

Better end products with

FOSERO

metallurgical products

MANUAL FILE:



February, 1966

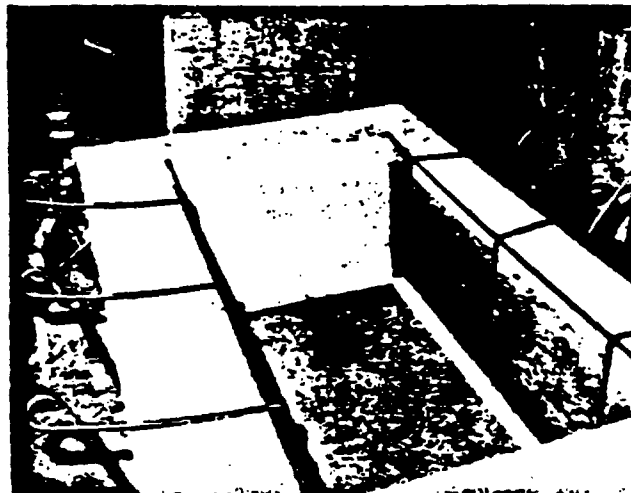


wherever metals are poured

**2-PIECE PROFAX® HOT TOP
SET FIXED DEPTH IN THE MOLD**

PLAINTIFF'S
EXHIBIT

FOS-37



INSTALLATION:

2-piece Profax Hot Top set at a fixed depth into the mold.

SUSPENSION MEMBERS:

FA-163 hangers are attached to the Profax, and FA-243 hangers added to give the fixed insertion depth into the mold. FA-317 style setting rods are used to suspend the board in the mold.

RETENTION MEMBERS:

Retention is accomplished with "loop" type spring clips. These clips are installed by engaging the short leg on the outside of the mold with the long leg extending into the mold cavity and "rolling" the clip inward and downward into position.