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Daikin Industries Fluoroplastics



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SOUTHERN DISTRICT OF NEW YORK**

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Fig.1 Heat-weight Reduction Curve (TGA)

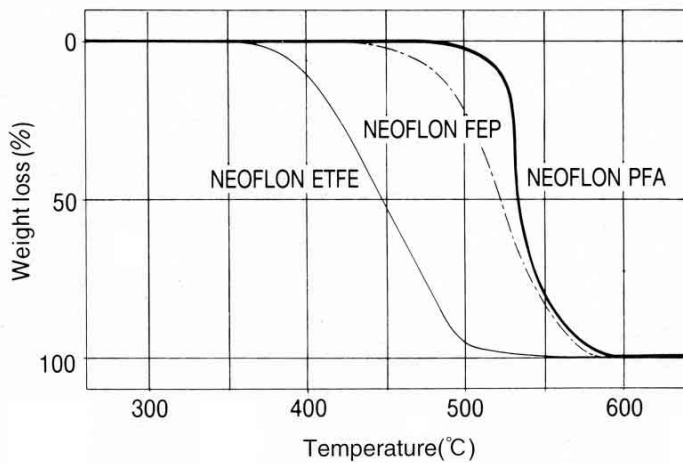


Fig. 2 Tensile Strength vs Temperature

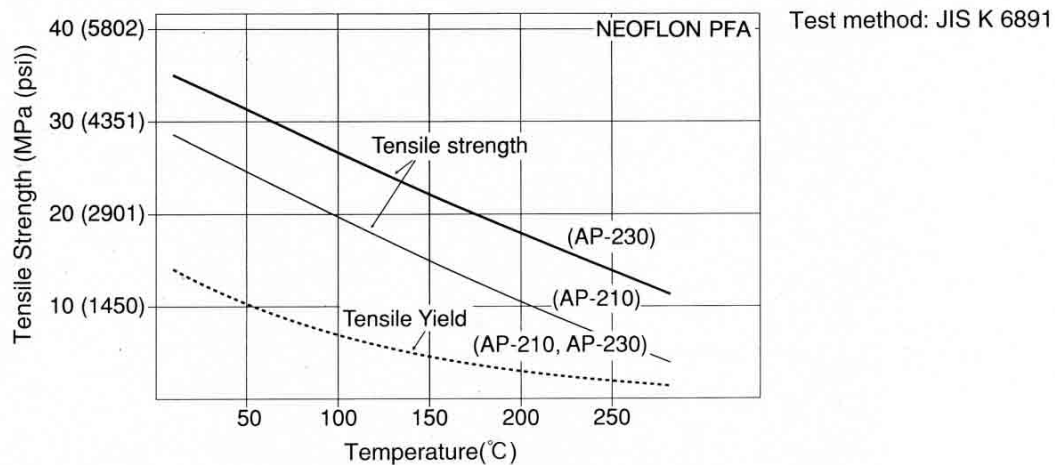


Fig. 3 Elongation vs Temperature

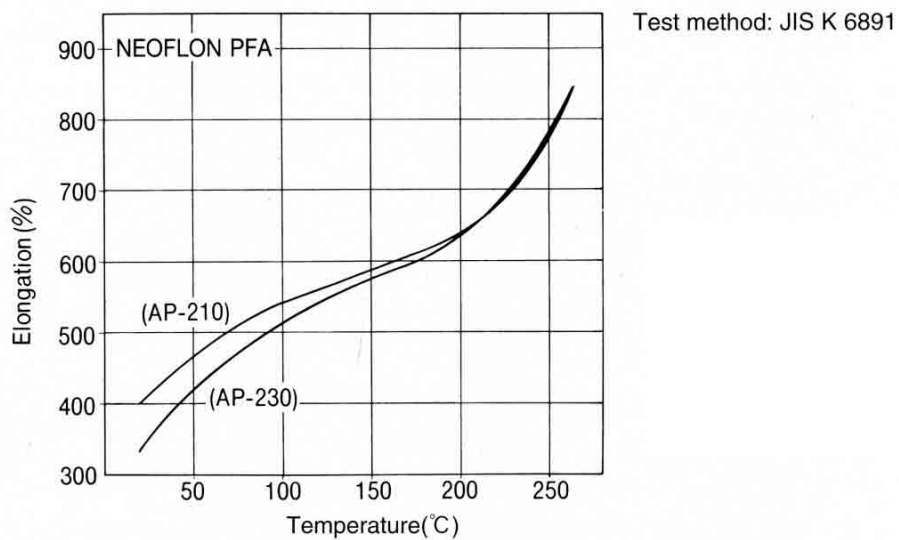
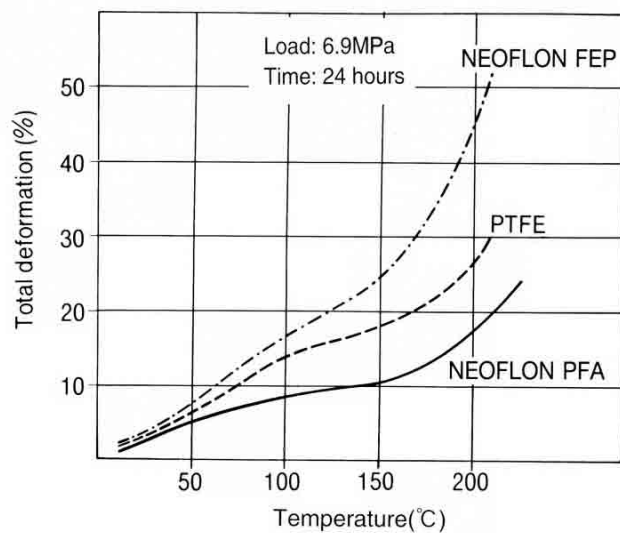
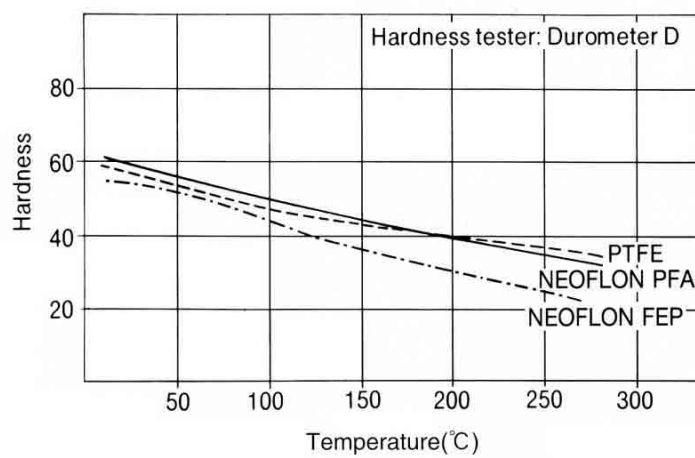


Fig. 4 Percent Load Deformation vs Temperature



Test method: ASTM D 621

Fig. 5 Hardness vs Temperature

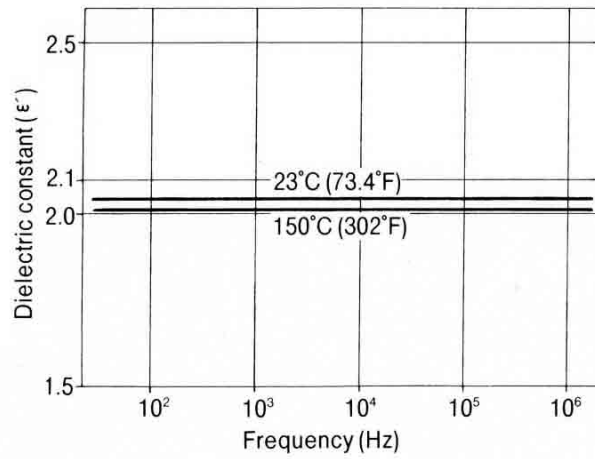


Test method: JIS K 7215

1) Dielectric constant

Dielectric constant is a measure of the ability of a material to store electrical energy in an electric field. It is defined as the ratio of the permittivity of the material to the permittivity of free space. The dielectric constant of a material is a function of frequency and temperature. The dielectric constant of a material is a measure of the ability of a material to store electrical energy in an electric field. It is defined as the ratio of the permittivity of the material to the permittivity of free space. The dielectric constant of a material is a function of frequency and temperature. The dielectric constant of a material is a measure of the ability of a material to store electrical energy in an electric field. It is defined as the ratio of the permittivity of the material to the permittivity of free space. The dielectric constant of a material is a function of frequency and temperature.

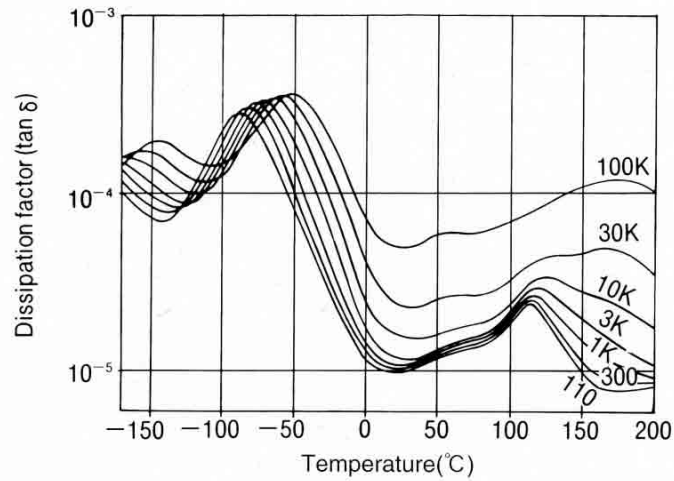
Fig. 6 Dielectric Constant vs Frequency



Test method: ASTM D 150

2) Dissipation factor

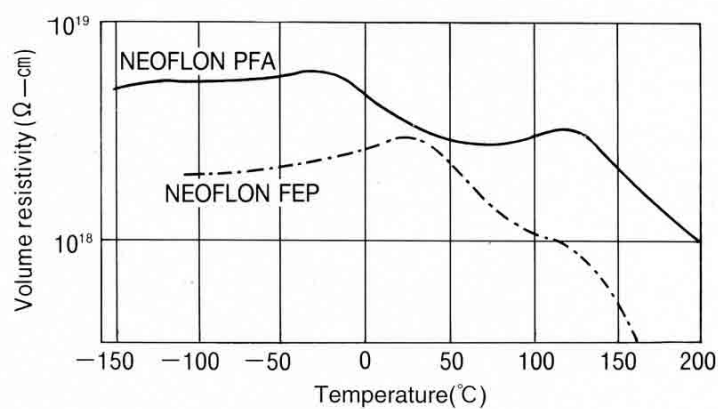
Fig. 7 Dissipation Factor vs Temperature at Various Frequencies



Test method: ASTM D 150

3) Volume resistivity

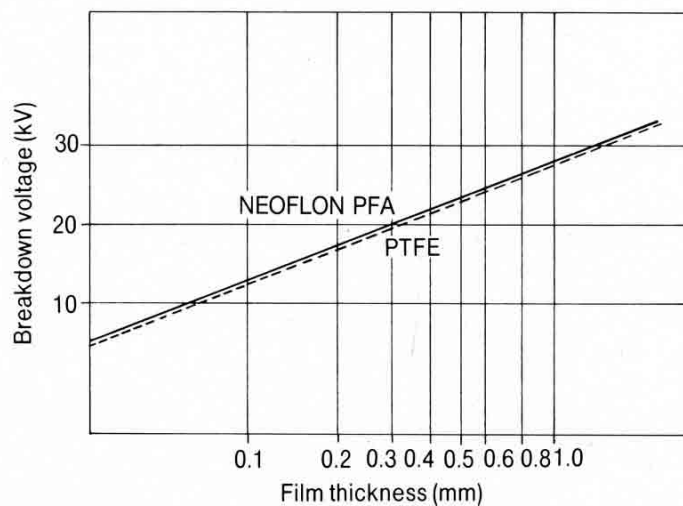
Fig.8 Volume Resistivity vs Temperature



Test method: ASTM D 257

4) Breakdown voltage

Fig. 9 Breakdown Voltage vs Film Thickness

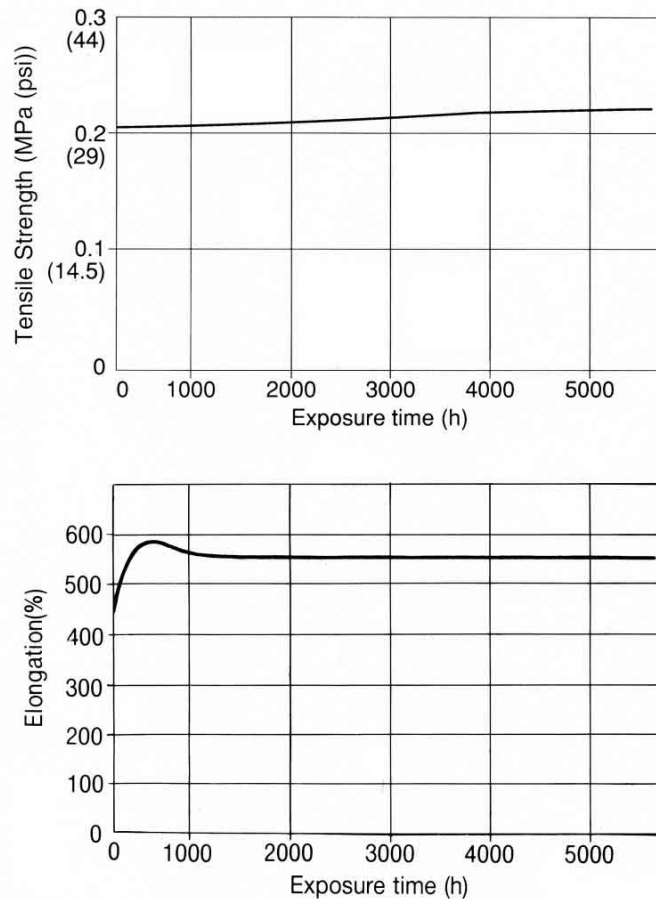


Test method: ASTM D 149

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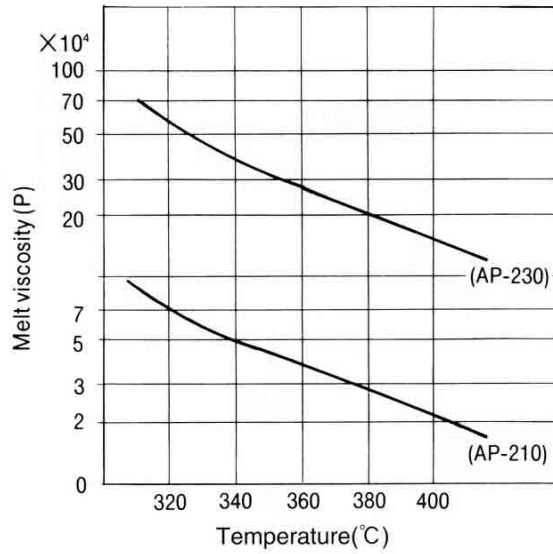
Fig. 11 Tensile Strength and Elongation of a Coated Wire Insulation after extended exposure to air at 260°C (500°F)



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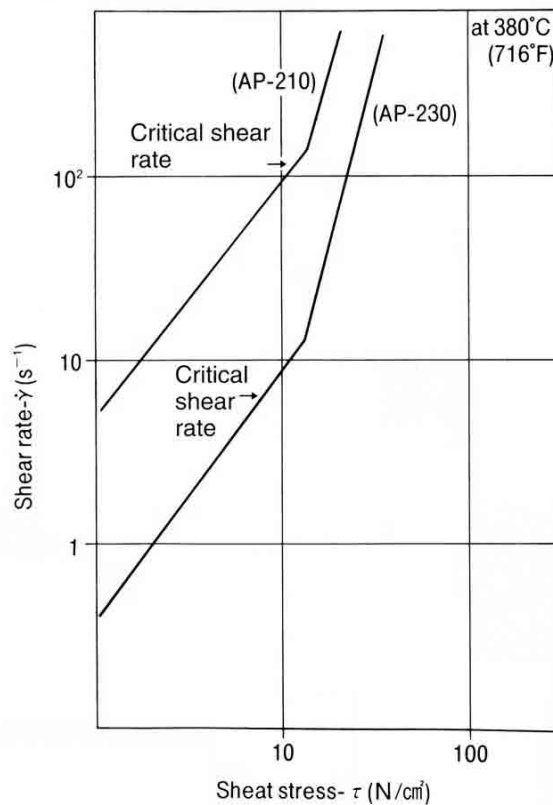
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Fig. 12 Melt Viscosity vs Temperature



Test method: JIS K 7210
Nozzle Dia.: 2mm
Length: 8mm
Pressure: 0.7MPa

Fig. 13 Shear Rate vs Shear Stress



Test method: JIS K 7210
Pressure: 0.7~3.9MPa
Nozzle Dia.: 1mm
Length: 1, 2, 10mm

이러한 점도 특성은 고온에서 유동성을 높여 주며, 이는 사출 성형 공정에서 매우 중요합니다. 또한, 점도 특성은 제품의 품질과 수명에 영향을 미칩니다. 따라서, 이러한 점도 특성을 이해하고 활용하는 것은 사출 성형 공정을 최적화하는 데 필수적입니다.

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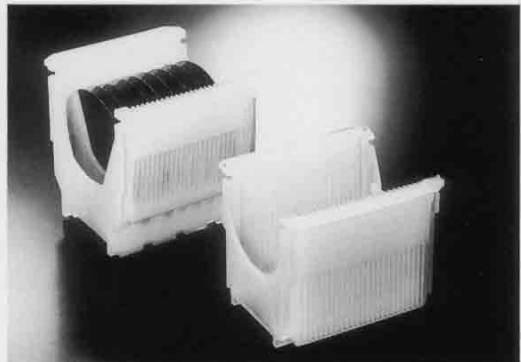
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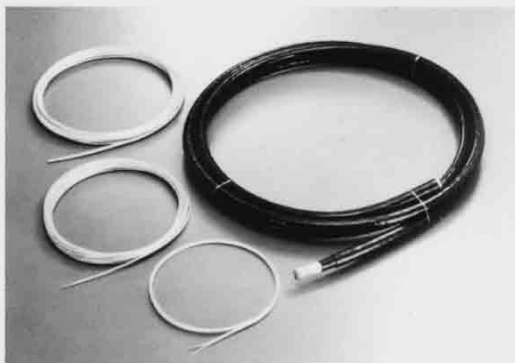
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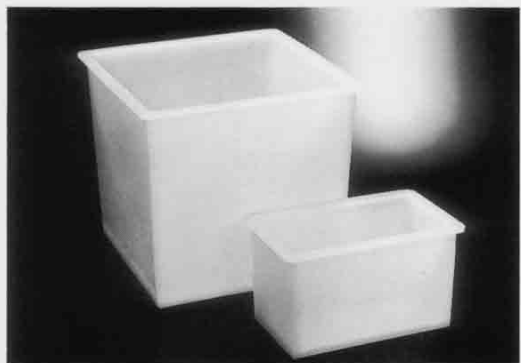
Molded parts by injection molding



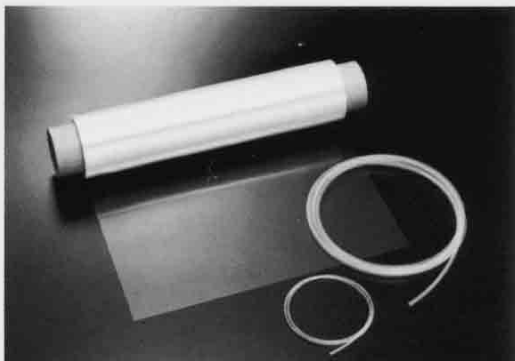
Wafer basket for semiconductor



Electrical wire and cable



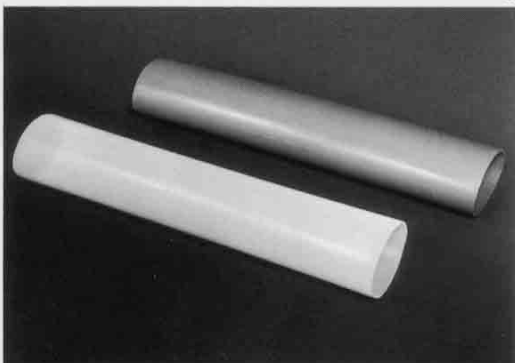
Tank



Film and tubing



Heat-shrinkable tube



Pipe for lining



Lining for ballvalve

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