other materials.

TABLE OF CONTENTS

DRUM BRAKE APPLICATION 2-35

DISC BRAKE APPLICATION 36

NUMERICAL LISTING

BONDING SEGMENTS 37-42

DRILLED SEGMENTS 43-46

DIMENSIONAL LISTING

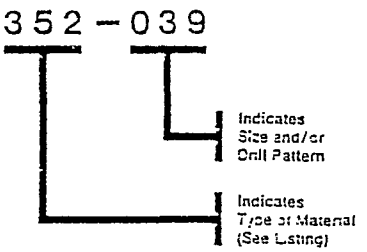
BONDING SEGMENTS 47-50

DRILLED SEGMENTS 51-53

APPLICATION INTERCHANGE

F.M.S.I. LINING NUMBER TO F.M.S.I. SHOE NUMBER 54-55

EXPLANATION OF SEGMENT NUMBERS



250-xxx Tru Guard Bonded, Primary and Secondary

258-xxx DD Silvertip Bonded, Primary
259-xxx DD Silvertip Bonded, Secondary

286-xxx DD Silvertip Drilled, Primary
287-xxx DD Silvertip Drilled, Secondary

352-xxx Saftigrip Bonded, Primary
353-xxx Saftigrip Bonded, Secondary

388-xxx Saftigrip Drilled, Primary
389-xxx Saftigrip Drilled, Secondary

DRUM BRAKE APPLICATION
BONDING SEGMENTS

SHOE NO.	PRIMARY — ULTRA					SECONDARY — ULTRA / INSIGHT / ~~SILVERTIP~~				
	TRU GUARD	SAFTIGRIP	~~SILVERTIP~~		SIZE	TRU GUARD	SAFTIGRIP	SILVERTIP		SIZE
2, 2H	250-049	353-049	3258-049	2	x .225 x 11½	250-049	353-049	3258-049	2	x .225 x 11½
	250-050	353-050	3258-050	2	x .260 x 11½	250-050	353-050	3258-050	2	x .250 x 11½
3	250-102	352-102	3258-345	2½	x .225 x 8¾	250-109	353-109	3259-345	2½	x .225 x 9⅞
	250-103	352-103	3258-346	2½	x .260 x 8¾	250-110	353-110	3259-346	2½	x .260 x 9⅞
						250-111	353-111	3259-347	2½	x .280 x 9⅞
4	250-038	352-038	3258-038	2	x .225 x 9¼	250-215	353-215	3259-215	2	x .260 x 10¾
	250-039	352-039	3258-039	2	x .260 x 9¼	250-051	353-051	3259-051	2	x .280 x 11
5	250-032	352-032	3258-032	2	x .225 x 7½	250-042	353-042	359-042	2	x .225 x 9⅞
	250-033	352-033	3258-033	2	x .260 x 7½	250-043	353-043	359-043	2	x .260 x 9⅞
						250-044	353-044	359-044	2	x .280 x 9⅞
								~~259-045~~	~~2~~	~~x .225 x 9¾~~
								~~259-046~~	~~2~~	~~x .260 x 9¾~~
								~~259-047~~	~~2~~	~~x .280 x 9¾~~
6	250-076	352-076	352-076	2¼	x .225 x 9¼	250-090	353-090	359-090	2¼	x .225 x 11⅞
	250-077	352-077	352-077	2¼	x .260 x 9¼	250-091	353-091	359-091	2¼	x .260 x 11⅞
			~~258-085~~	~~2¼~~	~~x .225 x 9¼~~	250-092	353-092	359-092	2¼	x .280 x 11⅞
			~~258-086~~	~~2¼~~	~~x .260 x 9¼~~			~~259-087~~	~~2¼~~	~~x .225 x 11½~~
								~~259-088~~	~~2¼~~	~~x .260 x 11½~~
								~~259-089~~	~~2¼~~	~~x .280 x 11½~~
7	N.R.	N.R.	263-055	2	x .250 x 12⅝	N.R.	N.R.	263-055	2	x .250 x 12⅝
			263-056	2	x .290 x 12⅝			263-056	2	x .290 x 12⅝
			263-057	2	x .320 x 12⅝			263-057	2	x .320 x 12⅝
8	N.R.	354-121	263-121	2½	x .260 x 12½	N.R.	354-124	263-124	2½	x .260 x 14½
		354-122	263-122	2½	x .290 x 12½		354-125	263-125	2½	x .290 x 14½
		354-123	263-123	2½	x .320 x 12½		354-126	263-126	2½	x .320 x 14½
9	250-017	352-017		1¾	x .225 x 9¼	250-026	353-026	359-026	1¾	x .225 x 11⅞
	250-018	352-018		1¾	x .260 x 9¼	250-027	353-027	359-027	1¾	x .260 x 11⅞
			3258-252	1¾	x .225 x 9⅜	250-028	353-028	359-028	1¾	x .280 x 11⅞
			3258-253	1¾	x .260 x 9⅜			~~259-257~~	~~1¾~~	~~x .225 x 11¾~~
								~~259-258~~	~~1¾~~	~~x .260 x 11¾~~
								~~259-259~~	~~1¾~~	~~x .280 x 11¾~~
10, 11	250-038	352-038	3258-038	2	x .225 x 9¼	250-049	353-049	3259-049	2	x .225 x 11½
	250-039	352-039	3258-039	2	x .260 x 9¼	250-050	353-050	3259-050	2	x .260 x 11½
						250-057	353-057	3259-057	2	x .280 x 11½
12, 12R	250-076	352-076	352-076	2¼	x .225 x 9¼	250-090	353-090	359-090	2¼	x .225 x 11⅞
	250-077	352-077	352-077	2¼	x .260 x 9¼	250-091	353-091	359-091	2¼	x .260 x 11⅞
			~~258-085~~	~~2¼~~	~~x .225 x 9⅛~~	250-092	353-092	359-092	2¼	x .280 x 11⅞
			~~258-086~~	~~2¼~~	~~x .260 x 9⅛~~			~~259-087~~	~~2¼~~	~~x .225 x 11½~~
								~~259-088~~	~~2¼~~	~~x .260 x 11½~~
								~~259-089~~	~~2¼~~	~~x .280 x 11½~~
13	250-102	352-102	3258-102	2½	x .225 x 8¾	250-236	353-236	3259-236	2½	x .225 x 11½
	250-103	352-103	3258-103	2½	x .260 x 8¾	250-237	353-237	3259-237	2½	x .260 x 11½
						250-114	353-114	3259-114	2½	x .280 x 11½
14	250-038	352-038	3258-038	2	x .225 x 9¼	250-049	353-049	3259-049	2	x .225 x 11½
	250-039	352-039	3258-039	2	x .260 x 9¼	250-050	353-050	3259-050	2	x .260 x 11½
						250-057	353-057	3259-057	2	x .280 x 11½
15	250-102	352-102	3258-102	2½	x .225 x 8¾	250-236	353-236	3259-236	2½	x .225 x 11½
	250-103	352-103	3258-103	2½	x .260 x 8¾	250-237	353-237	3259-237	2½	x .260 x 11½
						250-114	353-114	3259-114	2½	x .280 x 11½

Bold Type—Recommended Application N.R.—Not Recommended

MAR 006497

DRUM BRAKE APPLICATION
DRILLED SEGMENTS

SHOE NO.	PRIMARY / ULTRA			SECONDARY / ULTRA (PLUS)		
	SAFTIGRIP	~~SILVERTIP~~	SIZE	SAFTIGRIP	~~SILVERTIP~~	SIZE
2, 2H	AVAILABLE BONDED ONLY			AVAILABLE BONDED ONLY		
3	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
4	AVAILABLE BONDED ONLY			AVAILABLE BONDED ONLY		
5	388-046	3286-046	2 x .225 x 7⅝	389-012	3287-012	2 x .250 x 9⅞
	388-047	3286-047	2 x .260 x 7⅝	389-212	3287-212	2 x .280 x 9⅞
6	388-080	3286-080	2¼ x .225 x 9⅞	389-092	3287-092	2¼ x .260 x 11⅞
	388-081	3286-081	2¼ x .260 x 9⅞	389-093	3287-093	2¼ x .280 x 11⅞
7	N.R.	CB2026PD	2 x .260 x 11⅝	N.R.	CB2026SD	2 x .260 x 13⅛
		CB2026PDX	2 x .290 x 11⅝		CB2026SDX	2 x .290 x 13⅛
		CB2026PDXX	2 x .320 x 11⅝		CB2026SDXX	2 x .320 x 13⅛
8	N.R.	CB2042PD	2½ x .260 x 12¾	N.R.	CB2042SD	2½ x .260 x 14
		CB2042PDX	2½ x .290 x 12¾		CB2042SDX	2½ x .290 x 14
		CB2042PDXX	2½ x .320 x 12¾		CB2042SDXX	2½ x .320 x 14
9	388-038	3286-038	1¾ x .225 x 10⅝	389-034	3287-034	1¾ x .225 x 11⅞
	388-039	3286-039	1¾ x .260 x 10⅝	389-035	3287-035	1¾ x .260 x 11⅞
				387-037	3287-037	1¾ x .280 x 11⅞
10, 11	388-050	3286-050	2 x .225 x 9⅞	389-063	3287-063	2 x .260 x 11⅞
	388-051	3286-051	2 x .260 x 9⅞	389-066	3287-066	2 x .280 x 11⅞
				389-067	3287-067	2 x .310 x 11⅞
12, 12R	388-088	3286-088	2¼ x .225 x 10⅝	389-096	3287-096	2¼ x .225 x 11⅞
	388-089	3286-089	2¼ x .260 x 10⅝	389-097	3287-097	2¼ x .260 x 11⅞
				389-099	3287-099	2¼ x .280 x 11⅞
13	388-098	3286-098	2½ x .225 x 9⅞	389-124	3287-124	2½ x .250 x 11⅞
	388-099	3286-099	2½ x .260 x 9⅞	389-131	3287-131	2½ x .280 x 12
				389-132	3287-132	2½ x .310 x 12
14	388-050	3286-050	2 x .225 x 9⅞	389-063	3287-063	2 x .260 x 11⅞
	388-051	3286-051	2 x .260 x 9⅞	389-066	3287-066	2 x .280 x 11⅞
				389-067	3287-067	2 x .310 x 11⅞
15	388-098	3286-098	2½ x .225 x 9⅞	389-124	3287-124	2½ x .250 x 11⅞
	388-099	3286-099	2½ x .260 x 9⅞	389-131	3287-131	2½ x .280 x 12
				389-132	3287-132	2½ x .310 x 12

Solid Type—Recommended Application N.R.—Not Recommended

DRUM BRAKE APPLICATION
BONDING SEGMENTS

SHOE NO.	PRIMARY				SECONDARY			
	TRU GUARD	SAFTIGRIP	SILVERTIP	SIZE	TRU GUARD	SAFTIGRIP	SILVERTIP	SIZE
16. 16R	250-141	352-141	258-141	3 x .225 x 9⅜	250-149	353-149	259-149	3 x .225 x 11⅞
	250-142	352-142	258-142	3 x .260 x 9⅜	250-150	353-150	259-150	3 x .260 x 11⅞
					250-151	353-151	259-151	3 x .280 x 11⅞
17	250-017	352-017		1¾ x .225 x 9¼	250-026	353-026		1¾ x .225 x 11⅞
	250-018	352-018		1¾ x .260 x 9¼	250-027	353-027		1¾ x .260 x 11⅞
			258-252	1¾ x .225 x 9¼	250-028	353-028		1¾ x .280 x 11⅞
			258-253	1¾ x .260 x 9¼			259-257	1¾ x .225 x 11¾
							259-258	1¾ x .260 x 11¾
							259-259	1¾ x .280 x 11¾
19	250-102	352-102	258-102	2½ x .225 x 8¾	250-236	353-236	259-236	2½ x .225 x 11½
	250-103	352-103	258-103	2½ x .260 x 8¾	250-237	353-237	259-237	2½ x .260 x 11½
					250-114	353-114	259-114	2½ x .280 x 11½
20	250-223	352-223	258-223	2¼ x .225 x 10⅜	250-225	353-225		2¼ x .225 x 13
	250-224	352-224	258-224	2¼ x .260 x 10⅜	250-226	353-226		2¼ x .260 x 13
					250-227	353-227		2¼ x .280 x 13
							259-281	2¼ x .225 x 12½
							259-282	2¼ x .260 x 12½
							259-283	2¼ x .280 x 12½
22	N.R.	354-192	263-192	3½ x .375 x 14¾	N.R.	354-192	263-192	3½ x .375 x 14¾
		354-193	263-193	3½ x .405 x 14¾		354-193	263-193	3½ x .405 x 14¾
23	N.R.	N.R.	N.R.		N.R.	N.R.	N.R.	
24	250-289	352-289		3½ x .260 x 9¼	250-291	353-291	259-172	3½ x .280 x 11⅞
	250-290	352-290		3½ x .280 x 9¼	250-292	353-292	259-177	3½ x .310 x 11⅞
			258-164	3½ x .260 x 9⅜				
			258-165	3½ x .280 x 9⅜				
30	250-023	352-023		1¾ x .225 x 11	250-026	353-026		1¾ x .225 x 11⅞
	250-024	352-024		1¾ x .260 x 11	250-027	353-027		1¾ x .260 x 11⅞
			258-249	1¾ x .225 x 10¾			259-246	1¾ x .225 x 12½
			258-250	1¾ x .260 x 10¾			259-247	1¾ x .260 x 12½
31	250-017	352-017		1¾ x .225 x 9¼	250-023	353-023		1¾ x .225 x 11
	250-018	352-018		1¾ x .260 x 9¼	250-024	353-024		1¾ x .260 x 11
			258-193	1¾ x .225 x 9⅜	250-025	353-025		1¾ x .280 x 11
			258-194	1¾ x .260 x 9⅜			259-333	1¾ x .225 x 10¾
							259-334	1¾ x .260 x 10¾
							259-335	1¾ x .280 x 10¾
33	250-049	352-049	258-049	2 x .225 x 11½	250-218	353-218		2 x .225 x 13
	250-050	352-050	258-050	2 x .260 x 11½			259-310	2 x .225 x 12½
					250-219	353-219	259-219	2 x .260 x 13
					250-220	353-220	259-220	2 x .280 x 13
33R	N.R.	N.R.	263-055	2 x .260 x 12⅝	N.R.	N.R.	263-055	2 x .260 x 12⅝
			263-056	2 x .290 x 12⅝			263-056	2 x .290 x 12⅝
			263-057	2 x .320 x 12⅝			263-057	2 x .320 x 12⅝

Bold Type—Recommended Application N.R.—Not Recommended

MAR 006499

DRUM BRAKE APPLICATION
DRILLED SEGMENTS

SHOE NO.	PRIMARY			SECONDARY		
	SAFTIGRIP	SILVERTIP	SIZE	SAFTIGRIP	SILVERTIP	SIZE
16, 16R	388-130 388-131	286-130 286-131	3 x .225 x 9⅜ 3 x .260 x 9⅜	389-150 389-153	287-150 287-153	3 x .260 x 11⅞ 3 x .290 x 12
17	388-038 388-039	286-038 286-039	1¾ x .225 x 10⅝ 1¾ x .260 x 10⅝	389-034 389-035 389-037	287-034 287-035 287-037	1¾ x .225 x 11⅞ 1¾ x .260 x 11⅞ 1¾ x .290 x 11⅞
19	388-098 388-099	286-098 286-099	2½ x .225 x 9⅜ 2½ x .260 x 9⅜	389-124 389-131 389-132	287-131 287-132	2½ x .260 x 11⅞ 2½ x .280 x 12 2½ x .310 x 12
20	388-084 388-085	286-084 286-085	2¼ x .225 x 10⅛ 2¼ x .260 x 10⅛	389-101 389-104 389-105	287-101 287-104 287-105	2¼ x .260 x 13 2¼ x .280 x 13 2¼ x .310 x 13
22	N.R.	CB2041D CB2041DX CB2041DXX	3½ x .375 x 14¾ 3½ x .405 x 14¾ 3½ x .435 x 14¾	N.R.	CB2041D CB2041DX CB2041DXX	3½ x .375 x 14¾ 3½ x .405 x 14¾ 3½ x .435 x 14¾
23	N.R.	CB1236D CB1236DX CB1236DXX	3 x .375 x 14½ 3 x .405 x 14½ 3 x .435 x 14½	N.R.	CB1236D CB1236DX CB1236DXX	3 x .375 x 14½ 3 x .405 x 14½ 3 x .435 x 14½
24	388-140 388-141	286-140 286-141	3½ x .260 x 9⅜ 3½ x .280 x 9⅜	389-157 389-158	287-157 287-158	3½ x .280 x 12 3½ x .310 x 12
30	388-008 388-208	286-008 286-208	1¾ x .260 x 10⅛ 1¾ x .280 x 10⅛	389-008 389-208	287-008 287-208	1¾ x .260 x 13 1¾ x .280 x 13
31	388-017 388-217	286-017 286-217	1¾ x .225 x 8⅞ 1¾ x .260 x 8⅞	389-017 389-217	287-017 287-217	1¾ x .260 x 11 1¾ x .280 x 11
33	388-064 388-065	286-064 286-065	2 x .260 x 10⅛ 2 x .280 x 10⅛	389-070 389-071	287-070 287-071	2 x .260 x 13 2 x .280 x 13
33R	N.R.	CB2026PD CB2026PDX CB2026PDXX CB2075PD CB2075PDX CB2075PDXX	2 x .260 x 11⅝ 2 x .290 x 11⅝ 2 x .320 x 11⅝ 2 x .260 x 13⅛ 2 x .290 x 13⅛ 2 x .320 x 13⅛	N.R.	CB2026SD CB2026SDX CB2026TSD CB2075PD CB2075PDX CB2075TSD	2 x .260 x 13⅛ 2 x .290 x 13⅛ 2 x .306 x 13⅛ 2 x .260 x 13⅛ 2 x .290 x 13⅛ 2 x .306 x 13⅛

Bold Type—Recommended Application N.R.—Not Recommended

DRUM BRAKE APPLICATION
BONDING SEGMENTS

SHOE NO.	PRIMARY			SIZE	SECONDARY			SIZE
	TRU GUARD	SAFTIGRIP	SILVERTIP		TRU GUARD	SAFTIBOND	SILVERTIP	
36	N.R.	354-093	263-093	2¼ x .260 x 12⅝	N.R.	354-096	263-096	2¼ x .260 x 14
		354-094	263-094	2¼ x .290 x 12⅝		354-097	263-097	2¼ x .290 x 14
		354-095	263-095	2¼ x .320 x 12⅝		354-098	263-098	2¼ x .320 x 14
40	250-017	353-017		1¾ x .225 x 9¼	250-017	353-017		1¾ x .225 x 9¼
	250-018	353-018		1¾ x .260 x 9¼	250-018	353-018		1¾ x .260 x 9¼
			258-193	1¾ x .225 x 9⅜			258-193	1¾ x .225 x 9⅜
			258-194	1¾ x .260 x 9⅜			258-194	1¾ x .260 x 9⅜
41	N.R.	354-198	263-198	4 x .375 x 15⅜	N.R.	354-198	263-198	4 x .375 x 15⅜
		354-199	263-199	4 x .405 x 15⅜		354-199	263-199	4 x .405 x 15⅜
42	250-038	352-038	258-038	2 x .225 x 9¼	250-049	353-049	259-049	2 x .225 x 11½
	250-039	352-039	258-039	2 x .260 x 9¼	250-050	353-050	259-050	2 x .260 x 11½
					250-057	353-057	259-057	2 x .280 x 11½
46	250-326	352-326		2 x .195 x 11½	250-326	352-326		2 x .195 x 11½
	250-049	352-049		2 x .225 x 11½	250-049	352-049		2 x .225 x 11½
			259-320	1 15/16 x .195 x 11½			259-320	1 15/16 x .195 x 11½
			259-321	1 15/16 x .225 x 11½			259-321	1 15/16 x .225 x 11½
47	250-327	352-327		2½ x .195 x 11½	250-327	352-327		2½ x .195 x 11½
	250-236	352-236		2½ x .225 x 11½	250-236	352-236		2½ x .225 x 11½
			259-324	2 7/16 x .195 x 11½			259-324	2 7/16 x .195 x 11½
			259-325	2 7/16 x .225 x 11½			259-325	2 7/16 x .225 x 11½
49, 50	250-328	352-328		2½ x .195 x 12½	250-328	352-328		2½ x .195 x 12½
	250-239	352-239		2½ x .225 x 12½	250-239	352-239		2½ x .225 x 12½
			259-322	2 7/16 x .195 x 12½			259-322	2 7/16 x .195 x 12½
			259-323	2 7/16 x .225 x 12½			259-323	2 7/16 x .225 x 12½
51	250-038	353-038	258-038	2 x .225 x 9¼	250-038	353-038	258-038	2 x .225 x 9¼
	250-039	353-039	258-039	2 x .260 x 9¼	250-039	353-039	258-039	2 x .260 x 9¼
53	250-049	353-049	258-049	2 x .225 x 11½	250-049	353-049	258-049	2 x .225 x 11½
	250-050	353-050	258-050	2 x .260 x 11½	250-050	353-050	258-050	2 x .260 x 11½
55	250-017	352-017		1¾ x .225 x 9¼	250-026	353-026		1¾ x .225 x 11⅞
	250-018	352-018		1¾ x .260 x 9¼	250-027	353-027		1¾ x .260 x 11⅞
			258-252	1¾ x .225 x 9¼	250-028	353-028		1¾ x .280 x 11⅞
			258-253	1¾ x .260 x 9¼			259-257	1¾ x .225 x 11¾
							259-258	1¾ x .260 x 11¾
							259-259	1¾ x .280 x 11¾
57	250-102	353-102	258-345	2½ x .225 x 8¾	250-102	353-102	258-345	2½ x .225 x 8¾
	250-103	353-103	258-346	2½ x .260 x 8¾	250-103	353-103	258-346	2½ x .260 x 8¾
60	N.R.	354-121	263-121	2½ x .260 x 12½	N.R.	354-124	263-124	2½ x .260 x 14½
		354-122	263-122	2½ x .290 x 12½		354-125	263-125	2½ x .290 x 14½
		354-123	263-123	2½ x .320 x 12½		354-126	263-126	2½ x .320 x 14½
62	250-049	352-049	258-049	2 x .225 x 11½	250-218	353-218		2 x .225 x 13
	250-050	352-050	258-050	2 x .260 x 11½			259-340	2 x .225 x 12½
					250-219	353-219	259-219	2 x .260 x 13
					250-220	353-220	259-220	2 x .280 x 13
63	N.R.	354-093	263-093	2¼ x .260 x 12⅝	N.R.	354-096	263-096	2¼ x .260 x 14
		354-094	263-094	2¼ x .290 x 12⅝		354-097	263-097	2¼ x .290 x 14
		354-095	263-095	2¼ x .320 x 12⅝		354-098	263-098	2¼ x .320 x 14

Bold Type—Recommended Application N.R.—Not Recommended

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DRUM BRAKE APPLICATION
DRILLED SEGMENTS

SHOE NO.	PRIMARY			SECONDARY		
	SAFTIGRIP	SILVERTIP	SIZE	SAFTIGRIP	SILVERTIP	SIZE
36	N.R.	CB2043PD	2¼ x .260 x 12¾	N.R.	CB2043SD	2¼ x .260 x 14
		CB2043PDX	2¼ x .290 x 12¾		CB2043SDX	2¼ x .290 x 14
		CB2043PDXX	2¼ x .320 x 12¾		CB2043SDXX	2¼ x .320 x 14
40	AVAILABLE BONDED ONLY			AVAILABLE BONDED ONLY		
41	N.R.	CB2032D	4 x .375 x 15⅜	N.R.	CB2032D	4 x .375 x 15⅜
		CB2032DX	4 x .405 x 15⅜		CB2032DX	4 x .405 x 15⅜
		CB2032DXX	4 x .435 x 15⅜		CB2032DXX	4 x .435 x 15⅜
42	388-050	286-050	2 x .225 x 9⅜	389-063	287-063	2 x .260 x 11⅞
	388-051	286-051	2 x .260 x 9⅜	389-066	287-066	2 x .280 x 11⅞
				389-067	287-067	2 x .310 x 11⅞
46	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
47	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
49, 50	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
51	AVAILABLE BONDED ONLY			AVAILABLE BONDED ONLY		
53	AVAILABLE BONDED ONLY			AVAILABLE BONDED ONLY		
55	388-038	286-038	1¾ x .225 x 10⅝	389-034	287-034	1¾ x .225 x 11⅞
	388-039	286-039	1¾ x .260 x 10⅝	389-035	287-035	1¾ x .260 x 11⅞
				389-037	287-037	1¾ x .280 x 11⅞
57	AVAILABLE BONDED ONLY			AVAILABLE BONDED ONLY		
60	N.R.	CB2042PD	2½ x .260 x 12¾	N.R.	CB2042SD	2½ x .260 x 14
		CB2042PDX	2½ x .290 x 12¾		CB2042SDX	2½ x .290 x 14
		CB2042PDXX	2½ x .320 x 12¾		CB2042SDXX	2½ x .320 x 14
62	388-064	286-064	2 x .260 x 10⅛	389-070	287-070	2 x .260 x 13
	388-065	286-065	2 x .280 x 10⅛	389-071	287-071	2 x .280 x 13
63	AVAILABLE BONDED ONLY			AVAILABLE BONDED ONLY		

Bold Type—Recommended Application N.R.—Not Recommended

DRUM BRAKE APPLICATION
BONDING SEGMENTS

SHOE NO.	PRIMARY				SECONDARY			
	TRU GUARD	SAFTIGRIP	SILVERTIP	SIZE	TRU GUARD	SAFTIGRIP	SILVERTIP	SIZE
64, 65	250-237	352-237	258-237	2½ x .260 x 11½	250-241	353-241	259-241	2½ x .280 x 13
	250-114	352-114		2½ x .280 x 11½	250-242	353-242	259-242	2½ x .310 x 13
			258-119	2½ x .280 x 11⅞				
68	250-131	352-131		2¾ x .225 x 9¼	250-136	353-136	259-136	2¾ x .225 x 11¾
	250-132	352-132		2¾ x .260 x 9¼	250-137	353-137	259-137	2¾ x .260 x 11¾
			258-308	2¾ x .225 x 9⅜	250-286	353-286	259-286	2¾ x .280 x 11⅞
			258-309	2¾ x .260 x 9⅜				
69, 69R	250-237	352-237	258-237	2½ x .260 x 11½	250-241	353-241	259-241	2½ x .280 x 13
	250-114	352-114		2½ x .280 x 11½	250-242	353-242	259-242	2½ x .310 x 13
			258-119	2½ x .280 x 11⅞				
70	250-223	352-223	258-223	2¼ x .225 x 10⅜	250-225	353-225		2¼ x .225 x 13
	250-224	352-224	258-224	2¼ x .260 x 10⅜	250-226	353-226		2¼ x .260 x 13
					250-227	353-227		2¼ x .280 x 13
							259-281	2¼ x .225 x 12½
							259-282	2¼ x .260 x 12½
							259-283	2¼ x .280 x 12½
72	N.R.	354-124	263-124	2½ x .260 x 14½	N.R.	354-124	263-124	2½ x .260 x 14½
		354-125	263-125	2½ x .290 x 14½		354-125	263-125	2½ x .290 x 14½
		354-126	263-126	2½ x .320 x 14½		354-126	263-126	2½ x .320 x 14½
74	250-237	352-237	258-237	2½ x .260 x 11½	250-241	353-241	259-241	2½ x .280 x 13
	250-114	352-114		2½ x .280 x 11½	250-242	353-242	259-242	2½ x .310 x 13
			258-119	2½ x .280 x 11⅞				
78	250-102	352-102	258-102	2½ x .225 x 8¾	250-112	353-112	259-350	2½ x .225 x 11 7/8
	250-103	352-103	258-103	2½ x .260 x 8¾	250-113	353-113	259-351	2½ x .260 x 11 7/8
					250-295	353-295		2½ x .280 x 10⅞
							259-352	2½ x .280 x 11
80	250-038	352-038	258-038	2 x .225 x 9¼	250-049	353-049	259-049	2 x .225 x 11½
	250-039	352-039	258-039	2 x .260 x 9¼	250-050	353-050	259-050	2 x .260 x 11½
					250-057	353-057	259-057	2 x .280 x 11½
81	250-102	352-102	258-102	2½ x .225 x 8¾	250-236	353-236	259-236	2½ x .225 x 11½
	250-103	352-103	258-103	2½ x .260 x 8¾	250-237	353-237	259-237	2½ x .260 x 11½
					250-114	353-114	259-114	2½ x .280 x 11½
84	250-326	352-326		2 x .195 x 11½	250-326	352-326		2 x .195 x 11½
	250-049	352-049		2 x .225 x 11½	250-049	352-049		2 x .225 x 11½
			259-320	1 15/16 x .195 x 11½			259-320	1 15/16 x .195 x 11½
			259-321	1 15/16 x .225 x 11½			259-321	1 15/16 x .225 x 11½
85	250-327	352-327		2½ x .195 x 11½	250-327	352-327		2½ x .195 x 11½
	250-236	352-236		2½ x .225 x 11½	250-236	352-236		2½ x .225 x 11½
			259-324	2 7/16 x .195 x 11½			259-324	2 7/16 x .195 x 11½
			259-325	2 7/16 x .225 x 11½			259-325	2 7/16 x .225 x 11½
86	250-328	352-328		2½ x .195 x 12½	250-328	352-328		2½ x .195 x 12½
	250-239	352-239		2½ x .225 x 12½	250-239	352-239		2½ x .225 x 12½
			259-322	2 7/16 x .195 x 12½			259-322	2 7/16 x .195 x 12½
			259-323	2 7/16 x .225 x 12½			259-323	2 7/16 x .225 x 12½
88	N.R.	354-198	263-198	4 x .375 x 15⅜	N.R.	354-198	263-198	4 x .375 x 15⅜
		354-199	263-199	4 x .405 x 15⅜		354-199	263-199	4 x .405 x 15⅜

Bold Type—Recommended Application N.R.—Not Recommended

DRUM BRAKE APPLICATION
DRILLED SEGMENTS

SHUE NO.	PRIMARY			SECONDARY		
	SAFTIGRIP	SILVERTIP	SIZE	SAFTIGRIP	SILVERTIP	SIZE
54, 55	388-118 388-119	286-118 286-119	2½ x .280 x 11½ 2½ x .310 x 11½	389-135 389-136	287-135 287-136	2½ x .280 x 13 2½ x .310 x 13
58	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
69, 69R	388-116	286-116	2½ x .280 x 11½	389-140	287-140	2½ x .310 x 13
70	388-084 388-085	286-084 286-085	2¼ x .225 x 10⅞ 2¼ x .260 x 10⅞	389-101 389-104 389-105	287-101 287-104 287-105	2¼ x .260 x 13 2¼ x .280 x 13 2¼ x .310 x 13
72	N.R.	CB2060PD CB2060PDX CB2060PDXX	2½ x .260 x 13⅝ 2½ x .290 x 13⅝ 2½ x .320 x 13⅝	N.R.	CB2060SD CB2060SDX CB2060SDXX	2½ x .260 x 15 2½ x .290 x 15 2½ x .320 x 15
74	AVAILABLE BONDED ONLY			AVAILABLE BONDED ONLY		
78	388-096 388-097	286-096 286-097	2½ x .225 x 8⅞ 2½ x .260 x 8⅞	389-120 389-118	287-120 287-118	2½ x .260 x 11 2½ x .260 x 11
80	388-050 388-051	286-050 286-051	2 x .225 x 9⅜ 2 x .260 x 9⅜	389-063 389-066 389-067	287-063 287-066 287-067	2 x .260 x 11⅞ 2 x .280 x 11⅞ 2 x .310 x 11⅞
81	388-098 388-099	286-098 286-099	2½ x .225 x 9⅜ 2½ x .260 x 9⅜	389-124 389-131 389-132	 287-131 287-132	2½ x .260 x 11⅞ 2½ x .280 x 12 2½ x .310 x 12
84	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
85	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
86	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
88	N.R.	CB2032D CB2032DX CB2032DXX	4 x .375 x 15⅜ 4 x .405 x 15⅜ 4 x .435 x 15⅜	N.R.	CB2032D CB2032DX CB2032DXX	4 x .375 x 15⅜ 4 x .405 x 15⅜ 4 x .435 x 15⅜

Bold Type—Recommended Application N.R.—Not Recommended

DRUM BRAKE APPLICATION
BONDING SEGMENTS

SHOE NO.	PRIMARY				SECONDARY			
	TRU GUARD	SAFTIGRIP	SILVERTIP	SIZE	TRU GUARD	SAFTIGRIP	SILVERTIP	SIZE
89	N.R.	354-029	263-029	1¾ x .260 x 14	N.R.	354-029	263-029	1¾ x .260 x 14
		354-030	263-030	1¾ x .290 x 14		354-030	263-030	1¾ x .290 x 14
		354-031	263-031	1¾ x .320 x 14		354-031	263-031	1¾ x .320 x 14
90	N.R.	354-128	263-128	2½ x .260 x 17¾	N.R.	354-128	263-128	2½ x .260 x 17¾
		354-129	263-129	2½ x .290 x 17¾		354-129	263-129	2½ x .290 x 17¾
		354-130	263-130	2½ x .320 x 17¾		354-130	263-130	2½ x .320 x 17¾
91	N.R.	354-099	263-099	2¼ x .260 x 16¾	N.R.	354-099	263-099	2¼ x .260 x 16¾
		354-100	263-100	2¼ x .290 x 16¾		354-100	263-100	2¼ x .290 x 16¾
		354-101	263-101	2¼ x .320 x 16¾		354-101	263-101	2¼ x .320 x 16¾
92	N.R.	354-058	263-058	2 x .260 x 14½	N.R.	354-058	263-058	2 x .260 x 14½
		354-059	263-059	2 x .290 x 14½		354-059	263-059	2 x .290 x 14½
		354-060	263-060	2 x .320 x 14½		354-060	263-060	2 x .320 x 14½
94	N.R.	N.R.	N.R.		N.R.	N.R.	N.R.	
95	N.R.	354-254	N.R.	2 x .135 x 6¾	N.R.	354-254	N.R.	2 x .135 x 6¾
99	N.R.	N.R.	N.R.		N.R.	N.R.	N.R.	
100	252-032	352-032	258-032	2 x .225 x 7½	250-042	353-042		2 x .225 x 9⅞
	250-033	352-033	258-033	2 x .260 x 7½	250-043	353-043		2 x .260 x 9⅞
					250-044	353-044		2 x .280 x 9⅞
							259-045	2 x .225 x 9¾
							259-046	2 x .260 x 9¾
							259-047	2 x .280 x 9¾
101	250-102	352-102	258-345	2½ x .225 x 8¾	250-109	353-109	259-347	2½ x .225 x 9⅞
	250-103	352-103	258-346	2½ x .260 x 8¾	250-110	353-110	259-348	2½ x .260 x 9⅞
					250-111	353-111	259-349	2½ x .280 x 9⅞
104	N.R.	354-179	263-179	3½ x .260 x 18	N.R.	354-179	263-179	3½ x .260 x 18
		354-180	263-180	3½ x .290 x 18		354-180	263-180	3½ x .290 x 18
		354-181	263-181	3½ x .320 x 18		354-181	263-181	3½ x .320 x 18
108	N.R.	354-198	263-198	4 x .375 x 15⅜	N.R.	354-198	263-198	4 x .375 x 15⅜
		354-199	263-199	4 x .405 x 15⅜		354-199	263-199	4 x .405 x 15⅜
109	N.R.	354-121	263-121	2½ x .260 x 12½	N.R.	354-124	263-124	2½ x .260 x 14½
		354-122	263-122	2½ x .290 x 12½		354-125	263-125	2½ x .290 x 14½
		354-123	263-123	2½ x .320 x 12½		354-126	263-126	2½ x .320 x 14½
111	250-010	352-010		1¾ x .225 x 7¼	250-016	353-016	259-016	1¾ x .195 x 9¼
	250-011	352-011		1¾ x .260 x 7¼	250-017	353-017	259-017	1¾ x .225 x 9¼
			258-190	1¾ x .225 x 8	250-018	353-018		1¾ x .260 x 9¼
			258-191	1¾ x .260 x 8			259-194	1¾ x .260 x 9⅜
112	250-102	352-102	258-345	2½ x .225 x 8¾	250-109	353-109	259-347	2½ x .225 x 9⅞
	250-103	352-103	258-346	2½ x .260 x 8¾	250-110	353-110	259-348	2½ x .260 x 9⅞
					250-111	353-111	259-349	2½ x .280 x 9⅞

Bold Type—Recommended Application N.R.—Not Recommended

DRUM BRAKE APPLICATION
DRILLED SEGMENTS

SHOE NO.	PRIMARY			SECONDARY		
	SAFTIGRIP	SILVERTIP	SIZE	SAFTIGRIP	SILVERTIP	SIZE
89	AVAILABLE BONDED ONLY			AVAILABLE BONDED ONLY		
90	AVAILABLE BONDED ONLY			AVAILABLE BONDED ONLY		
91	AVAILABLE BONDED ONLY			AVAILABLE BONDED ONLY		
92	AVAILABLE BONDED ONLY			AVAILABLE BONDED ONLY		
94	N.R.	CB1252D	5 x .500 x 15⅞	N.R.	CB1252D	5 x .500 x 15⅞
		CB1252DX	5 x .530 x 15⅞		CB1252DX	5 x .530 x 15⅞
		CB1252DXX	5 x .560 x 15⅞		CB1252DXX	5 x .560 x 15⅞
95	AVAILABLE BONDED ONLY			AVAILABLE BONDED ONLY		
99	N.R.	CB1254D	5 x .500 x 16⅞	N.R.	CB1254D	5 x .500 x 16⅞
		CB1254DX	5 x .530 x 16⅞		CB1254DX	5 x .530 x 16⅞
		CB1254DXX	5 x .560 x 16⅞		CB1254DXX	5 x .560 x 16⅞
100	388-046	286-046	2 x .225 x 7⅝	389-012	287-012	2 x .250 x 9⅞
	388-047	286-047	2 x .260 x 7⅝	389-212	287-212	2 x .290 x 9⅞
101	AVAILABLE BONDED ONLY			AVAILABLE BONDED ONLY		
104	AVAILABLE BONDED ONLY			AVAILABLE BONDED ONLY		
108	N.R.	CB2032D	4 x .375 x 15⅜	N.R.	CB2032D	4 x .375 x 15⅜
		CB2032DX	4 x .405 x 15⅜		CB2032DX	4 x .405 x 15⅜
		CB2032DXX	4 x .435 x 15⅜		CB2032DXX	4 x .435 x 15⅜
109	N.R.	CB2039PD	2½ x .260 x 12¼	N.R.	CB2039SD	2½ x .260 x 15
		CB2039PDX	2½ x .290 x 12¼		CB2039SDX	2½ x .290 x 15
		CB2039PDXX	2½ x .320 x 12¼		CB2039SDXX	2½ x .320 x 15
111	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
112	BONDED LINING O.E.M.			BONDED LINING O.E.M.		

Bold Type—Recommended Application N.R.—Not Recommended

DRUM BRAKE APPLICATION
BONDING SEGMENTS

SHOE NO.	PRIMARY				SECONDARY			
	TRU GUARD	SAFTIGRIP	SILVERTIP	SIZE	TRU GUARD	SAFTIGRIP	SILVERTIP	SIZE
113	250-004	352-004		1½ x .225 x 7⅝	250-007	353-007		1½ x .225 x 9⅞
	250-005	352-005		1½ x .250 x 7⅝	250-008	353-008		1½ x .260 x 9⅞
			258-184	1½ x .225 x 8¼	250-009	353-009		1½ x .280 x 9⅞
			258-185	1½ x .260 x 8¼			259-187	1½ x .225 x 9¾
							259-188	1½ x .260 x 9⅞
							259-189	1½ x .280 x 9¾
114	250-032	352-032	258-032	2 x .225 x 7½	250-042	353-042		2 x .225 x 9⅞
	250-033	352-033	258-033	2 x .260 x 7½	250-043	353-043		2 x .260 x 9⅞
					250-044	353-044		2 x .280 x 9⅞
							259-045	2 x .225 x 9¾
							259-046	2 x .260 x 9¾
							259-047	2 x .280 x 9¾
115	250-068	352-068		2¼ x .225 x 7½	250-079	353-079		2¼ x .225 x 9⅞
	250-069	352-069		2¼ x .260 x 7½	250-080	353-080		2¼ x .260 x 9⅞
			258-316	2¼ x .225 x 7¼	250-081	353-081		2¼ x .280 x 9⅞
			258-317	2¼ x .260 x 7¼			259-076	2¼ x .225 x 9¼
							259-095	2¼ x .260 x 9⅜
							259-096	2¼ x .280 x 9⅜
117	N.R.	N.R.	N.R.		N.R.	N.R.	N.R.	
119	N.R.	N.R.	N.R.		N.R.	N.R.	N.R.	
120	250-131	352-131		2¾ x .225 x 9¼	250-136	353-136	259-136	2¾ x .225 x 11¾
	250-132	352-132		2¾ x .260 x 9¼	250-137	353-137	259-137	2¾ x .260 x 11¾
			258-308	2¾ x .225 x 9⅜	250-286	353-286	259-286	2¾ x .280 x 11⅞
			258-309	2¾ x .260 x 9⅜				
123	N.R.	N.R.	263-046	2 x .260 x 10½	N.R.	N.R.	263-055	2 x .260 x 12⅝
			263-047	2 x .290 x 10½			263-056	2 x .290 x 12⅝
			263-048	2 x .320 x 10½			263-057	2 x .320 x 12⅝
124	250-289	352-289		3½ x .260 x 9¼	250-291	353-291	259-172	3½ x .280 x 11⅞
	250-290	352-290		3½ x .280 x 9¼	250-292	353-292	259-177	3½ x .310 x 11⅞
			258-164	3½ x .260 x 9⅜				
			258-165	3½ x .280 x 9⅜				
125, 125R	250-141	352-141	258-141	3 x .225 x 9⅜	250-149	353-149	259-149	3 x .225 x 11⅞
	250-142	352-142	258-142	3 x .260 x 9⅜	250-150	353-150	259-150	3 x .260 x 11⅞
					250-151	353-151	259-151	3 x .280 x 11⅞
126	250-102	352-102	258-102	2½ x .225 x 8¾	250-236	353-236	259-236	2½ x .225 x 11½
	252-103	352-103	258-103	2½ x .260 x 8¾	250-237	353-237	259-237	2½ x .260 x 11½
					250-114	353-114	259-114	2½ x .280 x 11½
127	250-237	352-237	258-237	2½ x .250 x 11½	250-241	353-241	259-241	2½ x .280 x 13
	250-114	352-114		2½ x .260 x 11½	250-242	353-242	259-242	2½ x .310 x 13
			258-119	2½ x .280 x 11⅞				
130	N.R.	354-198	263-198	4 x .375 x 15⅜	N.R.	354-198	263-198	4 x .375 x 15⅜
		354-199	263-199	4 x .405 x 15⅜		354-199	263-199	4 x .405 x 15⅜

Bold Type—Recommended Application N.R.—Not Recommended

MAR 006507

DRUM BRAKE APPLICATION
DRILLED SEGMENTS

SHOE NO.	PRIMARY			SECONDARY		
	SAFTIGRIP	SILVERTIP	SIZE	SAFTIGRIP	SILVERTIP	SIZE
113	388-020 388-021	286-020 286-021	1½ x .225 x 7⅝ 1½ x .260 x 7⅝	389-020 398-021 389-023	287-020 287-021 287-023	1½ x .225 x 9⅞ 1½ x .250 x 9⅞ 1½ x .280 x 9⅞
114	AVAILABLE BONDED ONLY			AVAILABLE BONDED ONLY		
115	388-076 388-077	286-076 286-077	2¼ x .225 x 7⅝ 2¼ x .260 x 7⅝	389-080 389-081 389-083	287-080 287-081 287-083	2¼ x .225 x 9⅞ 2¼ x .260 x 9⅞ 2¼ x .280 x 9⅞
117	N.R.	CB1191D CB1191DX CB1191DXX	3 x .375 x 14⅞ 3 x .405 x 14⅞ 3 x .435 x 14⅞	N.R.	CB1191D CB1191DX CB1191DXX	3 x .375 x 14⅞ 3 x .405 x 14⅞ 3 x .435 x 14⅞
119	N.R.	CB1233D CB1233DX CB1233DXX	2¼ x .312 x 13½ 2¼ x .342 x 13½ 2¼ x .372 x 13½	N.R.	CB1233D CB1233DX CB1233DXX	2¼ x .312 x 13½ 2¼ x .342 x 13½ 2¼ x .372 x 13½
120	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
123	N.R.	CB2040PD CB2040PDX CB2040PDXX	2 x .260 x 10 2 x .290 x 10 2 x .320 x 10	N.R.	CB2040SD CB2040SDX CB2040SDXX	2 x .260 x 13 2 x .290 x 13 2 x .320 x 13
124	388-140 388-141	286-140 286-141	3½ x .260 x 9⅞ 3½ x .280 x 9⅞	389-157 389-158	287-157 287-158	3½ x .280 x 12 3½ x .310 x 12
125, 125R	388-130 388-131	286-130 286-131	3 x .225 x 9⅞ 3 x .260 x 9⅞	389-150 389-153 389-154	287-150 287-153 287-154	3 x .250 x 11⅞ 3 x .280 x 12 3 x .310 x 12
126	388-098 388-099	286-098 286-099	2½ x .225 x 9⅞ 2½ x .260 x 9⅞	389-124 389-131 389-132	287-131 287-132	2½ x .250 x 11⅞ 2½ x .280 x 12 2½ x .310 x 12
127	388-118 388-119	286-118 286-119	2½ x .280 x 11½ 2½ x .310 x 11½	389-135 389-136	287-135 287-136	2½ x .280 x 13 2½ x .310 x 13
130	N.R.	CB1193D CB1193DX CB1193DXX	4 x .375 x 15⅞ 4 x .405 x 15⅞ 4 x .435 x 15⅞	N.R.	CB1193D CB1193DX CB1193DXX	4 x .375 x 15⅞ 4 x .405 x 15⅞ 4 x .435 x 15⅞

Bold Type—Recommended Application N.R.—Not Recommended

MAR 006508

DRUM BRAKE APPLICATION
BONDING SEGMENTS

SHOE NO.	PRIMARY				SECONDARY			
	TRU GUARD	SAFTIGRIP	SILVERTIP	SIZE	TRU GUARD	SAFTIGRIP	SILVERTIP	SIZE
131	250-102 250-103	352-102 352-103	258-102 258-103	2½ x .225 x 8¾ 2½ x .260 x 8¾	250-236 250-237 250-114	353-236 353-237 353-114	259-236 259-237 259-114	2½ x .225 x 11½ 2½ x .260 x 11½ 2½ x .280 x 11½
132	N.R.	354-133 354-134 354-135	263-133 263-134 263-135	2¾ x .260 x 9⅞ 2¾ x .290 x 9⅞ 2¾ x .320 x 9⅞	N.R.	354-138 354-139 354-140	263-138 263-139 263-140	2¾ x .260 x 11⅞ 2¾ x .290 x 11⅞ 2¾ x .320 x 11⅞
133	N.R.	354-121 354-122 354-123	263-121 263-122 263-123	2½ x .260 x 12½ 2½ x .290 x 12½ 2½ x .320 x 12½	N.R.	354-124 354-125 354-126	263-124 263-125 263-126	2½ x .260 x 14½ 2½ x .290 x 14½ 2½ x .320 x 14½
134	N.R.	N.R.	N.R.		N.R.	N.R.	N.R.	
135	250-032 250-033	352-032 352-033	258-032 258-033	2 x .225 x 7½ 2 x .260 x 7½	250-042 250-043 250-044	353-042 353-043 353-044	 259-045 259-046 259-047	2 x .225 x 9⅞ 2 x .260 x 9⅞ 2 x .280 x 9⅞ 2 x .225 x 9¾ 2 x .260 x 9¾ 2 x .280 x 9¾
136	250-010 250-011	352-010 353-011	 258-190 258-191	1¾ x .225 x 7¼ 1¾ x .260 x 7¼ 1¾ x .225 x 8 1¾ x .260 x 8	250-016 250-017 250-018	353-016 353-017 353-018	259-016 259-017 259-194	1¾ x .195 x 9¼ 1¾ x .225 x 9¼ 1¾ x .260 x 9¼ 1¾ x .260 x 9⅜
137	250-010 250-011	352-010 352-011	 258-190 258-191	1¾ x .225 x 7¼ 1¾ x .260 x 7¼ 1¾ x .225 x 8 1¾ x .260 x 8	250-016 250-017 250-018	353-016 353-017 353-018	259-016 259-017 259-194	1¾ x .195 x 9¼ 1¾ x .225 x 9¼ 1¾ x .260 x 9¼ 1¾ x .260 x 9⅜
138	250-049 250-050	352-049 352-050	258-049 258-050	2 x .225 x 11½ 2 x .260 x 11½	250-218 250-219 250-220	353-218 353-219 353-220	 259-310 259-219 259-220	2 x .225 x 13 2 x .225 x 12½ 2 x .260 x 13 2 x .280 x 13
139	250-102 250-103	352-102 352-103	258-102 258-103	2½ x .225 x 8¾ 2½ x .260 x 8¾	250-236 250-237 250-114	353-236 353-237 353-114	259-236 259-237 259-114	2½ x .225 x 11½ 2½ x .260 x 11½ 2½ x .280 x 11½
140	N.R.	354-198 354-199	263-198 263-199	4 x .375 x 15⅜ 4 x .405 x 15⅜	N.R.	354-198 354-199	263-198 263-199	4 x .375 x 15⅜ 4 x .405 x 15⅜
145	250-004 250-005	352-004 352-005	 258-184 258-185	1½ x .225 x 7⅝ 1½ x .260 x 7⅝ 1½ x .225 x 8¼ 1½ x .260 x 8¼	250-007 250-008 250-009	353-007 353-008 353-009	 259-187 259-188 259-189	1½ x .225 x 9⅜ 1½ x .260 x 9⅜ 1½ x .280 x 9⅜ 1½ x .225 x 9¾ 1½ x .260 x 9¾ 1½ x .280 x 9¾
146	250-068 250-069	352-068 352-069	 258-216 258-217	2¼ x .225 x 7½ 2¼ x .260 x 7½ 2¼ x .225 x 7¼ 2¼ x .260 x 7¼	250-079 250-080 250-081	353-079 353-080 353-081	 259-275 259-095 259-096	2¼ x .225 x 9⅜ 2¼ x .260 x 9⅜ 2¼ x .280 x 9⅜ 2¼ x .225 x 9¼ 2¼ x .260 x 9⅜ 2¼ x .280 x 9⅜

Bold Type—Recommended Application N.R.—Not Recommended

DRUM BRAKE APPLICATION
DRILLED SEGMENTS

SHOE NO.	PRIMARY			SECONDARY		
	SAFTIGRIP	SILVERTIP	SIZE	SAFTIGRIP	SILVERTIP	SIZE
131	388-098 388-099	286-098 286-099	2½ x .225 x 9⅜ 2½ x .260 x 9⅜	389-124 389-131 389-132	 287-131 287-132	2½ x .260 x 11⅞ 2½ x .280 x 12 2½ x .310 x 12
132	N.R.	CB2073PD CB2073PDX CB2073PDXX	2¾ x .260 x 9½ 2¾ x .290 x 9½ 2¾ x .320 x 9½	N.R.	CB2073SD CB2073SDX CB2073SDXX	2¾ x .260 x 12 2¾ x .290 x 12 2¾ x .320 x 12
133	N.R.	CB2039PD CB2039PDX CB2039PDXX	2½ x .260 x 12¼ 2½ x .290 x 12¼ 2½ x .320 x 12¼	N.R.	CB2039SD CB2039SDX CB2039SDXX	2½ x .260 x 15 2½ x .290 x 15 2½ x .320 x 15
134	N.R.	CB1245AD CB1245ADX CB1245ADXX	3 x .312 x 16⅝ 3 x .342 x 16⅝ 3 x .372 x 16⅝	N.R.	CB1245AD CB1245ADX CB1245ADXX	3 x .312 x 16⅝ 3 x .342 x 16⅝ 3 x .372 x 16⅝
135	388-044 388-045	286-044 286-045	2 x .225 x 7½ 2 x .260 x 7½	389-052 389-054 389-055	287-052 287-054 287-055	2 x .260 x 9⅞ 2 x .280 x 9⅞ 2 x .310 x 9⅞
136	388-024 388-025	286-024 286-025	1¾ x .225 x 7½ 1¾ x .260 x 7½	389-026 389-027	287-026 289-027	1¾ x .225 x 9⅞ 1¾ x .260 x 9⅞
137	388-014 388-214	286-014 286-214	1¾ x .260 x 9⅜ 1¾ x .280 x 9⅜	389-024 389-025	287-024 287-025	1¾ x .260 x 9⅜ 1¾ x .280 x 9⅜
138	388-064 388-065	286-064 286-065	2 x .260 x 10⅛ 2 x .280 x 10⅛	389-070 389-071	287-070 287-071	2 x .260 x 13 2 x .280 x 13
139	388-098 388-099	286-098 286-099	2½ x .225 x 9⅜ 2½ x .260 x 9⅜	389-124 389-131 389-132	 287-131 287-132	2½ x .260 x 11⅞ 2½ x .280 x 12 2½ x .310 x 12
140	N.R.	CB2032D CB2032DX CB2032DXX	4 x .375 x 15⅜ 4 x .405 x 15⅜ 4 x .435 x 15⅜	N.R.	CB2032D CB2032DX CB2032DXX	4 x .375 x 15⅜ 4 x .405 x 15⅜ 4 x .435 x 15⅜
145	388-020 388-021	286-020 286-021	1½ x .225 x 7⅝ 1½ x .260 x 7⅝	389-020 389-021 389-023	287-020 287-021 287-023	1½ x .225 x 9⅞ 1½ x .260 x 9⅞ 1½ x .280 x 9⅞
146	388-076 388-077	286-076 286-077	2¼ x .225 x 7⅝ 2¼ x .260 x 7⅝	389-080 389-081 389-083	287-080 287-081 287-083	2¼ x .225 x 9⅞ 2¼ x .260 x 9⅞ 2¼ x .280 x 9⅞

Bold Type—Recommended Application N.R.—Not Recommended

MAR 006510

DRUM BRAKE APPLICATION
BONDING SEGMENTS

SHOE NO.	PRIMARY						SECONDARY					
	TRU GUARD	SAFTIGRIP	SILVERTIP	SIZE			TRU GUARD	SAFTIGRIP	SILVERTIP	SIZE		
147, 148	250-141	352-141	258-141	3	x .225 x	9⅜	250-149	353-149	259-149	3	x .225 x	11⅞
	250-142	352-142	258-142	3	x .260 x	9⅜	250-150	353-150	259-150	3	x .260 x	11⅞
							250-151	353-151	259-151	3	x .280 x	11⅞
149	250-013	352-013	258-013	1¾	x .195 x	8¾	250-016	353-016	259-016	1¾	x .195 x	9¼
	250-017	352-017		1¾	x .225 x	9¼	250-017	353-017	259-017	1¾	x .225 x	9¼
			258-193	1¾	x .225 x	9⅜						
150	250-071	352-071	258-071	2¼	x .195 x	8⅝	250-075	353-075	259-075	2¼	x .195 x	9¼
	250-072	352-072	258-072	2¼	x .225 x	8⅝	250-076	353-076	259-076	2¼	x .225 x	9¼
151	250-017	352-017		1¾	x .225 x	9¼	250-023	353-023		1¾	x .225 x	11
	250-018	352-018		1¾	x .260 x	9¼	250-024	353-024		1¾	x .260 x	11
			258-193	1¾	x .225 x	9⅜	250-025	353-025		1¾	x .280 x	11
			258-194	1¾	x .260 x	9⅜			259-333	1¾	x .225 x	10¾
									259-334	1¾	x .260 x	10¾
									259-335	1¾	x .280 x	10¾
152, 153	250-038	352-038	258-038	2	x .225 x	9¼	250-215	353-215	259-215	2	x .260 x	10¾
	250-039	352-039	258-039	2	x .260 x	9¼	250-051	353-051	259-051	2	x .280 x	11
154	250-072	352-072	258-072	2¼	x .225 x	8⅝	250-083	353-083	259-083	2¼	x .260 x	11
	250-073	352-073	258-073	2¼	x .260 x	8⅝	250-084	353-084	259-084	2¼	x .280 x	11
155	250-102	352-102	258-102	2½	x .225 x	8¾	250-112	353-110	259-350	2½	x .225 x	11
	250-103	352-103	258-103	2½	x .260 x	8¾	250-113	353-113	259-351	2½	x .260 x	11
							250-295	353-295		2½	x .280 x	10⅞
									259-352	2½	x .280 x	11
156	250-102	352-102	258-102	2½	x .225 x	8¾	250-236	353-236	259-236	2½	x .225 x	11½
	250-103	352-103	258-103	2½	x .260 x	8¾	250-237	353-237	259-237	2½	x .260 x	11½
							250-114	353-114	259-114	2½	x .280 x	11½
157	250-141	352-141	258-141	3	x .225 x	9⅜	250-149	353-149	259-149	3	x .225 x	11⅞
	250-142	352-142	258-142	3	x .260 x	9⅜	250-150	353-150	259-150	3	x .260 x	11⅞
							250-151	353-151	259-151	3	x .280 x	11⅞
158	250-032	352-032	258-032	2	x .225 x	7½	250-042	353-042		2	x .225 x	9⅞
	250-033	352-033	258-033	2	x .260 x	7½	250-043	353-043		2	x .260 x	9⅞
							250-044	353-044		2	x .280 x	9⅞
									259-045	2	x .225 x	9¾
									259-046	2	x .260 x	9¾
									259-047	2	x .280 x	9¾
159	250-102	352-102	258-345	2½	x .225 x	8¾	250-109	353-109	259-347	2½	x .225 x	9⅞
	250-103	352-103	258-346	2½	x .260 x	8¾	250-110	353-110	259-348	2½	x .260 x	9⅞
							250-111	353-111	259-349	2½	x .280 x	9⅞
160	250-102	352-102	258-102	2½	x .225 x	8¾	250-236	353-236	259-236	2½	x .225 x	11½
	250-103	352-103	258-103	2½	x .260 x	8¾	250-237	353-237	259-237	2½	x .260 x	11½
							250-114	353-114	259-114	2½	x .280 x	11½
161	250-038	352-038	258-038	2	x .225 x	9¼	250-049	353-049	259-049	2	x .225 x	11½
	250-039	352-039	258-039	2	x .260 x	9¼	250-050	353-050	259-050	2	x .260 x	11½
							250-057	353-057	259-057	2	x .280 x	11½
162, 163	250-377	353-377	N.A.	1 5/32	x .175 x	9¼	250-377	353-377	N.A.	1 5/32	x .175 x	9¼
	250-378	353-378		1 5/32	x .195 x	9¼	250-378	353-378		1 5/32	x .195 x	9¼
164	250-383	353-383	N.A.	1 17/32	x .175 x	9⅜	250-383	353-383	N.A.	1 17/32	x .175 x	9⅜
	250-384	353-384		1 17/32	x .195 x	9⅜	250-384	353-384		1 17/32	x .195 x	9⅜

Bold Type—Recommended Application N.A.—Not Available

MAR 006511

DRUM BRAKE APPLICATION
DRILLED SEGMENTS

SHOE NO.	PRIMARY			SECONDARY		
	SAFTIGRIP	SILVERTIP	SIZE	SAFTIGRIP	SILVERTIP	SIZE
147, 148	388-130	286-130	3 x .225 x 9⅜	389-150	287-150	3 x .260 x 11⅞
	388-131	286-131	3 x .260 x 9⅜	389-153	287-153	3 x .280 x 12
				389-154	287-154	3 x .310 x 12
149	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
150	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
151	388-028	286-028	1¾ x .225 x 8⅞	389-032	287-032	1¾ x .260 x 11
	388-029	286-029	1¾ x .260 x 8⅞	389-033	287-033	1¾ x .280 x 11
152, 153	388-054	286-054	2 x .225 x 9⅝	389-058	287-058	2 x .260 x 10⅞
	388-055	286-055	2 x .260 x 9⅝	389-059	287-059	2 x .280 x 10⅞
154	388-078	286-078	2¼ x .225 x 8⅞	389-088	287-088	2¼ x .260 x 11
	388-079	286-079	2¼ x .260 x 8⅞	389-089	287-089	2¼ x .280 x 11
155	388-096	286-096	2½ x .225 x 8⅞	389-120	287-120	2½ x .260 x 11
	388-097	286-097	2½ x .260 x 8⅞	389-118	287-118	2½ x .280 x 11
156	388-098	286-098	2½ x .225 x 9⅜	389-124		2½ x .260 x 11⅞
	388-099	286-099	2½ x .260 x 9⅜	389-131	287-131	2½ x .280 x 12
				389-132	287-132	2½ x .310 x 12
157	388-130	286-130	3 x .225 x 9⅜	389-150	287-150	3 x .260 x 11⅞
	388-131	286-131	3 x .260 x 9⅜	389-153	287-153	3 x .280 x 12
				389-154	287-154	3 x .310 x 12
158	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
159	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
160	388-098	286-098	2½ x .225 x 9⅜	389-124		2½ x .260 x 11⅞
	388-099	286-099	2½ x .260 x 9⅜	389-131	287-131	2½ x .280 x 12
				389-132	287-132	2½ x .310 x 12
161	388-050	286-050	2 x .225 x 9⅜	389-063	287-063	2 x .260 x 11⅞
	388-051	286-051	2 x .260 x 9⅜	389-066	287-066	2 x .280 x 11⅞
				389-067	287-067	2 x .310 x 11⅞
162, 163	389-377	N.A.	1 9/32 x .175 x 9¼	389-377	N.A.	1 9/32 x .175 x 9¼
	389-378		1 9/32 x .195 x 9¼	389-378		1 9/32 x .195 x 9¼
164	389-383	N.A.	1 17/32 x .175 x 9⅜	389-383	N.A.	1 17/32 x .175 x 9⅜
	389-384		1 17/32 x .195 x 9⅜	389-384		1 17/32 x .195 x 9⅜

Bold Type—Recommended Application N.A.—Not Available

MAR 006512

DRUM BRAKE APPLICATION
BONDING SEGMENTS

SHOE NO.	PRIMARY				SECONDARY			
	TRU GUARD	SAFTIGRIP	SILVERTIP	SIZE	TRU GUARD	SAFTIGRIP	SILVERTIP	SIZE
165	250-392 250-393	353-392 353-393	N.A.	1 29/32 x .195 x 9⅞ 1 29/32 x .225 x 9⅞	250-392 250-393	353-392 353-393	N.A.	1 29/32 x .195 x 9⅞ 1 29/32 x .225 x 9⅞
166	250-387 250-388	353-387 353-388	N.A.	1 27/32 x .195 x 9⅞ 1 27/32 x .225 x 9⅞	250-387 250-388	353-387 353-388	N.A.	1 27/32 x .195 x 9⅞ 1 27/32 x .225 x 9⅞
167	250-383 250-384	353-383 353-384	N.A.	1 27/32 x .175 x 9⅜ 1 27/32 x .195 x 9⅜	250-383 250-384	353-383 353-384	N.A.	1 27/32 x .175 x 9⅜ 1 27/32 x .195 x 9⅜
168	250-377 250-378	353-377 353-378	N.A.	1 5/32 x .175 x 9¼ 1 5/32 x .195 x 9¼	250-377 250-378	353-377 353-378	N.A.	1 5/32 x .175 x 9¼ 1 5/32 x .195 x 9¼
169, 170	250-102 250-103	352-102 352-103	258-102 258-103	2½ x .225 x 8¾ 2½ x .260 x 8¾	250-112 250-113 250-295	353-112 353-113 353-295	259-350 259-351 259-352	2½ x .225 x 11 2½ x .260 x 11 2½ x .280 x 10⅞ 2½ x .280 x 11
171	250-004 250-005	352-004 352-005	258-184 258-185	1½ x .225 x 7⅝ 1½ x .260 x 7⅝ 1½ x .225 x 8¼ 1½ x .260 x 8¼	250-007 250-008 250-009	353-007 353-008 353-009	259-187 259-188 259-189	1½ x .225 x 9⅞ 1½ x .260 x 9⅞ 1½ x .280 x 9⅞ 1½ x .225 x 9⅜ 1½ x .260 x 9⅜ 1½ x .280 x 9⅜
172	250-068 250-069	352-068 352-069	258-316 258-317	2¼ x .225 x 7½ 2¼ x .260 x 7½ 2¼ x .225 x 7¼ 2¼ x .260 x 7¼	250-079 250-080 250-081	353-079 353-080 353-081	259-076 259-095 259-096	2¼ x .225 x 9⅞ 2¼ x .260 x 9⅞ 2¼ x .280 x 9⅞ 2¼ x .225 x 9¼ 2¼ x .260 x 9⅜ 2¼ x .280 x 9⅜
174	250-102 250-103	352-102 352-103	258-102 258-103	2½ x .225 x 8¾ 2½ x .260 x 8¾	250-236 250-237 250-114	353-236 353-237 353-114	259-236 259-237 253-114	2½ x .225 x 11½ 2½ x .260 x 11½ 2½ x .280 x 11½
176	250-038 250-039	352-038 352-039	258-038 258-039	2 x .225 x 9¼ 2 x .260 x 9¼	250-215 250-051	353-215 353-051	259-215 259-051	2 x .260 x 10¾ 2 x .280 x 11
177	250-076 250-077	352-076 352-077	258-085 258-086	2¼ x .225 x 9¼ 2¼ x .260 x 9¼ 2¼ x .225 x 9⅜ 2¼ x .260 x 9⅜	250-090 250-091 250-092	353-090 353-091 353-092	359-087 359-088 359-089	2¼ x .225 x 11⅞ 2¼ x .260 x 11⅞ 2¼ x .280 x 11⅞ 2¼ x .225 x 11½ 2¼ x .260 x 11½ 2¼ x .280 x 11½
180	250-071 250-072	352-071 352-072	258-071 258-072	2¼ x .195 x 8⅝ 2¼ x .225 x 8⅝	250-075 250-076	353-075 353-076	259-075 259-076	2¼ x .195 x 9¼ 2¼ x .225 x 9¼
181	250-131 250-132	352-131 352-132	258-388 258-389	2¾ x .225 x 9¼ 2¾ x .260 x 9¼ 2¾ x .225 x 9⅜ 2¾ x .260 x 9⅜	250-136 250-137 250-296	353-136 353-137 353-296	259-136 259-137 259-296	2¾ x .225 x 11¾ 2¾ x .260 x 11¾ 2¾ x .280 x 11⅞
182	250-038 250-039	352-038 352-039	258-038 258-039	2 x .225 x 9¼ 2 x .260 x 9¼	250-049 250-050 250-057	353-049 353-050 353-057	259-049 259-050 259-057	2 x .225 x 11½ 2 x .260 x 11½ 2 x .280 x 11½
183	252-102 252-103	352-102 352-103	258-102 258-103	2½ x .225 x 8¾ 2½ x .260 x 8¾	250-236 250-237 250-114	353-236 353-237 353-114	259-236 259-237 259-114	2½ x .225 x 11½ 2½ x .260 x 11½ 2½ x .280 x 11½

Bold Type—Recommended Application N.A.—Not Available

DRUM BRAKE APPLICATION
DRILLED SEGMENTS

SHOE NO.	PRIMARY			SECONDARY		
	SAFTIGRIP	SILVERTIP	SIZE	SAFTIGRIP	SILVERTIP	SIZE
165	389-392 389-393	N.A.	1 3/32 x .195 x 9 7/8 1 3/32 x .225 x 9 7/8	389-392 389-393	N.A.	1 3/32 x .195 x 9 7/8 1 3/32 x .225 x 9 7/8
166	389-387 389-388	N.A.	1 17/32 x .195 x 9 7/8 1 17/32 x .225 x 9 7/8	389-387 389-388	N.A.	1 17/32 x .195 x 9 7/8 1 17/32 x .225 x 9 7/8
167	389-383 389-384	N.A.	1 17/32 x .175 x 9 3/8 1 17/32 x .195 x 9 3/8	389-383 389-384	N.A.	1 17/32 x .175 x 9 3/8 1 17/32 x .195 x 9 3/8
168	389-377 389-378	N.A.	1 5/32 x .175 x 9 1/4 1 5/32 x .195 x 9 1/4	389-377 389-378	N.A.	1 5/32 x .175 x 9 1/4 1 5/32 x .195 x 9 1/4
169, 170	388-007 388-207	286-007 286-207	2 1/2 x .225 x 8 1/2 2 1/2 x .260 x 8 1/2	389-007 389-207	287-007 287-207	2 1/2 x .260 x 11 2 1/2 x .280 x 11
171	388-020 388-021	286-020 286-021	1 1/2 x .225 x 7 5/8 1 1/2 x .260 x 7 5/8	389-020 389-021 389-023	287-020 287-021 287-023	1 1/2 x .225 x 9 7/8 1 1/2 x .260 x 9 7/8 1 1/2 x .280 x 9 7/8
172	388-076 388-077	286-075 286-077	2 1/4 x .225 x 7 5/8 2 1/4 x .260 x 7 5/8	389-080 389-081 389-083	287-080 287-081 287-083	2 1/4 x .225 x 9 7/8 2 1/4 x .260 x 9 7/8 2 1/4 x .280 x 9 7/8
174	388-098 388-099	286-098 286-099	2 1/2 x .225 x 9 3/8 2 1/2 x .260 x 9 3/8	389-124 389-131 389-132	 287-131 287-132	2 1/2 x .260 x 11 7/8 2 1/2 x .280 x 12 2 1/2 x .310 x 12
176	AVAILABLE BONDED ONLY			AVAILABLE BONDED ONLY		
177	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
180	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
181	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
182	388-050 388-051	286-050 286-051	2 x .225 x 9 3/8 2 x .260 x 9 3/8	389-063 389-066 389-067	287-063 287-066 287-067	2 x .260 x 11 7/8 2 x .280 x 11 7/8 2 x .310 x 11 7/8
183	388-104 388-105	286-104 286-105	2 1/2 x .260 x 9 3/8 2 1/2 x .280 x 9 3/8	389-134	287-134	2 1/2 x .280 x 12

Solid Type—Recommended Application N.A.—Not Available

MAR 006514

DRUM BRAKE APPLICATION
BONDING SEGMENTS

SHOE NO.	PRIMARY				SECONDARY			
	TRU GUARD	SAFTIGRIP	SILVERTIP	SIZE	TRU GUARD	SAFTIGRIP	SILVERTIP	SIZE
184	250-141	352-141	258-141	3 x .225 x 9⅜	250-149	353-149	259-149	3 x .225 x 11⅞
	250-142	352-142	258-142	3 x .260 x 9⅜	250-150	353-150	259-150	3 x .260 x 11⅞
					250-151	353-151	259-151	3 x .280 x 11⅞
185	250-141	352-141	258-141	3 x .225 x 9⅜	250-149	353-149	259-149	3 x .225 x 11⅞
	250-142	352-142	258-142	3 x .260 x 9⅜	250-150	353-150	259-150	3 x .260 x 11⅞
					250-151	353-151	259-151	3 x .280 x 11⅞
189	250-013	352-013	258-013	1¾ x .195 x 8¾	250-016	353-016	259-016	1¾ x .195 x 9¼
	250-017	352-017		1¾ x .225 x 9¼	250-017	353-017	259-017	1¾ x .225 x 9¼
			~~258-193~~	1¾ x .225 x 9⅜				
190	250-049	353-049	258-049	2 x .225 x 11½	250-049	353-049	258-049	2 x .225 x 11½
	250-050	353-050	258-050	2 x .260 x 11½	250-050	353-050	258-050	2 x .260 x 11½
191	250-038	352-038	258-038	2 x .225 x 9¼	250-049	353-049	259-049	2 x .225 x 11½
	250-039	352-039	258-039	2 x .260 x 9¼	250-050	353-050	259-050	2 x .260 x 11½
					250-057	353-057	259-057	2 x .280 x 11½
193	250-010	352-010		1¾ x .225 x 7¼	250-016	353-016	259-016	1¾ x .195 x 9¼
	250-011	352-011		1¾ x .260 x 7¼	250-017	353-017	259-017	1¾ x .225 x 9¼
			~~258-190~~	1¾ x .225 x 8	250-018	353-018		1¾ x .260 x 9¼
			~~258-191~~	1¾ x .260 x 8			~~259-194~~	1¾ x .280 x 9⅜
194	250-049	352-049	258-049	2 x .225 x 11½	250-218	353-218		2 x .225 x 13
	250-050	352-050	258-050	2 x .260 x 11½			~~259-210~~	2 x .225 x 12½
					250-219	353-219	259-219	2 x .260 x 13
					250-220	353-220	259-220	2 x .280 x 13
195	250-032	352-032	258-032	2 x .225 x 7½	250-042	353-042		2 x .225 x 9⅞
	250-033	352-033	258-033	2 x .260 x 7½	250-043	353-043		2 x .260 x 9⅞
					250-044	353-044		2 x .280 x 9⅞
							~~259-045~~	2 x .225 x 9¾
							~~259-046~~	2 x .260 x 9¾
							~~259-047~~	2 x .280 x 9¾
196	250-010	352-010		1¾ x .225 x 7¼	250-016	353-016	259-016	1¾ x .195 x 9¼
	250-011	352-011		1¾ x .260 x 7¼	250-017	353-017	259-017	1¾ x .225 x 9¼
			~~258-190~~	1¾ x .225 x 8	250-018	353-018		1¾ x .260 x 9¼
			~~258-191~~	1¾ x .260 x 8			~~259-194~~	1¾ x .260 x 9⅜
197	250-223	352-223	258-223	2¼ x .225 x 10⅜	250-225	353-225		2¼ x .225 x 13
	250-224	352-224	258-224	2¼ x .260 x 10⅜	250-226	353-226		2¼ x .260 x 13
					250-227	353-227		2¼ x .280 x 13
							259-281	2¼ x .225 x 12½
							~~259-282~~	2¼ x .260 x 12½
							~~259-283~~	2¼ x .280 x 12½
227	250-131	352-131		2¾ x .225 x 9½	250-136	353-136	259-136	2¾ x .225 x 11¾
	250-132	352-132		2¾ x .260 x 9¼	250-137	353-137	259-137	2¾ x .260 x 11¾
			~~258-308~~	2¾ x .225 x 9⅜	250-286	353-286	259-286	2¾ x .280 x 11⅞
			~~258-309~~	2¾ x .260 x 9⅜				
228	250-038	352-038	258-038	2 x .225 x 9¼	250-049	353-049	259-049	2 x .225 x 11½
	250-039	352-039	258-039	2 x .260 x 9¼	250-050	353-050	259-050	2 x .260 x 11½
					250-057	353-057	259-057	2 x .280 x 11½
235	N.R.		N.R.			N.R.	N.R.	

Bold Type—Recommended Application N.R.—Not Recommended

MAR 006515

DRUM BRAKE APPLICATION
DRILLED SEGMENTS

SHOE NO.	PRIMARY			SECONDARY		
	SAFTIGRIP	SILVERTIP	SIZE	SAFTIGRIP	SILVERTIP	SIZE
184	388-132 388-133	286-132 286-133	3 x .260 x 9⅜ 3 x .280 x 9⅜	389-155 389-156	287-155 287-156	3 x .250 x 12 3 x .310 x 12
185	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
189	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
190	AVAILABLE BONDED ONLY			AVAILABLE BONDED ONLY		
191	388-050 388-051	286-050 286-051	2 x .225 x 9⅜ 2 x .260 x 9⅜	389-063 389-066 389-067	287-063 287-066 287-067	2 x .260 x 11⅞ 2 x .280 x 11⅞ 2 x .310 x 11⅞
193	388-014 388-214	286-014 286-214	1¾ x .260 x 9⅜ 1¾ x .280 x 9⅜	389-024 389-025	287-024 287-025	1¾ x .260 x 9⅜ 1¾ x .250 x 9⅜
194	388-064 388-065	286-064 286-065	2 x .260 x 10⅛ 2 x .280 x 10⅛	389-070 389-071	287-070 287-071	2 x .260 x 13 2 x .280 x 13
195	388-044 388-045	286-044 286-045	2 x .225 x 7½ 2 x .260 x 7½	389-052 389-054 389-055	287-052 287-054 287-055	2 x .260 x 9⅞ 2 x .280 x 9⅞ 2 x .310 x 9⅞
196	388-024 388-025	286-024 286-025	1¾ x .225 x 7½ 1¾ x .260 x 7½	389-026 389-027	287-026 287-027	1¾ x .225 x 9⅞ 1¾ x .260 x 9⅞
197	388-084 388-085	286-084 286-085	2¼ x .225 x 10⅛ 2¼ x .260 x 10⅛	389-101 389-104 389-105	287-101 287-104 287-105	2¼ x .260 x 13 2¼ x .280 x 13 2¼ x .310 x 13
227	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
228	388-050 388-051	286-050 286-051	2 x .225 x 9⅜ 2 x .260 x 9⅜	389-063 389-066 389-067	287-063 287-066 287-067	2 x .260 x 11⅞ 2 x .280 x 11⅞ 2 x .310 x 11⅞
235	N.R.	CB1245AD CB1245ADX CB1245ADXX	3 x .312 x 16⅝ 3 x .342 x 16⅝ 3 x .372 x 16⅝	N.R.	CB1245AD CB1245ADX CB1245ADXX	3 x .312 x 16⅝ 3 x .342 x 16⅝ 3 x .372 x 16⅝

Bold Type—Recommended Application N.R.—Not Recommended

MAR 006516

DRUM BRAKE APPLICATION
BONDING SEGMENTS

SHOE NO.	PRIMARY				SECONDARY			
	TRU GUARD	SAFTIGRIP	SILVERTIP	SIZE	TRU GUARD	SAFTIGRIP	SILVERTIP	SIZE
238	N.R.	354-198	263-198	4 x .375 x 15⅜	N.R.	354-198	263-198	4 x .375 x 15⅜
		354-199	263-199	4 x .405 x 15⅜		354-199	263-199	4 x .405 x 15⅜
241	250-102	352-102	258-345	2½ x .225 x 8¾	250-109	353-109	259-347	2½ x .225 x 9⅞
	250-103	352-103	258-346	2½ x .260 x 8¾	250-110	353-110	259-348	2½ x .260 x 9⅞
					250-111	353-111	259-349	2½ x .280 x 9⅞
242	250-032	352-032	258-032	2 x .225 x 7½	250-042	353-042		2 x .225 x 9⅞
	250-033	352-033	258-033	2 x .260 x 7½	250-043	353-043		2 x .260 x 9⅞
					250-044	353-044		2 x .280 x 9⅞
							259-045	2 x .225 x 9¾
							259-046	2 x .260 x 9¾
							259-047	2 x .280 x 9¾
243	250-068	352-068		2¼ x .225 x 7½	250-079	353-079		2¼ x .225 x 9⅞
	250-069	352-069		2¼ x .260 x 7½	250-080	353-080		2¼ x .260 x 9⅞
			258-316	2¼ x .225 x 7¼	250-081	353-081		2¼ x .280 x 8⅞
			258-317	2¼ x .260 x 7¼			259-076	2¼ x .225 x 9¼
							259-095	2¼ x .260 x 9⅜
							259-096	2¼ x .280 x 9⅜
244	250-004	352-004		1½ x .225 x 7⅝	250-007	353-007		1½ x .225 x 9⅞
	250-005	352-005		1½ x .260 x 7⅝	250-008	353-008		1½ x .260 x 9⅞
			258-184	1½ x .225 x 8¼	250-009	353-009		1½ x .280 x 9⅞
			258-185	1½ x .260 x 8¼			259-187	1½ x .225 x 9⅜
							259-188	1½ x .260 x 9⅜
							259-189	1½ x .280 x 9⅜
245	250-032	352-032	258-032	2 x .225 x 7½	250-042	353-042		2 x .225 x 9⅞
	250-033	352-033	258-033	2 x .260 x 7½	250-043	353-043		2 x .260 x 9⅞
					250-044	353-044		2 x .280 x 9⅞
							259-045	2 x .225 x 9¾
							259-046	2 x .260 x 9¾
							259-047	2 x .280 x 9¾
246	250-102	352-102	258-345	2½ x .225 x 8¾	250-109	353-109	259-347	2½ x .225 x 9⅞
	250-103	352-103	258-346	2½ x .260 x 8¾	250-110	353-110	259-348	2½ x .260 x 9⅞
					250-111	353-111	259-349	2½ x .280 x 9⅞
247	250-038	352-038	258-038	2 x .225 x 9¼	250-215	353-215	259-215	2 x .260 x 10¾
	250-039	352-039	258-039	2 x .260 x 9¼	250-051	353-051	259-051	2 x .280 x 11
248	N.R.	354-133	263-133	2¾ x .260 x 9⅜	N.R.	354-138	263-138	2¾ x .260 x 11⅞
		354-134	263-134	2¾ x .290 x 9⅜		354-139	263-139	2¾ x .290 x 11⅞
		354-135	263-135	2¾ x .320 x 9⅜		354-140	263-140	2¾ x .320 x 11⅞
252	N.R.	N.R.	N.R.		N.R.	N.R.	N.R.	
253	250-038	352-038	258-038	2 x .225 x 9¼	250-049	353-049	259-049	2 x .225 x 11½
	250-039	352-039	258-039	2 x .260 x 9¼	250-050	353-050	259-050	2 x .260 x 11½
					250-057	353-057	259-057	2 x .280 x 11½
254	250-131	352-131		2¾ x .225 x 9¼	250-136	353-136	259-136	2¾ x .225 x 11¾
	250-132	352-132		2¾ x .260 x 9¼	250-137	353-137	259-137	2¾ x .260 x 11¾
			258-386	2¾ x .225 x 9⅜	250-286	353-286	259-286	2¾ x .280 x 11⅞
			258-289	2¾ x .260 x 9⅜				

Bold Type—Recommended Application N.R.—Not Recommended

MAR 006517

DRUM BRAKE APPLICATION
DRILLED SEGMENTS

SHOE NO.	PRIMARY			SECONDARY		
	SAFTIGRIP	SILVERTIP	SIZE	SAFTIGRIP	SILVERTIP	SIZE
238	N.R.	CB2032D	4 x .375 x 15⅝	N.R.	CB2032D	4 x .375 x 15⅝
		CB2032DX	4 x .405 x 15⅝		CB2032DX	4 x .405 x 15⅝
		CB2032DXX	4 x .435 x 15⅝		CB2032DXX	4 x .435 x 15⅝
241	388-001	286-001	2½ x .225 x 7½	389-110		2½ x .260 x 9⅞
	388-201	286-201	2½ x .260 x 7½	389-114	287-114	2½ x .280 x 9⅞
				389-173	287-173	2½ x .310 x 9⅞
242	388-044	286-044	2 x .225 x 7½	389-052	287-052	2 x .260 x 9⅞
	388-045	286-045	2 x .260 x 7½	389-054	287-054	2 x .280 x 9⅞
				389-055	287-055	2 x .310 x 9⅞
243	388-076	286-076	2¼ x .225 x 7⅝	389-080	287-080	2¼ x .225 x 9⅞
	388-077	286-077	2¼ x .260 x 7⅝	389-081	287-081	2¼ x .260 x 9⅞
				389-083	287-083	2¼ x .280 x 9⅞
244	388-020	286-020	1½ x .225 x 7⅝	389-020	287-020	1½ x .225 x 9⅞
	388-021	286-021	1½ x .260 x 7⅝	389-021	287-021	1½ x .260 x 9⅞
				389-023	287-023	1½ x .280 x 9⅞
245	388-044	286-044	2 x .225 x 7½	389-052	287-052	2 x .260 x 9⅞
	388-045	286-045	2 x .260 x 7½	389-054	287-054	2 x .280 x 9⅞
				389-055	287-055	2 x .310 x 9⅞
246	388-001	286-001	2½ x .225 x 7½	389-110		2½ x .260 x 9⅞
	388-201	286-201	2½ x .260 x 7½	389-114	287-114	2½ x .280 x 9⅞
				389-173	287-173	2½ x .310 x 9⅞
247	AVAILABLE BONDED ONLY			AVAILABLE BONDED ONLY		
248	N.R.	CB2073PD	2¾ x .260 x 9½	N.R.	CB2073SD	2¾ x .260 x 12
		CB2073PDX	2¾ x .290 x 9½		CB2073SDX	2¾ x .290 x 12
		CB2073PDXX	2¾ x .320 x 9½		CB2073SDXX	2¾ x .320 x 12
252	N.R.	CB1234D	2¼ x .312 x 16⅝	N.R.	CB1234D	2¼ x .312 x 16⅝
		CB1234DX	2¼ x .342 x 16⅝		CB1234DX	2¼ x .342 x 16⅝
		CB1234DXX	2¼ x .372 x 16⅝		CB1234DXX	2¼ x .372 x 16⅝
253	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
254	BONDED LINING O.E.M.			BONDED LINING O.E.M.		

Bold Type—Recommended Application N.R.—Not Recommended

MAR 006518

DRUM BRAKE APPLICATION
BONDING SEGMENTS

SHOE NO.	PRIMARY				SECONDARY			
	TRU GUARD	SAFTIGRIP	SILVERTIP	SIZE	TRU GUARD	SAFTIGRIP	SILVERTIP	SIZE
255	250-072	352-072	258-072	2¼ x .225 x 8⅝	250-083	353-083	259-083	2¼ x .260 x 11
	250-073	352-073	258-073	2¼ x .260 x 8⅝	250-084	353-084	259-084	2¼ x .280 x 11
256	250-017	352-017		1¾ x .225 x 9¼	250-023	353-023		1¾ x .225 x 11
	250-018	352-018		1¾ x .260 x 9¼	250-024	353-024		1¾ x .260 x 11
			258-183	1¾ x .225 x 9⅜	250-025	353-025		1¾ x .280 x 11
			258-184	1¾ x .260 x 9⅜			259-383	1¾ x .225 x 10¾
							259-384	1¾ x .260 x 10¾
							259-385	1¾ x .280 x 10¾
257	250-102	352-102	258-345	2½ x .225 x 8¾	250-109	353-109	259-347	2½ x .225 x 9⅞
	250-103	352-103	258-346	2½ x .260 x 8¾	250-110	353-110	259-348	2½ x .260 x 9⅞
					250-111	353-111	259-349	2½ x .280 x 9⅞
258	250-102	352-102	258-345	2½ x .225 x 8¾	250-109	353-109	259-347	2½ x .225 x 9⅞
	250-103	352-103	258-346	2½ x .260 x 8¾	250-110	353-110	259-348	2½ x .260 x 9⅞
					250-111	353-111	259-349	2½ x .280 x 9⅞
260	250-131	352-131		2¾ x .225 x 9¼	250-136	353-136	259-136	2¾ x .225 x 11¾
	250-132	352-132		2¾ x .260 x 9¼	250-137	353-137	259-137	2¾ x .260 x 11¾
			258-388	2¾ x .225 x 9⅜	250-286	353-286	259-286	2¾ x .280 x 11⅞
			258-389	2¾ x .260 x 9⅜				
261	250-102	352-102	258-102	2½ x .225 x 8¾	250-236	353-236	259-236	2½ x .225 x 11½
	250-103	352-103	258-103	2½ x .260 x 8¾	250-237	353-237	259-237	2½ x .260 x 11½
					250-114	353-114	259-114	2½ x .280 x 11½
262	250-038	352-038	258-038	2 x .225 x 9¼	250-049	353-049	259-049	2 x .225 x 11½
	250-039	352-039	258-039	2 x .260 x 9¼	250-050	353-050	259-050	2 x .260 x 11½
					250-057	353-057	259-057	2 x .280 x 11½
263	250-076	352-076		2¼ x .225 x 9¼	250-090	353-090		2¼ x .225 x 11⅞
	250-077	352-077		2¼ x .260 x 9¼	250-091	353-091		2¼ x .260 x 11⅞
			258-085	2¼ x .225 x 9⅜	250-092	353-092		2¼ x .280 x 11⅞
			258-086	2¼ x .260 x 9⅜			259-087	2¼ x .225 x 11½
							259-088	2¼ x .260 x 11½
							259-089	2¼ x .280 x 11½
264	250-102	352-102	258-102	2½ x .225 x 8¾	250-236	353-236	259-236	2½ x .225 x 11½
	250-103	352-103	258-103	2½ x .260 x 8¾	250-237	353-237	259-237	2½ x .260 x 11½
					250-114	353-114	259-114	2½ x .280 x 11½
265	250-141	352-141	258-141	3 x .225 x 9⅜	250-149	353-149	259-149	3 x .225 x 11⅞
	250-142	352-142	258-142	3 x .260 x 9⅜	250-150	353-150	259-150	3 x .260 x 11⅞
					250-151	353-151	259-151	3 x .280 x 11⅞
266	250-205	353-205	N.A.	1¾ x .225 x 10¾	250-205	353-205	N.A.	1¾ x .225 x 10¾
267	250-017	352-017		1¾ x .225 x 9¼	250-023	353-023		1¾ x .225 x 11
	250-018	352-018		1¾ x .260 x 9¼	250-024	353-024		1¾ x .260 x 11
			258-183	1¾ x .225 x 9⅜	250-025	353-025		1¾ x .280 x 11
			258-184	1¾ x .260 x 9⅜			259-383	1¾ x .225 x 10¾
							259-384	1¾ x .260 x 10¾
							259-385	1¾ x .280 x 10¾
268	250-389	353-389	N.A.	1 11/32 x .175 x 10⅜	250-389	353-389	N.A.	1 11/32 x .175 x 10⅜
	250-390	353-390		1 11/32 x .195 x 10⅜	250-390	353-390		1 11/32 x .195 x 10⅜
269	250-383	353-383	N.A.	1 17/32 x .175 x 9⅜	250-383	353-383	N.A.	1 17/32 x .175 x 9⅜
	250-384	353-384		1 17/32 x .195 x 9⅜	250-384	353-384		1 17/32 x .195 x 9⅜
270	250-377	353-377	N.A.	1 15/32 x .175 x 9¼	250-377	353-377	N.A.	1 15/32 x .175 x 9¼
	250-378	353-378		1 15/32 x .195 x 9¼	250-378	353-378		1 15/32 x .195 x 9¼

Bold Type—Recommended Application N.A.—Not Available

MAR 006519

DRUM BRAKE APPLICATION
DRILLED SEGMENTS

SHOE NO.	PRIMARY			SECONDARY		
	SAFTIGRIP	SILVERTIP	SIZE	SAFTIGRIP	SILVERTIP	SIZE
255	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
256	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
257	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
258	388-001	286-001	2½ x .225 x 7½	389-110		2½ x .260 x 9⅞
	388-201	286-201	2½ x .260 x 7½	389-114	287-114	2½ x .280 x 9⅞
				389-173	287-173	2½ x .310 x 9⅞
260	388-126	286-126	2¾ x .225 x 9	389-145	287-145	2¾ x .280 x 11⅝
	388-127	286-127	2¾ x .260 x 9	389-146	287-146	2¾ x .310 x 11⅝
261	388-098	286-098	2½ x .225 x 9⅞	389-124		2½ x .260 x 11⅞
	388-099	286-099	2½ x .260 x 9⅞	389-131	287-131	2½ x .280 x 12
				389-132	287-132	2½ x .310 x 12
262	388-050	286-050	2 x .225 x 9⅞	389-063	287-063	2 x .260 x 11⅞
	388-051	286-051	2 x .260 x 9⅞	389-066	287-066	2 x .280 x 11⅞
				389-067	287-067	2 x .310 x 11⅞
263	388-006	286-006	2¼ x .225 x 9⅞	389-006	287-006	2¼ x .280 x 12
	388-206	286-206	2¼ x .260 x 9⅞	389-206	287-206	2¼ x .310 x 12
264	388-098	286-098	2½ x .225 x 9⅞	389-124		2½ x .260 x 11⅞
	388-099	286-099	2½ x .260 x 9⅞	389-131	287-131	2½ x .280 x 12
				389-132	287-132	2½ x .310 x 12
265	388-130	286-130	3 x .225 x 9⅞	389-150	287-150	3 x .260 x 11⅞
	388-131	286-131	3 x .260 x 9⅞	389-153	287-153	3 x .280 x 12
				389-154	287-154	3 x .310 x 12
266	AVAILABLE BONDED ONLY			AVAILABLE BONDED ONLY		
267	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
268	389-389	N.A.	1 25/32 x .175 x 10⅜	389-389	N.A.	1 25/32 x .175 x 10⅜
	389-390		1 25/32 x .195 x 10⅜	389-390		1 25/32 x .195 x 10⅜
269	389-383	N.A.	1 17/32 x .175 x 9⅝	389-383	N.A.	1 17/32 x .175 x 9⅝
	389-384		1 17/32 x .195 x 9⅝	389-384		1 17/32 x .195 x 9⅝
270	389-377	N.A.	1 5/32 x .175 x 9¼	389-377	N.A.	1 5/32 x .175 x 9¼
	389-378		1 5/32 x .195 x 9¼	389-378		1 5/32 x .195 x 9¼

Bold Type—Recommended Application N.A.—Not Available

DRUM BRAKE APPLICATION
BONDING SEGMENTS

SHOE NO.	PRIMARY				SECONDARY			
	TRU GUARD	SAFTIGRIP	SILVERTIP	SIZE	TRU GUARD	SAFTIGRIP	SILVERTIP	SIZE
271	250-394 250-395	353-394 353-395	N.A.	1 29/32 x .175 x 10 3/8 1 29/32 x .195 x 10 3/8	250-394 250-395	353-394 353-395	N.A.	1 29/32 x .175 x 10 3/8 1 29/32 x .195 x 10 3/8
272	250-038 250-039	352-038 352-039	258-038 258-039	2 x .225 x 9 1/4 2 x .260 x 9 1/4	250-049 250-050 250-057	353-049 353-050 353-057	259-049 259-050 259-057	2 x .225 x 11 1/2 2 x .260 x 11 1/2 2 x .280 x 11 1/2
273	N.R.	354-121 354-122 354-123	263-121 263-122 263-123	2 1/2 x .260 x 12 1/2 2 1/2 x .290 x 12 1/2 2 1/2 x .320 x 12 1/2	N.R.	354-124 354-125 354-126	263-124 263-125 263-126	2 1/2 x .260 x 14 1/2 2 1/2 x .290 x 14 1/2 2 1/2 x .320 x 14 1/2
274	250-141 250-142	352-141 352-142	258-141 258-142	3 x .225 x 9 3/8 3 x .260 x 9 3/8	250-149 250-150 250-151	353-149 353-150 353-151	259-149 259-150 259-151	3 x .225 x 11 7/8 3 x .260 x 11 7/8 3 x .280 x 11 7/8
275	250-102 250-103	352-102 352-103	258-102 258-103	2 1/2 x .225 x 8 3/4 2 1/2 x .260 x 8 3/4	250-236 250-237 250-114	353-236 353-237 353-114	259-236 259-237 259-114	2 1/2 x .225 x 11 1/2 2 1/2 x .260 x 11 1/2 2 1/2 x .280 x 11 1/2
278	250-141 250-142	352-141 352-142	258-141 258-142	3 x .225 x 9 3/8 3 x .260 x 9 3/8	250-149 250-150 250-151	353-149 353-150 353-151	259-149 259-150 259-151	3 x .225 x 11 7/8 3 x .260 x 11 7/8 3 x .280 x 11 7/8
280	250-038 250-039	352-038 352-039	258-038 258-039	2 x .225 x 9 1/4 2 x .260 x 9 1/4	250-049 250-050 250-057	353-049 353-050 353-057	259-049 259-050 259-057	2 x .225 x 11 1/2 2 x .260 x 11 1/2 2 x .280 x 11 1/2
282	250-038 250-039	352-038 352-039	258-038 258-039	2 x .225 x 9 1/4 2 x .260 x 9 1/4	250-049 250-050 250-057	353-049 353-050 353-057	259-049 259-050 259-057	2 x .225 x 11 1/2 2 x .260 x 11 1/2 2 x .280 x 11 1/2
283	250-017 250-018	352-017 352-018	258-252 258-253	1 3/4 x .225 x 9 1/4 1 3/4 x .260 x 9 1/4 1 3/4 x .225 x 9 3/8 1 3/4 x .260 x 9 3/8	250-026 250-027 250-028	353-026 353-027 353-028	259-257 259-258 259-259	1 3/4 x .225 x 11 7/8 1 3/4 x .260 x 11 7/8 1 3/4 x .280 x 11 7/8 1 3/4 x .225 x 11 3/4 1 3/4 x .260 x 11 3/4 1 3/4 x .280 x 11 3/4
284	250-131 250-132	352-131 352-132	258-308 258-309	2 3/4 x .225 x 9 1/4 2 3/4 x .260 x 9 1/4 2 3/4 x .225 x 9 3/8 2 3/4 x .260 x 9 3/8	250-136 250-137 250-286	353-136 353-137 353-286	259-136 259-137 259-286	2 3/4 x .225 x 11 3/4 2 3/4 x .260 x 11 3/4 2 3/4 x .280 x 11 7/8
285	N.R.	N.R.	N.R.		N.R.	N.R.	N.R.	
286	250-032 250-033	352-032 352-033	258-032 258-033	2 x .225 x 7 1/2 2 x .260 x 7 1/2	250-042 250-043 250-044	353-042 353-043 353-044	259-045 259-046 259-047	2 x .225 x 9 7/8 2 x .260 x 9 7/8 2 x .280 x 9 7/8 2 x .225 x 9 3/4 2 x .260 x 9 3/4 2 x .280 x 9 3/4
288	250-017 250-018	352-017 352-018	258-193 258-194	1 3/4 x .225 x 9 1/4 1 3/4 x .260 x 9 1/4 1 3/4 x .225 x 9 3/8 1 3/4 x .260 x 9 3/8	250-023 250-024 250-025	353-023 353-024 353-025	259-333 259-334 259-335	1 3/4 x .225 x 11 1 3/4 x .260 x 11 1 3/4 x .280 x 11 1 3/4 x .225 x 10 3/4 1 3/4 x .260 x 10 3/4 1 3/4 x .280 x 10 3/4

Bold Type—Recommended Application N.R.—Not Recommended N.A.—Not Available

DRUM BRAKE APPLICATION
DRILLED SEGMENTS

SHOE NO.	PRIMARY			SECONDARY		
	SAFTIGRIP	SILVERTIP	SIZE	SAFTIGRIP	SILVERTIP	SIZE
271	389-394 389-395	N.A.	1 29/32 x .175 x 10 3/8 1 29/32 x .195 x 10 3/8	389-394 389-395	N.A.	1 29/32 x .175 x 10 3/8 1 29/32 x .195 x 10 3/8
272	388-050 388-051	286-050 286-051	2 x .225 x 9 3/8 2 x .260 x 9 3/8	389-063 389-066 389-067	287-063 287-066 287-067	2 x .250 x 11 7/8 2 x .280 x 11 7/8 2 x .310 x 11 7/8
273	N.R.	CB2042PD CB2042PDX CB2042PDXX	2 1/2 x .250 x 12 3/4 2 1/2 x .290 x 12 3/4 2 1/2 x .320 x 12 3/4	N.R.	CB2042SD CB2042SDX CB2042SDXX	2 1/2 x .250 x 14 2 1/2 x .290 x 14 2 1/2 x .320 x 14
274	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
275	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
278	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
280	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
282	AVAILABLE BONDED ONLY			AVAILABLE BONDED ONLY		
283	AVAILABLE BONDED ONLY			AVAILABLE BONDED ONLY		
284	388-126 388-127	286-126 286-127	2 1/4 x .225 x 9 2 1/4 x .260 x 9	389-145 389-146	287-145 287-146	2 1/4 x .280 x 11 5/8 2 1/4 x .310 x 11 5/8
285	N.R.	CB4640D CB4640DX CB4640DXX	4 x .500 x 15 5/8 4 x .530 x 15 5/8 4 x .560 x 15 5/8	N.R.	CB4640D CB4640DX CB4640DXX	4 x .500 x 15 5/8 4 x .530 x 15 5/8 4 x .560 x 15 5/8
286	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
288	BONDED LINING O.E.M.			BONDED LINING O.E.M.		

Bold Type—Recommended Application N.R.—Not Recommended N.A.—Not Available

DRUM BRAKE APPLICATION
BONDING SEGMENTS

SHOE NO.	PRIMARY				SECONDARY			
	TRU GUARD	SAFTIGRIP	SILVERTIP	SIZE	TRU GUARD	SAFTIGRIP	SILVERTIP	SIZE
290	250-102 250-103	352-102 352-103	258-102 259-103	2½ x .225 x 8¾ 2½ x .260 x 8¾	250-112 250-113 250-295	353-112 353-113 353-295	259-350 259-351 259-352	2½ x .225 x 11 2½ x .260 x 11 2½ x .280 x 10⅞ 2½ x .280 x 11
291	250-038 250-039	352-038 352-039	258-038 258-039	2 x .225 x 9¼ 2 x .260 x 9¼	250-049 250-050 250-057	353-049 353-050 353-057	259-049 259-050 259-057	2 x .225 x 11½ 2 x .260 x 11½ 2 x .280 x 11½
293	250-131 250-132	352-131 352-132	 258-388 258-389	2¾ x .225 x 9¼ 2¾ x .260 x 9¼ 2¾ x .225 x 9⅛ 2¾ x .260 x 9⅛	250-136 250-137 250-286	353-136 353-137 353-286	259-136 259-137 259-286	2¾ x .225 x 11¾ 2¾ x .260 x 11¾ 2¾ x .280 x 11⅞
294	250-141 250-142	352-141 352-142	258-141 258-142	3 x .225 x 9⅛ 3 x .260 x 9⅛	250-149 250-150 250-151	353-149 353-150 353-151	259-149 259-150 259-151	3 x .225 x 11⅞ 3 x .260 x 11⅞ 3 x .280 x 11⅞
297	250-396 250-397	353-396 353-397	N.A.	2⅛ x .195 x 10⅝ 2⅛ x .225 x 10⅝	250-396 250-397	353-396 353-397	N.A.	2⅛ x .195 x 10⅝ 2⅛ x .225 x 10⅝
298	250-390 250-391	353-390 353-391	N.A.	1 23/32 x .195 x 10⅜ 1 23/32 x .225 x 10⅜	250-390 250-391	353-390 353-391	N.A.	1 23/32 x .195 x 10⅜ 1 23/32 x .225 x 10⅜
299	N.R.	354-121 354-122 354-123	263-121 263-122 263-123	2½ x .260 x 12½ 2½ x .290 x 12½ 2½ x .320 x 12½	N.R.	354-124 354-125 354-126	263-124 263-125 263-126	2½ x .260 x 14½ 2½ x .290 x 14½ 2½ x .320 x 14½
300	250-102 250-103	352-102 352-103	258-345 258-346	2½ x .225 x 8¾ 2½ x .260 x 8¾	250-109 250-110 250-111	353-109 353-110 353-111	259-347 259-348 259-349	2½ x .225 x 9⅞ 2½ x .260 x 9⅞ 2½ x .280 x 9⅞
301	250-032 250-033	352-032 352-033	258-032 258-033	2 x .225 x 7½ 2 x .260 x 7½	250-042 250-043 250-044	353-042 353-043 353-044	 259-045 259-046 259-047	2 x .225 x 9⅞ 2 x .260 x 9⅞ 2 x .280 x 9⅞ 2 x .225 x 9¾ 2 x .260 x 9¾ 2 x .280 x 9¾
304	250-102 250-103	352-102 352-103	258-345 258-346	2½ x .225 x 8¾ 2½ x .260 x 8¾	250-109 250-110 250-111	353-109 353-110 353-111	259-347 259-348 259-349	2½ x .225 x 9⅞ 2½ x .260 x 9⅞ 2½ x .280 x 9⅞
305	N.R.	N.R.	259-241 259-242	2½ x .280 x 13 2½ x .310 x 13	N.R.	N.R.	259-241 259-242	2½ x .280 x 13 2½ x .310 x 13
306	250-072 250-073	352-072 352-073	258-072 258-073	2¼ x .225 x 8⅝ 2¼ x .260 x 8⅝	250-083 250-084	353-083 353-084	259-083 259-084	2¼ x .250 x 11 2¼ x .280 x 11
307	N.R.	N.R.	259-151 ~~259-156~~	3 x .280 x 11⅞ ~~3 x .310 x 12½~~	N.R.	N.R.	259-151 ~~259-156~~	3 x .280 x 11⅞ ~~3 x .310 x 12½~~
308	250-205	353-205	N.A.	1¾ x .225 x 10¼	250-205	353-205	N.A.	1¾ x .225 x 10¼
309	250-102 250-103	352-102 352-103	258-102 258-103	2½ x .225 x 8¾ 2½ x .260 x 8¾	250-236 250-237 250-114	353-236 353-237 353-114	259-236 259-237 259-114	2½ x .225 x 11½ 2½ x .260 x 11½ 2½ x .280 x 11½

Bold Type—Recommended Application N.R.—Not Recommended N.A.—Not Available

DRUM BRAKE APPLICATION
DRILLED SEGMENTS

SHOE NO.	PRIMARY			SECONDARY		
	SAFTIGRIP	SILVERTIP	SIZE	SAFTIGRIP	SILVERTIP	SIZE
290	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
291	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
293	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
294	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
297	389-396 389-397	N.A.	2⅛ x .195 x 10⅝ 2⅛ x .225 x 10⅝	389-396 389-397	N.A.	2⅛ x .195 x 15⅝ 2⅛ x .225 x 10⅝
298	389-390 389-391	N.A.	1²⁵⁄₃₂ x .195 x 10⅜ 1²⁵⁄₃₂ x .225 x 10⅜	389-390 389-391	N.A.	1²⁵⁄₃₂ x .195 x 10⅜ 1²⁵⁄₃₂ x .225 x 10⅜
299	N.R.	CB2039PD CB2039PDX CB2039PDXX	2½ x .260 x 12¼ 2½ x .290 x 12¼ 2½ x .320 x 12¼	N.R.	CB2039SD CB2039SDX CB2039SDXX	2½ x .260 x 15 2½ x .290 x 15 2½ x .320 x 15
300	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
301	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
304	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
305	N.R.	CB2131PD CB2131PDX CB2131PDXX	2½ x .260 x 11⅝ 2½ x .290 x 11⅝ 2½ x .320 x 11⅝	N.R.	CB2131SD CB2131SDX CB2131SDXX	2½ x .260 x 13 2½ x .290 x 13 2½ x .320 x 13
306	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
307	N.R.	CB2137PD CB2137PDX CB2137PDXX	3 x .260 x 11⅝ 3 x .290 x 11⅝ 3 x .320 x 11⅝	N.R.	CB2137SD CB2137SDX CB2137SDXX	3 x .260 x 13 3 x .290 x 13 3 x .320 x 13
308	AVAILABLE BONDED ONLY			AVAILABLE BONDED ONLY		
309	BONDED LINING O.E.M.			BONDED LINING O.E.M.		

Bold Type—Recommended application N.R.—Not Recommended N.A.—Not Available

MAR 006524

DRUM BRAKE APPLICATION
BONDING SEGMENTS

SHOE NO.	PRIMARY				SECONDARY			
	TRU GUARD	SAFTIGRIP	SILVERTIP	SIZE	TRU GUARD	SAFTIGRIP	SILVERTIP	SIZE
310	N.R.	N.R.	263-046	2 x .250 x 10½	N.R.	N.R.	263-055	2 x .260 x 12⅝
			263-047	2 x .290 x 10½			263-056	2 x .290 x 12⅝
			263-048	2 x .320 x 10½			263-057	2 x .320 x 12⅝
312	250-102	352-102	258-345	2½ x .225 x 8¾	250-109	353-109	259-347	2½ x .225 x 9⅞
	250-103	352-103	258-346	2½ x .260 x 8¾	250-110	353-110	259-348	2½ x .260 x 9⅞
					250-111	353-111	259-349	2½ x .280 x 9⅞
313	250-131	352-131		2¾ x .225 x 9¼	250-136	353-136	259-136	2¾ x .225 x 11¾
	250-132	352-132		2¾ x .260 x 9¼	250-137	353-137	259-137	2¾ x .260 x 11¾
			258-308	2¾ x .225 x 9⅞	250-286	353-286	259-286	2¾ x .280 x 11⅞
			258-309	2¾ x .260 x 9⅞				
314	N.R.	N.R.	259-151	3 x .280 x 11⅞	N.R.	N.R.	259-151	3 x .280 x 11⅞
			~~259-150~~	~~3 x .310 x 12¼~~			~~259-150~~	~~3 x .310 x 12¼~~
315	250-383	353-383	N.A.	1 17/32 x .175 x 9⅞	250-383	353-383	N.A.	1 17/32 x .175 x 9⅞
	250-384	353-384		1 17/32 x .195 x 9⅞	250-384	353-384		1 17/32 x .195 x 9⅞
316	N.R.	N.R.	259-241	2½ x .280 x 13	N.R.	N.R.	259-241	2½ x .280 x 13
			259-242	2½ x .310 x 13			259-242	2½ x .310 x 13
320	N.R.	354-121	263-121	2½ x .260 x 12½	N.R.	354-124	263-124	2½ x .260 x 14½
		354-122	263-122	2½ x .290 x 12½		354-125	263-125	2½ x .290 x 14½
		354-123	263-123	2½ x .320 x 12½		354-126	263-126	2½ x .320 x 14½
326	250-038	352-038	258-038	2 x .225 x 9¼	250-215	353-215	259-215	2 x .260 x 10¾
	250-039	352-039	258-039	2 x .260 x 9¼	250-051	353-051	259-051	2 x .280 x 11
329	250-032	352-032	258-032	2 x .225 x 7½	250-042	353-042		2 x .225 x 9⅞
	250-033	352-033	258-033	2 x .260 x 7½	250-043	353-043		2 x .260 x 9⅞
					250-044	353-044		2 x .280 x 9⅞
							259-045	2 x .225 x 9¾
							259-046	2 x .260 x 9¾
							259-047	2 x .280 x 9¾
330	250-102	352-102	258-345	2½ x .225 x 8¾	250-109	353-109	259-347	2½ x .225 x 9⅞
	250-103	352-103	258-346	2½ x .260 x 8¾	250-110	353-110	259-348	2½ x .260 x 9⅞
					250-111	353-111	259-349	2½ x .280 x 9⅞
331	250-017	352-017		1¾ x .225 x 9¼	250-023	353-023		1¾ x .225 x 11
	250-018	352-018		1¾ x .260 x 9¼	250-024	353-024		1¾ x .250 x 11
			258-183	1¾ x .225 x 9⅞	250-025	353-025		1¾ x .280 x 11
			258-184	1¾ x .260 x 9⅞			259-333	1¾ x .225 x 10¾
							259-334	1¾ x .260 x 10¾
							259-335	1¾ x .280 x 10¾
332	250-072	352-072	258-072	2¼ x .225 x 8⅝	250-083	353-083	259-083	2¼ x .250 x 11
	250-073	352-073	258-073	2¼ x .260 x 8⅝	250-084	353-084	259-084	2¼ x .280 x 11
333	250-102	352-102	258-102	2½ x .225 x 8¾	250-112	353-112	259-350	2½ x .225 x 11
	250-103	352-103	258-103	2½ x .260 x 8¾	250-113	353-113	259-351	2½ x .250 x 11
					250-295	353-295		2½ x .280 x 10⅞
							259-352	2½ x .280 x 11

Bold Type—Recommended Application N.R.—Not Recommended N.A.—Not Available

DRUM BRAKE APPLICATION
DRILLED SEGMENTS

SHOE NO.	PRIMARY			SECONDARY		
	SAFTIGRIP	SILVERTIP	SIZE	SAFTIGRIP	SILVERTIP	SIZE
310	N.R.	CB2040PD	2 x .260 x 10	N.R.	CB2040SD	2 x .260 x 13
		CB2040PDX	2 x .290 x 10		CB2040SDX	2 x .290 x 13
		CB2040PDXX	2 x .320 x 10		CB2040SDXX	2 x .320 x 13
312	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
313	388-126	286-126	2¾ x .225 x 9	389-145	287-145	2¾ x .280 x 11⅝
	388-127	286-127	2¾ x .260 x 9	389-146	287-146	2¾ x .310 x 11⅝
314	N.R.	CB2137PD	2½ x .260 x 11⅝	N.R.	CB2137SD	2½ x .260 x 13
		CB2137PDX	2½ x .290 x 11⅝		CB2137SDX	2½ x .290 x 13
		CB2137PDXX	2½ x .320 x 11⅝		CB2137SDXX	2½ x .320 x 13
		CB2140PD	2½ x .225 x 11⅝		CB2140TSD	2½ x .260 x 13
		CB2140PDX	2½ x .260 x 11⅝		CB2140TSDX	2½ x .280 x 13
		CB2140PDXX	2½ x .280 x 11⅝		CB2140TSDXX	2½ x .310 x 13
315	389-383	N.A.	1 17/32 x .175 x 9⅜	389-383	N.A.	1 17/32 x .175 x 9⅜
	389-384		1 17/32 x .195 x 9⅜	389-384		1 17/32 x .195 x 9⅜
316	N.R.	CB2131PD	2½ x .260 x 11⅝	N.R.	CB2131SD	2½ x .260 x 13
		CB2131PDX	2½ x .290 x 11⅝		CB2131SDX	2½ x .290 x 13
		CB2131PDXX	2½ x .320 x 11⅝		CB2131SDXX	2½ x .320 x 13
320	N.R.	CB2042PD	2½ x .260 x 12¾	N.R.	CB2042SD	2½ x .260 x 14
		CB2042PDX	2½ x .290 x 12¾		CB2042SDX	2½ x .290 x 14
		CB2042PDXX	2½ x .320 x 12¾		CB2042SDXX	2½ x .320 x 14
325	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
329	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
330	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
331	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
332	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
333	BONDED LINING O.E.M.			BONDED LINING O.E.M.		

Bold Type—Recommended Application N.R.—Not Recommended N.A.—Not Available

DRUM BRAKE APPLICATION
BONDING SEGMENTS

SHOE NO.	PRIMARY				SECONDARY			
	TRU GUARD	SAFTIGRIP	SILVERTIP	SIZE	TRU GUARD	SAFTIGRIP	SILVERTIP	SIZE
334	250-038 250-039	352-038 352-039	258-038 258-039	2 x .225 x 9¼ 2 x .260 x 9¼	250-049 250-050 250-057	353-049 353-050 353-057	259-049 259-050 259-057	2 x .225 x 11½ 2 x .260 x 11½ 2 x .280 x 11½
335	250-102 250-103	352-102 352-103	258-102 258-103	2½ x .225 x 8¾ 2½ x .260 x 8¾	250-236 250-237 250-114	353-236 353-237 353-114	259-236 259-237 259-114	2½ x .225 x 11½ 2½ x .260 x 11½ 2½ x .280 x 11½
336	250-141 250-142	352-141 352-142	258-141 258-142	3 x .225 x 9⅞ 3 x .260 x 9⅞	250-149 250-150 250-151	353-149 353-150 353-151	259-149 259-150 259-151	3 x .225 x 11⅞ 3 x .260 x 11⅞ 3 x .280 x 11⅞
337	250-131 250-132	352-131 352-132	~~258-308~~ ~~258-309~~	2¾ x .225 x 9¼ 2¾ x .260 x 9¼ 2¾ x .225 x 9⅜ 2¾ x .260 x 9⅜	250-136 250-137 250-286	353-136 353-137 353-286	259-136 259-137 259-286	2¾ x .225 x 11¾ 2¾ x .260 x 11¾ 2¾ x .280 x 11⅞
340	250-049 250-050	352-049 352-050	258-049 258-050	2 x .225 x 11½ 2 x .260 x 11½	250-218 250-219 250-220	353-218 353-219 353-220	~~259-310~~ 259-219 259-220	2 x .225 x 13 2 x .225 x 12½ 2 x .260 x 13 2 x .280 x 13
345	250-237 250-114	352-237 352-114	258-237 ~~258-119~~	2½ x .260 x 11½ 2½ x .280 x 11½ 2½ x .280 x 11⅞	250-241 250-242	353-241 353-242	259-241 259-242	2½ x .280 x 13 2½ x .310 x 13
346	N.R.	N.R.	N.R.		N.R.	N.R.	N.R.	
347	250-131 250-132	352-131 352-132	~~258-308~~ ~~258-309~~	2¾ x .225 x 9¼ 2¾ x .260 x 9¼ 2¾ x .225 x 9⅜ 2¾ x .260 x 9⅜	250-136 250-137 250-286	353-136 353-137 353-286	259-136 259-137 259-286	2¾ x .225 x 11¾ 2¾ x .260 x 11¾ 2¾ x .280 x 11⅞
348	250-102 250-103	352-102 352-103	258-345 258-346	2½ x .225 x 8¾ 2½ x .260 x 8¾	250-109 250-110 250-111	353-109 353-110 353-111	~~259-347~~ ~~259-348~~ ~~259-349~~	2½ x .225 x 9⅞ 2½ x .260 x 9⅞ 2½ x .280 x 9⅞
351	250-375 250-376	353-375 353-376	N.A.	1¹⁄₁₆ x .195 x 7¾ 1¹⁄₁₆ x .225 x 7¾	250-375 250-376	353-375 353-376	N.A.	1¹⁄₁₆ x .195 x 7¾ 1¹⁄₁₆ x .225 x 7¾
352	250-068 250-069	352-068 352-069	~~258-316~~ ~~258-317~~	2¼ x .225 x 7½ 2¼ x .260 x 7½ 2¼ x .225 x 7¼ 2¼ x .260 x 7¼	250-079 250-080 250-081	353-079 353-080 353-081	~~259-076~~ ~~259-085~~ ~~259-086~~	2¼ x .225 x 9⅞ 2¼ x .260 x 9⅞ 2¼ x .250 x 9⅞ 2¼ x .225 x 9¼ 2¼ x .250 x 9⅜ 2¼ x .280 x 9⅜
353	250-004 250-005	352-004 352-005	~~258-184~~ ~~258-185~~	1½ x .225 x 7⅞ 1½ x .260 x 7⅞ 1½ x .225 x 8¼ 1½ x .260 x 8¼	250-007 250-008 250-009	353-007 353-008 353-009	~~259-187~~ 259-188 ~~259-189~~	1½ x .225 x 9⅞ 1½ x .260 x 9⅞ 1½ x .280 x 9⅞ 1½ x .225 x 9⅜ 1½ x .260 x 9⅜ 1½ x .280 x 9⅜
354	250-381 250-382	353-381 353-382	N.A.	1¹³⁄₃₂ x .195 x 7¾ 1¹³⁄₃₂ x .225 x 7¾	250-381 250-382	353-381 353-382	N.A.	1¹³⁄₃₂ x .195 x 7¾ 1¹³⁄₃₂ x .225 x 7¾
356	N.A.	~~352-088~~ ~~352-089~~	N.A.	1⅞ x .225 x 7½ 1⅞ x .260 x 7½	N.A.	~~353-087~~ ~~353-088~~ ~~353-089~~	N.A.	1⅞ x .225 x 9¾ 1⅞ x .260 x 9¾ 1⅞ x .280 x 9¾

Bold Type—Recommended Application N.R.—Not Recommended N.A.—Not Available

MAR 006527

DRUM BRAKE APPLICATION
DRILLED SEGMENTS

SHOE NO.	PRIMARY			SECONDARY		
	SAFTIGRIP	SILVERTIP	SIZE	SAFTIGRIP	SILVERTIP	SIZE
334	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
335	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
336	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
337	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
340	388-064 388-065	286-064 286-065	2 x .260 x 10⅛ 2 x .280 x 10⅛	389-070 389-071	287-070 287-071	2 x .260 x 13 2 x .280 x 13
345	388-118 388-119	286-118 286-119	2½ x .280 x 11½ 2½ x .310 x 11½	389-135 389-136	287-135 287-136	2½ x .280 x 13 2½ x .310 x 13
346	N.R.	CB1252D CB1252DX CB1252DXX	5 x .500 x 15⅞ 5 x .530 x 15⅞ 5 x .560 x 15⅞	N.R.	CB1252D CB1252DX CB1252DXX	5 x .500 x 15⅞ 5 x .530 x 15⅞ 5 x .560 x 15⅞
347	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
348	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
351	389-375 389-376	N.A.	1 1/16 x .195 x 7¾ 1 1/16 x .225 x 7¾	389-375 389-376	N.A.	1 1/16 x .195 x 7¾ 1 1/16 x .225 x 7¾
352	388-076 388-077	286-076 286-077	2¼ x .225 x 7⅝ 2¼ x .260 x 7⅝	389-080 389-081 389-083	287-080 287-081 287-083	2¼ x .225 x 9⅞ 2¼ x .260 x 9⅞ 2¼ x .280 x 9⅞
353	388-020 388-021	286-020 286-021	1½ x .225 x 7⅝ 1½ x .260 x 7⅝	389-020 389-021 389-023	287-020 287-021 287-023	1½ x .225 x 9⅞ 1½ x .260 x 9⅞ 1½ x .280 x 9⅞
354	389-381 389-382	N.A.	1 11/32 x .195 x 7¾ 1 11/32 x .225 x 7¾	389-381 389-382	N.A.	1 11/32 x .195 x 7¾ 1 11/32 x .225 x 7¾
356	388-142 388-143	N.A.	1 3/16 x .225 x 6⅛ 1 3/16 x .260 x 6⅛	389-190 389-191 389-192	N.A.	1 3/16 x .225 x 8⅝ 1 3/16 x .260 x 8⅝ 1 3/16 x .280 x 8⅝

Bold Type—Recommended Application N.R.—Not Recommended N.A.—Not Available

MAR 006528

DRUM BRAKE APPLICATION
BONDING SEGMENTS

SHOE NO.	PRIMARY				SECONDARY			
	TRU GUARD	SAFTIGRIP	SILVERTIP	SIZE	TRU GUARD	SAFTIGRIP	SILVERTIP	SIZE
360	N.A.	352-014	N.A.	1¼ x .225 x 9¾	N.A.	353-014	N.A.	1¼ x .225 x 9¾
		352-015		1¼ x .260 x 9¾		353-015		1¼ x .260 x 9¾
361	N.R.	354-124	263-124	2½ x .260 x 14½	N.R.	354-124	263-124	2½ x .260 x 14½
		354-125	263-125	2½ x .290 x 14½		354-125	263-125	2½ x .290 x 14½
		354-126	263-126	2½ x .320 x 14½		354-126	263-126	2½ x .320 x 14½
362	250-032	352-032	258-032	2 x .225 x 7½	250-042	353-042		2 x .225 x 9⅞
	250-033	352-033	258-033	2 x .260 x 7½	250-043	353-043		2 x .260 x 9⅞
					250-044	353-044		2 x .280 x 9⅞
							259-045	2 x .225 x 9¾
							259-046	2 x .260 x 9¾
							259-047	2 x .280 x 9¾
363	250-038	352-038	258-038	2 x .225 x 9¼	250-049	353-049	259-049	2 x .225 x 11½
	250-039	352-039	258-039	2 x .260 x 9¼	250-050	353-050	259-050	2 x .260 x 11½
					250-057	353-057	259-057	2 x .280 x 11½
364	250-049	352-049	258-049	2 x .225 x 11½	250-218	353-218		2 x .225 x 13
	250-050	352-050	258-050	2 x .260 x 11½			259-310	2 x .225 x 12½
					250-219	353-219	259-219	2 x .260 x 13
					250-220	353-220	259-220	2 x .280 x 13
365	250-038	352-038	258-038	2 x .225 x 9¼	250-049	353-049	259-049	2 x .225 x 11½
	250-039	352-039	258-039	2 x .260 x 9¼	250-050	353-050	259-050	2 x .260 x 11½
					250-057	353-057	259-057	2 x .280 x 11½
366	250-237	352-237	258-237	2½ x .260 x 11½	250-241	353-241	259-241	2½ x .280 x 13
	250-114	352-114		2½ x .290 x 11½	250-242	353-242	259-242	2½ x .310 x 13
			258-119	2½ x .250 x 11⅞				
368	N.R.	N.R.	N.R.		N.R.	N.R.	N.R.	

Bold Type—Recommended Application N.R.—Not Recommended N.A.—Not Available

DRUM BRAKE APPLICATION
DRILLED SEGMENTS

SHOE NO.	PRIMARY			SECONDARY		
	SAFTIGRIP	SILVERTIP	SIZE	SAFTIGRIP	SILVERTIP	SIZE
360	BONDED LINING O.E.M.			BONDED LINING O.E.M.		
361	N.R.	CB2060PD CB2060PDX CB2060PDXX	2½ x .260 x 13⅝ 2½ x .290 x 13⅝ 2½ x .320 x 13⅝	N.R.	CB2060SD CB2060SDX CB2060SDXX	2½ x .260 x 15 2½ x .290 x 15 2½ x .320 x 15
362	388-066 388-067	N.A.	2 x .225 x 6⅞ 2 x .260 x 6⅞	389-187 389-188 389-189	N.A.	2 x .225 x 8⅝ 2 x .260 x 8⅝ 2 x .280 x 8⅝
363	388-050 388-051	286-050 286-051	2 x .225 x 9⅜ 2 x .260 x 9⅜	389-063 389-066 389-067	287-063 287-066 287-067	2 x .260 x 11⅞ 2 x .280 x 11⅞ 2 x .310 x 11⅞
364	388-064 388-065	286-064 286-065	2 x .260 x 10⅛ 2 x .280 x 10⅛	389-070 389-071	287-070 287-071	2 x .260 x 13 2 x .280 x 13
365	388-050 388-051	286-050 286-051	2 x .225 x 9⅜ 2 x .260 x 9⅜	389-063 389-066 389-067	287-063 287-066 287-067	2 x .260 x 11⅞ 2 x .280 x 11⅞ 2 x .310 x 11⅞
366	388-118 388-119	286-118 286-119	2½ x .280 x 11½ 2½ x .310 x 11½	389-135 389-136	287-135 287-136	2½ x .280 x 13 2½ x .310 x 13
368	N.R.	CB4639D CB4639DX CB4639DXX	5 x .500 x 15⅝ 5 x .530 x 15⅝ 5 x .560 x 15⅝	N.R.	CB4639D CB4639DX CB4639DXX	5 x .500 x 15⅝ 5 x .530 x 15⅝ 5 x .560 x 15⅝

Bold Type—Recommended Application N.R.—Not Recommended N.A.—Not Available

DISC BRAKE APPLICATION
GRIZZLY

F.M.S.I. SET NO.	INTEGRALLY MOLDED SET NO.	DRILLED PAD NO.*	DRILLED PLATE NO.*
702-D23	160-702-D23	.....	.....
705	160-705	.....	.....
716-D27	160-716	.....	.....
719-D2	160-719	.....	.....
723	160-723	.....	.....
724-D4	160-724	.....	.....
727-D8	160-727-D8	.....	.....
728-D1	160-728-D1	123-728	106-D1
728-D13	160-728-D13	124-728A Inner	107-D13 Inner
		125-728A Outer	108-D13 Outer
730-D11	160-730-D11	123-730	106-D11
731-D18	160-731-D18	.....	.....
732-D10	160-732-D10	.....	.....
736-D31	160-736	.....	.....
751-D19	160-751-D19	.....	.....
755-D21	160-755-D21	.....	.....
762-D3	160-762-D3	123-762	106-D3
770	160-770	.....	.....
771-D20	160-771-D20	.....	.....
772-D16	160-772-D16	.....	.....
773-D12	160-773-D12	124-773 Inner	107-D12 Inner
		125-773 Outer	108-D12 Outer
774-D22	160-774-D22	.....	.....
776-D14	160-776-D14	124-776 Inner	107-D14 Inner
		125-776 Outer	108-D14 Outer
778-D38	160-778-D38	.....	.....
779-D36	160-779-D36	.....	.....

*Where two part numbers are shown, both must be ordered for complete set.

MAR 006531

NUMERICAL LISTING
BONDING SEGMENTS

SEGMENT NO.					DIMENSIONS	DRUM	O/S	
TRU-GUARD	SAFTIGRIP		G.G. SILVERTIP				SEG.	
250-	352-	353-	258-	259-	WIDE × THICK × LONG	DIA.	NO.	SHOE NO.
004	004				1½ × .225 × 7⅝	9	005	113, 145, 171, 244, 363 Prt.
005	005				1½ × .250 × 7⅝	9	---	O/S for 004
007		007			1½ × .225 × 9⅛	9	008	See 008
008		008			1½ × .250 × 9⅛	9	009	113, 145, 171, 244, 363 Sec.
009		009			1½ × .290 × 9⅛	9	---	O/S for 008
010	010				1¾ × .225 × 7⅛	9	011	131, 136, 137, 193, 196 Prt.
011	011				1¾ × .250 × 7⅛	9	---	O/S for 010
013	013				1¾ × .195 × 8⅝	9	017	149, 189 Prt.
			013		1¾ × .195 × 8⅝	9	193	149, 189 Prt.
	014				1¾ × .225 × 9⅛	9	015	360 Prt.
		014			1¾ × .225 × 9⅛	9	015	360 Sec.
	015	015			1¾ × .260 × 9⅛	9	---	O/S for 014
016		016		016	1¾ × .195 × 8⅝	9	017	149, 189 Sec. – See 017
017	017				1¾ × .225 × 9⅛	9	018	9, 17, 31, 55, 151, 256, 257, 283, 298, 331 Prt. – O/S for 013
017		017			1¾ × .225 × 9⅛	9	018	111, 136, 137, 193, 196 Sec. – 40 Prt. & Sec. – O/S for 016
				017	1¾ × .225 × 9⅛	9	194	111, 136, 137, 193, 196 Sec. – O/S for 016
018	018	018			1¾ × .260 × 9⅛	9	---	O/S for 017
023	023				1¾ × .225 × 11	11	024	30 Prt.
023		023			1¾ × .225 × 11	11	024	See 024
024	024				1¾ × .260 × 11	11	---	O/S for 023
024		024			1¾ × .250 × 11	11	025	31, 151, 256, 257, 298, 331 Sec.
025		025			1¾ × .280 × 11	11	---	O/S for 024
026		026			1¾ × .225 × 11⅛	11	027	30 Sec. – See 027
027		027			1¾ × .250 × 11⅛	11	028	9, 17, 55, 293 Sec. – O/S for 026
029		029			1¾ × .280 × 11⅛	11	---	O/S for 027
	~~029~~	~~029~~	~~029~~		1¾ × .225 × 7½	9	031	356 Prt.
	~~031~~	31	~~031~~		1¾ × .250 × 7½	9	---	O/S for 030
032	032		032		2 × .225 × 7½	9	033	5, 100, 114, 135, 158, 195, 242, 245, 286, 301, 329, 362 Prt.
033	033		033		2 × .250 × 7½	9	---	O/S for 032
038	038		038		2 × .225 × 9⅛	10	039	4, 10, 11, 14, 42, 80, 152, 153, 161, 176, 182, 191, 228, 247, 253, 262, 272, 280, 282, 291, 325, 334, 363, 365 Prt.
038		038			2 × .225 × 9⅛	10	039	51 Prt. & Sec.
039	039	039	039		2 × .260 × 9⅛	10	---	O/S for 038
042		042			2 × .225 × 9⅛	10	043	See 043
043		043			2 × .260 × 9⅛	10	044	5, 100, 114, 135, 158, 195, 242, 245, 286, 301, 329, 362 Sec.
044		044			2 × .290 × 9⅛	10	---	O/S for 043
				045	2 × .225 × 9¾	9	046	See 046
				046	2 × .250 × 9¾	9	047	5, 100, 114, 135, 158, 195, 242, 245, 286, 301, 329, 362 Sec.
				047	2 × .280 × 9¾	9	---	O/S for 046
049		049			2 × .225 × 11½	11	050	2, 2H, 53, 190 Prt. & Sec.
049	049				2 × .225 × 11½	11	050	33, 62, 138, 194, 340, 364 Prt. – O/S for 325
			049		2 × .225 × 11½	11	050	33, 62, 138, 194, 340, 364 Prt. – 2, 2H, 53, 190 Prt. & Sec.
049		049		049	2 × .225 × 11½	11	050	2, 2H, 53, 190 Prt. & Sec. – O/S for 325 – See 050
050	050		050		2 × .260 × 11½	11	---	O/S for 049
050		050		050	2 × .290 × 11½	11	057	10, 11, 14, 42, 80, 161, 182, 191, 228, 253, 262, 272, 280, 282, 291, 334, 363, 365 Sec. – O/S for 049
051		051		051	2 × .280 × 11	11	---	O/S for 215
057		057		057	2 × .280 × 11½	11	---	O/S for 050
068	068				2¼ × .225 × 7⅛	9	069	115, 146, 172, 243, 352 Prt.
069	069				2¼ × .260 × 7⅛	9	---	O/S for 068
071	071		071		2¼ × .195 × 8⅝	9	072	150, 180 Prt.
072	072		072		2¼ × .225 × 8⅝	9	073	154, 255, 305, 332 Prt. – O/S for 071
073	073		073		2¼ × .260 × 8⅝	9	---	O/S for 072
075		075		075	2¼ × .195 × 9¼	9	076	150, 180 Sec.
076	076				2¼ × .225 × 9¼	9	077	6, 12, 177, 253 Prt.
076		076			2¼ × .225 × 9¼	9	---	O/S for 075
				076	2¼ × .225 × 9¼	9	085	O/S for 075 – See 085
077	077				2¼ × .250 × 9¼	9	---	O/S for 076
079		079			2¼ × .225 × 9¾	9	080	See 080
080		080			2¼ × .250 × 9¾	9	081	115, 146, 172, 243, 352 Sec.
081		081			2¼ × .280 × 9¾	9		O/S for 080

NUMERICAL LISTING
BONDING SEGMENTS

SEGMENT NO.					DIMENSIONS	DRUM	O.S	
TRU-GUARD	CAFTIGRIP		D.D. SILVERTIP					
250-	352-	353-	258-	259-	WIDE × THICK × LONG	DIA.	SEG. NO.	SHOE NO.
083		083		083	2¾ × .260 × 11	10	084	154, 255, 306, 332 Sec.
084		084		084	2¾ × .280 × 11	10	---	O/S for 083
			085		2¾ × .225 × 9¾	11	086	6, 12, 177, 263 Pri.
			086		2¾ × .260 × 9¾	11	---	O/S for 085
				087	2¾ × .225 × 11½	11	088	See 088
				088	2¾ × .260 × 11½	11	089	6, 12, 177, 263 Sec.
				089	2¾ × .280 × 11½	11	---	O/S for 088
090		090			2¾ × .225 × 11⅞	11	091	See 091
091		091			2¾ × .260 × 11⅞	11	092	6, 12, 177, 263 Sec.
092		092			2¾ × .280 × 11⅞	11	---	O/S for 091
				095	2¾ × .260 × 9¾	9	096	115, 146, 172, 243, 352 Sec.
				096	2¾ × .280 × 9¾	9	---	O/S for 095
102	102				2½ × .225 × 8¾	10	103	3, 13, 15, 19, 78, 81, 101, 112, 126, 131, 139, 155, 156, 159, 160, 169, 170, 174, 183, 241, 246, 257, 258, 261, 264, 275, 290, 300, 304, 309, 312, 330, 333, 335, 348 Pri.
102		102			2½ × .225 × 8¾	10	103	57 Pri. & Sec.
			102		2½ × 225 × 8¾	10	103	13, 15, 19, 78, 81, 126, 131, 139, 155, 156, 160, 169, 170, 174 183, 261, 264, 275, 290, 309, 333, 335 Pri.
103	103	103	103		2½ × 260 × 8¾	10	---	O/S for 102
109		109			2½ × 225 × 9¾	10	110	See 110
110		110			2½ × .260 × 9¾	10	111	3, 101, 112, 159, 241, 246, 257, 258, 300, 304, 312, 330, 348 Sec.
111		111			2½ × .280 × 9¾	10	---	O/S for 110
112		112			2¾ × .225 × 11	11	113	See 113
113		113			2¾ × .260 × 11	11	295	78, 155, 169, 170, 290, 333 Sec.
114	114	114		114	2½ × .280 × 11¾	11	---	O/S for 237
			119		2¾ × .280 × 11¾	11	---	O/S for 237
131	131				2¾ × .225 × 9¾	11	132	88, 120, 181, 227, 254, 260, 284, 293, 313, 337, 347 Pri.
132	132				2¾ × .260 × 9¾	11	---	O/S for 131
136		136		136	2¾ × .225 × 11¾	11	137	See 137
137		137		137	2¾ × .260 × 11¾	11	286	88, 120, 181, 227, 254, 260, 284, 293, 313, 337, 347 Sec.
141	141		141		3 × .225 × 9¾	11	142	16, 125, 147, 148, 157, 184, 185, 265, 274, 278, 294, 336 Pri.
142	142		142		3 × .260 × 9¾	11	---	O/S for 141
149		149		149	3 × .225 × 11¾	11	150	See 150
150		150		150	3 × .260 × 11¾	11	151	16, 125, 147, 148, 157, 184, 185, 265, 274, 278, 294, 336 Sec.
				151	3 × .280 × 11¾	11	---	307, 314 Pri. & Sec. —O/S for 150
151		151			3 × .280 × 11¾	11	---	O/S for 150
			164		3½ × .260 × 9¾	11	165	24, 124 Pri.
			165		3½ × .280 × 9¾	11	---	O/S for 164
				172	3½ × .280 × 11¾	11	177	24, 124 Sec.
				177	3½ × .310 × 11¾	11	---	O/S for 172
			184		1½ × .225 × 8¾	9	185	113, 145, 171, 244, 353 Pri.
			185		1½ × 260 × 8¾	9	---	O/S for 184
				187	1½ × .225 × 9¾	9	188	See 188
				188	1½ × .250 × 9¾	9	189	113, 145, 171, 244, 353 Sec.
				189	1¾ × .280 × 9¾	9	---	O/S for 188
			190		1¾ × .225 × 8	9	191	111, 136, 137, 193, 196 Pri.
			191		1¾ × .250 × 8	9	---	O/S for 190
			193		1¾ × .225 × 9¾	9	194	31, 151, 256, 257, 298, 331 Pri. —40 Pri. & Sec. —O/S for 013
			194		1¾ × .250 × 9¾	9	---	O/S for 193
				194	1¾ × .250 × 9¾	9	---	O/S for 017
		~~202~~	~~202~~	~~202~~	1¾ × .225 × 9¾	9	203	See 203
		~~203~~	~~203~~	~~203~~	1¾ × .250 × 9¾	9	204	356 Sec.
		~~294~~	~~294~~	~~294~~	1¾ × .280 × 9¾	9	---	O/S for 294
205		205			1¾ × .225 × 10¾	10	---	266, 306 Pri. & Sec.
		215		215	2 × .250 × 10¾	10	351	4, 152, 153, 176, 247, 326 Sec.
218		218			2 × .225 × 13	12	219	See 219
219		219		219	2 × .250 × 13	12	220	7, 33, 82, 123, 136, 194, 340, 364 Sec.
220		220		220	2 × .280 × 13	12	---	O/S for 219
223	223		223		2¼ × .225 × 10¾	10	224	20, 70, 197 Pri.

MAR 006533

NUMERICAL LISTING
BONDING SEGMENTS

SEGMENT NO.					DIMENSIONS	DRUM	O/S	
TRU-GUARD	SAFTIGRIP		D.D. SILVERTIP				SEG.	
250-	352-	353-	258-	259-	WIDE × THICK × LONG	DIA.	NO.	SHOE NO.
224	224		224		2¾ × 250 × 10⅝	11	---	O/S for 223
225		225			2¾ × 225 × 13	12	226	See 226
226		226			2¾ × .250 × 13	12	227	20, 70, 197 Sec
227		227			2¾ × .280 × 13	12	---	O/S for 226
236	236				2¾ × 225 × 11⅝	11	---	O/S for 237 — See 237
		236		236	2¾ × 225 × 11⅝	11	237	See 237
237	237				2¾ × 250 × 11⅝	11	114	64, 65, 69, 74, 127, 345, 366 Pri. — O/S for 236
			237		2¾ × 250 × 11¼	11	119	64, 65, 69, 74, 127, 345, 366 Pri.
237		237		237	2¾ × 250 × 11⅝	11	114	13, 15, 19, 91, 125, 131, 139, 156, 160, 174, 183, 261, 264 275, 309, 335 Sec. — O/S for 236
239	239				2¾ × .225 × 12½	12	---	O/S for 328
241		241			2¾ × .280 × 13	12	242	64, 65, 69, 74, 127, 345, 366 Sec.
				241	2¾ × .280 × 13	12	242	64, 65, 69, 74, 127, 345, 366 Sec. — 305, 316 Pri. & Sec.
242		242		242	2¾ × .310 × 13	12	---	O/S for 241
				246	1¾ × 225 × 12½	12	247	30 Sec.
				247	1¾ × .250 × 12½	12	---	O/S for 246
			249		1¾ × .225 × 10¾	11	250	30 Pri.
			250		1¾ × 250 × 10¾	11	---	O/S for 249
			252		1¾ × .225 × 9¾	11	253	9, 17, 55, 283 Pri.
			253		1¾ × 250 × 9¾	11	---	O/S for 252
				257	1¾ × 225 × 11¾	11	258	See 258
				258	1¾ × .250 × 11¾	11	259	9, 17, 55, 283 Sec.
				259	1¾ × 280 × 11¾	11	---	O/S for 258
				291	2¾ × .225 × 12½	12	292	See 292
				292	2¾ × 250 × 12½	12	293	20, 70, 197 Sec.
				293	2¾ × .250 × 12½	12	---	O/S for 292
296		296		296	2¾ × .280 × 11⅝	11	---	O/S for 137
289	289				3½ × .250 × 9¾	11	290	24, 124 Pri.
290	290				3½ × .280 × 9¾	11	---	O/S for 289
291		291			3½ × 280 × 11⅝	11	292	24, 124 Sec.
292		292			3½ × .310 × 11⅝	11	---	O/S for 291
295		295			2½ × .280 × 10⅛	10	---	O/S for 113
			308		2¾ × .225 × 9¾	11	309	58, 120, 181, 227, 254, 259, 264, 293, 313, 337, 347 Pri.
			309		2¾ × .250 × 9¾	11	---	O/S for 308
				310	2 × 225 × 12½	12	219	See 219
			316		2¾ × 225 × 7¾	9	317	115, 146, 172, 243, 352 Pri.
			317		2¾ × .260 × 7¾	9	---	O/S for 316
				320	1¹⁵⁄₁₆ × .195 × 11½	11	321	46, 84 Pri. & Sec.
				321	1¹⁵⁄₁₆ × .225 × 11½	11	---	O/S for 320
				322	2¹⁄₁₆ × 195 × 12½	12	323	49, 50, 86 Pri. & Sec.
				323	2¹⁄₁₆ × .225 × 12½	12	---	O/S for 322
				324	2¹⁄₁₆ × .195 × 11½	11	325	47, 85 Pri. & Sec.
				325	2¹⁄₁₆ × .225 × 11½	11	---	O/S for 324
326	326				2 × .195 × 11½	11	049	46, 84 Pri. & Sec.
327	327				2¼ × .195 × 11½	11	236	47, 85 Pri. & Sec.
328	328				2¾ × .195 × 12½	12	239	49, 50, 86 Pri. & Sec.
				333	1¾ × .225 × 10¾	10	334	See 334
				334	1¾ × 250 × 10¾	10	335	31, 151, 256, 257, 288, 331 Sec.
				335	1¾ × 280 × 10¾	10	---	O/S for 334
			345		2¾ × 225 × 8¾	9	346	3, 101, 112, 159, 241, 246, 257, 258, 300, 304, 312, 330, 348 Pri. — 57 Pri. & Sec
			346		2¾ × 250 × 8¾	9	---	O/S for 345
				347	2¾ × .225 × 8¾	9	348	See 348
				348	2¾ × 250 × 8¾	9	349	3, 101, 112, 159, 241, 246, 257, 258, 300, 304, 312, 330, 348 Sec.
				349	2¾ × 280 × 8¾	9	---	O/S for 348
				350	2¾ × 225 × 11	10	351	See 351
				351	2¾ × 250 × 11	10	352	18, 155, 168, 170, 290, 303 Sec.
				352	2¾ × 280 × 11	10	---	O/S for 351
375		375			1⅞ × 195 × 7¾	7¾	376	351 Fwd. & Rev
376		376			1⅞ × 225 × 7¾	7¾	---	O/S for 375
377		377			1⅞ × 195 × 8¼	8¼	376	152, 163, 168, 270 Fwd. & Rev

NUMERICAL LISTING
BONDING SEGMENTS

SEGMENT NO.					DIMENSIONS	DRUM	O.S SEG.	SHOE NO.
TRU-GUARD	SAFTIGRIP		O.D. SILVERTIP					
250-	352-	353-	358-	259-	WIDE × THICK × LONG	DIA.	NO.	
378		378			1½ × .195 × 9¼	9¼₆	---	O/S for 377
381		381			1⅞ × .195 × 7¾	7⅞	382	354 Fwd. & Rev.
382		382			1⅞ × .225 × 7¾	7⅞	---	O/S for 381
383		383			1¹³⁄₃₂ × .175 × 9¾	9¹⁵⁄₁₆	384	164, 167, 269, 315 Fwd. & Rev
384		384			1¹³⁄₃₂ × .195 × 9¾	9¼₆	---	O/S for 383
387		387			1¹³⁄₃₂ × .195 × 9¾	9¼₆	388	166 Fwd. & Rev.
388		388			1¹³⁄₃₂ × .225 × 9¾	9¼₆	---	O/S for 387
389		389			1¹³⁄₃₂ × .175 × 10¾	9²³⁄₃₂	390	268 Fwd. & Rev.
390		390			1¹³⁄₃₂ × .195 × 10¾	9²³⁄₃₂	391	298 Fwd. & Rev. – O/S for 389
391		391			1¹³⁄₃₂ × .225 × 10¾	9²³⁄₃₂	---	O/S for 390
392		392			1²⁹⁄₃₂ × .195 × 9¾	9¼₆	393	165 Fwd. & Rev.
393		393			1²⁹⁄₃₂ × .225 × 9¾	9¼₆	---	O/S for 392
394		394			1²⁹⁄₃₂ × .175 × 10¾	9²⁷⁄₃₂	395	271 Fwd. & Rev.
395		395			1²⁹⁄₃₂ × .195 × 10¾	9²⁷⁄₃₂	---	O/S for 394
396		396			2¼ × .195 × 10¾	9²³⁄₃₂	397	297 Fwd. & Rev.
397		397			2¼ × .225 × 10¾	9²³⁄₃₂	---	O/S for 396

NUMERICAL LISTING
BONDING SEGMENTS—ADDITIONAL ITEMS

SEGMENT NO.		DIMENSIONS	DRUM DIA.	O/S SEG. NO.	SHOE NO.
SAFTIGRIP TRUCK	COMMERCIAL SILVERTIP				
354-003	...	1½ x .225 x 15⅞	12	...	Ford Tractor
354-029	263-029	1¾ x .260 x 14	14	030	89 Fwd. & Rev.
354-030	263-030	1¾ x .290 x 14	14	031	O/S for 029
354-031	263-031	1¾ x .320 x 14	14	...	O/S for 030
354-046	263-046	2 x .260 x 10½	13	047	73 Rev.—123*, 310* Pri.
354-047	263-047	2 x .290 x 10½	13	048	O/S for 046
354-048	263-048	2 x .320 x 10½	13	...	O/S for 047
354-055	263-055	2 x .260 x 12⅝	13	056	7*, 33R*, 123* Pri.
354-056	263-056	2 x .290 x 12⅝	13	057	O/S for 055—33R* Sec.
354-057	263-057	2 x .320 x 12⅝	13	...	O/S for 056
354-058	263-058	2 x .260 x 14½	14	059	92 Pri. & Sec.
354-059	263-059	2 x .290 x 14½	14	060	O/S for 058
354-060	263-060	2 x .320 x 14½	14	...	O/S for 059
354-061	263-061	2 x .260 x 15½	14	062	28, 73 Pri.
354-062	263-062	2 x .290 x 15½	14	063	O/S for 061
354-063	263-063	2 x .320 x 15½	14	...	O/S for 062
354-093	263-093	2¼ x .260 x 12⅝	14	094	36, 63 Pri.
354-094	263-094	2¼ x .290 x 12⅝	14	095	O/S for 093
354-095	263-095	2¼ x .320 x 12⅝	14	...	O/S for 094
354-096	263-096	2¼ x .260 x 14	13	097	36, 63 Sec.
354-097	263-097	2¼ x .290 x 14	13	098	O/S for 096
354-098	263-098	2¼ x .320 x 14	13	...	O/S for 097
354-099	263-099	2¼ x .260 x 16¾	15	100	91 Fwd. & Rev.
364-100	263-100	2¼ x .290 x 16¾	15	101	O/S for 099
354-101	263-101	2¼ x .320 x 16¾	15	...	O/S for 100
354-121	263-121	2½ x .260 x 12½	13	122	8, 60, 109, 133, 273, 299, 320 Pri.
354-122	263-122	2½ x .290 x 12½	13	123	O/S for 121
354-123	263-123	2½ x .320 x 12½	13	...	O/S for 122
354-124	263-124	2½ x .260 x 14½	13	125	8, 60, 109, 133, 273, 299, 320 Sec.—72, 361, Pri. & Sec.
354-125	263-125	2½ x .290 x 14½	13	126	O/S for 124
354-126	263-126	2½ x .320 x 14½	13	...	O/S for 125
354-128	263-128	2½ x .260 x 17¾	16	129	90 Fwd. & Rev.
354-129	263-129	2½ x .290 x 17¾	16	130	O/S for 128
354-130	263-130	2½ x .320 x 17¾	16	...	O/S for 129

*S...ertip only recommended for these applications.

NUMERICAL LISTING
BONDING SEGMENTS—ADDITIONAL ITEMS

SEGMENT NO.		DIMENSIONS	DRUM DIA.	O/S SEG. NO.	SHOE NO.
SAFTIGRIP TRUCK	COMMERCIAL SILVERTIP				
354-133	263-133	2¾ x .260 x 9⅜	11	134	132, 248 Pri.
354-134	263-134	2¾ x .290 x 9⅜	11	135	O/S for 133
354-135	263-135	2¾ x .320 x 9⅜	11	...	O/S for 134
354-138	263-138	2¾ x .250 x 11⅞	11	139	132, 248 Sec.
354-139	263-139	2¾ x .290 x 11⅞	11	140	O/S for 138
354-140	263-140	2¾ x .320 x 11⅞	11	...	O/S for 139
354-152	263-152	3 x .260 x 17½	16	153	103, 116, Fwd. & Rev.
354-153	263-153	3 x .290 x 17½	16	154	O/S for 152
354-154	263-154	3 x .320 x 17½	16	...	O/S for 153
354-179	263-179	3½ x .260 x 18	16	180	104 Fwd. & Rev.
354-180	263-180	3½ x .290 x 18	16	181	O/S for 179
354-181	263-181	3½ x .320 x 18	16	...	O/S for 180
354-186	263-186	3½ x .310 x 11½	15	187	39 Rev.
354-187	263-187	3½ x .340 x 11½	15	188	O/S for 186
354-188	263-188	3½ x .370 x 11½	15	...	O/S for 187
354-189	263-189	3½ x .310 x 16⅝	15	190	39 Fwd. & Rev.
354-190	263-190	3½ x .340 x 16⅝	15	191	O/S for 189
354-191	263-191	3½ x .370 x 16⅝	15	...	O/S for 190
354-192	263-192	3½ x .375 x 14¾	14⅛	193	22 Pri. & Sec.
354-193	263-193	3½ x .405 x 14¾	14⅛	...	O/S for 192
354-198	263-198	4 x .375 x 15⅜	15	199	41, 88, 108, 140, 238 Pri. & Sec.—130 Fwd. & Rev.
354-199	263-199	4 x .405 x 15⅜	15	...	O/S for 198
354-251	...	1 x .156 x 8	7	...	...
354-254	...	2 x .135 x 6¾	7	...	95

MAR 006537

NUMERICAL LISTING
DRILLED SEGMENTS

SEGMENT NO. SAFTIGRIP 388-	SAFTIGRIP 389-	O.D. SILVERTIP 286-	O.D. SILVERTIP 287-	DIMENSIONS WIDE × THICK × LONG	DRUM DIA.	O/S SEG. NO.	SHOE NO.
001		001		2½ × 225 × 7½	9½	201	241, 246, 258 Prt
006		006		2¼ × 225 × 9¾	11	206	253 Prt.
	006		006	2¼ × .280 × 12	11	206	253 Sec.
007		007		2½ × 225 × 8½	10	207	169, 170 Prt.
	007		007	2½ × 250 × 11	10	207	169, 170 Sec.
008		008		1¾ × 250 × 10⅝	12	208	30 Prt
	008		008	1¾ × 250 × 13	12	208	30 Sec.
	012		012	2 × 250 × 9¾	9	212	6, 100 Sec.
014		014		1¾ × 280 × 9¾	9	214	137, 193 Prt.
017		017		1¾ × 225 × 8¾	10	217	31 Prt.
	017		017	1¾ × 250 × 11	10	217	31 Sec.
020		020		1½ × 225 × 7¾	9	021	113, 145, 171, 244, 353 Prt.
	020		020	1½ × .225 × 9¾	9	021	See 021
021		021		1½ × .280 × 7¾	9	---	O/S for 020
	021		021	1½ × 250 × 9¾	9	023	113, 145, 171, 244, 353 Sec.
	023		023	1¾ × .280 × 9¾	9	---	O/S for 021
024		024		1¾ × .225 × 7¾	9½	025	136, 196 Prt.
	024		024	1¾ × .250 × 9¾	9	025	137, 193 Sec.
025		025		1¾ × .260 × 7¾	9½	---	O/S for 024
	025		025	1¾ × 280 × 9¾	9	---	O/S for 024
	026		026	1¾ × .225 × 9¾	9½	027	136, 196 Sec.
	027		027	1¾ × .260 × 9¾	9½	---	O/S for 026
028		028		1¾ × 225 × 8¾	10	029	151 Prt.
029		029		1¾ × .260 × 8¾	9½	---	O/S for 028
	032		032	1¾ × 260 × 11	10	033	151 Sec.
	033		033	1¾ × 280 × 11	10	---	O/S for 032
	034		034	1¾ × [illegible] × 11¾	[illegible] 11	035	See 035
	035		035	1¾ × .250 × 11¾	11	037	9, 17, 55 Sec.
	037		037	1¾ × .280 × 11¾	11	---	O/S for 035
038		038		1¾ × 225 × 10⅝	11	039	9, 17, 55 Prt.
039		039		1¾ × 250 × 10⅝	11	---	O/S for 038
044		044		2 × 225 × 7½	9½	045	135, 195, 242, 245 Prt.
045		045		2 × 250 × 7½	9½	---	O/S for 044
046		046		2 × 225 × 7⅝	9	047	5, 100 Prt.
047		047		2 × 250 × 7⅝	9	---	O/S for 046
050		050		2 × .225 × 9¾	11	051	10, 11, 14, 42, 80, 161, 182, 191, 228, 262, 272, 363, 365 Prt.
051		051		2 × 250 × 9¾	11	---	O/S for 050
	052		052	2 × .250 × 9¾	9½	054	See 054
054		054		2 × .225 × 9¾	10	055	152, 153 Prt.
	054		054	2 × 280 × 9¾	9½	055	135, 195, 242, 245 Sec.
055		055		2 × 250 × 9¾	10	---	O/S for 054
	055		055	2 × 310 × 9¾	9½	---	O/S for 054
	058		058	2 × .280 × 10¾	10	059	152, 153 Sec.
	059		059	2 × .310 × 10¾	10	---	O/S for 058
	063		063	2 × 260 × 11¾	11	066	See 066
064		064		2 × 260 × 10¾	12	065	33, 62, 138, 194, 340, 364 Prt.
065		065		2 × .280 × 10¾	12	---	O/S for 064
066				2 × 225 × 8¾	9	067	362 Prt.
	066		066	2 × .280 × 11¾	11	067	10, 11, 14, 42, 80, 161, 182, 191, 228, 262, 272, 363, 365 Sec.
067				2 × 250 × 8¾	9	---	O/S for 362
	067		067	2 × 310 × 11¾	11	---	O/S for 066
	070		070	2 × 250 × 13	12	071	33, 62, 138, 194, 340, 364 Sec.
	071		071	2 × 290 × 13	12	---	O/S for 070
076		076		2¼ × .225 × 7¾	9	077	115, 146, 172, 243, 352 Prt.
077		077		2¼ × 260 × 7¾	9	---	O/S for 076
078		078		2¼ × 225 × 8¾	10	079	154 Prt.
079		079		2¼ × 250 × 8¾	10	---	O/S for 078
080		080		2¼ × 225 × 9¾	[illegible]	081	6 Prt.
	080		080	2¼ × 225 × 9¾	9	081	See 081
081		081		2¼ × 250 × 9¾	[illegible]	---	O/S for 080
	081		081	2¼ × 280 × 9¾	9	083	115, 146, 172, 243, 352 Sec.
	083		083	2¼ × 280 × 9¾	9	---	O/S for 081
084		084		2¼ × 225 × 10¾	12	085	20, 70, 197 Prt
085		085		2¼ × 250 × 10¾	12	---	O/S for 084
088		088		2¼ × 225 × 10¾	[illegible]	089	12 Prt.

MAR 006538

NUMERICAL LISTING
DRILLED SEGMENTS

SEGMENT NO.				DIMENSIONS	DRUM	O/S SEG.	SHOE NO.
SAFTIGRIP		O.D. SILVERTIP					
388-	389-	286-	287-	WIDE × THICK × LONG	DIA.	NO.	
	088		088	2¼ × .260 × 11	10	089	154 Sec.
089		089		2¼ × 260 × 10⅝	11	---	O/S for 086
	089		089	2¼ × 290 × 11	10	---	O/S for 088
	092		092	2¼ × 260 × 11⅛	11	093	6 Sec.
	092		093	2¼ × 280 × 11⅛	11	---	O/S for 092
096		096		2½ × 225 × 8⅝	10	097	78, 155 Pri.
	096		096	2¼ × 225 × 11⅛	11	097	See 097
097		097		2¼ × 260 × 8⅝	10	---	O/S for 96
	097		097	2¼ × 260 × 11⅛	11	099	12 Sec.
098		098		2½ × 225 × 9⅝	11	099	13, 15, 19, 81, 125, 131, 139, 156, 160, 174 261, 264 Pri.
099		099		2¼ × 260 × 8⅝	11	---	O/S for 098
	099		099	2¼ × .280 × 11⅛	11	---	O/S for 097
	101		101	2¼ × .260 × 13	12	104	See 104
104		104		2½ × .260 × 9⅝	11½	105	183 Pri.
	104		104	2¼ × 280 × 13	12	105	20, 70, 197 Sec.
105		105		2½ × 280 × 9⅝	11½	---	O/S for 104
	105		105	2¼ × .310 × 13	12	---	O/S for 104
	110			2½ × .260 × 9⅝	9½	114	See 114
	114		114	2½ × .280 × 9⅝	9½	173	241, 246, 258 Sec.
116		116		2½ × 280 × 11½	11	---	69 Pri.
118		118		2½ × 280 × 11½	12	119	64, 65, 127, 345, 366 Pri.
	118		118	2½ × .290 × 11	10	---	O/S for 120
119		119		2½ × .310 × 11½	12	---	O/S for 118
	120		120	2½ × 260 × 11	10	118	78, 155 Sec.
	124			2½ × 260 × 11⅛	11	131	See 131
126		126		2¾ × .225 × 9	11	127	260, 284 313 Pri.
127		127		2¾ × 260 × 9	11	---	O/S for 126
130		130		3 × 225 × 9⅝	11	131	16, 125, 147, 148, 157, 255 Pri.
131		131		3 × .260 × 9⅝	11	---	O/S for 130
	131		131	2½ × 280 × 12	11	132	13, 15, 19, 81, 125, 131, 139 156, 160, 174, 261 264 Sec.
	132		132	2½ × .310 × 12	11	---	O/S for 131
132		132		3 × 260 × 9⅝	11½	133	184 Pri.
133		133		3 × 280 × 9⅝	11½	---	O/S for 132
	134		134	2½ × .310 × 12	11½	---	183 Sec.
	135		135	2½ × 280 × 13	12	136	See 136
	135		136	2½ × .310 × 13	12	---	64, 65, 127, 345, 366 Sec.
140		140		3½ × 225 × 9⅝	11⅛	141	24, 124 Pri
	140		140	2½ × .310 × 13	12	---	69 Sec.
141		141		3½ × 260 × 9⅝	11⅛	---	O/S for 140
142				1¾ × 225 × 6⅛	9	143	356 Pri.
143				1¾ × 260 × 6⅛	9	---	O/S for 142
	145		145	2¾ × .280 × 11⅝	11	146	260, 284, 313 Sec.
	146		146	2¾ × .310 × 11⅝	11	---	O/S for 145
	150		150	3 × .260 × 11⅛	11	153	16 Sec. – See 153
	153		153	3 × 280 × 12	11	154	125, 147, 148, 157, 255 Sec. – O/S for 150
	154		154	3 × .310 × 12	11	---	O/S for 153
	155		156	3 × .280 × 12	11½	156	See 156
	156		156	3 × 310 × 12	11½	---	184 Sec.
	157		157	3½ × .260 × 12	11⅛	158	24, 124 Sec.
	158		158	3½ × .310 × 12	11⅛	---	O/S for 157
	173		173	2½ × 310 × 9⅝	9½	---	O/S for 114
	187			2 × 225 × 8⅝	9	188	See 188
	188			2 × 260 × 8⅝	9	189	362 Sec.
	189			2 × .280 × 8⅝	9	---	O/S for 188
	190			1¾ × 225 × 8⅝	9	191	See 191
	191			1¾ × 260 × 8⅝	9	192	356 Sec.
	192			1¾ × 280 × 8⅝	9	---	O/S for 191
206		206		2½ × 260 × 7⅛	9½	---	O/S for 206
207		207		2½ × 260 × 8⅛	10	---	O/S for 207
	207		207	2½ × 280 × 11	10	---	O/S for 207
208		208		1¾ × 280 × 10⅛	12	---	O/S for 208
	208		208	1¾ × 280 × 10	12	---	O/S for 208
	212		212	2 × .275 × 9⅛	9	---	O/S for 212
214		214		1¾ × 280 × 9⅛	9	---	O/S for 214
217		217		1¾ × 280 × 8⅛	10	---	O/S for 217

MAR 006539

NUMERICAL LISTING
DRILLED SEGMENTS

SEGMENT NO.				DIMENSIONS	DRUM	O/S	
CAFTIGRIP		O.D. SILVERTIP				SEG.	
388-	389-	286-	287-	WIDE × THICK × LONG	DIA.	NO.	SHOE NO.
	217		217	1¾ × .280 × 11	10	---	O/S for 917
	375			1⅞ × .195 × 7¾	7⅞	376	351 Pri. & Sec.
	375			1⅞ × .225 × 7¾	7⅞	---	O/S for 375
	377			1⅝ × .175 × 9¾	9⅛	378	162, 163, 168, 270 Pri. & Sec.
	378			1⅝ × .195 × 9¾	9⅛	---	O/S for 377
	381		[illegible]	[illegible] × .195 × 7¾	7⅞	382	354 Pri. & Sec.
	382		[illegible]	[illegible] × .225 × 7¾	7⅞	---	O/S for 381
	383			1⅞ × .175 × 9¾	9⅛	384	164, 167, 269, 315 Pri. & Sec.
	384			1⅞ × .195 × 9¾	9⅛	---	O/S for 383
	387			1⅞ × .195 × 9¾	9⅛	388	166 Pri. & Sec.
	388			1⅞ × .225 × 9¾	9⅛	---	O/S for 387
	389		[illegible]	[illegible] × .175 × 10⅜	9⅞	390	268 Pri. & Sec.
	390		[illegible]	[illegible] × .195 × 10⅜	9⅞	391	298 Pri. & Sec. – O/S for 389
	391		[illegible]	[illegible] × .225 × 10⅜	9⅞	---	O/S for 390
	392			1⅝ × .195 × 9¾	9⅛	393	165 Pri. & Sec.
	393			1⅝ × .225 × 9¾	9⅛	---	O/S for 392
	394			1⅝ × .175 × 10⅜	9⅞	395	271 Pri. & Sec.
	395			1⅝ × .195 × 10⅜	9⅞	---	O/S for 394
	396			2¼ × .195 × 10⅜	9⅞	397	297 Pri. & Sec.
	397			2¼ × .225 × 10⅜	9⅞	---	O/S for 396

NUMERICAL LISTING
DRILLED SEGMENTS — ADDITIONAL ITEMS

SEGMENT NO. COMMERCIAL SILVERTIP	DIMENSIONS WIDE × THICK × LONG	DRUM DIA.	O/S SEG. NO.	SHOE NO.
CB1191D	3 × .375 × 14⅜	14⅜	▲	117 Fwd & Rev
CB1193D	4 × .375 × 15⅜	15	▲	130 Fwd & Rev
CB1233D	2¼ × .312 × 13⅜	12⅞	▲	119 Fwd & Rev
CB1234D	2¼ × .312 × 16⅜	15	▲	252 Fwd & Rev
CB1236D	3 × .375 × 14⅜	14⅜	▲	23 Fwd & Rev.
CB1245AD	3 × .312 × 16⅜	15	▲	134, 235 Fwd. & Rev.
CB1252D	5 × .500 × 15⅜	15	▲	94, 346 Fwd. & Rev.
CB1254D	5 × .500 × 16⅜	16	▲	99 Fwd. & Rev.
CB2026PD	2 × .260 × 11⅝	12⅛	▲	7, 33R Pri.
CB2026SD	2 × .260 × 11⅝	12⅛	▲	7, 33R Sec.
CB2025TSD	2 × .306 × 13⅜	12⅛	▲	33R Sec.
CB2032D	4 × .375 × 15⅜	15	▲	41, 88, 108, 140, 288 Pri. & Sec.
CB2039PD	2½ × .260 × 12⅛	14	▲	109, 133, 299 Pri.
CB2039SD	2½ × .260 × 15	14	▲	109, 133, 299 Sec.
CB2040PD	2 × .260 × 10	12	▲	123, 310 Pri.
CB2040SD	2 × .260 × 13	12	▲	123, 310 Sec.
CB2041D	3½ × .375 × 14⅜	14⅜	▲	22 Pri. & Sec.
CB2043PD	2½ × .260 × 12⅛	13	▲	3, 50, 273, 320 Pri.
CB2043SD	2½ × .260 × 14	13	▲	3, 50, 273, 320 Sec.
CB2043PD	2¼ × .260 × 12⅛	13	▲	36 Pri.
CB2043SD	2¼ × .260 × 14	13	▲	36 Sec.
CB2068PD	2½ × .260 × 13⅝	14	▲	72, 361 Pri.
CB2068SD	2½ × .260 × 15	14	▲	72, 361 Sec.
CB2070PD	2¾ × .260 × 11⅝	11⅞	▲	132, 248 Pri.
CB2070SD	2¾ × .260 × 12	11⅞	▲	132, 248 Sec.
CB2075PD	2 × .260 × 13⅜	12⅛	▲	33R Pri.
CB2075TSD	2 × .306 × 13⅜	12⅛	▲	33R Sec.
CB2131PD	2¼ × .260 × 11⅝	12	▲	305, 316 Pri.
CB2131SD	2¼ × .260 × 13	12	▲	305, 316 Sec.
CB2137PD	3 × .260 × 11⅝	12	▲	307, 314 Pri.
CB2137SD	3 × .260 × 13	12	▲	307, 314 Sec.
CB2140PD	3 × .225 × 11⅝	12	▲	314 Pri.
CB2140TSD	3 × .260 × 13	12	▲	314 Sec.
CB4639D	5 × .500 × 15⅜	15	▲	368 Pri. & Sec.
CB4540D	4 × .500 × 15⅜	15	▲	285 Pri. & Sec.

▲ADD X OR XX TO BASIC PART NO. FOR 1ST OR 2ND OVERSIZE

DIMENSIONAL LISTING
BONDING SEGMENTS

DIMENSION			DRUM	TRU GUARD SEGMENT NUMBER	SAFTIGRIP		D.D. SILVERTIP		
					PRIMARY	SECONDARY	PRIMARY	SECONDARY	
WIDE	THICK	LONG	DIA.	250-	352-	353-	258-	259-	SHOE NO.
1 3/16	.195	7 3/4	7 3/4	375		375			351 Fwd. & Rev.
1 3/16	225	7 3/4		376		376			O/S for 375
1 3/16	.175	9 1/4	9 3/16	377		377			162, 163, 166, 270 Fwd. & Rev.
1 3/16	.195	9 1/4		378		379			O/S for 377
1 1/4	225	9 3/4	9		014				360 Prt.
						014			360 Sec.
1 1/4	260	9 3/4			015	015			O/S for 014
1 5/16	.195	7 3/4	7 3/4	381		381			354 Fwd. & Rev.
1 5/16	225	7 3/4		382		382			O/S for 381
1 3/8	.225	7 1/2	9		030				356 Prt.
1 3/8	.260	7 1/2			031				O/S for 030
1 3/8	.225	9 3/4	9			202			See 203
1 3/8	.260	9 3/4				203			356 Sec. – O/S for 202
1 3/8	.280	9 3/4				204			O/S for 203
1 7/16	.225	7 3/4	9	004	004				113, 145, 171, 244, 353 Prt.
1 7/16	260	7 3/4		005	005				O/S for 004
1 1/2	.225	8 1/4	9				184		113, 145, 171, 244, 353 Prt.
1 1/2	260	8 1/4					185		O/S for 184
1 1/2	.225	9 3/4	9					187	See 188
1 1/2	.260	9 3/4						188	113, 145, 171, 244, 353 Sec.
1 1/2	280	9 3/4						189	O/S for 188
1 1/2	.225	9 1/4	9	007		007			See 008
1 1/2	.260	9 1/4		008		008			113, 145, 171, 244, 353 Sec.
1 1/2	.280	9 3/4		009		009			O/S for 008
1 9/16	.175	9 3/4	9 3/16	383		383			164, 167, 268, 315 Fwd. & Rev.
1 9/16	.195	9 3/4		384		384			O/S for 383
1 9/16	.195	9 1/4	9 1/16	387		387			166 Fwd. & Rev.
1 9/16	225	9 1/4		388		388			O/S for 387
1 9/16	.175	10 3/4	9 7/16	389		389			268 Fwd. & Rev.
1 9/16	.195	10 3/4		390		390			298 Fwd. & Rev. – O/S for 389
1 9/16	225	10 3/4		391		391			O/S for 390
1 3/4	.225	7 1/4	9	010	010				111, 136, 137, 193, 196 Prt.
1 3/4	260	7 1/4		011	011				O/S for 010
1 3/4	.225	8	9				190		111, 136, 137, 193, 196 Prt.
1 3/4	260	8					191		O/S for 190
1 3/4	195	8 3/4	9	013	013		013		149, 189 Prt.
1 3/4	.195	9 1/4	9	016		016		016	149, 189 Sec.
1 3/4	225	9 1/4		017	017				9, 17, 31, 55, 151, 256, 257, 283, 288, 331 Prt. – O/S for 013
				017		017		017	111, 136, 137, 193, 196 Sec. – O/S for 016
				017		017			40 Prt. & Sec.
1 3/4	260	9 1/4		018	018	018			O/S for 017
1 3/4	.225	9 3/4	9				193		3, 51, 256, 267, 288, 331 Prt. – 40 Prt. & Sec. – O/S for 013
1 3/4	.260	9 3/4					194		O/S for 193
								194	O/S for 017
1 3/4	225	9 3/4	11				252		9, 17, 55, 283 Prt.
1 3/4	260	9 3/4					253		O/S for 252
1 3/4	225	9 3/4	10	020					...
1 3/4	260	9 3/4		021					...
1 3/4	225	10 1/4	12	005		005			296, 308 Prt. & Sec.
1 3/4	225	10 3/4	10					333	See 334
1 3/4	260	10 3/4						334	31, 151, 256, 267, 288, 331 Sec.
1 3/4	280	10 3/4						335	O/S for 334
1 3/4	225	10 3/4	11				249		30 Prt.
1 3/4	260	10 3/4					250		O/S for 249
1 3/4	260	10 3/4						250	...
1 3/4	225	11	11	323	323				30 Prt.
				323		323			See 324
1 3/4	260	11		324	324				O/S for 323
				324		324			31, 151, 256, 267, 288, 331 Sec.
1 3/4	280	11		325		325			O/S for 324
1 3/4	225	11 3/4						257	See 258
1 3/4	260	11 3/4						258	9, 17, 55, 283 Sec.
1 3/4	280	11 3/4						259	O/S for 258

MAR 006542

DIMENSIONAL LISTING
BONDING SEGMENTS

DIMENSION			DRUM	TRU GUARD SEGMENT NUMBER	SAFTIGRIP		O.D. SILVERTIP		SHOE NO.
WIDE	THICK	LONG	DIA.	250-	PRIMARY 352-	SECONDARY 353-	PRIMARY 258-	SECONDARY 259-	
1¾	.225	11⅞	11	026		026			30 Sec. – See 027
1¾	.260	11⅞		027		027			8, 17, 65, 283 Sec.
1¾	.280	11⅞		028		028			O/S for 027
1¾	.225	12⅛	12					246	30 Sec.
1¾	.260	12⅛						247	O/S for 246
1¹³⁄₃₂	.195	9⅞	9 1/16	392		392			165 Fwd. & Rev.
1¹³⁄₃₂	.225	9¾		393		393			O/S for 392
1¹³⁄₃₂	.175	10⅜	9 3/32	394		394			271 Fwd. & Rev.
1¹³⁄₃₂	.195	10⅜		395		395			O/S for 394
1 5/16	.195	11¼	11					320	46, 84 Pri. & Sec.
1 5/16	.225	11¼						321	O/S for 320
2	.225	7½	9	032	032		032		5, 100, 114, 135, 158, 195, 242, 245, 286, 301, 329, 362 Pri.
2	.260	7½		033	033		033		O/S for 032
2	.225	8¼	11	035					...
2	.260	8¼		036					...
2	.225	9¼	10	038	038		038		4, 10, 11, 14, 42, 80, 152, 153, 161, 176, 182, 191, 228, 247, 253, 262, 272, 280, 282, 291, 326, 334, 363, 365 Pri. – 61 Pri. & Sec.
2	.260	9¼		039	039		039		O/S for 038
2	.225	9¾	9					045	See 046
2	.260	9¾						046	5, 100, 114, 135, 158, 195, 242, 245, 286, 301, 329, 362 Sec.
2	.280	9¾						047	O/S for 046
2	.225	9¾	10	042					...
				042		042			See 043
2	.250	9¾		043					...
				043		043			5, 100, 114, 135, 158, 195, 242, 245, 286, 301, 329, 362 Sec.
2	.280	9¾		044		044			O/S for 043
2	.260	10¾	10	215		215		215	4, 152, 153, 176, 247, 325 Sec.
2	.280	11	10					339	...
2	.280	11	11	051		351		351	O/S for 215
2	.195	11⅛	11	326	325				46, 84 Pri. & Sec.
2	.225	11⅛		049	049		049		33, 62, 138, 194, 340, 364 Pri.
				049	049				O/S for 326
				049		049		049	See 050
				049		049			2, 24, 53, 190 Pri. & Sec.
2	.260	11⅛		050	050		050		O/S for 049
				050		050		050	10, 11, 14, 42, 80, 161, 182, 191, 228, 253, 262, 272, 280, 281, 291, 334, 363, 365 Sec. – O/S for 049
2	.280	11⅛		057		057		057	O/S for 050
2	.225	12⅛	12					310	See 219
2	.225	13	12	218		218			See 219
2	.260	13		219		219		219	33, 62, 123, 138, 194, 340, 364 Sec.
2	.280	13		220		220		220	O/S for 219
2¼	.195	10⅝	9 1/16	396		396			297 Fwd. & Rev.
2¼	.225	10⅝		397		397			O/S for 396
2¼	.225	7¼	9				316		116, 146, 172, 243, 352 Pri.
2¼	.250	7¼					317		O/S for 316
2¼	.225	7½	9	068	068				116, 146, 172, 243, 352 Pri.
2¼	.250	7½		069	069				O/S for 068
2¼	.195	8⅝	9	071	071		071		150, 180 Pri.
2¼	.225	8⅝		072	072		072		154, 255, 306, 332
2¼	.250	8⅝		073	073		073		O/S for 072
2¼	.195	9¼	9	075		075		075	150, 180 Sec.
2¼	.225	9¼		076	076				8, 12, 177, 283 Pri.
				076		076		076	O/S for 075
2¼	.260	9¼		077	077				O/S for 076
2¼	.250	9⅝	9					395	116, 146, 172, 243, 352 Sec.
2¼	.280	9⅝						396	O/S for 395
2¼	.225	9⅝	11				085		8, 12, 177, 283 Pri.
2¼	.260	9⅝					086		O/S for 085
2¼	.225	9⅞	9	079		079			See 080
2¼	.250	9⅞		080		080			116, 146, 172, 243, 352 Sec.
2¼	.280	9⅞		081		081			O/S for 080

MAR 006543

DIMENSIONAL LISTING
BONDING SEGMENTS

DIMENSION			DRUM	TRU GUARD SEGMENT NUMBER	SAFTIGRIP		O.D. SILVERTIP		
					PRIMARY	SECONDARY	PRIMARY	SECONDARY	
WIDE	THICK	LONG	DIA.	250-	352-	353-	258-	259-	SHOE NO.
2¼	.225	10¾	11	223	223		223		20, 70, 197 Pri.
2¼	.260	10¾		224	224		224		O/S for 223
2¼	225	11	10	082		382			---
2¼	.260	11		083		083		083	154, 255, 306, 332 Sec.
2¼	.280	11		084		084		084	O/S for 083
2¼	225	11½	11					087	See 388
2¼	260	11½						088	6, 13, 177, 283 Sec.
2¼	280	11½						089	O/S for 088
2¼	225	11⅞	11	090		090			See 091
2¼	.260	11⅞		091		091			6, 13, 177, 283 Sec.
2¼	.280	11⅞		092		092			O/S for 091
2¼	310	11⅞		302		302			---
2¼	225	12½	12					281	See 282
2¼	.260	12½						282	20, 70, 197 Sec.
2¼	.280	12½						283	O/S for 282
2¼	225	13	12	225		225			See 226
2¼	.260	13		226		226			20, 70, 197 Sec.
2¼	.280	13		227		227			O/S for 226
2⅜	.195	11½	11					324	47, 85 Pri. & Sec.
2⅜	225	11½						325	O/S for 324
2⅜	.195	12½	12					322	49, 50, 86 Pri. & Sec.
2⅜	225	12½						323	O/S for 322
2½	225	7½	9	228					---
2½	225	8¾	9				345		3, 101, 112, 159, 241, 246, 257, 258, 300, 304, 312, 330, 348 Pri. – 57 Pri. & Sec.
2½	.250	8¾					346		O/S for 345
2½	225	8¾	10	102	102				3, 13, 15, 19, 78, 81, 101, 112, 125, 131, 139, 155, 156, 159, 160, 169, 170, 174, 183, 241, 246, 257, 258, 261, 264, 275, 290, 300, 304, 309, 312, 330, 333, 335, 348 Pri. 57 Pri. & Sec.
				102		102			
							102		13, 15, 19, 78, 81, 126, 131, 139, 155, 156, 160, 169, 170, 174, 183, 261, 264, 275, 290, 309, 333, 335 Pri.
2½	.250	8¾		103	103		103		O/S for 102
2½	.225	9⅜	9					347	See 348
2½	260	9⅜						348	3, 101, 112, 159, 241, 246, 257, 258, 300, 304, 312, 330, 348 Sec.
2½	280	9⅜						349	O/S for 348
2½	225	9⅜	10	109		109			See 110
2½	.250	9⅜		110					---
				110		110			3, 101, 112, 159, 241, 246, 257, 258, 300, 304, 312, 330, 348 Sec.
								110	---
2½	280	9⅜		111		111			O/S for 110
2½	280	10⅞	10	295		295			O/S for 113
2½	225	11	10					350	See 351
2½	.250	11						351	78, 155, 169, 170, 290, 333 Sec.
2½	280	11						352	O/S for 351
2½	225	11	11	112		112			See 113
2½	260	11		113		113			78, 155, 169, 170, 290, 333 Sec.
2½	195	11½	11	327	327				47, 85 Pri. & Sec.
2½	.225	11½		236	236				O/S for 327
								236	See 237
2½	260	11½		237	237		237		64, 65, 88, 74, 127, 345, 366 Pri.
				237		237		237	13, 15, 19, 81, 126, 131, 139, 156, 160, 174, 183, 261, 264, 275, 309, 335 Sec.
2½	280	11½		114	114	114		114	O/S for 237
2½	310	11⅞		115					---
2½	280	12⅝	11				119		O/S for 237
2½	280	12¾	11					129	---
2½	195	12¾	12	328	328				49, 50 Pri. & Sec.
2½	225	12¾		329	329				O/S for 328

DIMENSIONAL LISTING
BONDING SEGMENTS

DIMENSION			DRUM	TRU GUARD SEGMENT NUMBER	SAFTIGRIP		O.D. SILVERTIP		
					PRIMARY	SECONDARY	PRIMARY	SECONDARY	
WIDE	THICK	LONG	DIA.	250-	352-	353-	258-	259-	SHOE NO.
2½	.280	13	12	241		241			84, 85, 69, 74, 127, 345, 366 Sec.
2½	310	13		242		242		241 242	84, 85, 69, 74, 127, 345, 366 Sec. – 305, 316 Pri. & Sec. O/S for 241
2¾	.225	9¾	11	131	131				68, 120, 181, 227, 254, 260, 284, 293, 313, 337, 347 Pri.
2¾	260	9¾		132	132				O/S for 131
2¾	.225	9¾	11				308		68, 120, 181, 227, 254, 260, 284, 293, 313, 337, 347 Pri.
2¾	260	9¾					309		O/S for 308
2¾	.225	11¾	11	136		136		136	See 137
2¾	260	11¾		137		137		137	68, 120, 181, 227 254, 260, 284, 293, 313, 337, 347 Sec.
2¾	.280	11¾	11	286		286		286	O/S for 137
3	.225	9¾	11	141	141		141		16, 125, 147, 148, 157, 184, 185, 265, 274, 278, 294, 336 Pri.
3	.250	9¾		142	142		142		O/S for 141
3	.225	11¾	11	149		149		149	See 150
3	.250	11¾		150		150		150	16, 125, 147, 148, 157, 184, 185, 265, 274, 278, 294, 336 Sec.
3	.280	11¾		151		151			O/S for 150
3	310	11¾		147		147		151	307, 314 Pri. & Sec. – O/S for 150 ---
3½	.260	9¾	11	289	289				24, 124 Pri.
3½	.280	9¾		290	290				O/S for 289
3½	.260	9¾	11				164		24, 124 Pri.
3½	280	9¾					165		O/S for 164
3½	.280	11¾	11	291		291		172	24, 124 Sec.
3½	310	11¾		292		292			O/S for 291
3½	310	13¾	11					177	O/S for 172

DIMENSIONAL LISTING
DRILLED SEGMENTS

DIMENSION			SAFTIGRIP		O.D. SILVERTIP		
			PRIMARY	SECONDARY	PRIMARY	SECONDARY	
WIDE	THICK	LONG	388-	389-	286-	287-	SHOE NO.
1 1/16	.195	7 3/4		375			351 Pri. & Sec.
1 1/16	.225	7 3/4		376			O/S for 375
1 1/16	.175	9 3/4		377			162, 163, 168, 270 Pri. & Sec.
1 1/16	.195	9 3/4		378			O/S for 377
1 1/16	.195	7 3/4		381			354 Pri. & Sec.
1 1/16	.225	7 3/4		382			O/S for 382
1 1/8	.225	8 1/4	142				356 Pri.
1 1/8	.260	8 1/4	143				O/S for 142
1 1/8	.225	8 3/8		190			See 191
1 1/8	.260	8 3/8		191			356 Sec.
1 1/8	.280	8 3/8		192			O/S for 191
1 1/8	.225	7 3/4	020		020		113, 145, 171, 244, 353 Pri.
1 1/8	.260	7 3/4	021		021		O/S for 020
1 1/8	.225	9 3/4		020		020	See 021
1 1/8	.260	9 3/4		021		021	113, 145, 171, 244, 353 Sec.
1 1/8	.280	9 3/4		023		023	O/S for 021
1 1/16	.175	9 3/4		383			164, 167, 259, 315 Pri. & Sec.
1 1/16	.195	9 3/4		384			O/S for 383
1 1/16	.195	9 3/4		387			166 Pri. & Sec.
1 1/16	.225	9 3/4		388			O/S for 387
1 3/16	.175	10 3/4		389			258 Pri. & Sec.
1 3/16	.195	10 3/4		390			298 Pri. & Sec. – O/S for 389
1 3/16	.225	10 3/4		391			O/S for 390
1 1/4	.225	7 1/2	024		024		136, 196 Pri.
1 1/4	.260	7 1/2	025		025		O/S for 024
1 1/4	.225	8 3/4	017		017		31 Pri.
1 1/4	.225	8 3/4	029		029		151 Pri.
1 1/4	.260	8 3/4	029		029		O/S for 029
1 1/4	.260	8 3/4	217		217		O/S for 017
1 1/4	.260	9 3/4	014		014		137, 193 Pri.
1 1/4	.280	9 3/4	214		214		O/S for 014
1 1/4	.260	9 3/4		024		024	137, 193 Sec.
1 1/4	.280	9 3/4		025		025	O/S for 024
1 1/4	.225	9 3/4		026		026	136, 196 Sec.
1 1/4	.250	9 3/4		027		027	O/S for 026
1 1/4	.260	10 1/4	008		008		30 Pri.
1 1/4	.280	10 1/4	208		208		O/S for 008
1 1/4	.225	10 1/4	038		038		9, 17, 55 Pri.
1 1/4	.260	10 1/4	039		039		O/S for 038
1 1/4	.260	11		017		017	31 Sec.
1 1/4	.280	11		217		217	O/S for 017
1 1/4	.225	11 1/4		034		034	See 035
1 1/4	.260	11 1/4		035		035	9, 17, 55 Sec.
1 1/4	.280	11 1/4		037		037	O/S for 035
1 1/4	.260	13		008		008	30 Sec.
1 1/4	.280	13		208		208	O/S for 008
1 3/16	.195	9 3/4		392			165 Pri. & Sec.
1 3/16	.225	9 3/4		393			O/S for 392
1 3/16	.175	10 1/4		394			271 Pri. & Sec.
1 3/16	.195	10 1/4		395			O/S for 394
2	.225	8 1/4	366				362 Pri.
2	.260	8 1/4	367				O/S for 366
2	.225	7 1/2	044		044		135, 195, 242, 245 Pri.
2	.260	7 1/2	045		045		O/S for 044
2	.225	7 3/4	046		046		5, 100 Pri.
2	.225	7 3/4			048		---
2	.260	7 3/4	047		047		O/S for 046
2	.260	7 3/4			048		---
2	.225	8 1/4		187			See 188
2	.260	8 1/4		188			362 Sec.
2	.280	8 1/4		189			O/S for 188
2	.260	8 1/4	215		215		---

DIMENSIONAL LISTING
DRILLED SEGMENTS

DIMENSION			SAFTIGRIP		O.D. SILVERTIP		
			PRIMARY	SECONDARY	PRIMARY	SECONDARY	
WIDE	THICK	LONG	388-	389-	286-	287-	SHOE NO.
2	.225	9⅜	050		050		10, 11, 14, 42, 80, 161, 182, 191, 228, 262, 272, 363, 365 Pri.
2	.260	9⅜	051		051		O/S for 050
2	.225	9⅜	054		054		152, 153 Pri.
2	.260	9⅜	055		055		O/S for 054
2	.225	9⅜				048	---
2	.260	9⅜				049	---
2	.260	9⅜				051	---
2	.260	9⅜		052		052	See 054
2	.280	9⅜		054		054	135, 195, 242, 245 Sec.
2	.310	9⅜		055		055	O/S for 054
2	.260	10⅛	064		064		33, 62, 138, 194, 340, 364 Pri.
2	.280	10⅛	065		065		O/S for 064
2	.280	10⅛		058		058	152, 153 Sec.
2	.310	10⅛		059		059	O/S for 058
2	.225	11⅛		062			---
2	.260	11⅛		063		063	See 066
2	.280	11⅛				065	---
2	.280	11⅛		066		066	10, 11, 14, 42, 80, 161, 182, 191, 228, 262, 272, 363, 365 Sec.
2	.310	11⅛		067		067	O/S for 066
2	.260	13		070		070	33, 62, 138, 194, 340, 364 Sec.
2	.280	13		071		071	O/S for 070
2¼	.195	10⅛		396			297 Pri. & Sec.
2¼	.225	10⅛		397			O/S for 396
2¼	.225	7⅜	076		076		115, 146, 172, 243, 352 Pri.
2¼	.260	7⅜	077		077		O/S for 076
2¼	.225	8⅛	078		078		154 Pri.
2¼	.260	8⅛	079		079		O/S for 078
2¼	.225	9⅜	006		006		253 Pri.
2¼	.225	9⅜	080		080		6 Pri.
2¼	.250	9⅜	081		081		O/S for 080
2¼	.225	9⅜		080		080	See 081
2¼	.260	9⅜		081		081	115, 146, 172, 243, 352 Sec.
2¼	.280	9⅜		083		083	O/S for 081
2¼	.225	10⅛	084		084		20, 70, 197 Pri.
2¼	.250	10⅛	085		085		O/S for 084
2¼	.225	10⅛	088		088		12 Pri.
2¼	.250	10⅛	089		089		O/S for 088
2¼	.260	11		088		088	154 Sec.
2¼	.280	11		089		089	O/S for 089
2¼	.225	11⅛		096		096	See 097
2¼	.250	11⅛		092		092	6 Sec.
2¼	.250	11⅛		097		097	12 Sec.
2¼	.280	11⅛		093		093	O/S for 092
2¼	.280	11⅛		099		099	O/S for 097
2¼	.280	12		006		006	253 Sec.
2¼	.225	13		100		100	---
2¼	.250	13		101		101	See 104
2¼	.280	13		104		104	20, 70, 197 Sec.
2¼	.310	13		105		105	O/S for 104
2½	.225	7⅛	001		001		241, 246, 258 Pri.
2½	.250	7⅛	201		201		O/S for 001
2½	.225	8⅛	007		007		169, 170 Pri.
2½	.250	8⅛	207		207		O/S for 007
2½	.225	8⅜	096		096		78, 155 Pri.
2½	.250	8⅜			002		---
2½	.250	8⅜	097		097		O/S for 096
2½	.225	9⅜	098		098		18, 19, 81, 108, 181, 38, 156, 80, 104, 251, 264 Pri.
2½	.225	9⅜			102		---
2½	.250	9⅜	099		099		O/S for 098
2½	.250	9⅜	104		104		183 Pri.
2½	.280	9⅜	105		105		O/S for 104
2½	.225	9⅜	106				---

DIMENSIONAL LISTING
DRILLED SEGMENTS

DIMENSION			SAFTIGRIP		O.D. SILVERTIP		
			PRIMARY	SECONDARY	PRIMARY	SECONDARY	
WIDE	THICK	LONG	388-	389-	286-	287-	SHOE NO.
2¼	.225	9⅜			108		---
2¼	.260	9⅜		110			See 114
2¼	.280	9⅜				111	---
2¼	280	9⅜		114		114	241, 246, 258 Sec.
2¼	310	9⅜		173		173	O/S for 114
2½	280	10½	119		119		---
2½	260	11		907		907	169, 170 Sec.
2½	260	11		120		120	78, 155 Sec.
2½	.280	11		118		118	O/S for 120
2½	280	11		207		207	O/S for 907
2½	280	11½	116		116		69 Prt.
2½	.280	11½	118		118		64, 65, 127, 345, 366 Prt.
2½	310	11½	119		119		O/S for 118
2½	.260	11⅞		124			See 131
2½	.280	11⅞				126	---
2½	280	11⅞				127	---
2⅝	.280	12		131		131	13, 15, 19, 31, 126, 131, 139, 156, 160, 174, 261, 264 Sec.
2⅝	.310	12		132		132	O/S for 131
2⅝	.280	13		135		135	See 136
2⅝	.310	13		136		136	64, 65, 127, 345, 366 Sec.
2⅝	310	13		140		140	69 Sec.
2¾	.225	9	126		126		260, 284, 313 Prt.
2¾	.260	9	127		127		O/S for 126
2¾	.260	11⅜		905		905	---
2¾	.280	11⅜		145		145	260, 284, 313 Sec.
2¾	310	11⅜		146		146	O/S for 145
3	.225	9⅜	130		130		16, 126, 147, 148, 157, 255 Prt.
3	260	9⅜	131		131		O/S for 130
3	.260	9⅜	132		132		184 Prt.
3	280	9⅜	133		133		O/S for 132
3	260	11⅞		150		150	116 Sec. – See 153
3	.280	12		153		153	125, 147, 148, 157, 255 Sec. – O/S for 150
3	.280	12		155		155	See 156
3	.310	12		154		154	O/S for 153
3	310	12		156		156	194 Sec.
3⅛	.225	9⅜	140		140		24, 124 Prt.
3⅛	260	9⅜	141		141		O/S for 140
3⅛	280	12		157		157	24, 124 Sec.
3⅛	310	12		158		158	O/S for 157

APPLICATION INTERCHANGE

F.M.S.I. LINING NUMBER TO F.M.S.I. SHOE NUMBER

Lining No.	Shoe No.	Lining No.	Shoe No.	Lining No.	Shoe No.	Lining No.	Shoe No.	Lining No.	Shoe No.
192	46	1234	252	2006A	10	2034	78		274
	54	1236	23		182	2035	64		278
220	33	1245A	134	2006BTT	42		65	2055	16
220A	62		235		161		127		125
224	63	1251	57	2011	40	2036	69		148
284	9	1252	94	2012	267	2036A	69		294
	55		346	2012T	256	2036B	64		336
284T	55	1254	99		288		127	2055AT	125
286B	30	1257	49		331	2038T	10		148
286BTT	30		50	2012AT	31		14	2056T	13
287	10		86	2012BT	151	2038TT	10		126
	11	1258	91	2015T	177	2039	109		337
292	9	1264	47	2015TT	177		133	2058	3
292A	17		85	2015AT	6		299		159
292ATT	17	1265	102	2025T	19	2040	123	2058TT	101
296A	62	1266	239		174		310	2059	5
296ATT	62	1267	104		275	2041	22		158
296BTT	138		240		309	2042	8		301
	194	1278	232		335		60	2059T	100
881	162		237	2025TT	81		273		114
	163	1292	266	2025AT	13		320		158
	168	1293TT	308		126	2043	36	2059TT	100
	270	1294	296	2025BT	126	2044A	64	2059A	114
882A	164	1300	360	2025CTT	139		127	2060	72
	167	2002A	55		160	2045	176		361
	269	2002ATT	9	2026	7	2045T	4	2061TT	24
	315		55	2026T	33	2046	5		124
1125	89	2005	20	2027	176		158	2062	105
1127	90		197	2027T	176	2047	177	2065	68
1191	117	2005B	70	2027A	4	2047T	6		120
1193	130	2005BTT	20	2027AT	4	2047AT	12		227
1196	99	2006	10	2030	13	2047TT	177		347
1199	96		11		15	2050T	12	2065T	181
1216	2		228		19	2051T	255		254
1216A	190		280	2030T	125		306		337
1219	53	2006T	42		131		332	2066	78
1220	256		80	2032	41	2051AT	154		155
1221	51		253		88	2053	12	2066T	78
1224	92		291		108	2053T	12	2066AT	78
1225	82		334		140	2054	74		247
1233	119	2006TT	42	2032	238	2055	185		326

MAR 006549

APPLICATION INTERCHANGE

F.M.S.I. LINING NUMBER TO F.M.S.I. SHOE NUMBER

Lining No.	Shoe No.	Lining No.	Shoe No.	Lining No.	Shoe No.	Lining No.	Shoe No.	Lining No.	Shoe No.
2067	106	2078TT	136	2089T	155	2104	127	2131	305
2068	110		196		169	2107TT	242		316
2069	111	2080T	126		290	2108T	242	2132TT	284
2070	112		156		333	2109T	241	2133TT	260
	300		174	2089TT	169		257		313
2070T	112		264	2090T	169		312	2134TT	272
	304	2080AT	126		170	2110TT	241	2134ATT	363
	330		174	2091T	152	2113TT	197	2135T	152
	348		264		153	2114TT	194	2136T	177
2071	115	2080BT	126	2092T	154		340	2137	307
	146		174	2093T	151		364		314
	172	2081T	126	2096TT	193	2116TT	160	2138TT	262
2071T	172		174	2097	148	2117TT	242	2139TT	127
	243	2081AT	126		278		245		345
	352		174	2097T	148	2117ATT	242		366
2072	113	2082T	125	2098	174	2118TT	260	2140T	314
	145		148	2098T	174		313	2141T	263
	171	2083T	125	2099T	184	2119TT	262	2142T	272
	244		147	2100T	183		365	2143T	265
2072T	171		148	2101TT	158	2120TT	261	2144T	362
	244		157	2102T	241	2121T	263	2144AT	362
	353		265		258	2121ATT	263	2145T	356
2073	132	2083AT	265	2102TT	241	2121BT	263	2147TT	363
	248	2083BT	125		246	2124TT	260	2148TT	364
2074T	16		148		258	2125	127	4640	285
	125		265	2102ATT	241	2125T	127	6040	95
	148	2084TT	137		246	2126	114	8008	165
2075T	33		193		258		286	8025	166
2076T	124	2087	149	2102BT	241		329	8087	268
2277TT	135		189		246	2129TT	282	8079	271
2077AT	135	2088	150	2103TT	191	2130TT	55	8080	297
	242		180		228		283	8081	298
	245	2099	155		272				

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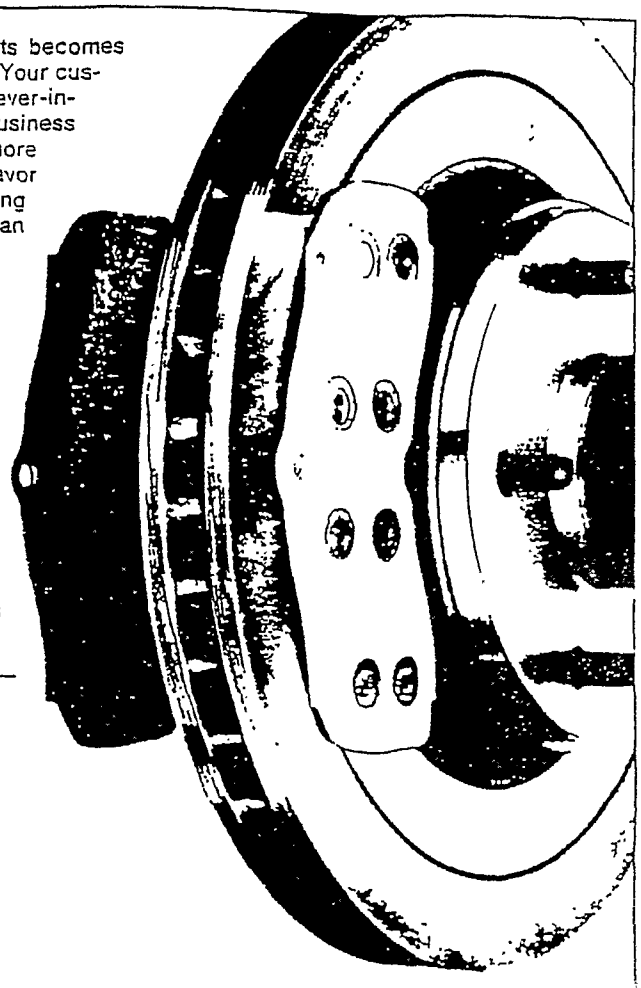
GET YOUR SHARE OF THE EXPLODING, PROFITABLE DISC BRAKE MARKET

Disc brake education among your trade outlets becomes more and more important as each day goes by. Your customers, jobbers and dealers, are getting an ever-increasing share of the disc brake replacement business every day. Car owners are passing up the more expensive new-car dealerships for service in favor of the customers *you* service. Jobbers are stocking disc brake replacements in greater quantities than ever before.



BE READY...

Market Growth In Disc Brakes Supports The Growing Interest In Disc Pad Replacements

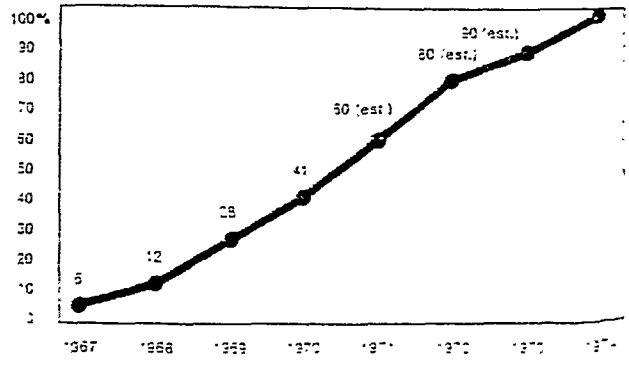
- over 8,000,000 cars on the road right now with disc brakes
- 3 out of 5 cars sold this year will be front disc-brake equipped
- once only a high-priced option, now disc brakes become near standard on most makes and models

With the number of disc-brake equipped cars expected to double in the next 2 years, your customers will experience a tremendous increase in demand for disc pads. By 1974, there will be nearly 40 million cars on the road with front discs. They'll all be your potential customers. Brake specialists like you and your customers will continue to get a larger share of this market.

THE GRIZZLY DISC BRAKE PROGRAM IS PROFITABLE!

The Grizzly Rebuilder is allowed a 45% profit margin for selling assembled brake sets at regular suggested blue sheet prices. The Rebuilder has the option of assembling his own riveted sets, along with the resale box and product label which are both included with pucks and backing plates. Surprisingly, only a very small shelf inventory requirement will give better than 90% market coverage. These few cubic feet of shelf space could well be the best space investment you and your customers can make in terms of returned profit.

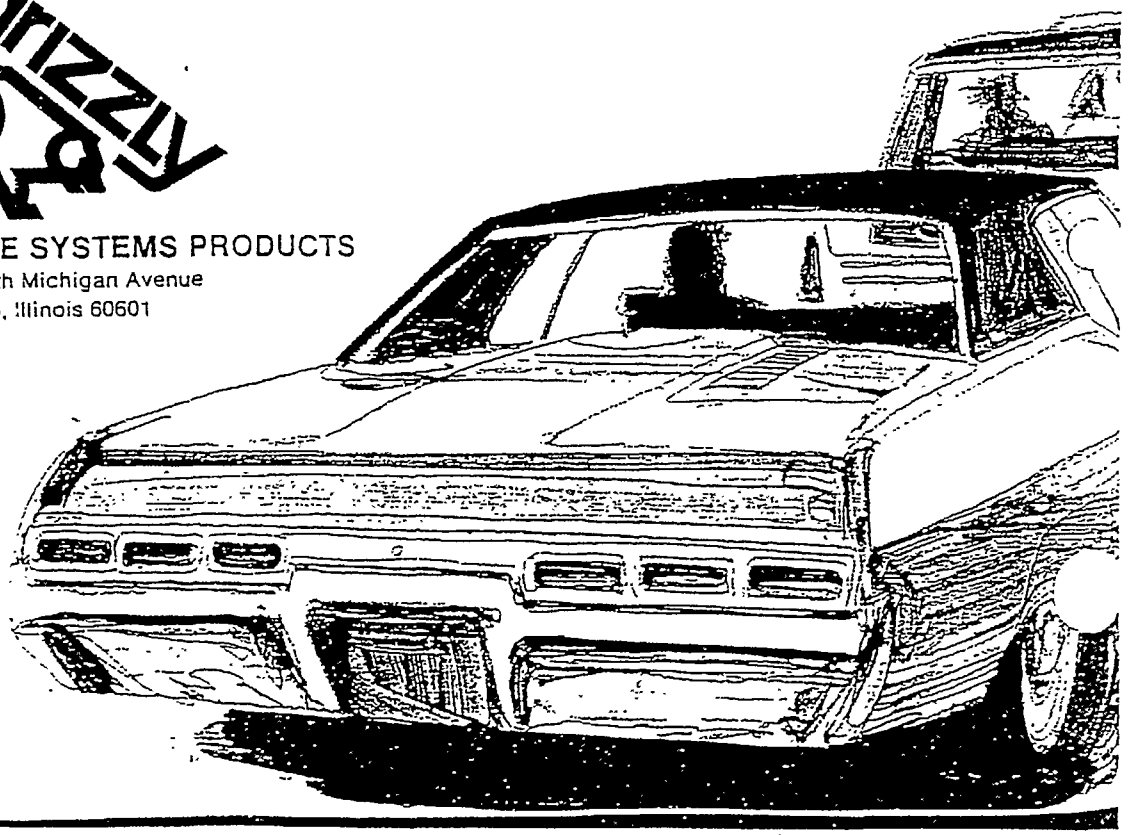
Passenger Cars (New Car Production)
Percent Front Disc-Brake Equipped



GRIZZLY...THE REBUILDER SUPPLIER

grizzly

BRAKE SYSTEMS PRODUCTS
168 North Michigan Avenue
Chicago, Illinois 60601



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