February 6, 1975
Formula V-973
NEW

PLAINTIFF'S EXHIBIT
GP-1239

MILFORD, VIRGINIA, PLANT FORMULA
READY MIX TAPING COMPOUND V-973

DESCRIPTION OF PRODUCT - Buff ready mix taping compound used for taping joints.

FORMULA

Raw Material	Function	RM Spec	Percent	Lbs/Batch
Water**	Solvent	--	--	1120.00 (135 gals.)
Elvace 1875	Adhesive	185	2.00	40.00 (4.5 gals.)
Nalco	Antiformaing agent	125	.10	2.00
Celvatol 3000	Adhesive	162	1.50	30.00
[illegible]	[illegible]lking agent	9	7.00	140.00
[illegible]	Preservative	193	.10	2.00
Methocel 90HG	Water retention agent	170	.60	12.00
Mica	Anti-cracking agent	11	3.75	75.00
Limestone	Filler	13	84.85	1690.00
Yellow Iron Oxide	Pigment	--	.10	2.00
			100.00	3113.00***

**Approximately 56.5 lbs./100 lbs. of active ingredients (this may vary ± 4 gallons per batch).

***One batch yields 50 ± 1 five-gallon pail ready mix joint compound at 62 lbs./pail.

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.
Specifications for paste: If paste is not proper working consistency, a maximum of 5 cc water per 150 grams of paste may be added to adjust.

Brabender: 520 ± 20

WORKING PROPERTIES - Refer to Plant Testing Procedure No. 33.
Specifications: Compound shall be plastic, buttery working, and free of any coarse, gritty or undispersed particles. Material shall be free from lumps due to incomplete mixing.

BONDING PROPERTIES - Refer to Plant Testing Procedure No. 35.
Specifications: After compound has dried, tape shall show at least 100% fiber tear when delaminated.

CRACK RESISTANCE - Refer to Plant Testing Procedure No. 37.
Specifications: Ratings shall be 4 or better.

COLOR - Yellow
Specifications: Dried compound shall match color of standard sample.

WNG:elz

May 27, 1975
Supersedes V-973
Dated 2/6/75

MILFORD, VIRGINIA, PLANT FORMULA
READY MIX TAPING COMPOUND V-973

DESCRIPTION OF PRODUCT - Buff ready mix taping compound used for taping joints.

-/ FORMULA

Raw Material	Function	RM Spec	Percent	Lbs/Batch
Water**	Solvent	--	--	1120.00 (135 gals.)
Elvace 1875	Adhesive	185	2.00	40.00 (4.5 gals.)
Nalco	Antiformaing agent	125	.10	2.00
Gelvatol 3000	Adhesive	162	1.50	30.00
* Asbestos 7RF9	Bulking agent	9	7.00	140.00
Troysan	Preservative	193	.10	2.00
-/ Natrosol 250 HXR	Water retention agent	170	.60	12.00
Mica	Anti-cracking agent	11	3.75	75.00
Limestone	Filler	13	84.85	1690.00
Yellow Iron Oxide	Pigment	--	.10	2.00
			100.00	3113.00***

-/ *Asbestos 7RF-02 may be substituted. Use at a loading of 4.5% (90 lbs./batch).

**Approximately 56.5 lbs./100 lbs. of active ingredients (this may vary ± 4 gallons per batch).

***One batch yields 50 ± 1 five-gallon pail ready mix joint compound at 62 lbs./pail.

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.
Specifications for paste: If paste is not proper working consistency, a maximum of 5 cc water per 150 grams of paste may be added to adjust.

Brabender: 520 ± 20

WORKING PROPERTIES - Refer to Plant Testing Procedure No. 33.
Specifications: Compound shall be plastic, buttery working, and free of any coarse, gritty or undispersed particles. Material shall be free from lumps due to incomplete mixing.

BONDING PROPERTIES - Refer to Plant Testing Procedure No. 35.
Specifications: After compound has dried, tape shall show at least 100% fiber tear when delaminated.

CRACK RESISTANCE - Refer to Plant Testing Procedure No. 37.
Specifications: Ratings shall be 4 or better.

COLOR - Yellow
Specifications: Dried compound shall match color of standard sample.

WNG:elz

MILFORD FORMULA # 973
ASBESTOS CONTAINING PRODUCTS

February 6, 1975
Formula V-973
NEW

MILFORD, VIRGINIA, PLANT FORMULA
READY MIX TAPING COMPOUND V-973

DESCRIPTION OF PRODUCT - Buff ready mix taping compound used for taping joints.

FORMULA

Raw Material	Function	RM Spec	Percent	Lbs/Batch
Water**	Solvent	--	--	1120.00 (135 gals.)
Elvace 1875	Adhesive	185	2.00	40.00 (4.5 gals.)
Nalco	Antiformaing agent	125	.10	2.00
Gelvatol 3000	Adhesive	162	1.50	30.00
[illegible]	[illegible]lking agent	9	7.00	140.00
[illegible]	Preservative	193	.10	2.00
Methocel 90HG	Water retention agent	170	.60	12.00
Mica	Anti-cracking agent	11	3.75	75.00
Limestone	Filler	13	84.85	1690.00
Yellow Iron Oxide	Pigment	--	.10	2.00
			100.00	3113.00***

**Approximately 56.5 lbs./100 lbs. of active ingredients (this may vary ± 4 gallons per batch).

***One batch yields 50 ± 1 five-gallon pail ready mix joint compound at 62 lbs./pail.

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.
Specifications for paste: If paste is not proper working consistency, a maximum of 5 cc water per 150 grams of paste may be added to adjust.

Brabender: 520 ± 20

WORKING PROPERTIES - Refer to Plant Testing Procedure No. 33.
Specifications: Compound shall be plastic, buttery working, and free of any coarse, gritty or undispersed particles. Material shall be free from lumps due to incomplete mixing.

BONDING PROPERTIES - Refer to Plant Testing Procedure No. 35.
Specifications: After compound has dried, tape shall show at least 100% fiber tear when delaminated.

CRACK RESISTANCE - Refer to Plant Testing Procedure No. 37.
Specifications: Ratings shall be 4 or better.

COLOR - Yellow
Specifications: Dried compound shall match color of standard sample.

WNG:elz

May 27, 1975
Supersedes V-973
Dated 2/6/75

MILFORD, VIRGINIA, PLANT FORMULA
READY MIX TAPING COMPOUND V-973

DESCRIPTION OF PRODUCT - Buff ready mix taping compound used for taping joints.

-/ FORMULA

	Raw Material	Function	RM Spec	Percent	Lbs/Batch
	Water**	Solvent	--	--	1120.00 (135 gals.)
	Elvace 1875	Adhesive	185	2.00	40.00 (4.5 gals.)
	Nalco	Antiformaing agent	125	.10	2.00
	Gelvatol 3000	Adhesive	162	1.50	30.00
*	Asbestos 7RF9	Bulking agent	9	7.00	140.00
	Troysan	Preservative	193	.10	2.00
-/	Natrosol 250 HXR	Water retention agent	170	.60	12.00
	Mica	Anti-cracking agent	11	3.75	75.00
	Limestone	Filler	13	84.85	1690.00
	Yellow Iron Oxide	Pigment	--	.10	2.00
				100.00	3113.00***

-/ *Asbestos 7RF-02 may be substituted. Use at a loading of 4.5% (90 lbs./batch).

**Approximately 56.5 lbs./100 lbs. of active ingredients (this may vary ± 4 gallons per batch).

***One batch yields 50 ± 1 five-gallon pail ready mix joint compound at 62 lbs./pail.

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.
Specifications for paste: If paste is not proper working consistency, a maximum of 5 cc water per 150 grams of paste may be added to adjust.

Brabender: 520 ± 20

WORKING PROPERTIES - Refer to Plant Testing Procedure No. 33.
Specifications: Compound shall be plastic, buttery working, and free of any coarse, gritty or undispersed particles. Material shall be free from lumps due to incomplete mixing.

BONDING PROPERTIES Refer to Plant Testing Procedure No. 35.
Specifications: After compound has dried, tape shall show at least 100% fiber tear when delaminated.

CRACK RESISTANCE - Refer to Plant Testing Procedure No. 37.
Specifications: Ratings shall be 4 or better.

COLOR - Yellow
Specifications: Dried compound shall match color of standard sample.

WNG:elz

N E W
Formula V-973
July 30, 1979

MILFORD, VIRGINIA, PLANT FORMULA
READY MIX JOINT COMPOUND V-973 (HAND TOOLS)

DESCRIPTION OF PRODUCT - White Ready Mix Joint Compound used for taping, topping and texturing. For 1-gallon shipments only.

FORMULA

Raw Material	Function	RM Spec	Percent	Lbs/Batch
Pyrophylite-SK	Bulking Agent	-	7.20	150.00
Limestone	Filler	13	82.63	722.00
Methocel 240	Water Retention	163	.34	7.00
PMA-30	Preservative	-	.04	.91
Aqua-Fil K-8	Bulking Agent	-	3.41	71.00
C-9-136 Starch	Adhesive	23	.86	18.00
DuPont JCM	Adhesive	185	5.52	115.00 (13.0 gal)
Water *	Solvent	-	-	1000.00 (120 gal)
			100.00	3083.91 **

*Approximately 52 lbs/100 lbs. of active ingredients (This may vary ± 8 gallons per batch).

**One batch yields 49 five-gallon pails Ready Mix Joint Compound at 62 lbs/pail.

SPECIAL MIXING INSTRUCTIONS - Blend ingredients in following order.

1) Water/PMA-30
2) JCM
3) Filler
4) Mix until Ready Mix is smooth - pumping viscosity should be 520 ± 20.

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.

Specifications for Paste

If paste is not proper working consistency, a maximum of 5 cc water per 150 grams of paste may be added to adjust.

Brabender (520 ± 20) For machine tools, add 4 gallons H_2O (470 ± 20)

pH Minimum - 8.0 Maximum - 9.0 (24 hrs.)

Continued on Page 2 . . . .

WORKING PROPERTIES	- Refer to Plant Testing Procedure No. 33.
Specifications	Compound shall be plastic, buttery working and free of any coarse, gritty or undispersed particles. Materials shall be free from lumps due to incomplete mixing.
BONDING PROPERTIES	- Refer to Plant Testing Procedure No. 35.
Specifications	After compound has dried, tape shall show at least 90% fiber tear when delaminated.
CRACK RESISTANCE	- Refer to Plant Testing Procedure No. 37.
Specifications	Rating shall be 4 or better.
COLOR	- White
Specifications	Dried compound shall match color of standard sample.

HCF:ps

October 30, 1979
Supersedes Formula V-973
Dated: July 30, 1979

MILFORD, VIRGINIA, PLANT FORMULA
READY MIX JOINT COMPOUND V-973 (HAND TOOLS)

-/ DESCRIPTION OF PRODUCT - White Ready Mix Joint Compound used for taping, topping and texturing.

FORMULA

	Raw Material	Function	RM Spec	Percent	Lbs/Batch
-/	Pyrophylite-SK	Bulking Agent	1	7.20	150.00
	Limestone	Filler	13	82.63	1722.00
	Methocel 240	Water Retention	163	.34	7.00
	PMA-30	Preservative	-	.04	.91
-/	Aqua-Fil K-8	Bulking Agent	229	3.41	71.00
-/	C-9-136 Starch	Adhesive	10	.86	18.00
	DuPont JCM	Adhesive	185	5.52	115.00 (13.0 gal)
	Water *	Solvent	-	-	1000.00 (120 gal)
				100.00	3083.91 **

*Approximately 52 lbs/100 lbs. of active ingredients (This may vary ± 8 gallons per batch).

**One batch yields 49 five-gallon pails Ready Mix Joint Compound at 62 lbs/pail.

SPECIAL MIXING INSTRUCTIONS - Blend ingredients in following order:

1) Water/PMA-30
2) JCM
3) Filler
4) Mix until Ready Mix is smooth - pumping viscosity should be 520 ± 20.

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.

Specifications for Paste

If paste is not proper working consistency, a maximum of 5 cc water per 150 grams of paste may be added to adjust.

Brabender (520 ± 20)

For machine tools, add 4 gallons H_2O (470 ± 20)

pH

Minimum - 8.0 Maximum - 9.0 (24 hrs.)

Continued on Page 2 . . . .

September 23, 1980
Supersedes Formula V-973
Dated: 10/30/79

MILFORD, VIRGINIA, PLANT FORMULA
READY MIX JOINT COMPOUND V-973 (HAND TOOLS)

DESCRIPTION OF PRODUCT - White Ready Mix Joint Compound used for taping, topping and texturing.

FORMULA

Raw Material	Function	RM Spec	Percent	Lbs/Batch
Pyrophylite-SK	Bulking Agent	1	7.19	150.00
Limestone	Filler	13	82.61	1722.00
Methocel 240	Water Retention	163	.34	7.00
-/ Proxel CRL	Preservative	-	.07	1.52
Aqua-Fil K-8	Bulking Agent	229	3.41	71.00
C-9-136 Starch	Adhesive	10	.86	18.00
DuPont JCM	Adhesive	185	5.52	115.00 (13.0 gal
Water *	Solvent	-	-	998.48 (120 gal)
			100.00	3083.00 **

*Approximately 52 lbs/100 lbs. of active ingredients (This may vary ± 8 gallons per batch).

**One batch yields 49 five-gallon pails Ready Mix Joint Compound at 62 lbs/pail.

SPECIAL MIXING INSTRUCTIONS - Blend ingredients in following order:

1) Water/PMA-30
2) JCM
3) Filler
4) Mix until Ready Mix is smooth - pumping viscosity should be 520 ± 20.

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.

Specifications for Paste

If paste is not proper working consistency, a maximum of 5 cc water per 150 grams of paste may be added to adjust.

Brabender (520 ± 20) For machine tools, add 4 gallons H_2O (470 ± 20)

pH Minimum - 8.0 Maximum - 9.0 (24 hrs.)

-/ denotes change

Continued on Page 2 . . . .

September 24, 1980
Supersedes Formula V-973
Dated: 9/23/80

MILFORD, VIRGINIA, PLANT FORMULA
READY MIX JOINT COMPOUND V-973 (HAND TOOLS)

DESCRIPTION OF PRODUCT - White Ready Mix Joint Compound used for taping, topping and texturing.

FORMULA

Raw Material	Function	RM Spec	Percent	Lbs/Batch
Pyrophylite-SK	Bulking Agent	1	7.19	150.00
Limestone	Filler	13	82.58	1722.00
Methocel 240	Water Retention	163	.34	7.00
-/ Proxel CRL	Preservative	-	.11	2.31
Aqua-Fil K-8	Bulking Agent	229	3.41	71.00
C-9-136 Starch	Adhesive	10	.86	18.00
DuPont JCM	Adhesive	185	5.51	115.00
Water *	Solvent	-	-	(13.0 ga 997.69 (120 gal
			100.00	3083.00 **

*Approximately 52 lbs/100 lbs. of active ingredients (This may vary ± 8 gallons per batch).

**One batch yields 49 five-gallon pails Ready Mix Joint Compound at 62 lbs/pail.

SPECIAL MIXING INSTRUCTIONS - Blend ingredients in following order:

1) Water/PMA-30
2) JCM
3) Filler
4) Mix until Ready Mix is smooth - pumping viscosity should be 520 ± 20.

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.

Specifications for Paste

If paste is not proper working consistency, a maximum of 5 cc water per 150 grams of paste may be added to adjust.

Brabender (520 ± 20)

For machine tools, add 4 gallons H_2O (470 ± 20)

pH

Minimum - 8.0 Maximum - 9.0 (24 hrs.)

Continued on Page 2 . . . .

-/ denotes change
BGR:ps

October 6, 1980
Supersedes Formula V-973
Dated: 9/24/80

MILFORD, VIRGINIA, PLANT FORMULA
READY MIX JOINT COMPOUND V-973 (HAND TOOLS)

DESCRIPTION OF PRODUCT - White Ready Mix Joint Compound used for taping, topping and texturing.

FORMULA

	Raw Material	Function	RM Spec	Percent	Lbs/Batch
	Pyrophylite-SK	Bulking Agent	1	7.24	150.00
	Limestone	Filler	13	83.08	1722.00
	Methocel 240	Water Retention	163	.34	7.00
	Proxel CRL	Preservative	-	.11	2.31
	Aqua-Fil K-8	Bulking Agent	229	3.43	71.00
	C-9-136 Starch	Adhesive	10	.86	18.00
-/	DuPont JCM	Adhesive	185	4.94	102.35 (11.5 gal)
	Water *	Solvent	-	-	1010.34 (121 gal)
				100.00	3083.00 **

*Approximately 52 lbs/100 lbs. of active ingredients (This may vary ± 8 gallons per batch).

**One batch yields 49 five-gallon pails Ready Mix Joint Compound at 62 lbs/pail.

SPECIAL MIXING INSTRUCTIONS - Blend ingredients in following order:

1) Water/PMA-30
2) JCM
3) Filler
4) Mix until Ready Mix is smooth - pumping viscosity should be 520 ± 20.

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.

Specifications for Paste — If paste is not proper working consistency, a maximum of 5 cc water per 150 grams of paste may be added to adjust.

Brabender (520 ± 20) — For machine tools, add 4 gallons H_2O (470 ± 20)

pH — Minimum - 8.0 Maximum - 9.0 (24 hrs.)

Continued on Page 2 . . . .

-/ denotes change

BGR:ps

April 20, 1981
Supersedes Formula V-973
Dated: 10/6/80

MILFORD, VIRGINIA, PLANT FORMULA
READY MIX JOINT COMPOUND V-973 (HAND TOOLS)

DESCRIPTION OF PRODUCT - White Ready Mix Joint Compound used for taping, topping and texturing.

FORMULA

	Raw Material	Function	RM Spec	Percent	Lbs/Batch
	Pyrophylite-SK	Bulking Agent	1	7.24	150.00
-/	Limestone	Filler	13	83.09	1722.00
	Methocel 240	Water Retention	163	.34	7.00
-/	Proxel CRL	Preservative	-	.09	1.90
	Aqua-Fil K-8	Bulking Agent	229	3.43	71.00
-/	C-9-136 Starch	Adhesive	10	.87	18.00
	DuPont JCM	Adhesive	185	4.94	102.35 (11.5 gal)
-/	Water *	Solvent	-	-	1010.75 (121 gal)
				100.00	3083.00 **

-/ *Approximately 48 lbs/100 lbs. of active ingredients (This may vary ± 8 gallons per batch).

**One batch yields 49 five-gallon pails Ready Mix Joint Compound at 62 lbs/pail.

SPECIAL MIXING INSTRUCTIONS - Blend ingredients in following order:

1) Water/PMA-30
2) JCM
3) Filler
-/4) Mix until Ready Mix is smooth - pumping viscosity should be 550 ± 20.

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.

Specifications for Paste

If paste is not proper working consistency, a maximum of 5 cc water per 150 grams of paste may be added to adjust.

-/ Brabender (550 ± 20) For machine tools, add 4 gallons H_2O (420 ± 20)

pH Minimum - 8.0 Maximum - 9.0 (24 hrs.)

Continued on Page 2 . . . .

-/ denotes change

BGR:ps

December 17, 1979
Supersedes Formula C-972
Dated: 7/30/79

CHICAGO, ILLINOIS, PLANT FORMULA
READY MIX JOINT COMPOUND C-972 (HAND TOOLS)

-/ DESCRIPTION OF PRODUCT - White Ready Mix Joint Compound used for taping, topping and texturing.

FORMULA

Raw Material	Function	RM Spec	Percent	Lbs/Batch	
-/ ~~PMA-30~~ PROXCEL CRL	Preservative		.08	1.6	
-/ Filler C-971	Filler		94.85	1950.4	
-/ DuPont JCM	Adhesive	185	4.98	102.4	(11.5 gal)
-/ Nalco 71D-5	Defoamer	125	.09	2.0	
-/ * Water	Solvent			981.6	(118.0 gal)
			100.000	3038.0	**

* Approximately 52 lbs/100 lbs. of active ingredients (this may vary ± 8 gallons per batch.

** One batch yields 49 ± 1 five-gallon pail Ready Mix Joint Compound at 62 lbs/pail.

SPECIAL MIXING INSTRUCTIONS - Blend ingredients in following order:
1) Water/~~PMA-30~~ PROXCEL CRL
2) JCM
3) Nalco
4) Filler C-971
5) Mix until Ready Mix is smooth - pumping viscosity should be 550 ± 20.

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.

Specifications for Paste: If paste is not proper working consistency, a maximum of 5 cc water per 150 grams of paste may be added to adjust.

Brabender (550 ± 20): For machine tools, add 7 gallons H_2O (450 ± 20)

pH: 8.0 - 9.0

WORKING PROPERTIES - Refer to Plant Testing Procedure No. 33.

Specifications: Compound shall be plastic, buttery working and free of any coarse, gritty or undispersed particles. Material shall be free from lumps due to incomplete mixing.

HCF:ps

Continued on Page 2 . . . .

-/ denotes change

CLOSED 11-19-80

GEORGIA-PACIFIC CORPORATION

GYPSUM DIVISION
TIGARD, OREGON

11/6/80

TO:

~~Mr. M. A. Palmowski - Chicago~~
Mr. E. L. Aasen - Portland
~~Mr. D. C. Corkill - Portland~~
Mr. J. M. Herndon - Portland
~~Mr. C. W. Lehnert - Tigard~~

Tigard Lab

Enclosed please find the following CHICAGO, ILLINOIS
Plant Formulas:

C-970	READY MIX TOPPING COMPOUND	Revised
C-972	READY MIX JOINT COMPOUND	Revised ✓

Please sign and return the attached tear sheet.

TO: TIGARD GYPSUM LAB (Plant Formula)

C-970	Ready Mix Topping Compound	Revised
C-972	Ready Mix Joint Compound	Revised

Signed: Burr Randall Plant: _____ Date: _____

BGR:ps
11/6/80

SGP 0017547

August 15, 1980
Supersedes Formula C-972
Dated: 5/21/80

CHICAGO, ILLINOIS, PLANT FORMULA
READY MIX JOINT COMPOUND C-972 (HAND TOOLS)

DESCRIPTION OF PRODUCT - White Ready Mix Joint Compound used for taping, topping and texturing.

FORMULA

	Raw Material	Function	RM Spec	Percent	Lbs/Batch	
-/	Proxcel-CRL	Preservative		~~.08~~	2.35	
	Filler C-971	Filler		~~94.85~~	1950.4	
	DuPont JCM	Adhesive	185	4.98	102.4	(11.5 gal)
-/	MD-76	Defoamer	125	~~.09~~	0.5	(1/2 pint)
	* Water	Solvent			~~981.6~~	(118.0 gal)
				100.000	3038.0	**

* Approximately 52 lbs/100 lbs. of active ingredients (this may vary ± 8 gallons per batch.

** One batch yields 49 ± 1 five-gallon pail Ready Mix Joint Compound at 62 lbs/pail.

SPECIAL MIXING INSTRUCTIONS - Blend ingredients in following order:
1) Water/Proxcel CRL
2) JCM
3) Nalco
4) Filler C-971
5) Mix until Ready Mix is smooth - pumping viscosity should be 550 ± 20.

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.

Specifications for Paste: If paste is not proper working consistency, a maximum of 5 cc water per 150 grams of paste may be added to adjust.

Brabender (550 ± 20): For machine tools, add 7 gallons H_2O (450 ± 20)

pH: 8.0 - 9.0

WORKING PROPERTIES - Refer to Plant Testing Procedure No. 33.

Specifications: Compound shall be plastic, buttery working and free of any coarse, gritty or undispersed particles. Material shall be free from lumps due to incomplete mixing.

BGR:ps

Continued on Page 2 . . . .

-/ denotes change

N E W
Formula C-972
July 30, 1979

CHICAGO, ILLINOIS, PLANT FORMULA
READY MIX JOINT COMPOUND C-972 (HAND TOOLS)

DESCRIPTION OF PRODUCT - White Ready Mix Joint Compound used for taping, topping and texturing for 1-gallon shipments only.

FORMULA

Raw Material	Function	RM Spec	Percent	Lbs/Batch	
PMA 30	Preservative		.077	1.6	
Filler C-971	Filler		94.275	1950.4	
DuPont JCM	Adhesive	185	5.548	115.0	(12.9 gal)
Nalco 71D-5	Defoamer	125	.100	2.0	
* Water	Solvent			969.0	(116 gal)
			100.000	3038.0	**

* Approximately 52 lbs/100 lbs. of active ingredients (this may vary ± 8 gallons per batch.

** One batch yields 49 ± 1 five-gallon pail Ready Mix Joint Compound at 62 lbs/pail.

SPECIAL MIXING INSTRUCTIONS - Blend ingredients in following order:
1) Water/PMA-30
2) JCM
3) Nalco
4) Filler C-971
5) Mix until Ready Mix is smooth - pumping viscosity should be 550 ± 20.

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.

Specifications for Paste: If paste is not proper working consistency, a maximum of 5 cc water per 150 grams of paste may be added to adjust.

Brabender (550 ± 20): For machine tools, add 7 gallons H_2O (450 ± 20)

pH: 8.0 - 9.0

WORKING PROPERTIES - Refer to Plant Testing Procedure No. 33.

Specifications: Compound shall be plastic, buttery working and free of any coarse, gritty or undispersed particles. Material shall be free from lumps due to incomplete mixing.

HCF:ps

Continued on Page 2 . . . .

BONDING PROPERTIES	- Refer to Plant Testing Procedure No. 35.
Specifications	After compound has dried, tape shall show at least 90% fiber tear when delaminated.
CRACK RESISTANCE	- Refer to Plant Testing Procedure No. 37.
Specifications	Rating shall be 4 or better.
COLOR	- White
Specifications	Dried compound shall match color of standard sample.

HCF:ps

December 17, 1979
Supersedes Formula C-972
Dated: 7/30/79

CHICAGO, ILLINOIS, PLANT FORMULA
READY MIX JOINT COMPOUND C-972 (HAND TOOLS)

-/ DESCRIPTION OF PRODUCT - White Ready Mix Joint Compound used for taping, topping and texturing.

FORMULA

Raw Material	Function	RM Spec	Percent	Lbs/Batch	
-/ PMA 30	Preservative		.08	1.6	
-/ Filler C-971	Filler		94.85	1950.4	
-/ DuPont JCM	Adhesive	185	4.98	102.4	(11.5 gal)
-/ Nalco 71D-5	Defoamer	125	.09	2.0	
-/ * Water	Solvent			981.6	(118.0 gal)
			100.000	3038.0	**

* Approximately 52 lbs/100 lbs. of active ingredients (this may vary ± 8 gallons per batch.

** One batch yields 49 ± 1 five-gallon pail Ready Mix Joint Compound at 62 lbs/pail.

SPECIAL MIXING INSTRUCTIONS - Blend ingredients in following order:
1) Water/PMA-30
2) JCM
3) Nalco
4) Filler C-971
5) Mix until Ready Mix is smooth - pumping viscosity should be 550 ± 20.

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.

Specifications for Paste: If paste is not proper working consistency, a maximum of 5 cc water per 150 grams of paste may be added to adjust.

Brabender (550 ± 20): For machine tools, add 7 gallons H_2O (450 ± 20)

pH: 8.0 - 9.0

WORKING PROPERTIES - Refer to Plant Testing Procedure No. 33.

Specifications: Compound shall be plastic, buttery working and free of any coarse, gritty or undispersed particles. Material shall be free from lumps due to incomplete mixing.

HCF:ps

Continued on Page 2 . . . .

BONDING PROPERTIES	- Refer to Plant Testing Procedure No. 35.
Specifications	After compound has dried, tape shall show at least 90% fiber tear when delaminated.
CRACK RESISTANCE	- Refer to Plant Testing Procedure No. 37.
Specifications	Rating shall be 4 or better.
COLOR	- White
Specifications	Dried compound shall match color of standard sample.

HCF:ps

February 12, 1974
New Formula C-972

CHICAGO, ILLINOIS PLANT FORMULA
READY MIX FILLER C-972 (FILLER "X")

DESCRIPTION OF PRODUCT - Filler for Ready Mix joint compound C-979 and C-977.

FORMULA	Function	RM Spec	Percent	Lbs/Batch
Asbestos 7RF09	Bulking Agent	9	5.00	200.00
Dowicil 75	Fungicide	193	.20	8.00
Gelvatol 3000	Adhesive	162	.50	20.00
Gendrive 492S	Water retention aid	170 or 223	.60	24.00
Mica	Anti-cradking agent	11	7.00	280.00
Asbestos (SG-210)	Bulking agent	--	1.00	40.00
Limestone	Filler	13	85.70	3428.00
			100.00	4000.00

WORKING CONSISTENCY Specifications: - Refer to Plant Testing Procedure No. 32.

Maximum	Minimum	Average
57	53	55

WORKING PROPERTIES Specifications: - Refer to Plant Testing Procedure No. 33. Filler shall be very heavily bodied and possess fair plasticity. It shall be free of any coarse, gritty or undispersed particles.

COLOR Specifications: - White
Dried compound shall match color of standard sample.

NOTE: A wet mix of the filler shall be prepared according to Formula N . C-979 at least twice a day or with every 6th or 7th batch of filler manufactured. This prepared mix shall be tested and shall meet all the specifications required of Ready Mix Joint Compound - Formula No. C-979.

WNG:jg

May 20, 1974
Formula C-972
NEW

CHICAGO, ILLINOIS, PLANT FORMULA
READY MIX JOINT COMPOUND C-972 (HAND TOOLS)

DESCRIPTION OF PRODUCT - White Ready Mix Joint Compound used for taping, topping and spotting nailheads. To be supplied on special request only.

FORMULA

Raw Materials	Function	Percent	Lbs/Batch
*Water	Solvent	--	1104.00 (133 gals)*
Nalco	Antifoaming agent	0.1	2.00
**Polyvinyl Acetate Emulsion (preplasticized)	Adhesive	6.4	133.00 (14.7 gals)
Filler C-973	Filler	93.5	1950.00
		100.0	3189.00

*Approximately 54.4 lbs/100 lbs. of active ingredients (this may vary ± 8 gals. per batch). Add 115 gals. water, mix for 5 mins. then add remaining water.

One batch yields 49 ± one 5-gallon pail Ready Mix Joint Compound at 62 lbs/pail.

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.
Specifications for Paste: If paste is not proper working consistency, a maximum of 5 cc water per 150 grams of paste may be added to adjust.

Brabender: 580 ± 20 For machine tools add 10 gals. water (400 ± 20)

WORKING PROPERTIES - Refer to Plant Testing Procedure No. 33.
Specifications: Compound shall be plastic, buttery working, and free of any coarse, gritty, or undispersed particles. Material shall be free from lumps due to incomplete mixing.

BONDING PROPERTIES - Refer to Plant Testing Procedure No. 35.
Specifications: After compound has dried, tape shall show at least 75% fiber tear when delaminated.

CRACK RESISTANCE - Refer to Plant Testing Procedure No. 37.
Specifications: There shall be no large fissure cracks in the wedge, and no cracks in the thinner half of the wedge.

COLOR - White
Specifications: Dried compound shall match color of standard sample.

**Elvace: 5% - 109 lbs/batch

WNG:elz

December 30, 1974
Formula C-972
NEW

CHICAGO, ILLINOIS, PLANT FORMULA
READY MIX FILLER C-972 (FILLER "X")

DESCRIPTION OF PRODUCT - Experimental filler for Ready Mix joint compound C-979 and C-977.

FORMULA	Function	RM Spec	Percent	Lbs/Batch
Asbestos 7RF09	Bulking Agent	9	4.25	170.00
Dowicil 75	Fungicide	193	.20	8.00
Gelvatol 3000	Adhesive	162	.40	16.00
Gendriv 492S	Water retention aid	223	.75	30.00
Mica	Anti-cracking agent	11	9.50	380.00
Asbestos (SG-210)	Bulking agent	--	1.25	50.00
Limestone	Filler	13	83.65	3346.00
			100.00	4000.00

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.

Specifications	Maximum	Minimum	Average
	57	53	55

WORKING PROPERTIES - Refer to Plant Testing Procedure No. 33.
Specifications: Filler shall be very heavily bodied and possess fair plasticity. It shall be free of any coarse, gritty or undispersed particles.

COLOR - White
Specifications: Dried compound shall match color of standard sample.

NOTE: A wet mix of the filler shall be prepared according to Formula No. C-979 at least twice a day or with every 6th or 7th batch of filler manufactured. This prepared mix shall be tested and shall meet all the specifications required of Ready Mix Joint Compound - Formula No. C-979.

WNG:elz

December 30, 1974
Formula C-972
NEW

CHICAGO, ILLINOIS, PLANT FORMULA
READY MIX FILLER C-972 (FILLER "X")

DESCRIPTION OF PRODUCT - Experimental filler for Ready Mix joint compound C-979 and C-977.

FORMULA	Function	RM Spec	Percent	Lbs/Batch
Asbestos 7RF09	Bulking Agent	9	4.25	170.00
Dowicil 75	Fungicide	193	.20	8.00
Gelvatol 3000	Adhesive	162	.40	16.00
Gendriv 492S	Water retention aid	223	.75	30.00
Mica	Anti-cracking agent	11	9.50	380.00
Asbestos (SG-210)	Bulking agent	--	1.25	50.00
Limestone	Filler	13	83.65	3346.00
			100.00	4000.00

WORKING CONSISTENCY Specifications - Refer to Plant Testing Procedure No. 32.

Maximum	Minimum	Average
57	53	55

WORKING PROPERTIES Specifications - Refer to Plant Testing Procedure No. 33. Filler shall be very heavily bodied and possess fair plasticity. It shall be free of any coarse, gritty or undispersed particles.

COLOR Specifications - White
Dried compound shall match color of standard sample.

NOTE: A wet mix of the filler shall be prepared according to Formula No. C-979 at least twice a day or with every 6th or 7th batch of filler manufactured. This prepared mix shall be tested and shall meet all the specifications required of Ready Mix Joint Compound - Formula No. C-979.

WNG:elz

March 7, 1975
Formula C-972
NEW

CHICAGO, ILLINOIS, PLANT FORMULA
READY MIX FILLER C-972

DESCRIPTION OF PRODUCT - Filler for Ready Mix taping compound C-979.

FORMULA	Function	RM Spec	Percent	Lbs/Batch
Asbestos 7RF09	Bulking agent	9	4.25	170.00
Dowicil 75	Fungicide	193	.20	8.00
Gelvatol 6000	Adhesive	162	1.00	40.00
Gendriv 492S	Water retention aid	223	.85	34.00
Mica	Anti-cracking agent	11	9.50	380.00
Limestone	Filler	13	84.20	3368.00
			100.00	4000.00

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.

Specifications	Maximum	Minimum	Average
	57	53	55

WORKING PROPERTIES - Refer to Plant Testing Procedure No. 33
Specifications: Filler shall be very heavily bodied and possess fair plasticity. It shall be free of any coarse, gritty, or undispersed particles.

COLOR - White
Specifications: Dried compound shall match color of standard sample.

NOTE: A wet mix of the filler shall be prepared according to Formula No. C-979 at least twice a day or with every 6th or 7th batch of filler manufactured. This prepared mix shall be tested and shall meet all the specifications required of Ready Mix Joint Compound - Formula No. C-979.

WNG:elz

March 7, 1975
Supersedes Formula C-972
NEW DATED 2/7/75

CHICAGO, ILLINOIS, PLANT FORMULA
READY MIX FILLER C-972

DESCRIPTION OF PRODUCT - Filler for Ready Mix taping compound C-979.

FORMULA	Function	RM Spec	Percent	Lbs/Batch
* Asbestos 7RF09	Bulking agent	9	4.25	170.00
Dowicil 75	Fungicide	193	.20	8.00
Gelvatol 6000	Adhesive	162	1.00	40.00
Gendriv 492S	Water retention aid	223	.85	34.00
Mica	Anti-cracking agent	11	9.50	380.00
Limestone	Filler	13	84.20	3368.00
			100.00	4000.00

WORKING CONSISTENCY Specifications - Refer to Plant Testing Procedure No. 32.

Maximum	Minimum	Average
57	53	55

WORKING PROPERTIES Specifications - Refer to Plant Testing Procedure No. 33
Filler shall be very heavily bodied and possess fair plasticity. It shall be free of any coarse, gritty, or undispersed particles.

COLOR Specifications - White
Dried compound shall match color of standard sample.

NOTE: A wet mix of the filler shall be prepared according to Formula No. C-979 at least twice a day or with every 6th or 7th batch of filler manufactured. This prepared mix shall be tested and shall meet all the specifications required of Ready Mix Joint Compound - Formula No. C-979.

* ASBESTOS 7RF 02 MAY BE SUBSTITUTED, USE AT A LOADING OF 2.75% (110 LBS/BATCH)

WNG:elz

May 27, 1975
Supersedes C-972
Dated: 3/7/75

CHICAGO, ILLINOIS, PLANT FORMULA
READY MIX FILLER C-972

DESCRIPTION OF PRODUCT - Filler for Ready Mix taping compound C-979.

-/ FORMULA	Function	RM Spec	Percent	Lbs/Batch
* Asbestos 7RF09	Bulking agent	9	4.25	170.00
Dowicil 75	Fungicide	193	.20	8.00
Gelvatol 6000	Adhesive	162	1.00	40.00
Gendriv 492S	Water retention aid	223	.85	34.00
Mica	Anti-cracking agent	11	9.50	380.00
Limestone	Filler	13	84.20	3368.00
			100.00	4000.00

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.

Specifications	Maximum	Minimum	Average
	57	53	55

WORKING PROPERTIES - Refer to Plant Testing Procedure No. 33
Specifications Filler shall be very heavily bodied and possess fair plasticity. It shall be free of any coarse, gritty, or undispersed particles.

COLOR - White
Specifications Dried compound shall match color of standard sample.

NOTE: A wet mix of the filler shall be prepared according to Formula No. C-979 at least twice a day or with every 6th or 7th batch of filler manufactured. This prepared mix shall be tested and shall meet all the specifications required of Ready Mix Joint Compound - Formula No. C-979.

-/ *Asbestos 7RF-02 may be substituted. Use at a loading of 2.75% (110 lbs/batch).

WNG:elz

-/ denotes change

May 27, 1975
Supersedes C-972
Dated: 3/7/75

CHICAGO, ILLINOIS, PLANT FORMULA
READY MIX FILLER C-972

DESCRIPTION OF PRODUCT - Filler for Ready Mix taping compound C-979.

-/	FORMULA	Function	RM Spec	Percent	Lbs/Batch
*	Asbestos 7RF09	Bulking agent	9	4.25	170.00
	Dowicil 75	Fungicide	193	.20	8.00
	Gelvatol 6000	Adhesive	162	1.00	40.00
	Gendriv 492S	Water retention aid	223	.85	34.00
	Mica	Anti-cracking agent	11	9.50	380.00
	Limestone	Filler	13	84.20	3368.00
				100.00	4000.00

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.

Specifications	Maximum	Minimum	Average
	57	53	55

WORKING PROPERTIES - Refer to Plant Testing Procedure No. 33
Specifications: Filler shall be very heavily bodied and possess fair plasticity. It shall be free of any coarse, gritty, or undispersed particles.

COLOR - White
Specifications: Dried compound shall match color of standard sample.

NOTE: A wet mix of the filler shall be prepared according to Formula No. C-979 at least twice a day or with every 6th or 7th batch of filler manufactured. This prepared mix shall be tested and shall meet all the specifications required of Ready Mix Joint Compound - Formula No. C-979.

-/ *Asbestos 7RF-02 may be substituted. Use at a loading of 2.75% (110 lbs/batch).

WNG:elz

-/ denotes change

May 21, 1980
Supersedes Formula C-972
Dated: 12/17/79

CHICAGO, ILLINOIS, PLANT FORMULA
READY MIX JOINT COMPOUND C-972 (HAND TOOLS)

DESCRIPTION OF PRODUCT - White Ready Mix Joint Compound used for taping, topping and texturing.

FORMULA

Raw Material	Function	RM Spec	Percent	Lbs/Batch	
-/ Proxcel-CRL	Preservative		.08	1.6	
Filler C-971	Filler		94.85	1950.4	
DuPont JCM	Adhesive	185	4.98	102.4	(11.5 gal)
Nalco 71D-5	Defoamer	125	.09	2.0	
* Water	Solvent			981.6	(118.0 gal)
			100.000	3038.0	**

* Approximately 52 lbs/100 lbs. of active ingredients (this may vary ± 8 gallons per batch.

** One batch yields 49 ± 1 five-gallon pail Ready Mix Joint Compound at 62 lbs/pail.

SPECIAL MIXING INSTRUCTIONS -/ - Blend ingredients in following order:
1) Water/Proxcel CRL
2) JCM
3) Nalco
4) Filler C-971
5) Mix until Ready Mix is smooth - pumping viscosity should be 550 ± 20.

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.

Specifications for Paste — If paste is not proper working consistency, a maximum of 5 cc water per 150 grams of paste may be added to adjust.

Brabender (550 ± 20) — For machine tools, add 7 gallons H_2O (450 ± 20)

pH — 8.0 - 9.0

WORKING PROPERTIES - Refer to Plant Testing Procedure No. 33.

Specifications — Compound shall be plastic, buttery working and free of any coarse, gritty or undispersed particles. Material shall be free from lumps due to incomplete mixing.

HCF:ps

Continued on Page 2 . . . .

-/ denotes change

August 15, 1980
Supersedes Formula C-972
Dated: 5/21/80

CHICAGO, ILLINOIS, PLANT FORMULA
READY MIX JOINT COMPOUND C-972 (HAND TOOLS)

DESCRIPTION OF PRODUCT - White Ready Mix Joint Compound used for taping, topping and texturing.

FORMULA

	Raw Material	Function	RM Spec	Percent	Lbs/Batch
-/	Proxcel-CRL	Preservative		.08	2.35
	Filler C-971	Filler		94.85	1950.4
	DuPont JCM	Adhesive	185	4.98	102.4 (11.5 gal)
-/	MD-76	Defoamer	125	.09	2.5 (1/2 pint)
	* Water	Solvent			981.6 (118.0 gal)
				100.000	3038.0 **

* Approximately 52 lbs/100 lbs. of active ingredients (this may vary ± 8 gallons per batch.

** One batch yields 49 ± 1 five-gallon pail Ready Mix Joint Compound at 62 lbs/pail.

SPECIAL MIXING INSTRUCTIONS - Blend ingredients in following order:
1) Water/Proxcel CRL
2) JCM
3) Nalco
4) Filler C-971
5) Mix until Ready Mix is smooth - pumping viscosity should be 550 ± 20.

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.

Specifications for Paste: If paste is not proper working consistency, a maximum of 5 cc water per 150 grams of paste may be added to adjust.

Brabender (550 ± 20): For machine tools, add 7 gallons H_2O (450 ± 20)

pH: 8.0 - 9.0

WORKING PROPERTIES - Refer to Plant Testing Procedure No. 33.

Specifications: Compound shall be plastic, buttery working and free of any coarse, gritty or undispersed particles. Material shall be free from lumps due to incomplete mixing.

BGR:ps

Continued on Page 2 . . . .

-/ denotes change

November 6, 1980
Supersedes Formula C-972
Dated: 8/15/80

CHICAGO, ILLINOIS, PLANT FORMULA
READY MIX JOINT COMPOUND C-972 (HAND TOOLS)

DESCRIPTION OF PRODUCT - White Ready Mix Joint Compound used for taping, topping and texturing.

-/ FORMULA

Raw Material	Function	RM Spec	Percent	Lbs/Batch
Proxcel-CRL	Preservative		.11	2.35
Filler C-971	Filler		95.88	1950.4
DuPont JCM	Adhesive	185	4.98	102.4 (11.5 gal)
MD-76	Defoamer	125	.03	0.5 (1/2 pint)
* Water	Solvent			982.35 (118.0 gal)
			100.000	3038.0 **

* Approximately 52 lbs/100 lbs. of active ingredients (this may vary ± 8 gallons per batch.

** One batch yields 49 ± 1 five-gallon pail Ready Mix Joint Compound at 62 lbs/pail.

SPECIAL MIXING INSTRUCTIONS - Blend ingredients in following order:
1) Water/Proxcel CRL
2) JCM
3) Nalco
4) Filler C-971
5) Mix until Ready Mix is smooth - pumping viscosity should be 550 ± 20.

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.

Specifications for Paste: If paste is not proper working consistency, a maximum of 5 cc water per 150 grams of paste may be added to adjust.

Brabender (550 ± 20): For machine tools, add 7 gallons H_2O (450 ± 20)

pH: 8.0 - 9.0

WORKING PROPERTIES - Refer to Plant Testing Procedure No. 33.

Specifications: Compound shall be plastic, buttery working and free of any coarse, gritty or undispersed particles. Material shall be free from lumps due to incomplete mixing.

BGR:ps

Continued on Page 2 . . . .

-/ denotes change

December 22, 1980
Supersedes Formula C-972
Dated: 11/6/80

CHICAGO, ILLINOIS, PLANT FORMULA
READY MIX JOINT COMPOUND C-972 (HAND TOOLS)

DESCRIPTION OF PRODUCT - White Ready Mix Joint Compound used for taping, topping and texturing.

FORMULA

Raw Material	Function	RM Spec	Percent	Lbs/Batch
			.11	2.35
-/ Filler C-971	Filler		94.99	1952.75
DuPont JCM	Adhesive	185	4.98	102.4 (11.5 gal)
MD-76	Defoamer	125	.03	0.5 (1/2 pint)
* Water	Solvent			982.35 (118.0 gal)
			100.000	3038.0 **

* Approximately 52 lbs/100 lbs. of active ingredients (this may vary ± 8 gallons per batch.

** One batch yields 49 ± 1 five-gallon pail Ready Mix Joint Compound at 62 lbs/pail.

SPECIAL MIXING INSTRUCTIONS - Blend ingredients in following order:
1) Water
2) JCM
3) Nalco
4) Filler C-971
5) Mix until Ready Mix is smooth - pumping viscosity should be 550 ± 20.

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.

Specifications for Paste: If paste is not proper working consistency, a maximum of 5 cc water per 150 grams of paste may be added to adjust.

Brabender (550 ± 20): For machine tools, add 7 gallons H_2O (450 ± 20)

pH: 8.0 - 9.0

WORKING PROPERTIES - Refer to Plant Testing Procedure No. 33.

Specifications: Compound shall be plastic, buttery working and free of any coarse, gritty or undispersed particles. Material shall be free from lumps due to incomplete mixing.

BGR:ps

Continued on Page 2 . . . .

-/ denotes change

~~January 16, 1975~~ MARCH 7, 1975
Formula ~~C-970~~ C-972
NEW

CHICAGO, ILLINOIS, PLANT FORMULA
READY MIX FILLER C-~~970~~ 972

DESCRIPTION OF PRODUCT - Filler for Ready Mix ~~joint~~ TAPING compound C-~~971~~ 979

FORMULA	Function	RM Spec	Percent	Lbs/Batch
Asbestos 7RF09	Bulking agent	9	4.25	170.00
Dowicil 75	Fungicide	193	.20	8.00
Gelvatol 6000	Adhesive	162	1.00	40.00
Gendriv 492S	Water retention aid	223	~~.75~~ .85	~~30.00~~ 34
Mica	Anti-cracking agent	11	9.50	380.00
~~Asbestos (SG-210)~~	~~Bulking agent~~	--	~~1.25~~	~~50.00~~
Limestone	Filler	1364.2	~~83.05~~	~~3322.00~~ 3362
			100.00	4000.00

WORKING CONSISTENCY Specifications - Refer to Plant Testing Procedure No. 32.

Maximum	Minimum	Average
57	53	55

WORKING PROPERTIES Specifications - Refer to Plant Testing Procedure No. 33. Filler shall be very heavily bodied and possess fair plasticity. It shall be free of any coarse, gritty, or undispersed particles.

COLOR Specifications - White
Dried compound shall match color of standard sample.

NOTE: A wet mix of the filler shall be prepared according to Formula No. C-97~~0~~2 at least twice a day or with every 6th or 7th batch of filler manufactured. This prepared mix shall be tested and shall meet all the specifications required of Ready Mix Joint Compound - Formula No. C-97~~0~~2.

WNG:jg

CHICAGO FORMULA #972
ASBESTOS CONTAINING PRODUCTS

SGP 0017529